SIEMENS

Data sheet

6ES7517-3TP00-0AB0



SIMATIC S7-1500T, CPU 1517T-3 PN/DP, Central processing unit with work memory 3 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517T-3 PN/DP
HW functional status	FS11
Firmware version	V3.0
Product function	
 I&M data 	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of 250 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0) / V14 (FW V2.0) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
l²t	0.4 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

a integrated (for account)	2 Mbuto
• integrated (for program)	3 Mbyte
• integrated (for data)	8 Mbyte
Load memory	22 Chuta
Plug-in (SIMATIC Memory Card), max. Packup	32 Gbyte
Backup • maintenance-free	Yes
	Tes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
 Number range 	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
 Number of free cycle OBs 	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; with minimum OB 3x cycle of 100 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	3
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	, , , , , , , , , , , , , , , , , , , ,
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	, , ,
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,
recontive data area (inci. timers, counters, hays), max.	counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags),	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	5
Flag	
• Size, max.	16 kbyte

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	5, 6 state manner, and grouped into one shook memory byte
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	9 khyto
— Inputs (volume)— Outputs (volume)	8 kbyte 8 kbyte
Subprocess images	o kbyte
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration
Number of distributed to systems	of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integratedVia CM	1 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	32; CPU + 31 modules
Modules per rack, max.Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	16
Number Clock synchronization	10
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
 on Ethernet via NTP 	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	Vacuity d
IP protocolPROFINET IO Controller	Yes; IPv4
PROFINET IO Controller PROFINET IO Device	Yes Yes
SIMATIC communication	Yes
- Onvirting Communication	130

Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
 Isochronous mode 	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	512
— of which in line, max.	512
Number of IO Devices that can be simultaneously activated deactivated may.	8; in total across all interfaces
simultaneously activated/deactivated, max.	8
— Number of IO Devices per tool, max.— Updating times	The minimum value of the update time also depends on communication
— opuating times	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 μs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send 	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles	μs 3 875 μs)
Update time for RT	050 via to 400 mg
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services — PG/OP communication	Yes
— Isochronous mode	No Vos
— IRT	Yes
PROFlenergy Shared device	Yes; per user program
— Snared device — Number of IO Controllers with shared device.	Yes 4
Number of IO Controllers with shared device, max.	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
• integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No

 Direct data exchange 	No
— IRT	No
— PROFlenergy	Yes; per user program
 Prioritized startup 	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	o, in total across an interfaces
 Number of IO Devices per tool, max. 	8
Updating times	The minimum value of the update time also depends on communication
cpassing invol	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Prioritized startup — Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
 Asset management record 	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	·
PROFIBUS DP master	Yes
PROFIBUS DP slave	
	No V
SIMATIC communication	Yes
Web server	Yes
PROFIBUS DP master	
 Number of connections, max. 	48; for the integrated PROFIBUS DP interface
 Number of DP slaves, max. 	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	V
• 100 Mbps	Yes
 Autonegotiation 	
 Autocrossing 	Yes
 Industrial Ethernet status LED 	Yes
RS 485	Yes
	Yes
RS 485	Yes Yes
RS 485 • Transmission rate, max.	Yes Yes
RS 485 • Transmission rate, max. Protocols	Yes Yes 12 Mbit/s
RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections	Yes Yes 12 Mbit/s No
RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections • Number of connections, max.	Yes Yes 12 Mbit/s No 320; via integrated interfaces of the CPU and connected CPs / CMs
RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web	Yes Yes 12 Mbit/s No 320; via integrated interfaces of the CPU and connected CPs / CMs 10
RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections • Number of connections, max.	Yes Yes 12 Mbit/s No 320; via integrated interfaces of the CPU and connected CPs / CMs 10 288 64; in total, only 16 S7-Routing connections are supported via
RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths	Yes Yes 12 Mbit/s No 320; via integrated interfaces of the CPU and connected CPs / CMs 10 288
RS 485 • Transmission rate, max. Protocols PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces	Yes Yes 12 Mbit/s No 320; via integrated interfaces of the CPU and connected CPs / CMs 10 288 64; in total, only 16 S7-Routing connections are supported via

Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
 User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, 	Yes
supported	V
• ISO-on-TCP (RFC1006)	Yes CA librate
— Data length, max.	64 kbyte
UDP Data langth, max.	Yes
— Data length, max. — UDP multicast	2 kbyte; 1 472 bytes for UDP broadcast
DHCP	Yes; 128 multicast circuits (of which max. 5 via X1) Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
0.001	
Runtime license required	Yes; "Large" license required
	Yes; "Large" license required Yes; Data Access (registered Read/Write), Method Call
Runtime license requiredOPC UA ClientApplication authentication	Yes; Data Access (registered Read/Write), Method Call Yes
Runtime license requiredOPC UA Client	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
 Runtime license required OPC UA Client Application authentication Security policies 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 Runtime license required OPC UA Client Application authentication Security policies User authentication 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40
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 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server Application authentication 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes available security policies: None, Basic128Rsa15, Basic256Rsa15,
 Runtime license required OPC UA Client Application authentication Security policies User authentication Number of connections, max. Number of nodes of the client interfaces, recommended max. Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. Number of elements for one call of OPC_UA_MethodGetHandleList, max. Number of simultaneous calls of the client instructions for session management, per connection, max. Number of simultaneous calls of the client instructions for data access, per connection, max. Number of registerable nodes, max. Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server Application authentication 	Yes; Data Access (registered Read/Write), Method Call Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 40 5 000 300 20 100 1 5 000 100 20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space Yes

GDS support (certificate management)	Yes
Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, 	20
Max.	40,000 for 4 a compling interval and 4 a condition of
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20
realises of corver interfaces, max.	of the type "Reference namespace"
 Number of nodes for user-defined server 	30 000
interfaces, max.	
 Alarms and Conditions 	Yes
 Number of program alarms 	400
Number of alarms for system diagnostics	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
J 1 J	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	2 000
 Number of alarms for system diagnostics 	1 000
 Number of alarms for motion technology objects 	480
Test commissioning functions	
Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
	Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients)
Joint commission (Team Engineering) Status block Single step	
Joint commission (Team Engineering) Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Joint commission (Team Engineering) Status block Single step	Yes; Up to 16 simultaneously (in total across all ES clients) No
Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Up to 16 simultaneously (in total across all ES clients) No
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Up to 16 simultaneously (in total across all ES clients) No 20
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing, variables	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Number of variables, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Connection display LINK TX/RX	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED RROR LED MAINT LED Connection display LINK TX/RX Supported technology objects Motion Control	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED Connection display LINK TX/RX Supported technology objects	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes Yes Yes Yes Y

technology objects	
 Required Motion Control resources 	
 per speed-controlled axis 	40
per positioning axis	80
per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Number of available Extended Motion Control 	256
resources for technology objects	
 Required Extended Motion Control resources 	
— per cam (1 000 points and 50 segments)	2
— per cam (10 000 points and 50 segments)	20
— for each set of kinematics	30
— Per leading axis proxy	3
kinematics functions	
kinematics with up to 4 interpolating axes	Yes; max. 3D + orientation
— kinematics with 5 or more interpolating axes	No
user-defined kinematics	Yes
User-defined kinematics SIMATIC Safe Kinematics	
	No
Positioning axis	70
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	70
Number of positioning axes at motion control	128
cycle of 8 ms (typical value)	120
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	163, 1 15 controller with integrated optimization for temperature
High-speed counter	Yes
	165
Ambient conditions	
Ambient temperature during operation	0.00
Ambient temperature during operation • horizontal installation, min.	0 °C
Ambient temperature during operation	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • protection of confidential configuration data	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • protection of confidential configuration data • Password for display	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 929 g

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