6ES7315-2EH14-0AB0

Data sheet



SIMATIC S7-300 CPU 315-2 PN/DP, Central processing unit with 384 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required

General information	
Product function	
Isochronous mode	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
 Programming package 	STEP 7 V5.5 or higher
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	750 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	4 A
I ² t	1 A ² ·s
Power loss	
Power loss, typ.	4.65 W
Memory	
Work memory	
• integrated	384 kbyte
expandable	No
Size of retentive memory for retentive data blocks	128 kbyte
Load memory	
Plug-in (MMC)	Yes
Plug-in (MMC), max.	8 Mbyte
Data management on MMC (after last programming), min.	10 y
Backup	
present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes
CPU processing times	
for bit operations, typ.	0.05 μs
for word operations, typ.	0.09 µs
for fixed point arithmetic, typ.	0.12 μs

for floating point arithmetic, typ.	0.45 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	be reduced by the Mino deed.
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	O I Nayto
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
Number of time alarm OBs	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of DPV1 alarm OBs	3; OB 55, 56, 57
 Number of isochronous mode OBs 	1; OB 61
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
 per priority class 	16
 additional within an error OB 	4
Counters, timers and their retentivity	
S7 counter	
• Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	256
Retentivity	V
— adjustable	Yes
— lower limit	0
	255
— upper limit	
— preset	No retentivity
— preset Time range	No retentivity
— preset Time range — lower limit	No retentivity 10 ms
preset Time range lower limit upper limit	No retentivity
— preset Time range — lower limit — upper limit IEC timer	No retentivity 10 ms 9 990 s
— preset Time range — lower limit — upper limit IEC timer • present	No retentivity 10 ms 9 990 s Yes
— preset Time range — lower limit — upper limit IEC timer	No retentivity 10 ms 9 990 s

Data areas and their retentivity	
retentive data area in total	all, 128 KB max.
Flag	
Number, max.	2 048 byte
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	Yes
Local data	100
per priority class, max.	32 768 byte
Address area	02 700 byte
I/O address area	
	2 048 byte
• Inputs	2 048 byte
Outputs of which distributed	2 046 byte
	2.049 byto
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	0.040 h. t-
• Inputs	2 048 byte
• Outputs	2 048 byte
• Inputs, adjustable	2 048 byte
 Outputs, adjustable 	2 048 byte
Inputs, default	128 byte
Outputs, default	128 byte
Subprocess images	
 Number of subprocess images, max. 	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
Inputs	16 384
of which central	1 024
Outputs	16 384
— of which central	1 024
Analog channels	
• Inputs	1 024
— of which central	256
Outputs	1 024
— of which central	256
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
FM	8
• CP, PtP	8
• CP, LAN	10
Rack	10
• Racks, max.	4
Modules per rack, max.	8
Time of day	
Clock	Voe
Hardware clock (real-time) And a washing in the	Yes
retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
Deviation per day, max.	10 s
 Behavior of the clock following POWER-ON 	Clock continues running after POWER OFF

 Behavior of the clock following expiry of backup period 	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	1
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	V
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Interface types	
• RS 485	Yes
Protocols	
Protocols • MPI	Yes
	Yes Yes
• MPI	
MPI PROFIBUS DP master	Yes
MPIPROFIBUS DP masterPROFIBUS DP slave	Yes Yes
MPIPROFIBUS DP masterPROFIBUS DP slavePoint-to-point connection	Yes Yes
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services	Yes Yes No
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max.	Yes Yes No
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services	Yes Yes No 12 Mbit/s
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication	Yes Yes No 12 Mbit/s Yes
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing	Yes Yes No 12 Mbit/s Yes Yes
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication	Yes Yes No 12 Mbit/s Yes Yes Yes Yes
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication — S7 communication, as client	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server PROFIBUS DP master	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server PROFIBUS DP master Transmission rate, max.	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server PROFIBUS DP master Transmission rate, max. Number of DP slaves, max.	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server PROFIBUS DP master Transmission rate, max. Number of DP slaves, max. Services	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services — PG/OP communication — Routing — Global data communication — S7 basic communication — S7 communication — S7 communication — S7 communication, as client — S7 communication, as server PROFIBUS DP master Transmission rate, max. Number of DP slaves, max. Services — PG/OP communication	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication, as client S7 communication, as server PROFIBUS DP master Transmission rate, max. Number of DP slaves, max. Services PG/OP communication Routing	Yes Yes No 12 Mbit/s Yes Yes Yes Yes Yes Yes Yes No; but via CP and loadable FB Yes 12 Mbit/s 124 Yes Yes

— S7 communication	Yes
 — S7 communication, as client 	No
 — S7 communication, as server 	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
Number of DP slaves that can be simultaneously activated/deactivated, max.	8
Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	- 1.05,10
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	244 0910
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	32 byte
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
 — S7 communication, as client 	No
 S7 communication, as server 	Yes; Connection configured on one side only
 Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
RJ 45 (Ethernet)	Yes
Number of ports	2
• integrated switch	Yes
Protocols	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave Open IF communication	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	

Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— IRT	Yes
 Shared device 	Yes
— Prioritized startup	Yes
 Number of IO devices with prioritized startup, max. 	32
 Number of connectable IO Devices, max. 	128
 Of which IO devices with IRT, max. 	64
— of which in line, max.	64
 Number of IO Devices with IRT and the option "high flexibility" 	128
of which in line, max.	61
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Activation/deactivation of IO Devices 	Yes
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes
 Number of IO Devices per tool, max. 	8
 Device replacement without swap medium 	Yes
— Send cycles	$250~\mu s, 500~\mu s, 1~ms; 2~ms, 4~ms$ (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Open IE communication • Number of connections, max.	8

 Local port numbers used at the system end 	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
 Keep-alive function, supported 	Yes
Protocols	
Redundancy mode	
Media redundancy	
Switchover time on line break, typ.	200 ms; PROFINET MRP
 Number of stations in the ring, max. 	50
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
 Number of connections, max. 	8
Data length for connection type 01H, max.	1 460 byte
Data length for connection type 11H, max.	32 768 byte
— several passive connections per port,	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
 Number of connections, max. 	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
 Number of connections, max. 	8
— Data length, max.	1 472 byte
Web server	
• supported	Yes
User-defined websites	Yes
Number of HTTP clients	5
Communication functions	
PG/OP communication	Yes
	Yes
Data record routing Global data communication	165
	Von
Supported Number of CD leans, may	Yes
Number of GD loops, max. Number of GD posters may	8
Number of GD packets, max.	8
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	8
Size of GD packets, max.	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	V
• supported	Yes
User data per job, max.	76 byte
 User data per job (of which consistent), max. 	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X GET as server)
S7 communication	X_OLT as server)
• supported	Yes
	Yes
• as server	
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
Setpoint for the CPU communication load	50 %
 Number of remote interconnection partners 	32
 Number of functions, master/slave 	30
Total of all master/slave connections	1 000
Data length of all incoming connections master/slave, max.	4 000 byte
Data length of all outgoing connections	4 000 byte
master/slave, max.	500

• Number of device-internal and PROFIBUS

500

internal and a second a second and a second	
interconnections	4,000 1, 1
 Data length of device-internal und PROFIBUS interconnections, max. 	4 000 byte
Data length per connection, max.	1 400 byte
Remote interconnections with acyclic transmission	1 100 5/10
— Sampling interval, min.	500 ms
Number of incoming interconnections	100
Number of outgoing interconnections	100
Data length of all incoming interconnections,	2 000 byte
max.	2 000 3/10
 Data length of all outgoing interconnections, 	2 000 byte
max.	
Data length per connection, max.	1 400 byte
Remote interconnections with cyclic transmission	
 Transmission frequency: Transmission interval, min. 	10 ms
 Number of incoming interconnections 	200
 Number of outgoing interconnections 	200
 Data length of all incoming interconnections, max. 	2 000 byte
 Data length of all outgoing interconnections, max. 	2 000 byte
 Data length per connection, max. 	450 byte
HMI variables via PROFINET (acyclic)	
 Number of stations that can log on for HMI variables (PN OPC/iMap) 	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms
Number of HMI variables	200
 Data length of all HMI variables, max. 	2 000 byte
PROFIBUS proxy functionality	,
— supported	Yes
 Number of linked PROFIBUS devices 	16
— Number of linked PROFIBUS devices— Data length per connection, max.	16 240 byte; Slave-dependent
— Data length per connection, max.	
— Data length per connection, max. Number of connections	240 byte; Slave-dependent
— Data length per connection, max.Number of connections• overall	240 byte; Slave-dependent 16
— Data length per connection, max. Number of connections • overall • usable for PG communication	240 byte; Slave-dependent 16 15
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication	240 byte; Slave-dependent 16 15 1
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication — adjustable for PG communication, min.	240 byte; Slave-dependent 16 15 1
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication — adjustable for PG communication, min. — adjustable for PG communication, max.	240 byte; Slave-dependent 16 15 1 1 15
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication — adjustable for PG communication, min. — adjustable for PG communication, max. • usable for OP communication	240 byte; Slave-dependent 16 15 1 1 15 15
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication — adjustable for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max.	240 byte; Slave-dependent 16 15 1 1 1 15 15 15 15 1
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication — adjustable for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication	240 byte; Slave-dependent 16 15 1 1 1 15 15 15 14
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication — adjustable for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication	240 byte; Slave-dependent 16 15 1 1 1 15 15 15 15 14 0
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — adjustable for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min.	240 byte; Slave-dependent 16 15 1 1 1 15 15 15 14 0 0
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, min.	240 byte; Slave-dependent 16 15 1 1 1 15 15 15 1 1 1 10 10 11 11 15 14 10 10 10 11 11 11 11 11 11 11 11 11 11
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — adjustable for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, max. • usable for S7 communication	240 byte; Slave-dependent 16 15 1 1 1 15 15 1 1 0 0 0 14 14
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, max. • usable for S7 communication — reserved for S7 communication	240 byte; Slave-dependent 16 15 1 1 15 15 15 1 1 10 15 14 10 10 10 11 11 11 11 11 11 11 11 11 11
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — adjustable for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, max. • usable for S7 communication — reserved for S7 communication — adjustable for S7 communication — adjustable for S7 communication, min.	240 byte; Slave-dependent 16 15 1 1 1 15 15 15 1 1 1 1 1 1 1 1 1
— Data length per connection, max. Number of connections overall usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. usable for OP communication — reserved for OP communication — adjustable for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, max. usable for S7 communication — reserved for S7 communication — reserved for S7 communication — adjustable for S7 communication, min. — adjustable for S7 communication, min.	240 byte; Slave-dependent 16 15 1 1 15 15 15 1 1 1 1 15 14 0 0 0 14 14 14 0 0 0 0 14
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — reserved for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 communication — reserved for S7 communication — adjustable for S7 communication — adjustable for S7 communication, min. — adjustable for S7 communication, min. — adjustable for S7 communication, max. • total number of instances, max.	240 byte; Slave-dependent 16 15 1 1 1 15 15 15 1 1 1 1 1 1 1 1 1
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — adjustable for OP communication — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 communication — reserved for S7 communication — adjustable for S7 communication — adjustable for S7 communication, min. — adjustable for S7 communication, max. • total number of instances, max. S7 message functions	240 byte; Slave-dependent 16 15 1 1 1 15 15 1 1 1 1 1 15 14 0 0 0 14 14 14 32
— Data length per connection, max. Number of connections • overall • usable for PG communication — reserved for PG communication, min. — adjustable for PG communication, max. • usable for OP communication — reserved for OP communication — reserved for OP communication, min. — adjustable for OP communication, min. — adjustable for OP communication, max. • usable for S7 basic communication — reserved for S7 basic communication — adjustable for S7 basic communication, min. — adjustable for S7 basic communication, max. • usable for S7 communication — reserved for S7 communication — adjustable for S7 communication — adjustable for S7 communication, min. — adjustable for S7 communication, max. • total number of instances, max. S7 message functions Number of login stations for message functions, max.	240 byte; Slave-dependent 16 15 1 1 1 15 15 1 1 1 1 1 1 1 1 1 1
- Data length per connection, max. Number of connections overall usable for PG communication reserved for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, max. usable for S7 communication reserved for S7 communication adjustable for S7 communication adjustable for S7 communication, min. adjustable for S7 communication, max. total number of instances, max. S7 message functions Number of login stations for message functions, max.	240 byte; Slave-dependent 16 15 1 1 1 15 15 1 1 1 1 15 14 0 0 0 14 14 14 20 0 0 14 17 18 18 18 18 18 18 18 18 18 18 18 18 18
— Data length per connection, max. Number of connections	240 byte; Slave-dependent 16 15 1 1 1 15 15 1 1 1 1 1 1 1 1 1 1
- Data length per connection, max. Number of connections overall usable for PG communication reserved for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 basic communication, max. usable for S7 communication reserved for S7 communication adjustable for S7 communication adjustable for S7 communication, min. adjustable for S7 communication, max. total number of instances, max. S7 message functions Number of login stations for message functions, max.	240 byte; Slave-dependent 16 15 1 1 1 15 15 1 1 1 1 15 14 0 0 0 14 14 14 20 0 0 14 17 18 18 18 18 18 18 18 18 18 18 18 18 18
— Data length per connection, max. Number of connections	240 byte; Slave-dependent 16 15 1 1 1 15 15 1 1 1 1 15 14 0 0 0 14 14 14 20 0 0 14 17 18 18 18 18 18 18 18 18 18 18 18 18 18
- Data length per connection, max. Number of connections overall usable for PG communication reserved for PG communication, min. adjustable for PG communication, max. usable for OP communication reserved for OP communication reserved for OP communication adjustable for OP communication, min. adjustable for OP communication, max. usable for S7 basic communication reserved for S7 basic communication adjustable for S7 basic communication adjustable for S7 basic communication, min. adjustable for S7 communication reserved for S7 communication adjustable for S7 communication adjustable for S7 communication, min. adjustable for S7 communication, min. adjustable for S7 communication, max. total number of instances, max. Test commissioning functions	240 byte; Slave-dependent 16 15 1 1 15 15 15 1 1 0 0 0 14 14 14 0 0 0 14 14 32

Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
of which status variables, max.	30
of which status variables, max. — of which control variables, max.	14
— of which control variables, max.	71
• Forcing	Yes
Forcing, variables	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	10
-	Yes
presentNumber of entries, max.	500
Adjustable	No
— of which powerfail-proofNumber of entries readable in RUN, max.	100; Only the last 100 entries are retained 499
 number of entries readable in RON, max. adjustable 	Yes
•	
— preset	10
Service data	Voc
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
Nesting levels	8
Nesting levelsSystem functions (SFC)	8 see instruction list
Nesting levelsSystem functions (SFC)System function blocks (SFB)	8
Nesting levelsSystem functions (SFC)System function blocks (SFB)Programming language	8 see instruction list see instruction list
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language — LAD 	8 see instruction list see instruction list Yes
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD 	8 see instruction list see instruction list Yes Yes
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL 	8 see instruction list see instruction list Yes Yes Yes
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL 	8 see instruction list see instruction list Yes Yes Yes Yes
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC 	8 see instruction list see instruction list Yes Yes Yes Yes Yes Yes
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH 	8 see instruction list see instruction list Yes Yes Yes Yes Yes Yes Yes Yes
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® 	8 see instruction list see instruction list Yes Yes Yes Yes Yes Yes
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection 	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection User program protection/password protection	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection 	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection User program protection/password protection	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions	8 see instruction list see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions Width	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions Width Height	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions Width Height Depth	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Nesting levels System functions (SFC) System function blocks (SFB) Programming language LAD FBD STL SCL CFC GRAPH HiGraph® Know-how protection User program protection/password protection Block encryption Dimensions Width Height Depth Weights	8 see instruction list Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye