## SIEMENS

## Data sheet

## 6ES7516-3AN02-0AB0



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

• integrated (for program)	1 Mbyte
• integrated (for data)	5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	0 000, blocks (OB, 1 B, 1 C, bb) and 0 b 13
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of synchronous environments	1
Nesting depth	
per priority class	24
	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
	512 kbyte; In total; available retentive memory for bit memories, timers,
Retentive data area (incl. timers, counters, flags), max.	counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags),	5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	
Flag	
• Size, max.	16 kbyte

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration
·	of distributed I/O via PROFINET or PROFIBUS communication
	modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	IIIKS (e.g. IE/FD-LIIK)
integrated	1
Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Time of day	
Clock	Underson also h
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Тур.: 2 s
Operating hours counter    Number	16
Number Clock synchronization	
supported	Yes
to DP, master	Yes
• in AS, master	Yes
• in AS, master • in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
	0
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol     DDOFINET IO Controller	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device     SIMATIC communication	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes

Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
<ul> <li>— Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
— Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	
- Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625
Update time for RT	μs 3 875 μs)
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device     Number of IQ Controllers with shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	Vee
— PG/OP communication	Yes

<ul> <li>— Isochronous mode</li> </ul>	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
- Prioritized startup	No
— Number of connectable IO Devices, max.	32: In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
<ul> <li>— Number of connectable IO Devices for RT,</li> </ul>	32
max.	
— of which in line, max.	32
<ul> <li>— Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>— Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device,	4
max.	4
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
Asset management record	Yes; per user program
	res, per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Number of ports Protocols	1
	1 Yes
Protocols	
Protocols     PROFIBUS DP master	Yes
Protocols <ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> <li>SIMATIC communication</li> </ul>	Yes No
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master	Yes No Yes
Protocols <ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> <li>SIMATIC communication</li> </ul> PROFIBUS DP master <ul> <li>Number of connections, max.</li> </ul>	Yes No Yes 48; for the integrated PROFIBUS DP interface
Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
Protocols <ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> <li>SIMATIC communication</li> </ul> PROFIBUS DP master <ul> <li>Number of connections, max.</li> </ul>	Yes No Yes 48; for the integrated PROFIBUS DP interface
Protocols <ul> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> <li>SIMATIC communication</li> </ul> PROFIBUS DP master <ul> <li>Number of connections, max.</li> <li>Number of DP slaves, max.</li> </ul>	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services         — PG/OP communication	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services         — PG/OP communication         — Equidistance	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Services         — PG/OP communication         — Equidistance         — Isochronous mode	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Services         — PG/OP communication         — Equidistance         — Isochronous mode         — Activation/deactivation of DP slaves	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • Autonegotiation	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         — PG/OP communication         — Equidistance         — Isochronous mode         — Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autoressing	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autorossing         • Industrial Ethernet status LED         RS 485	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autorcossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autorossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         PROFIsafe         Number of connections	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes 12 Mbit/s 12 Mbit/s
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         • Number of DP slaves, max.         • Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autocrossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         PROFIsafe         Number of connections         • Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autorossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         PROFIsafe         Number of connections, max.         • Number of connections, max.         • Number of connections, max.	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autorossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         PROFIsafe         Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autorossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         PROFIsafe         Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of S7 routing paths	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols         • PROFIBUS DP master         • PROFIBUS DP slave         • SIMATIC communication         PROFIBUS DP master         • Number of connections, max.         • Number of DP slaves, max.         Services         - PG/OP communication         - Equidistance         - Isochronous mode         - Activation/deactivation of DP slaves         Interface types         RJ 45 (Ethernet)         • 100 Mbps         • Autonegotiation         • Autorossing         • Industrial Ethernet status LED         RS 485         • Transmission rate, max.         Protocols         PROFIsafe         Number of connections, max.         • Number of connections reserved for ES/HMI/web         • Number of connections via integrated interfaces	Yes No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes

Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
<ul> <li>MRP interconnection, supported</li> </ul>	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>— Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
<ul> <li>PG/OP communication</li> </ul>	Yes; encryption with TLS V1.3 pre-selected
<ul> <li>S7 routing</li> </ul>	Yes
<ul> <li>Data record routing</li> </ul>	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>— several passive connections per port,</li> </ul>	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server     HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	10
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	2 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
<ul> <li>— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
— Number of registerable nodes, max.	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
- Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
- User authentication	Basic256Sha256
	"anonymous" or by user name & password

	N/
— GDS support (certificate management)	Yes
— Number of sessions, max.	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
— Number of registerable nodes, max.	20 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
- Number of server methods, max.	50
<ul> <li>— Number of inputs/outputs per server method, max.</li> </ul>	20
— Number of monitored items, recommended	2 000; for 1 s sampling interval and 1 s send interval
max.	
<ul> <li>Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20
	of the type "Reference namespace"
<ul> <li>— Number of nodes for user-defined server</li> </ul>	5 000
interfaces, max.	
<ul> <li>Alarms and Conditions</li> </ul>	Yes
— Number of program alarms	200
— Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	1 000
<ul> <li>Number of alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
	Yes; Parallel online access possible for up to 8 engineering systems
Test commissioning functions	
Test commissioning functions Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Forcing	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         • Forcing         • Forcing         • Forcing         • Forcing         • Forcing, variables	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         Berocing         • Forcing         • Forcing, variables         • Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         Berocing         • Forcing         • Forcing, variables         • Number of variables, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         Diagnostic buffer         • present	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Forcing,         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which status variables, max.         — of which control variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof         Traces	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of variables         • Number of variables, max.         — of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof         Traces         • Number of configurable Traces	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Forcing         • Forcing         • Forcing         • Forcing         • Forcing         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Forcing         • Forcing         • Forcing         • Forcing         • Forcing         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         — of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing         • Forcing         • Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Number of variables, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Number of variables, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED         • STOP ACTIVE LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job 200; per job 200 Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • STOP ACTIVE LED         • STOP ACTIVE LED         • STOP ACTIVE LED         • Connection display LINK TX/RX	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible Yes Yes Yes
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Number of variables, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • MAINT LED         • STOP ACTIVE LED	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes
Test commission (Team Engineering)         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Status/control         • Status/control variable         • Variables         • Number of variables, max.         - of which status variables, max.         - of which control variables, max.         - of which control variables, max.         - of which control variables, max.         Forcing         • Forcing, variables         • Number of variables, max.         Diagnostic buffer         • present         • Number of entries, max.         - of which powerfail-proof         Traces         • Number of configurable Traces         Interrupts/diagnostics/status information         Diagnostics indication LED         • RUN/STOP LED         • ERROR LED         • STOP ACTIVE LED         • STOP ACTIVE LED         • STOP ACTIVE LED         • Connection display LINK TX/RX	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 4; Up to 512 KB of data per trace are possible Yes Yes Yes Yes Yes Yes

<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	2 400
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
	160
— per cam track	
— per probe	40
Positioning axis	_
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
— Number of positioning axes at motion control	14
cycle of 8 ms (typical value)	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
	Yes; PID controller with integrated optimization for valves
<ul><li>PID_3Step</li><li>PID-Temp</li></ul>	
	Yes; PID controller with integrated optimization for temperature
Counting and measuring	N/
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• may	70 °C
• max.	
<ul> <li>max.</li> <li>Altitude during operation relating to sea level</li> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Altitude during operation relating to sea level • Installation altitude above sea level, max.	
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header	
Altitude during operation relating to sea level <ul> <li>Installation altitude above sea level, max.</li> </ul> <li>configuration / header <ul> <li>configuration / programming / header</li> </ul> </li>	
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level         • Installation altitude above sea level, max.         configuration / header         configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • protection of confidential configuration data         • Password for display	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level  Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  User program protection/password protection  Copy protection Block protection Block protection  Protection of confidential configuration data Password for display Protection level: Write protection Protection Protection level: Read/write protection	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection © Copy protection Block protection Access protection Protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level         • Installation altitude above sea level, max.         configuration / header         configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection • Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Complete protection • lower limit	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level         • Installation altitude above sea level, max.         configuration / header         configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • Diver limit         • upper limit	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level         • Installation altitude above sea level, max.         configuration / header         configuration / programming / header         Programming language         — LAD         — FBD         — STL         — SCL         — GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • Diver limit         • upper limit	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Block protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit Dimensions Width	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level         • Installation altitude above sea level, max.         configuration / header         configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • Diver limit         • upper limit	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level         • Installation altitude above sea level, max.         configuration / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • Dimensions         Width	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level         • Installation altitude above sea level, max.         configuration / header         configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • Protection level: Complete protection         • Iower limit         • upper limit	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Diver limit • upper limit Dimensions Width Height Depth Weights	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level         • Installation altitude above sea level, max.         configuration / header         configuration / programming / header         Programming language         - LAD         - FBD         - STL         - SCL         - GRAPH         Know-how protection         • User program protection/password protection         • Copy protection         • Block protection         • Protection of confidential configuration data         • Password for display         • Protection level: Write protection         • Protection level: Complete protection         • lower limit         • upper limit         Dimensions         Width         Height         Depth	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Write protection • Protection level: Complete protection • Protection level: Complete protection • Dimensions Width Height Depth Weights	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes