



EN Operating instructions. . . . .pages 1 to 6  
Original

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**1. About this document**

**1.1 Function**

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning for the safe operation and disassembly of the safety-monitoring module. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

**1.2 Target group: authorised qualified personnel**

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

**1.3 Explanation of the symbols used**



**Information, hint, note:**

This symbol indicates useful additional information.



**Caution:** Failure to comply with this warning notice could lead to failures or malfunctions.

**Warning:** Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

**1.4 Appropriate use**

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the correct functionality of the entire machine or plant.

The safety-monitoring module must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

**1.5 General safety instructions**

The user must observe the safety instructions in this operating instructions manual, the country specific installation standards as well as all prevailing safety regulations and accident prevention rules.



Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: [products.schmersal.com](http://products.schmersal.com).

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

### 1.6 Warning about misuse



In case of inadequate or improper use or manipulations of the safety-monitoring module, personal hazards or damage to machinery or plant components cannot be excluded. The relevant requirements of the standards EN ISO 14119 and EN ISO 13850 must be observed.

### 1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden; the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

The safety-monitoring module must only be used when the enclosure is closed, i.e. with the front cover fitted.

The safety relay module is to be operated in an area in which access by personnel is restricted.

## 2. Product description

### 2.1 Ordering code

This operating instructions manual applies to the following types:

**AES1337**



Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive is maintained.

### 2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

### 2.3 Purpose

The safety-monitoring modules for integration in safety circuits are designed for fitting in control cabinets. They are used for the safe evaluation of the signals of safety sensors for safety functions on sliding, hinged and removable safety guards as well as emergency stop control devices and safety solenoid switches.

The safety function is defined as the opening of the enabling circuits 13-14, 23-24 and 33-34 when the input S21-S22 is opened and/or when the input S13-S14 is closed.

The safety-relevant current paths with the outputs contacts 13-14, 23-24 and 33-34 meet the following requirements under observation of a PFH value assessment (also refer to chapter 2.5 "Safety classification"):

- Control category 4 - PL e to EN ISO 13849-1
- SIL 3 to IEC 61508
- SIL CL 3 to EN 62061

To determine the Performance Level (PL) to EN ISO 13849-1 of the entire safety function (e.g. sensor, logic, actuator), an assessment of all relevant components is required.



The entire concept of the control system, in which the safety component is integrated, must be validated to the relevant standards.

### 2.4 Technical data

#### General data:

Standards: EN 60204-1, EN 60947-5-3, EN ISO 13849-1, IEC 61508

Climate resistance: EN 60068-2-78

Mounting: snaps onto standard rail to EN 60715

Terminal designations: EN 60947-1

Material of the housings: Plastic, glass-fibre reinforced thermoplastic, ventilated

Material of the contacts: AgSnO, self-cleaning, positive drive

Weight: 230 g

Start conditions: Automatic or start button

Feedback circuit (Y/N): yes

Pull-in delay for automatic start: typ. 170 ms

Pull-in delay with reset button: typ. 25 ms

Drop-out delay in case of emergency stop: typ. 15 ms, max. 23 ms

Bridging in case of voltage drops: typ. 15 ms

#### Mechanical data:

Connection type: Screw connection

Cable section: 0.25 ... 2.5 mm<sup>2</sup>

Connecting cable: rigid or flexible

Tightening torque for the terminals: 0.6 Nm

With removable terminals (Y/N): No

Mechanical life: 10 million operations

Electrical life: Derating curve available on request

Resistance to shock: 10 g / 11 ms

Resistance to vibration in accordance with EN 60068-2-6: 10 to 150 Hz, Amplitude 0.35 mm

#### Ambient conditions:

Ambient temperature: -25 °C ... +45 °C

Storage and transport temperature: -40 °C ... +85 °C

Degree of protection: Enclosure: IP40

Terminals: IP20

Clearance: IP54

Degree of pollution: 2

EMC rating: to EMC Directive

#### Electrical data:

Contact resistance in new state: max. 100 mΩ

Power consumption: max. 2.1 W / 3.5 VA

Rated operating voltage  $U_e$ : 24 VDC -10% / +20%, residual ripple max. 10%  
24 VAC -15% / +10%

Rated operating current  $I_e$ : 0.09 A

Rated insulation voltage  $U_i$ : 250 V

Rated impulse withstand voltage  $U_{imp}$ : 4 kV

Frequency range: 50 / 60 Hz

Fuse rating for the operating voltage: Internal electronic trip, tripping current > 500 mA, reset after approx. 1 sec.

#### Monitored inputs:

Cross-wire detection (Y/N): Yes

Wire breakage detection (Y/N): Yes

Earth leakage detection (Y/N): Yes

Number of NO contacts: 1

Number of NC contacts: 1

Cable length: 1,500 m with 1.5 mm<sup>2</sup>

2,500 m with 2.5 mm<sup>2</sup>

Conduction resistance: max. 40 Ω

### Outputs:

Number of safety contacts:	3
Number of auxiliary contacts:	0
Number of signalling outputs:	1
Switching capacity of the safety contacts:	13-14; 23-24; 33-34: max. 250 V, 6 A ohmic (inductive in case of appropriate protective wiring); min. 10 V / 10 mA
Thermal test current $I_{the}$ :	6 A
Switching capacity of the signalling outputs:	Y1: 24 VDC / 100 mA
Fuse rating of the safety contacts:	external ( $I_k = 1000 A$ ) to EN 60947-5-1 Safety fuse 8 A quick blow, 6 A slow blow
Fuse rating of the signalling output:	Y1: 500 mA (internal electronic trip)
Utilisation category to EN 60947-5-1:	AC-15: 230 V / 6 A DC-13: 24 V / 6 A
Dimensions (H x W x D):	100 x 22.5 x 121 mm

The data specified in this manual are applicable when the component is operated with rated operating voltage  $U_e \pm 0\%$ .

### 2.5 Safety classification

Standards:	EN ISO 13849-1, IEC 61508, EN 62061
PL:	up to e
Control category:	up to 4
DC:	99% (high)
CCF:	> 65 points
PFH value:	$\leq 2.00 \times 10^{-8}/h$
SIL:	up to 3
Mission time:	20 years

The PFH value applies to the combinations of contact load (current through enabling contacts) and number of switching cycles (nop/y) mentioned in the table below. At 365 operating days per year and a 24-hours operation, this results in the below-mentioned switching cycle times ( $t_{cycle}$ ) for the relay contacts. Diverging applications upon request.

Contact load	$n_{opy}$	$t_{cycle}$
20 %	525,600	1.0 min
40 %	210,240	2.5 min
60 %	75,087	7.0 min
80 %	30,918	17.0 min
100 %	12,223	43.0 min

## 3. Mounting

### 3.1 General mounting instructions

Mounting: snaps onto standard rails to EN 60715.

Snap the bottom of the enclosure slightly tilted forwards in the standard rail and push up until it latches in position.

### 3.2 Dimensions

Device dimensions (H/W/D): 100 x 22.5 x 121 mm

## 4. Electrical connection

### 4.1 General information for electrical connection



The electrical connection may only be carried out by authorised personnel in a de-energised condition.



As far as the electrical safety is concerned, the protection against unintentional contact of the connected and therefore electrically interconnected apparatus and the insulation of the feed cables must be designed for the highest voltage, which can occur in the device.



To avoid EMC disturbances, the physical ambient and operational conditions at the place where the product is installed, must meet the provisions laid down in the paragraph "Electromagnetic Compatibility (EMC)" of EN 60204-1.

### Settle length x of the conductor:

- on screw terminals: 7 mm



Wiring examples: see appendix

## 5. Operating principle and settings

### 5.1 LED functions

- K1: Status channel 1
- K2: Status channel 2
- U<sub>i</sub>: Status internal operating voltage (LED is on, when the operating voltage on the terminals A1-A2 is ON and the fuse has not been triggered).

### 5.2 Description of the terminals

Voltages:	A1	+24 VDC/24 VAC
	A2	0 VDC/0 VAC
Inputs:	S13 - S14	Input channel 1
	S21 - S22	Input channel 2
Outputs:	13 - 14	First safety enabling circuit
	23 - 24	Second safety enabling circuit
	33 - 34	Third safety enabling circuit
	Y1	Signalling output
Start:	X1 - X2	Feedback circuit and external reset (monitored)
	X1 - X3	Automatic start

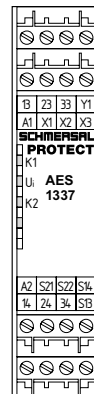


Fig. 1

### 5.3 Notes



Signalling outputs must not be used in safety circuits.



Due to the operating principle of the electronic fuse, the customer must check that no hazard is caused by an unexpected restart in circuits without reset button (automatic reset).

## 6. Set-up and maintenance

### 6.1 Commissioning

The safety relay module features degree of protection IP54 for installation in a switch cabinet.

### 6.2 Functional testing

The safety function of the safety-monitoring module must be tested. The following conditions must be previously checked and met:

1. Correct fixing
2. Check the integrity of the cable entry and connections
3. Check the safety-monitoring module's enclosure for damage.
4. Check the electrical function of the connected sensors and their influence on the safety-monitoring module and the downstream actuators

### 6.3 Maintenance

A regular visual inspection and functional test, including the following steps, is recommended:

1. Check the correct fixing of the safety-monitoring module
2. Check the cable for damages
3. Check electrical function



If a manual functional check is necessary to detect a possible accumulation of faults, then this must take place during the intervals noted as follows:

- at least every month for PL e with category 3 or category 4 (according to EN ISO 13849-1) or SIL 3 with HFT (hardware fault tolerance) = 1 (according to EN 62061);
- at least every 12 months for PL d with category 3 (according to EN ISO 13849-1) or SIL 2 with HFT (hardware fault tolerance) = 1 (according to EN 62061).

**Damaged or defective components must be replaced.**

## 7. Disassembly and disposal

### 7.1 Disassembly

The safety-monitoring module must be disassembled in a de-energised condition only.

Push up the bottom of the enclosure and hang out slightly tilted forwards.

### 7.2 Disposal

The safety-monitoring module must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

## 8. Appendix

### 8.1 Wiring examples

The application examples shown are suggestions. They however do not release the user from carefully checking whether the switchgear and its set-up are suitable for the individual application. The application examples shown are suggestions.

The wiring diagram is shown with guard doors closed and in a de-energised condition. Inductive loads (e.g. contactors, relays, etc.) are to be provided with suitable interference suppression circuitry.

### AES 1337 (Fig. 2)

Guard door monitoring by means of a magnetic safety sensor (BNS)

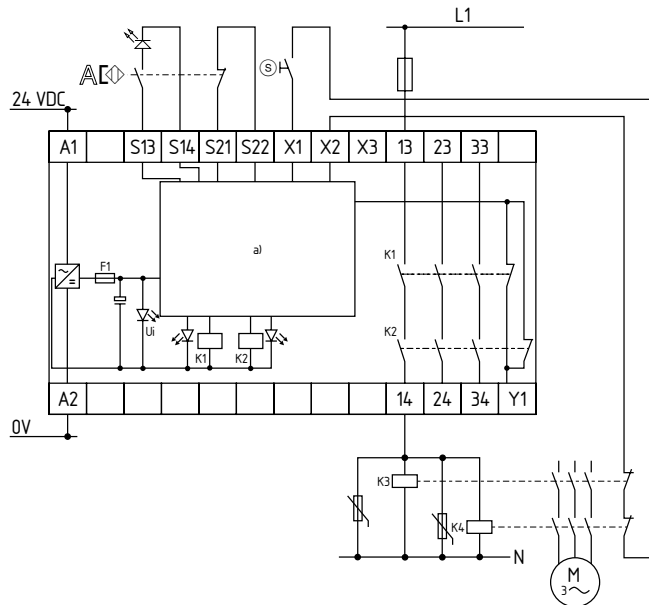


Fig. 2  
a) Logic  
Ⓢ Start button

### 8.2 Start configuration (with edge detection)

#### External reset button (Fig. 3)

- The external reset button is integrated in the feedback circuit in series.
- The safety-monitoring module is activated upon actuation of the reset button.

#### Automatic start (Fig. 4)

- The automatic start is programmed by connecting the feedback circuit to the terminals X1-X3. If the feedback circuit is not required, establish a bridge.
- **Caution:** Not admitted without additional measure due to the risk of gaining access by stepping behind!
- When the AES1337 safety-monitoring module is used with the operating mode "Automatic start", an automatic restart after a shutdown in case of emergency must be prevented by the upstream control to EN 60204-1 paragraph 9.2.3.4.2.



Due to the operating principle of the electronic fuse, the customer must check that no hazard is caused by an unexpected restart in circuits without reset button (automatic reset).

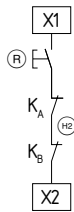


Fig. 3

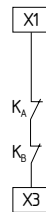


Fig. 4

### 8.3 Sensor configuration

#### Dual-channel emergency stop circuit with command devices to EN ISO 13850 and EN 60947-5-5 (Fig. 5)

- Wire breakage and earth leakage in the control circuits are detected.
- Cross-wire shorts between the control circuits are detected.
- Category 4 – PL e to EN ISO 13849-1 possible.

#### Dual-channel guard door monitoring circuit with interlocking device to EN ISO 14119 (Fig. 6)

- With at least one positive-break position switch
- Wire breakage and earth leakage in the control circuits are detected.
- Cross-wire shorts between the control circuits are detected.
- Category 4 – PL e to EN ISO 13849-1 possible.

#### Dual-channel control of magnetic safety switches to EN 60947-5-3 (Fig. 7)

- Wire breakage and earth leakage in the control circuits are detected.
- Cross-wire shorts between the monitoring circuits are detected.
- Category 4 – PL e to EN ISO 13849-1 possible.

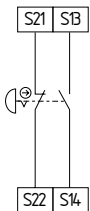


Fig. 5

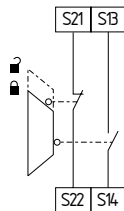


Fig. 6

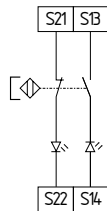


Fig. 7



The connection of magnetic safety switches to the AES1337 safety-monitoring module is only admitted when the requirements of the standard EN 60947-5-3 are observed.

As the technical data are regarded, the following minimum requirements must be met:

- switching capacity: min. 240 mW
- switching voltage: min. 24 VDC
- switching current: min. 10 mA



For example, the following safety sensors meet the requirements:

- BNS 33-11Z, BNS 33-11Z-2063, BNS 33-11ZG, BNS 33-11ZG-2237
- BNS 36-11Z, BNS 36-11ZG
- BNS 250-11Z, BNS 250-11ZG
- BNS 120-11Z
- BNS 180-11Z
- BNS 303-11Z, BNS 303-11ZG
- BNS 260-11Z, BNS 260-11ZG



When sensors with LED are wired in the control circuit (protective circuit), the following rated operating voltage must be observed and respected:

- 24 VDC with a max. tolerance of –5%/+20%
- 24 VAC with a max. tolerance of –5%/+10%

Otherwise availability problems could occur, especially in series-wired sensors, where a voltage drop in the control circuit is triggered by LEDs for instance.

### 8.4 Actuator configuration

#### Single-channel control (see Fig. 8)

- Suitable for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- If the feedback circuit is not required, establish a bridge.
- (H2) = Feedback circuit

#### Dual-channel control with feedback circuit (Fig. 9)

- Suitable for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- If the feedback circuit is not required, establish a bridge.
- (H2) = Feedback circuit

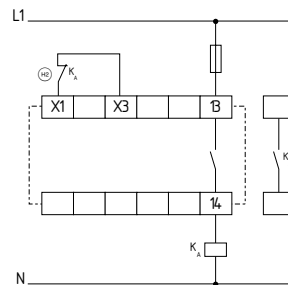


Fig. 8

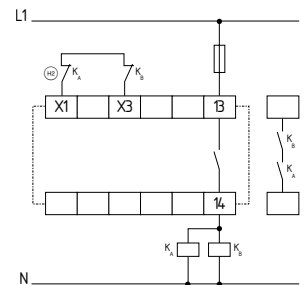

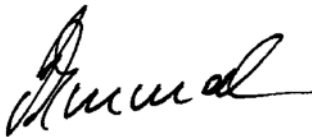


Fig. 9

9. EU Declaration of conformity

<b>EU Declaration of conformity</b>		
Original	K.A. Schmersal GmbH & Co. KG Möddinghofe 30 42279 Wuppertal Germany Internet: www.schmersal.com	
We hereby certify that the hereafter described components both in their basic design and construction conform to the applicable European Directives.		
<b>Name of the component:</b>	AES1337	
<b>Type:</b>	See ordering code	
<b>Description of the component:</b>	Safety-monitoring module for emergency stop circuits, guard door monitoring and magnetic safety switches	
<b>Relevant Directives:</b>	Machinery Directive	2006/42/EC
	EMC-Directive	2014/30/EU
	RoHS-Directive	2011/65/EU
<b>Applied standards:</b>	EN 60947-5-1:2017 EN ISO 13849-1:2015 EN ISO 13849-2:2012	
<b>Notified body, which approved the full quality assurance system, referred to in Appendix X, 2006/42/EC:</b>	TÜV Rheinland Industrie Service GmbH Am Grauen Stein, 51105 Köln ID n°: 0035	
<b>Person authorised for the compilation of the technical documentation:</b>	Oliver Wacker Möddinghofe 30 42279 Wuppertal	
<b>Place and date of issue:</b>	Wuppertal, July 12, 2021	
		
	Authorised signature <b>Philip Schmersal</b> Managing Director	

AES1337-E-EN



The currently valid declaration of conformity can be downloaded from the internet at [products.schmersal.com](http://products.schmersal.com).

