## SIEMENS

## Data sheet

## 6ES7516-3AN02-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.8
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7516- 3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; nominal
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	

Number of slots for SIMATIC memory card	1
	Yes
SIMATIC memory card required Work memory	165
integrated (for program)	1 Mbyte
<ul> <li>integrated (for biogram)</li> <li>integrated (for data)</li> </ul>	
Load memory	5 Mbyte
·	22 Chuta
Plug-in (SIMATIC Memory Card), max.     Backup	32 Gbyte
maintenance-free	Yes
	165
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	0.040
Number	2 048
Retentivity	No.
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)

Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte
Extended retentive data area (incl. timers, counters, flags), max.	5 Mbyte
Flag	
Number, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul> <li>integrated</li> </ul>	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul> <li>integrated</li> </ul>	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s
Operating hours counter	
• Number	16
Clock synchronization	N .
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
<ul> <li>on Ethernet via NTP</li> </ul>	Yes

Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Protocols	
IP protocol	Yes
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8 The minimum value of the under time also demonds an ensuring time
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu s$ : 375 $\mu s$ , 625 $\mu s$ 3 875 $\mu s$ )
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	Vec
— PG/OP communication	Yes
— Isochronous mode	No
- IRT	Yes
- PROFlenergy	Yes; per user program
<ul> <li>— Shared device</li> <li>— Number of IO Controllers with shared device,</li> </ul>	Yes 4

— Asset management record	Yes
2. Interface	
Interface types	
<ul> <li>RJ 45 (Ethernet)</li> </ul>	Yes; X2
<ul> <li>Number of ports</li> </ul>	1
integrated switch	No
Protocols	
IP protocol	Yes
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
- Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>— Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device,</li> </ul>	4
max.	
Asset management record	Yes
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
PROFIBUS DP master	
Number of connections, max.	48
Number of DP slaves, max.	125
Services	
— PG/OP communication	Yes

Envidiatorias	Vee
— Equidistance	Yes
Isochronous mode	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Interface types	
RJ 45 (Ethernet)	N .
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	128
Number of S7 routing paths	16
Redundancy mode	Ver
H-Sync forwarding	Yes
Media redundancy	No.
- MRP	Yes
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	N
S7 routing	Yes
Data record routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	N
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>— several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
- Number of connections, max.	10
<ul> <li>— Number of nodes of the client interfaces, max.</li> </ul>	2 000
<ul> <li>— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>— Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100

<ul> <li>Number of simultaneous calls of the client instructions per connection (except</li> </ul>	1
OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.	
— Number of simultaneous calls of the client	5
instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MathedCall_max_	
OPC_UA_MethodCall, max. — Number of registerable nodes, max.	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
— Number of inputs/outputs when calling     OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address
	space
<ul> <li>Application authentication</li> </ul>	Yes
<ul> <li>— Number of sessions, max.</li> </ul>	48
<ul> <li>— Number of accessible variables, max.</li> </ul>	100 000
<ul> <li>— Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>— Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
<ul> <li>— Number of server methods, max.</li> </ul>	50
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
- Number of monitored items, max.	2 000
<ul> <li>Number of server interfaces, max.</li> </ul>	10
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
•	Yes
S7 message functions	Yes 64
•	
S7 message functions Number of login stations for message functions, max.	64
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm"
S7 message functions Number of login stations for message functions, max. Program alarms	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission functions</b> Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         — of which control variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         — of which control variables, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job
S7 message functions         Number of login stations for message functions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.	64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 1 000 200 160 Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job
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Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for</li> </ul>	2 400
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul> <li>per speed-controlled axis</li> </ul>	40
— per positioning axis	80
<ul> <li>per synchronous axis</li> </ul>	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
<ul> <li>PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
<ul> <li>High-speed counter</li> </ul>	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	

<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
lower limit	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Deptit	120 mm
Weights	
	845 g

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