



SIMATIC S7-300 CPU 315-2 PN/DP, Central processing unit with 384 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required

| General information   |  |
|---|--|
| HW functional status  | 01   |
| Firmware version  | V3.2   |
| Product function  |  |
| <ul style="list-style-type: none"> <li>• Isochronous mode</li> </ul>  | Yes; Via PROFIBUS DP or PROFINET interface                         |
| Engineering with  |  |
| <ul style="list-style-type: none"> <li>• Programming package</li> </ul>   | STEP 7 V5.5 or higher  |
| Supply voltage  |  |
| Rated value (DC)  | 24 V   |
| permissible range, lower limit (DC)   | 20.4 V   |
| permissible range, upper limit (DC)   | 28.8 V   |
| external protection for power supply lines (recommendation)   | 2 A min.   |
| Mains buffering   |  |
| <ul style="list-style-type: none"> <li>• Mains/voltage failure stored energy time</li> <li>• Repeat rate, min.</li> </ul>   | 5 ms<br>1 s  |
| Input current   |  |
| Current consumption (rated value)   | 750 mA   |
| Current consumption (in no-load operation), typ.  | 150 mA   |
| Inrush current, typ.  | 4 A  |
| $I^2t$  | 1 A <sup>2</sup> ·s  |
| Power loss  |  |
| Power loss, typ.  | 4.65 W   |
| Memory  |  |
| Work memory   |  |
| <ul style="list-style-type: none"> <li>• integrated</li> <li>• expandable</li> </ul>  | 384 kbyte<br>No  |
| Load memory   |  |
| <ul style="list-style-type: none"> <li>• Plug-in (MMC)</li> <li>• Plug-in (MMC), max.</li> <li>• Data management on MMC (after last programming), min.</li> </ul> | Yes<br>8 Mbyte<br>10 a   |
| Backup  |  |
| <ul style="list-style-type: none"> <li>• present</li> <li>• without battery</li> </ul>  | Yes; Guaranteed by MMC (maintenance-free)<br>Yes; Program and data |
| CPU processing times  |  |
| for bit operations, typ.  | 0.05 μs  |
| for word operations, typ.   | 0.09 μs  |
| for fixed point arithmetic, typ.  | 0.12 μs  |
| for floating point arithmetic, typ.   | 0.45 μs  |
| CPU-blocks  |  |

|   |   |
|---|---|
| Number of blocks (total)                                  | 1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used. |
| <b>DB</b>   |   |
| • Number, max.  | 1 024; Number range: 1 to 16000   |
| • Size, max.  | 64 kbyte  |
| <b>FB</b>   |   |
| • Number, max.  | 1 024; Number range: 0 to 7999  |
| • Size, max.  | 64 kbyte  |
| <b>FC</b>   |   |
| • Number, max.  | 1 024; Number range: 0 to 7999  |
| • Size, max.  | 64 kbyte  |
| <b>OB</b>   |   |
| • Size, max.  | 64 kbyte  |
| • Number of free cycle OBs                                | 1; OB 1   |
| • Number of time alarm OBs                                | 1; OB 10  |
| • Number of delay alarm OBs                               | 2; OB 20, 21  |
| • Number of cyclic interrupt OBs                          | 4; OB 32, 33, 34, 35  |
| • Number of process alarm OBs                             | 1; OB 40  |
| • Number of DPV1 alarm OBs                                | 3; OB 55, 56, 57  |
| • Number of isochronous mode OBs                          | 1; OB 61  |
| • Number of startup OBs                                   | 1; OB 100   |
| • Number of asynchronous error OBs                        | 6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)                                      |
| • Number of synchronous error OBs                         | 2; OB 121, 122  |
| <b>Nesting depth</b>                                      |   |
| • per priority class                                      | 16  |
| • additional within an error OB                           | 4   |
| <b>Counters, timers and their retentivity</b>             |   |
| <b>S7 counter</b>   |   |
| • Number  | 256   |
| <b>Retentivity</b>  |   |
| — adjustable  | Yes   |
| — lower limit   | 0   |
| — upper limit   | 255   |
| — preset  | Z 0 to Z 7  |
| <b>Counting range</b>                                     |   |
| — adjustable  | Yes   |
| — lower limit   | 0   |
| — upper limit   | 999   |
| <b>IEC counter</b>  |   |
| • present   | Yes   |
| • Type  | SFB   |
| • Number  | Unlimited (limited only by RAM capacity)  |
| <b>S7 times</b>   |   |
| • Number  | 256   |
| <b>Retentivity</b>  |   |
| — adjustable  | Yes   |
| — lower limit   | 0   |
| — upper limit   | 255   |
| — preset  | No retentivity  |
| <b>Time range</b>   |   |
| — lower limit   | 10 ms   |
| — upper limit   | 9 990 s   |
| <b>IEC timer</b>  |   |
| • present   | Yes   |
| • Type  | SFB   |
| • Number  | Unlimited (limited only by RAM capacity)  |
| <b>Data areas and their retentivity</b>                   |   |
| Retentive data area (incl. timers, counters, flags), max. | 128 kbyte   |
| <b>Flag</b>   |   |
| • Size, max.  | 2 048 byte  |
| • Retentivity available                                   | Yes; MB 0 to MB 2 047   |
| • Retentivity preset                                      | MB 0 to MB 15   |
| • Number of clock memories                                | 8; 1 memory byte  |
| <b>Data blocks</b>  |   |

|   |  |
|---|--|
| <ul style="list-style-type: none"> <li>• Retentivity adjustable</li> <li>• Retentivity preset</li> </ul>  | <p>Yes; via non-retain property on DB</p> <p>Yes</p>   |
| <b>Local data</b>   |  |
| <ul style="list-style-type: none"> <li>• per priority class, max.</li> </ul>  | 32 768 byte; Max. 2048 bytes per block   |
| <b>Address area</b>   |  |
| <b>I/O address area</b>   |  |
| <ul style="list-style-type: none"> <li>• Inputs</li> <li>• Outputs</li> </ul>   | <p>2 048 byte</p> <p>2 048 byte</p>  |
| of which distributed  |  |
| <ul style="list-style-type: none"> <li>— Inputs</li> <li>— Outputs</li> </ul>   | <p>2 048 byte</p> <p>2 048 byte</p>  |
| <b>Process image</b>  |  |
| <ul style="list-style-type: none"> <li>• Inputs</li> <li>• Outputs</li> <li>• Inputs, adjustable</li> <li>• Outputs, adjustable</li> <li>• Inputs, default</li> <li>• Outputs, default</li> </ul>   | <p>2 048 byte</p> <p>2 048 byte</p> <p>2 048 byte</p> <p>2 048 byte</p> <p>128 byte</p> <p>128 byte</p>  |
| <b>Subprocess images</b>  |  |
| <ul style="list-style-type: none"> <li>• Number of subprocess images, max.</li> </ul>   | 1; With PROFINET IO, the length of the user data is limited to 1600 bytes  |
| <b>Digital channels</b>   |  |
| <ul style="list-style-type: none"> <li>• Inputs <ul style="list-style-type: none"> <li>— of which central</li> </ul> </li> <li>• Outputs <ul style="list-style-type: none"> <li>— of which central</li> </ul> </li> </ul>   | <p>16 384</p> <p>1 024</p> <p>16 384</p> <p>1 024</p>  |
| <b>Analog channels</b>  |  |
| <ul style="list-style-type: none"> <li>• Inputs <ul style="list-style-type: none"> <li>— of which central</li> </ul> </li> <li>• Outputs <ul style="list-style-type: none"> <li>— of which central</li> </ul> </li> </ul>   | <p>1 024</p> <p>256</p> <p>1 024</p> <p>256</p>  |
| <b>Hardware configuration</b>   |  |
| Number of expansion units, max.   | 3  |
| <b>Number of DP masters</b>   |  |
| <ul style="list-style-type: none"> <li>• integrated</li> <li>• via CP</li> </ul>  | <p>1</p> <p>4</p>  |
| <b>Number of operable FMs and CPs (recommended)</b>   |  |
| <ul style="list-style-type: none"> <li>• FM</li> <li>• CP, PtP</li> <li>• CP, LAN</li> </ul>  | <p>8</p> <p>8</p> <p>10</p>  |
| <b>Rack</b>   |  |
| <ul style="list-style-type: none"> <li>• Racks, max.</li> <li>• Modules per rack, max.</li> </ul>   | <p>4</p> <p>8</p>  |
| <b>Time of day</b>  |  |
| <b>Clock</b>  |  |
| <ul style="list-style-type: none"> <li>• Hardware clock (real-time)</li> <li>• retentive and synchronizable</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> <li>• Behavior of the clock following POWER-ON</li> <li>• Behavior of the clock following expiry of backup period</li> </ul> | <p>Yes</p> <p>Yes</p> <p>6 wk; At 40 °C ambient temperature</p> <p>10 s; Typ.: 2 s</p> <p>Clock continues running after POWER OFF</p> <p>the clock continues at the time of day it had when power was switched off</p> |
| <b>Operating hours counter</b>  |  |
| <ul style="list-style-type: none"> <li>• Number</li> <li>• Number/Number range</li> <li>• Range of values</li> <li>• Granularity</li> <li>• retentive</li> </ul>  | <p>1</p> <p>0</p> <p>0 to 2<sup>31</sup> hours (when using SFC 101)</p> <p>1 h</p> <p>Yes; Must be restarted at each restart</p>   |
| <b>Clock synchronization</b>  |  |
| <ul style="list-style-type: none"> <li>• supported</li> <li>• to MPI, master</li> <li>• to MPI, slave</li> <li>• to DP, master</li> <li>• to DP, slave</li> </ul>   | <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; With DP slave only slave clock</p> <p>Yes</p>   |

|   |  |
|---|--|
| <ul style="list-style-type: none"> <li>• in AS, master</li> <li>• in AS, slave</li> <li>• on Ethernet via NTP</li> </ul>  | <p>Yes</p> <p>Yes</p> <p>Yes; As client</p>  |
| <b>Digital inputs</b>   |  |
| Number of digital inputs  | 0  |
| <b>Digital outputs</b>  |  |
| Number of digital outputs   | 0  |
| <b>Analog inputs</b>  |  |
| Number of analog inputs   | 0  |
| <b>Analog outputs</b>   |  |
| Number of analog outputs  | 0  |
| <b>Interfaces</b>   |  |
| Number of industrial Ethernet interfaces  | 1; 2 ports (switch) RJ45   |
| Number of PROFINET interfaces   | 1; 2 ports (switch) RJ45   |
| Number of RS 485 interfaces   | 1; Combined MPI / PROFIBUS DP  |
| Number of RS 422 interfaces   | 0  |
| <b>1. Interface</b>   |  |
| Interface type  | Integrated RS 485 interface  |
| Isolated  | Yes  |
| <b>Interface types</b>  |  |
| <ul style="list-style-type: none"> <li>• RS 485</li> <li>• Output current of the interface, max.</li> </ul>   | <p>Yes</p> <p>200 mA</p>   |
| <b>Protocols</b>  |  |
| <ul style="list-style-type: none"> <li>• MPI</li> <li>• PROFIBUS DP master</li> <li>• PROFIBUS DP slave</li> <li>• Point-to-point connection</li> </ul>   | <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>No</p>   |
| <b>MPI</b>  |  |
| <ul style="list-style-type: none"> <li>• Transmission rate, max.</li> </ul>   | 12 Mbit/s  |
| <b>Services</b>   |  |
| <ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> </ul>   | <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>No; but via CP and loadable FB</p> <p>Yes</p>  |
| <b>PROFIBUS DP master</b>   |  |
| <ul style="list-style-type: none"> <li>• Transmission rate, max.</li> <li>• Number of DP slaves, max.</li> </ul>  | <p>12 Mbit/s</p> <p>124</p>  |
| <b>Services</b>   |  |
| <ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— Equidistance</li> <li>— Isochronous mode</li> <li>— SYNC/FREEZE</li> <li>— Activation/deactivation of DP slaves</li> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> <li>— Direct data exchange (slave-to-slave communication)</li> <li>— DPV1</li> </ul> | <p>Yes</p> <p>Yes</p> <p>No</p> <p>Yes; I blocks only</p> <p>Yes</p> <p>No</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO</p> <p>Yes</p> <p>Yes</p> <p>8</p> <p>Yes; as subscriber</p> <p>Yes</p> |
| <b>Address area</b>   |  |
| <ul style="list-style-type: none"> <li>— Inputs, max.</li> <li>— Outputs, max.</li> </ul>   | <p>2 kbyte</p> <p>2 kbyte</p>  |
| <b>User data per DP slave</b>   |  |
| <ul style="list-style-type: none"> <li>— Inputs, max.</li> </ul>  | 244 byte   |


|   |   |
|---|---|
| — Outputs, max.   | 244 byte  |
| <b>PROFIBUS DP slave</b>  |   |
| • Transmission rate, max.   | 12 Mbit/s   |
| • automatic baud rate search                                      | Yes; only with passive interface  |
| • Address area, max.  | 32  |
| • User data per address area, max.                                | 32 byte   |
| <b>Services</b>   |   |
| — PG/OP communication   | Yes   |
| — Routing   | Yes; Only with active interface   |
| — Global data communication                                       | No  |
| — S7 basic communication  | No  |
| — S7 communication  | Yes   |
| — S7 communication, as client                                     | No  |
| — S7 communication, as server                                     | Yes; Connection configured on one side only   |
| — Direct data exchange (slave-to-slave communication)             | Yes   |
| — DPV1  | No  |
| <b>Transfer memory</b>  |   |
| — Inputs  | 244 byte  |
| — Outputs   | 244 byte  |
| <b>2. Interface</b>   |   |
| Interface type  | PROFINET  |
| Isolated  | Yes   |
| automatic detection of transmission rate                          | Yes; 10/100 Mbit/s  |
| Autonegotiation   | Yes   |
| Autocrossing  | Yes   |
| Change of IP address at runtime, supported                        | Yes   |
| <b>Interface types</b>  |   |
| • RJ 45 (Ethernet)  | Yes   |
| • Number of ports   | 2   |
| • integrated switch   | Yes   |
| <b>Protocols</b>  |   |
| • MPI   | No  |
| • PROFINET IO Controller  | Yes; Also simultaneously with IO-Device functionality                                     |
| • PROFINET IO Device  | Yes; Also simultaneously with IO Controller functionality                                 |
| • PROFINET CBA  | Yes   |
| • PROFIBUS DP master  | No  |
| • PROFIBUS DP slave   | No  |
| • Open IE communication   | Yes; Via TCP/IP, ISO on TCP, and UDP  |
| • Web server  | Yes   |
| • Media redundancy  | Yes   |
| <b>PROFINET IO Controller</b>                                     |   |
| • Transmission rate, max.   | 100 Mbit/s  |
| <b>Services</b>   |   |
| — PG/OP communication   | Yes   |
| — Routing   | Yes   |
| — S7 communication  | Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32   |
| — Isochronous mode  | Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO |
| — IRT   | Yes   |
| — Shared device   | Yes   |
| — Prioritized startup   | Yes   |
| — Number of IO devices with prioritized startup, max.             | 32  |
| — Number of connectable IO Devices, max.                          | 128   |
| — Of which IO devices with IRT, max.                              | 64  |
| — of which in line, max.  | 64  |
| — Number of IO Devices with IRT and the option "high flexibility" | 128   |
| — of which in line, max.  | 61  |
| — Number of connectable IO Devices for RT, max.                   | 128   |
| — of which in line, max.  | 128   |
| — Activation/deactivation of IO Devices                           | Yes   |

|   |   |
|---|---|
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8   |
| — IO Devices changing during operation (partner ports), supported             | Yes   |
| — Number of IO Devices per tool, max.   | 8   |
| — Device replacement without swap medium                                      | Yes   |
| — Send cycles   | 250 µs, 500 µs, 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)                                      |
| — Updating time   | 250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details) |
| <b>Address area</b>   |   |
| — Inputs, max.  | 2 kbyte   |
| — Outputs, max.   | 2 kbyte   |
| — User data consistency, max.   | 1 024 byte  |
| <b>PROFINET IO Device</b>   |   |
| <b>Services</b>   |   |
| — PG/OP communication   | Yes   |
| — Routing   | Yes   |
| — S7 communication  | Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32                                       |
| — Isochronous mode  | No  |
| — IRT   | Yes   |
| — PROFINergy  | Yes; With SFB 73 / 74 prepared for loadable PROFINergy standard FB for I-Device   |
| — Shared device   | Yes   |
| — Number of IO Controllers with shared device, max.                           | 2   |
| <b>Transfer memory</b>  |   |
| — Inputs, max.  | 1 440 byte; Per IO Controller with shared device  |
| — Outputs, max.   | 1 440 byte; Per IO Controller with shared device  |
| <b>Submodules</b>   |   |
| — Number, max.  | 64  |
| — User data per submodule, max.   | 1 024 byte  |
| <b>PROFINET CBA</b>   |   |
| • acyclic transmission  | Yes   |
| • cyclic transmission   | Yes   |
| <b>Open IE communication</b>  |   |
| • Number of connections, max.   | 8   |
| • Local port numbers used at the system end                                   | 0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535                              |
| • Keep-alive function, supported  | Yes   |
| <b>Protocols</b>  |   |
| PROFIsafe   | No  |
| <b>Redundancy mode</b>  |   |
| <b>Media redundancy</b>   |   |
| — Switchover time on line break, typ.   | 200 ms; PROFINET MRP  |
| — Number of stations in the ring, max.  | 50  |
| <b>Open IE communication</b>  |   |
| • TCP/IP  | Yes; via integrated PROFINET interface and loadable FBs   |
| — Number of connections, max.   | 8   |
| — Data length for connection type 01H, max.                                   | 1 460 byte  |
| — Data length for connection type 11H, max.                                   | 32 768 byte   |
| — several passive connections per port, supported                             | Yes   |
| • ISO-on-TCP (RFC1006)  | Yes; via integrated PROFINET interface and loadable FBs   |
| — Number of connections, max.   | 8   |
| — Data length, max.   | 32 768 byte   |
| • UDP   | Yes; via integrated PROFINET interface and loadable FBs   |
| — Number of connections, max.   | 8   |
| — Data length, max.   | 1 472 byte  |
| <b>Web server</b>   |   |
| • supported   | Yes   |
| • User-defined websites   | Yes   |
| • Number of HTTP clients  | 5   |
| <b>communication functions / header</b>                                       |   |

|   |   |
|---|---|
| PG/OP communication   | Yes   |
| Data record routing   | Yes   |
| <b>Global data communication</b>  |   |
| • supported   | Yes   |
| • Number of GD loops, max.  | 8   |
| • Number of GD packets, max.  | 8   |
| • Number of GD packets, transmitter, max.   | 8   |
| • Number of GD packets, receiver, max.  | 8   |
| • Size of GD packets, max.  | 22 byte   |
| • Size of GD packet (of which consistent), max.   | 22 byte   |
| <b>S7 basic communication</b>   |   |
| • supported   | Yes   |
| • User data per job, max.   | 76 byte   |
| • User data per job (of which consistent), max.   | 76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)                    |
| <b>S7 communication</b>   |   |
| • supported   | Yes   |
| • as server   | Yes   |
| • as client   | Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB                      |
| • User data per job, max.   | See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication) |
| <b>S5 compatible communication</b>  |   |
| • supported   | Yes; via CP and loadable FC   |
| <b>communication functions / PROFINET CBA (with set target communication load) / header</b>   |   |
| • Setpoint for the CPU communication load   | 50 %  |
| • number of remote connection partners / with PROFINET CBA  | 32  |
| • number of technological functions / with PROFINET CBA / for master or slave   | 30  |
| • number of connections / with PROFINET CBA / for master or slave / total   | 1 000   |
| • data volume / of the input variables / with PROFINET CBA / for master or slave  | 4 000 byte  |
| • data volume / of the output variables / with PROFINET CBA / for master or slave   | 4 000 byte  |
| • number of internal and PROFIBUS interconnections / with PROFINET CBA / maximum  | 500   |
| • data volume / of internal and PROFIBUS interconnections / with PROFINET CBA / for master or slave   | 4 000 byte  |
| • data volume / with PROFINET CBA / per connection / maximum  | 1 400 byte  |
| <b>performance data / PROFINET CBA / remote interconnection / with acyclic transfer / header</b>  |   |
| — update time / of the remote interconnections / in the case of acyclic transmission / with PROFINET CBA                                      | 500 ms  |
| — number of remote connections to input variables / in the case of acyclic transmission / with PROFINET CBA / maximum                         | 100   |
| — number of remote connections to output variables / in the case of acyclic transmission / with PROFINET CBA / maximum                        | 100   |
| — data volume / as user data for remote interconnections with input variables / in the case of acyclic transmission / with PROFINET CBA       | 2 000 byte  |
| — data volume / as user data for remote interconnections with output variables / in the case of acyclic transmission / with PROFINET CBA      | 2 000 byte  |
| — data volume / as user data for remote interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum | 1 400 byte  |
| <b>performance data / PROFINET CBA / remote interconnection / with cyclic transfer / header</b>   |   |
| — update time / of the remote interconnections / with cyclical transfer / with PROFINET CBA   | 10 ms   |
| — number of remote connections to input variables / with PROFINET CBA / with cyclic transfer / maximum  | 200   |

|   |   |
|---|---|
| — number of remote connections to output variables / with cyclical transfer / with PROFINET CBA / maximum                             | 200   |
| — data volume / as user data for remote interconnections with input variables / with cyclical transfer / with PROFINET CBA / maximum  | 2 000 byte  |
| — data volume / as user data for remote interconnections with output variables / with cyclical transfer / with PROFINET CBA / maximum | 2 000 byte  |
| — data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum      | 450 byte  |
| <b>performance data / PROFINET CBA / HMI variables via PROFINET / acyclic / header</b>  |   |
| — number of connectable HMI stations / for HMI variables / in the case of acyclic transmission / with PROFINET CBA                    | 3; 2x PN OPC/1x iMap  |
| — update time / of the HMI variables / in the case of acyclic transmission / with PROFINET CBA  | 500 ms  |
| — number of HMI variables / in the case of acyclic transmission / with PROFINET CBA / maximum   | 200   |
| — data volume / as user data for HMI variables / in the case of acyclic transmission / with PROFINET CBA / maximum                    | 2 000 byte  |
| <b>performance data / PROFINET CBA / PROFIBUS proxy functionality / header</b>  |   |
| — product function / with PROFINET CBA / PROFIBUS proxy functionality   | Yes   |
| — number of coupled PROFIBUS devices / with PROFIBUS functionality  | 16  |
| — data volume / with PROFIBUS proxy functionality / with PROFINET CBA / per connection / maximum                                      | 240 byte; Slave-dependent   |
| <b>Number of connections</b>  |   |
| ● overall   | 16  |
| ● usable for PG communication   | 15  |
| — reserved for PG communication   | 1   |
| — adjustable for PG communication, min.   | 1   |
| — adjustable for PG communication, max.   | 15  |
| ● usable for OP communication   | 15  |
| — reserved for OP communication   | 1   |
| — adjustable for OP communication, min.   | 1   |
| — adjustable for OP communication, max.   | 15  |
| ● usable for S7 basic communication   | 14  |
| — reserved for S7 basic communication   | 0   |
| — adjustable for S7 basic communication, min.   | 0   |
| — adjustable for S7 basic communication, max.   | 14  |
| ● usable for S7 communication   | 14  |
| — reserved for S7 communication   | 0   |
| — adjustable for S7 communication, min.   | 0   |
| — adjustable for S7 communication, max.   | 14  |
| ● total number of instances, max.   | 32  |
| ● usable for routing  | X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max. |
| <b>S7 message functions</b>   |   |
| Number of login stations for message functions, max.  | 16; Depending on the configured connections for PG/OP and S7 basic communication                        |
| Process diagnostic messages   | Yes   |
| simultaneously active Alarm-S blocks, max.  | 300   |
| <b>Test commissioning functions</b>   |   |
| Status block  | Yes; Up to 2 simultaneously   |
| Single step   | Yes   |
| Number of breakpoints   | 4   |
| <b>Status/control</b>   |   |
| ● Status/control variable   | Yes   |
| ● Variables   | Inputs, outputs, memory bits, DB, times, counters   |
| ● Number of variables, max.   | 30  |
| — of which status variables, max.   | 30  |



|   |  |
|---|--|
| — of which control variables, max.            | 14   |
| <b>Forcing</b>                                |  |
| • Forcing                                     | Yes  |
| • Forcing, variables                          | Inputs, outputs  |
| • Number of variables, max.                   | 10   |
| <b>Diagnostic buffer</b>                      |  |
| • present                                     | Yes  |
| • Number of entries, max.                     | 500  |
| — adjustable                                  | No   |
| — of which powerfail-proof                    | 100; Only the last 100 entries are retained  |
| • Number of entries readable in RUN, max.     | 499  |
| — adjustable                                  | Yes; From 10 to 499  |
| — preset                                      | 10   |
| <b>Service data</b>                           |  |
| • can be read out                             | Yes  |
| <b>Ambient conditions</b>                     |  |
| Ambient temperature during operation          |  |
| • min.  | 0 °C   |
| • max.  | 60 °C  |
| <b>configuration / header</b>                 |  |
| Configuration software                        |  |
| • STEP 7                                      | Yes; V5.5 or higher  |
| configuration / programming / header          |  |
| • Command set                                 | see instruction list   |
| • Nesting levels                              | 8  |
| • System functions (SFC)                      | see instruction list   |
| • System function blocks (SFB)                | see instruction list   |
| Programming language                          |  |
| — LAD   | Yes  |
| — FBD   | Yes  |
| — STL   | Yes  |
| — SCL   | Yes  |
| — CFC   | Yes  |
| — GRAPH                                       | Yes  |
| — HiGraph®                                    | Yes  |
| Know-how protection                           |  |
| • User program protection/password protection | Yes  |
| • Block encryption                            | Yes; With S7 block Privacy   |
| <b>Dimensions</b>                             |  |
| Width   | 40 mm  |
| Height  | 125 mm   |
| Depth   | 130 mm   |
| <b>Weights</b>                                |  |
| Weight, approx.                               | 340 g  |
| <b>last modified:</b>                         | 4/1/2022  |