## SIEMENS

## Data sheet

## 6ES7516-3AN02-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

| General information  |  |
|--|--|
| Product type designation   | CPU 1516-3 PN/DP   |
| HW functional status   | FS01   |
| Firmware version   | V2.8   |
| Product function   |  |
| • I&M data   | Yes; I&M0 to I&M3  |
| Isochronous mode   | Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu s$ (distributed) and 1 ms (central) |
| Engineering with   |  |
| <ul> <li>STEP 7 TIA Portal configurable/integrated from<br/>version</li> </ul> | V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7516-<br>3AN01-0AB0                   |
| Configuration control  |  |
| via dataset  | Yes  |
| Display  |  |
| Screen diagonal [cm]   | 6.1 cm   |
| Control elements   |  |
| Number of keys   | 8  |
| Mode buttons   | 2  |
| Supply voltage   |  |
| Type of supply voltage   | 24 V DC  |
| permissible range, lower limit (DC)  | 19.2 V   |
| permissible range, upper limit (DC)  | 28.8 V   |
| Reverse polarity protection  | Yes  |
| Mains buffering  |  |
| <ul> <li>Mains/voltage failure stored energy time</li> </ul>                   | 5 ms   |
| Repeat rate, min.  | 1/s  |
| Input current  |  |
| Current consumption (rated value)  | 0.85 A   |
| Current consumption, max.  | 1.1 A  |
| Inrush current, max.   | 2.4 A; nominal   |
| l²t  | 0.02 A <sup>2</sup> ·s   |
| Power  |  |
| Infeed power to the backplane bus  | 12 W   |
| Power consumption from the backplane bus (balanced)                            | 6.7 W  |
| Power loss   |  |
| Power loss, typ.   | 7 W  |
| Memory   |  |

| Number of slots for SIMATIC memory card                                     | 1   |
|---|---|
|   | Yes   |
| SIMATIC memory card required Work memory                                    | 165   |
| integrated (for program)  | 1 Mbyte   |
| <ul> <li>integrated (for biogram)</li> <li>integrated (for data)</li> </ul> |   |
| Load memory   | 5 Mbyte   |
| ·   | 22 Chuta  |
| Plug-in (SIMATIC Memory Card), max.     Backup                              | 32 Gbyte  |
| maintenance-free  | Yes   |
|   | 165   |
| CPU processing times  |   |
| for bit operations, typ.  | 10 ns   |
| for word operations, typ.   | 12 ns   |
| for fixed point arithmetic, typ.  | 16 ns   |
| for floating point arithmetic, typ.   | 64 ns   |
| CPU-blocks  |   |
| Number of elements (total)  | 8 000; Blocks (OB, FB, FC, DB) and UDTs   |
| DB  |   |
| Number range  | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max.  | 5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| FB  |   |
| Number range  | 0 65 535  |
| • Size, max.  | 1 Mbyte   |
| FC  |   |
| Number range  | 0 65 535  |
| • Size, max.  | 1 Mbyte   |
| OB  |   |
| • Size, max.  | 1 Mbyte   |
| Number of free cycle OBs  | 100   |
| Number of time alarm OBs  | 20  |
| Number of delay alarm OBs   | 20  |
| Number of cyclic interrupt OBs  | 20; With minimum OB 3x cycle of 250 µs  |
| Number of process alarm OBs   | 50  |
| Number of DPV1 alarm OBs  | 3   |
| Number of isochronous mode OBs  | 3   |
| Number of technology synchronous alarm OBs                                  | 2   |
| Number of startup OBs   | 100   |
| Number of asynchronous error OBs  | 4   |
| Number of synchronous error OBs   | 2   |
| Number of diagnostic alarm OBs  | 1   |
| Nesting depth   |   |
| per priority class  | 24  |
|   |   |
| Counters, timers and their retentivity                                      |   |
| S7 counter  | 0.040   |
| Number  | 2 048   |
| Retentivity   | No.   |
| — adjustable  | Yes   |
| IEC counter   |   |
| • Number  | Any (only limited by the main memory)   |
| Retentivity   |   |
| — adjustable  | Yes   |
| S7 times  |   |
| • Number  | 2 048   |
| Retentivity   |   |
| — adjustable  | Yes   |
| IEC timer   |   |
| Number  | Any (only limited by the main memory)   |

| Retentivity  |   |
|--|---|
| — adjustable   | Yes   |
| Data areas and their retentivity                                   |   |
| Retentive data area (incl. timers, counters, flags), max.          | 512 kbyte   |
| Extended retentive data area (incl. timers, counters, flags), max. | 5 Mbyte   |
| Flag   |   |
| Number, max.   | 16 kbyte  |
| <ul> <li>Number of clock memories</li> </ul>                       | 8   |
| Data blocks  |   |
| <ul> <li>Retentivity adjustable</li> </ul>                         | Yes   |
| Retentivity preset   | No  |
| Local data   |   |
| <ul> <li>per priority class, max.</li> </ul>                       | 64 kbyte  |
| Address area   |   |
| Number of IO modules   | 8 192; max. number of modules / submodules  |
| I/O address area   |   |
| Inputs   | 32 kbyte; All inputs are in the process image   |
| Outputs  | 32 kbyte; All outputs are in the process image  |
| per integrated IO subsystem  |   |
| — Inputs (volume)  | 8 kbyte   |
| — Outputs (volume)   | 8 kbyte   |
| per CM/CP  |   |
| — Inputs (volume)  | 8 kbyte   |
| — Outputs (volume)   | 8 kbyte   |
| Subprocess images  |   |
| <ul> <li>Number of subprocess images, max.</li> </ul>              | 32  |
| Hardware configuration   |   |
| Number of distributed IO systems                                   | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters   |   |
| <ul> <li>integrated</li> </ul>                                     | 1   |
| • Via CM   | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total   |
| Number of IO Controllers   |   |
| <ul> <li>integrated</li> </ul>                                     | 2   |
| • Via CM   | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can<br>be inserted in total  |
| Rack   |   |
| Modules per rack, max.   | 32; CPU + 31 modules  |
| Number of lines, max.  | 1   |
| PtP CM   |   |
| Number of PtP CMs  | the number of connectable PtP CMs is only limited by the number of available slots  |
| Time of day  |   |
| Clock  |   |
| • Туре   | Hardware clock  |
| Backup time  | 6 wk; At 40 °C ambient temperature, typically   |
| Deviation per day, max.  | 10 s  |
| Operating hours counter  |   |
| • Number   | 16  |
| Clock synchronization  | N .   |
| • supported  | Yes   |
| • to DP, master  | Yes   |
| • in AS, master  | Yes   |
| • in AS, slave   | Yes   |
| <ul> <li>on Ethernet via NTP</li> </ul>                            | Yes   |

| Interfaces  |  |
|---|--|
| Number of PROFINET interfaces   | 2  |
| Number of PROFIBUS interfaces   | 1  |
| 1. Interface  |  |
| Interface types   |  |
| RJ 45 (Ethernet)  | Yes; X1  |
| Number of ports   | 2  |
| <ul> <li>integrated switch</li> </ul>   | Yes  |
| Protocols   |  |
| IP protocol   | Yes  |
| <ul> <li>PROFINET IO Controller</li> </ul>  | Yes  |
| PROFINET IO Device  | Yes  |
| <ul> <li>SIMATIC communication</li> </ul>   | Yes  |
| Open IE communication   | Yes; Optionally also encrypted   |
| Web server  | Yes  |
| Media redundancy  | Yes  |
| PROFINET IO Controller  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | Yes  |
| — Direct data exchange  | Yes  |
| — IRT   | Yes  |
| — PROFlenergy   | Yes; per user program  |
| — Prioritized startup   | Yes; Max. 32 PROFINET devices  |
| — Number of connectable IO Devices, max.  | 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET   |
| — Of which IO devices with IRT, max.  | 64   |
| <ul> <li>— Number of connectable IO Devices for RT,<br/>max.</li> </ul>                             | 256  |
| — of which in line, max.  | 256  |
| <ul> <li>Number of IO Devices that can be<br/>simultaneously activated/deactivated, max.</li> </ul> | 8; in total across all interfaces  |
| <ul> <li>Number of IO Devices per tool, max.</li> </ul>   | 8<br>The minimum value of the under time also demonds an ensuring time   |
| — Updating times  | The minimum value of the update time also depends on communication<br>share set for PROFINET IO, on the number of IO devices, and on the<br>quantity of configured user data |
| Update time for IRT   |  |
| — for send cycle of 250 μs  | 250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 $\mu s$ of the isochronous OB is decisive                                |
| — for send cycle of 500 µs  | 500 µs to 8 ms   |
| — for send cycle of 1 ms  | 1 ms to 16 ms  |
| — for send cycle of 2 ms  | 2 ms to 32 ms  |
| — for send cycle of 4 ms  | 4 ms to 64 ms  |
| <ul> <li>— With IRT and parameterization of "odd" send<br/>cycles</li> </ul>                        | Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s$ )  |
| Update time for RT  |  |
| — for send cycle of 250 μs  | 250 µs to 128 ms   |
| — for send cycle of 500 μs  | 500 µs to 256 ms   |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |
| — for send cycle of 2 ms  | 2 ms to 512 ms   |
| — for send cycle of 4 ms  | 4 ms to 512 ms   |
| PROFINET IO Device  |  |
| Services  | Vec  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| - IRT   | Yes  |
| - PROFlenergy   | Yes; per user program  |
| <ul> <li>— Shared device</li> <li>— Number of IO Controllers with shared device,</li> </ul>         | Yes<br>4   |
|   |  |

| — Asset management record   | Yes  |
|---|--|
| 2. Interface  |  |
| Interface types   |  |
| <ul> <li>RJ 45 (Ethernet)</li> </ul>  | Yes; X2  |
| <ul> <li>Number of ports</li> </ul>   | 1  |
| integrated switch   | No   |
| Protocols   |  |
| IP protocol   | Yes  |
| <ul> <li>PROFINET IO Controller</li> </ul>  | Yes  |
| <ul> <li>PROFINET IO Device</li> </ul>  | Yes  |
| <ul> <li>SIMATIC communication</li> </ul>   | Yes  |
| <ul> <li>Open IE communication</li> </ul>   | Yes; Optionally also encrypted   |
| Web server  | Yes  |
| Media redundancy  | No   |
| PROFINET IO Controller  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — Direct data exchange  | No   |
| — IRT   | No   |
| — PROFlenergy   | Yes; per user program  |
| — Prioritized startup   | No   |
| - Number of connectable IO Devices, max.  | 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  |
| <ul> <li>— Number of connectable IO Devices for RT,<br/>max.</li> </ul>                             | 32   |
| — of which in line, max.  | 32   |
| <ul> <li>Number of IO Devices that can be<br/>simultaneously activated/deactivated, max.</li> </ul> | 8; in total across all interfaces  |
| <ul> <li>— Number of IO Devices per tool, max.</li> </ul>   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for RT  |  |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |
| PROFINET IO Device  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — IRT   | No   |
| — PROFlenergy   | Yes; per user program  |
| — Prioritized startup   | No   |
| — Shared device   | Yes  |
| <ul> <li>— Number of IO Controllers with shared device,</li> </ul>                                  | 4  |
| max.  |  |
| Asset management record   | Yes  |
| 3. Interface  |  |
| Interface types   |  |
| • RS 485  | Yes; X3  |
| Number of ports   | 1  |
| Protocols   |  |
| PROFIBUS DP master  | Yes  |
| PROFIBUS DP slave   | No   |
| SIMATIC communication   | Yes  |
| PROFIBUS DP master  |  |
| Number of connections, max.   | 48   |
| Number of DP slaves, max.   | 125  |
| Services  |  |
| — PG/OP communication   | Yes  |

| Envidiatorias  | Vee   |
|--|---|
| — Equidistance   | Yes   |
| Isochronous mode   | Yes   |
| <ul> <li>Activation/deactivation of DP slaves</li> </ul>   | Yes   |
| Interface types  |   |
| RJ 45 (Ethernet)   | N .   |
| • 100 Mbps   | Yes   |
| Autonegotiation  | Yes   |
| Autocrossing   | Yes   |
| RS 485   |   |
| Transmission rate, max.  | 12 Mbit/s   |
| Protocols  |   |
| Number of connections  |   |
| Number of connections, max.  | 256; via integrated interfaces of the CPU and connected CPs / CMs |
| Number of connections reserved for ES/HMI/web  | 10  |
| Number of connections via integrated interfaces  | 128   |
| Number of S7 routing paths   | 16  |
| Redundancy mode  | Ver   |
| H-Sync forwarding  | Yes   |
| Media redundancy   | No.   |
| - MRP  | Yes   |
| — MRPD   | Yes; Requirement: IRT   |
| — Switchover time on line break, typ.  | 200 ms; For MRP, bumpless for MRPD                                |
| — Number of stations in the ring, max.   | 50  |
| SIMATIC communication  | N   |
| S7 routing   | Yes   |
| Data record routing  | Yes   |
| • S7 communication, as server  | Yes   |
| • S7 communication, as client  | Yes   |
| • User data per job, max.  | See online help (S7 communication, user data size)                |
| Open IE communication  | N   |
| • TCP/IP   | Yes   |
| — Data length, max.  | 64 kbyte  |
| <ul> <li>— several passive connections per port,<br/>supported</li> </ul>  | Yes   |
| • ISO-on-TCP (RFC1006)   | Yes   |
| — Data length, max.  | 64 kbyte  |
| • UDP  | Yes   |
| — Data length, max.  | 2 kbyte; 1 472 bytes for UDP broadcast                            |
| — UDP multicast  | Yes   |
| • DHCP   | No  |
| • SNMP   | Yes   |
| • DCP  | Yes   |
| • LLDP   | Yes   |
| Web server   |   |
| • HTTP   | Yes; Standard and user pages                                      |
| • HTTPS  | Yes; Standard and user pages                                      |
| OPC UA   |   |
| Runtime license required   | Yes   |
| OPC UA Client  | Yes   |
| <ul> <li>Application authentication</li> </ul>   | Yes   |
| - Number of connections, max.  | 10  |
| <ul> <li>— Number of nodes of the client interfaces, max.</li> </ul>   | 2 000   |
| <ul> <li>— Number of elements for one call of<br/>OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C<br/>max.</li> </ul> | 300   |
| <ul> <li>Number of elements for one call of<br/>OPC_UA_NameSpaceGetIndexList, max.</li> </ul>                    | 20  |
| <ul> <li>— Number of elements for one call of<br/>OPC_UA_MethodGetHandleList, max.</li> </ul>                    | 100   |

| <ul> <li>Number of simultaneous calls of the client<br/>instructions per connection (except</li> </ul>   | 1  |
|--|--|
| OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M<br>max.  |  |
| — Number of simultaneous calls of the client   | 5  |
| instructions<br>OPC_UA_ReadList,OPC_UA_WriteList and<br>OPC_UA_MathedCall_max_   |  |
| OPC_UA_MethodCall, max.<br>— Number of registerable nodes, max.  | 5 000  |
| <ul> <li>Number of registerable method calls of<br/>OPC_UA_MethodCall, max.</li> </ul>   | 100  |
| — Number of inputs/outputs when calling     OPC_UA_MethodCall, max.  | 20   |
| OPC UA Server  | Yes; Data access (read, write, subscribe), method call, custom address   |
|  | space  |
| <ul> <li>Application authentication</li> </ul>   | Yes  |
| <ul> <li>— Number of sessions, max.</li> </ul>   | 48   |
| <ul> <li>— Number of accessible variables, max.</li> </ul>   | 100 000  |
| <ul> <li>— Number of registerable nodes, max.</li> </ul>   | 20 000   |
| <ul> <li>— Number of subscriptions per session, max.</li> </ul>  | 20   |
| — Sampling interval, min.  | 100 ms   |
| — Publishing interval, min.  | 200 ms   |
| <ul> <li>— Number of server methods, max.</li> </ul>   | 50   |
| <ul> <li>Number of inputs/outputs per server method,<br/>max.</li> </ul>   | 20   |
| - Number of monitored items, max.  | 2 000  |
| <ul> <li>Number of server interfaces, max.</li> </ul>  | 10   |
| <ul> <li>Number of nodes for user-defined server<br/>interfaces, max.</li> </ul>   | 5 000  |
| Further protocols  |  |
| MODBUS   | Yes; MODBUS TCP  |
| Isochronous mode   |  |
|  |  |
| Equidistance   | Yes  |
| •  | Yes  |
| S7 message functions   | Yes<br>64  |
| •  |  |
| S7 message functions<br>Number of login stations for message functions, max.   | 64   |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"   |
| S7 message functions<br>Number of login stations for message functions, max.<br>Program alarms   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.  | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000   |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms  | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics  | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200   |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160<br>Yes; Parallel online access possible for up to 8 engineering systems  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160<br>Yes; Parallel online access possible for up to 8 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step  | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160<br>Yes; Parallel online access possible for up to 8 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints  | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160<br>Yes; Parallel online access possible for up to 8 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160<br>Yes; Parallel online access possible for up to 8 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8   |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160<br>Yes; Parallel online access possible for up to 8 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8<br>Yes  |
| S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables   | 64<br>Yes<br>10 000; Program messages are generated by the "Program_Alarm"<br>block, ProDiag or GRAPH<br>5 000<br>1 000<br>200<br>160<br>Yes; Parallel online access possible for up to 8 engineering systems<br>Yes; Up to 8 simultaneously (in total across all ES clients)<br>No<br>8<br>Yes  |
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| Traces   |  |
|--|--|
| <ul> <li>Number of configurable Traces</li> </ul>  | 4; Up to 512 KB of data per trace are possible   |
| Interrupts/diagnostics/status information  |  |
| Diagnostics indication LED   |  |
| RUN/STOP LED   | Yes  |
| • ERROR LED  | Yes  |
| MAINT LED  | Yes  |
| STOP ACTIVE LED  | Yes  |
| <ul> <li>Connection display LINK TX/RX</li> </ul>  | Yes  |
| Supported technology objects   |  |
| Motion Control   | Yes; Note: The number of axes affects the cycle time of the PLC                                    |
|  | program; selection guide via the TIA Selection Tool or SIZER                                       |
| <ul> <li>Number of available Motion Control resources for</li> </ul>                                 | 2 400  |
| technology objects   |  |
| <ul> <li>Required Motion Control resources</li> </ul>  |  |
| <ul> <li>per speed-controlled axis</li> </ul>  | 40   |
| — per positioning axis   | 80   |
| <ul> <li>per synchronous axis</li> </ul>   | 160  |
| — per external encoder   | 80   |
| — per output cam   | 20   |
| — per cam track  | 160  |
| — per probe  | 40   |
| <ul> <li>Positioning axis</li> </ul>   |  |
| <ul> <li>— Number of positioning axes at motion control<br/>cycle of 4 ms (typical value)</li> </ul> | 7  |
| <ul> <li>— Number of positioning axes at motion control<br/>cycle of 8 ms (typical value)</li> </ul> | 14   |
| Controller   |  |
| <ul> <li>PID_Compact</li> </ul>  | Yes; Universal PID controller with integrated optimization   |
| PID_3Step  | Yes; PID controller with integrated optimization for valves  |
| PID-Temp   | Yes; PID controller with integrated optimization for temperature                                   |
| Counting and measuring   |  |
| <ul> <li>High-speed counter</li> </ul>   | Yes  |
| Ambient conditions   |  |
| Ambient temperature during operation   |  |
| <ul> <li>horizontal installation, min.</li> </ul>  | -25 °C; No condensation  |
| <ul> <li>horizontal installation, max.</li> </ul>  | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| <ul> <li>vertical installation, min.</li> </ul>  | -25 °C; No condensation  |
| <ul> <li>vertical installation, max.</li> </ul>  | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation  |  |
| • min.   | -40 °C   |
| • max.   | 70 °C  |
| Altitude during operation relating to sea level  |  |
| <ul> <li>Installation altitude above sea level, max.</li> </ul>                                      | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual                             |
| Configuration  |  |
| Programming  |  |
| Programming language   |  |
| — LAD  | Yes  |
| — FBD  | Yes  |
| — STL  | Yes  |
| — SCL  | Yes  |
| — GRAPH  | Yes  |
| Know-how protection  |  |
| <ul> <li>User program protection/password protection</li> </ul>                                      | Yes  |
| Copy protection  | Yes  |
| Block protection   | Yes  |
| Access protection  |  |
|  |  |

| <ul> <li>Password for display</li> </ul>                    | Yes                           |
|---|-------------------------------|
| <ul> <li>Protection level: Write protection</li> </ul>      | Yes                           |
| <ul> <li>Protection level: Read/write protection</li> </ul> | Yes                           |
| <ul> <li>Protection level: Complete protection</li> </ul>   | Yes                           |
| Cycle time monitoring                                       |                               |
| lower limit   | adjustable minimum cycle time |
| upper limit   | adjustable maximum cycle time |
| Dimensions  |                               |
| Width   | 70 mm                         |
| Height  | 147 mm                        |
| Depth   | 129 mm                        |
| Deptit  | 120 mm                        |
| Weights   |                               |
|   | 845 g                         |

last modified:

12/16/2020 🖸