

## Replacement Keys for 800FM/800FP Devices

### Cylinder Lock (2 & 3 Position) Selector Switches Using Ronis Locks and Keys

#### Catalog Number Explanation

|  |            |            |                               |   |
|--|------------|------------|-------------------------------|---|
| 800FP- or 800FM-<br>Operator<br>Function | <u>KM2</u> | <u>***</u> | Cylinder Lock Key Option Code | Examples:<br>800FM-KM2 indicates key number 3825<br>800FM-KM2101R indicates key number 3801 |
|--|------------|------------|-------------------------------|---|

| AB Cylinder Lock Key Option Code | Mfg's Key Number    | AB Key Number |
|----------------------------------|---------------------|---------------|
| Blank (standard key)             | 3825 (standard key) | 800F-AKR3825  |
| 01R                              | 3801                | 800F-AKR3801  |
| 02R                              | 3802                | 800F-AKR3802  |
| 03R                              | 3803                | 800F-AKR3803  |
| 04R                              | 3804                | 800F-AKR3804  |
| 05R                              | 3805                | 800F-AKR3805  |
| 06R                              | 3806                | 800F-AKR3806  |
| 27R                              | 4001                | 800F-AKR4001  |
| 28R                              | 4002                | 800F-AKR4002  |
| 29R                              | 4003                | 800F-AKR4003  |
| 30R                              | 4004                | 800F-AKR4004  |
| 31R                              | 4005                | 800F-AKR4005  |
| 32R                              | 4006                | 800F-AKR4006  |
| 33R                              | 4007                | 800F-AKR4007  |

#### Repair Parts for Master Keys

| Description                       | AB Key Part Number |
|-----------------------------------|--------------------|
| Master key 53R for Keys 01R - 06R | 800F-AKR3910       |
| Master key 54R for Keys 27R - 33R | 800F-AKR3920       |
| Master key 55R for Keys 01R - 33R | 800F-AKR3901       |

## Replacement Keys for 800FM/800FP Devices

### 2-Position Push-Pull Operators - Key Release

#### Repair Parts for 2-Position Push-Pull Operators - Key Release

#### Catalog Number Explanation

|                  |                      |                   |                           |  |
|------------------|----------------------|-------------------|---------------------------|--|
| 800FM- or 800FP- | <u>MK</u>            | <u>*</u>          | <u>***</u>                | Examples:<br>800FP-MK44 indicates key number 38258<br>800EP-MK309A indicates key number D587 |
|                  | Operator<br>Function | Color Cap<br>Code | Optional Key<br>Lock Code |  |

| Cylinder Lock Key<br>Option Code | Mfgr's<br>Key Number | AB Key Part<br>Number |
|----------------------------------|----------------------|-----------------------|
| Blank (standard key)             | 3825 (standard key)  | 800F-AKR3825          |
| 01R                              | 3801                 | 800F-AKR3801          |
| 02R                              | 3802                 | 800F-AKR3802          |
| 03R                              | 3803                 | 800F-AKR3803          |
| 04R                              | 3804                 | 800F-AKR3804          |
| 05R                              | 3805                 | 800F-AKR3805          |
| 06R                              | 3806                 | 800F-AKR3806          |
| 27R                              | 4001                 | 800F-AKR4001          |
| 28R                              | 4002                 | 800F-AKR4002          |
| 29R                              | 4003                 | 800F-AKR4003          |
| 30R                              | 4004                 | 800F-AKR4004          |
| 31R                              | 4005                 | 800F-AKR4005          |
| 32R                              | 4006                 | 800F-AKR4006          |
| 33R                              | 4007                 | 800F-AKR4007          |

#### Repair Parts for Master Keys

| Description                       | AB Key Part Number |
|-----------------------------------|--------------------|
| Master key 53R for Keys 01R - 06R | 800F-AKR3910       |
| Master key 54R for Keys 27R - 33R | 800F-AKR3920       |
| Master key 55R for Keys 01R - 33R | 800F-AKR3901       |

## Back-of-panel Components

### Contact Blocks with Latch – Composite



800F -  $\frac{P}{a}$   $\frac{X}{b}$   $\frac{0}{c}$   $\frac{1}{d}$   $\frac{E}{e}$

| a     |               |
|-------|---------------|
| Style |               |
| Code  | Description   |
| P     | Plastic latch |
| M     | Metal latch   |

| b  |                          |
|--|--------------------------|
| Contact Block Termination Style <sup>(1)</sup> |                          |
| Code   | Description              |
| X  | Screw termination        |
| Q  | Spring-clamp termination |

| c                             |             |
|-------------------------------|-------------|
| N.O. (Normally Open) Circuits |             |
| Code                          | Description |
| 0                             | No contact  |
| 1                             | 1 N.O.      |
| 2                             | 2 N.O.      |
| 3                             | 3 N.O.      |
| 4                             | 4 N.O.      |
| 5                             | 5 N.O.      |
| 6                             | 6 N.O.      |

| d                               |             |
|---------------------------------|-------------|
| N.C. (Normally Closed) Circuits |             |
| Code                            | Description |
| 0                               | No contact  |
| 1                               | 1 N.C.      |
| 2                               | 2 N.C.      |
| 3                               | 3 N.C.      |
| 4                               | 4 N.C.      |
| 5                               | 5 N.C.      |
| 6                               | 6 N.C.      |

| e                       |                            |
|-------------------------|----------------------------|
| Specialty Contact Block |                            |
| Code                    | Description                |
| Blank                   | Standard blocks            |
| V                       | Low-voltage – QuadConnect™ |
| E                       | N.O. early make            |
| L                       | N.C. late break            |
| B                       | N.C. early break           |
| S                       | N.C. self-monitoring       |

(1) Six circuits maximum allowable.

### Power Modules with Latch – Composite



800F -  $\frac{M}{a}$   $\frac{N}{b}$   $\frac{3}{c}$   $\frac{G}{d}$

| a     |               |
|-------|---------------|
| Style |               |
| Code  | Description   |
| P     | Plastic latch |
| M     | Metal latch   |

| b                                    |   |
|--------------------------------------|---|
| Power Module Type <sup>(1) (2)</sup> |   |
| Code                                 | Description                                     |
| D                                    | Incandescent module, screw termination          |
| N                                    | Integrated LED module, screw termination        |
| Q                                    | Integrated LED module, spring-clamp termination |

| c       |                          |
|---------|--------------------------|
| Voltage |                          |
| Code    | Description              |
| 0       | No bulb <sup>(3)</sup>   |
| 1       | 6V AC/DC <sup>(3)</sup>  |
| 2       | 12V AC/DC <sup>(3)</sup> |
| 3       | 24V AC/DC                |
| 4       | 48V AC/DC <sup>(3)</sup> |
| 5       | 120V AC                  |
| 7       | 240V AC <sup>(4)</sup>   |

| d                         |              |
|---------------------------|--------------|
| Lamp Color <sup>(5)</sup> |              |
| Code                      | Description  |
| C                         | Incandescent |
| R                         | Red LED      |
| G                         | Green LED    |
| W                         | White LED    |

- (1) LED modules for use with all illuminated operators. Incandescent module for use with pilot lights, momentary push buttons, and momentary mushroom operators only.  
 (2) Four circuits maximum allowable when power module is used. Contact blocks cannot be stacked on power module.  
 (3) Only available for incandescent module.  
 (4) Only available for integrated LED module.  
 (5) For best illumination results, LED color should match lens color. For yellow operator, select a white LED.

## Power Modules with Contact Blocks and Latch – Composite

800F -  P   N   5   R   X   1   0   E   
                   a           b           c           d           e           f           g           h

| a     |               |
|-------|---------------|
| Style |               |
| Code  | Description   |
| P     | Plastic latch |
| M     | Metal latch   |

| b                                    |   |
|--------------------------------------|---|
| Power Module Type <sup>(1) (2)</sup> |   |
| Code                                 | Description                                     |
| D                                    | Incandescent module, screw termination          |
| N                                    | Integrated LED module, screw termination        |
| Q                                    | Integrated LED module, spring-clamp termination |

| c       |                          |
|---------|--------------------------|
| Voltage |                          |
| Code    | Description              |
| 0       | No bulb <sup>(3)</sup>   |
| 1       | 6V AC/DC <sup>(3)</sup>  |
| 2       | 12V AC/DC <sup>(3)</sup> |
| 3       | 24V AC/DC                |
| 4       | 48V AC/DC <sup>(3)</sup> |
| 5       | 120V AC                  |
| 7       | 240V AC <sup>(4)</sup>   |

| d                         |              |
|---------------------------|--------------|
| Lamp Color <sup>(5)</sup> |              |
| Code                      | Description  |
| C                         | Incandescent |
| R                         | Red LED      |
| G                         | Green LED    |
| W                         | White LED    |

| e                               |                          |
|---------------------------------|--------------------------|
| Contact Block Termination Style |                          |
| Code                            | Description              |
| X                               | Screw termination        |
| Q                               | Spring-clamp termination |

| f                             |             |
|-------------------------------|-------------|
| N.O. (Normally Open) Circuits |             |
| Code                          | Description |
| 0                             | No contact  |
| 1                             | 1 N.O.      |
| 2                             | 2 N.O.      |
| 3                             | 3 N.O.      |
| 4                             | 4 N.O.      |

| g                               |             |
|---------------------------------|-------------|
| N.C. (Normally Closed) Circuits |             |
| Code                            | Description |
| 0                               | No contact  |
| 1                               | 1 N.C.      |
| 2                               | 2 N.C.      |
| 3                               | 3 N.C.      |
| 4                               | 4 N.C.      |

| h                       |                            |
|-------------------------|----------------------------|
| Specialty Contact Block |                            |
| Code                    | Description                |
| Blank                   | Standard blocks            |
| V                       | Low-voltage – QuadConnect™ |
| E                       | N.O. early make            |
| L                       | N.C. late break            |
| B                       | N.C. early break           |
| S                       | N.C. self-monitoring       |

- (1) Four circuits maximum allowable when power module is used. Contact blocks cannot be stacked on power module.
- (2) LED modules for use with all illuminated operators. Incandescent module for use with pilot lights, push buttons, and momentary mushroom operators only.
- (3) Only available for incandescent module.
- (4) Only available for integrated LED module.
- (5) For best illuminated results, LED should match lens color. For yellow operator, select a white LED.

## Other Back-of-panel Components

Table 24 - Latches





|  | Description  | Pkg. Qty. | Cat. No.    |
|--|--|-----------|-------------|
| <br>Cat. No. 800F-ALM | Metal Mounting Latch<br>Zinc-plated, metal die cast mounting latches.<br>Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces. | 10        | 800F-ALM    |
|  | Note: Sold only in multiples of 100. Order (quantity of) 100 to receive one package of 100 pieces.   | 100       | 800F-ALM-BP |
| <br>Cat. No. 800F-ALP | Plastic Mounting Latch<br>Note: Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.  | 10        | 800F-ALP    |
|  | Note: Sold only in multiples of 100. Order (quantity of) 100 to receive one package of 100 pieces.   | 100       | 800F-ALP-BP |

Table 25 - Contact Blocks

|   | Description   | Contact Type                   | Pkg. Qty.   | Cat. No.                    |
|---|---|--------------------------------|-------------|-----------------------------|
|  <p>Cat. No. 800F-X10</p>                    | <p>Contact Block</p> <p>Note: Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces. Latch not included.</p>   | N.O.                           | 10          | 800F-X10                    |
|   |   | N.C.                           |             | 800F-X01                    |
|   |   | N.O. low-voltage — QuadConnect |             | 800F-X10V                   |
|   |   | N.C. low-voltage — QuadConnect |             | 800F-X01V                   |
|   |   | N.O.L.M.                       |             | 800F-X10N <sup>(1)</sup>    |
|   |   | N.O.E.M.                       |             | 800F-X10E                   |
|   |   | N.O.E.E.M.                     |             | 800F-X10M <sup>(2)</sup>    |
|   |   | N.C.L.B.                       |             | 800F-X01L                   |
|   |   | N.C.E.B.                       |             | 800F-X01B <sup>(3)</sup>    |
|   |   | Self-Monitoring                |             | 800F-X01S <sup>(4)</sup>    |
|   |   | Dual-circuit of 2 N.O.         |             | 800F-X20D <sup>(4)</sup>    |
|   |   | Dual-circuit of 2 N.C.         |             | 800F-X02D <sup>(4)</sup>    |
|   |   | Dual-circuit of 1 N.O.-1 N.C.  |             | 800F-X11D <sup>(4)</sup>    |
|   |   | N.O. spring-clamp              |             | 800F-Q10                    |
|   |   | N.C. spring-clamp              |             | 800F-Q01                    |
|   |   | Ring lug N.O.                  |             | 800F-R10 <sup>(5) (6)</sup> |
| Ring lug N.C.   | 800F-R01 <sup>(5) (6)</sup>   |                                |             |                             |
| <p>Note: Sold only in multiples of 100. Order (quantity of) 100 to receive one package of 100 pieces. Latch not included.</p> | N.O.  | 100                            | 800F-X10-BP |                             |
|   | N.C.  |                                | 800F-X01-BP |                             |
|  <p>Cat. No. 800F-BX01</p>                  | <p>Base Mounted Contact Block</p> <p>Base mounted contact blocks can be used in plastic or metal enclosures.</p> <p>Note: Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces. Latch not included.</p> | N.O.                           | 10          | 800F-BX10                   |
|   |   | N.C.                           |             | 800F-BX01                   |

(1) For use with Cat. No. 800FP-CB\_ and Cat. No. 800FP-CC\_ operators.

(2) For use with Cat. No. 800FP-CC\_ operators.


(3) Only for use with 4-position selector switch, 4-position toggle switch, or 3-position push-pull operator.

(4) Cannot stack.



(5) Cannot be used in a composite catalog number.

(6) Replacement screws are available (Cat. No. 800F-ARS1)

Table 26 - Power Modules

|  | Description  | Voltage    | Pkg. Qty. | Cat. No. |
|--|--|------------|-----------|----------|
|  <p>Cat. No. 800F-D3C</p> | <p>Incandescent Module</p> <p>For use with pilot lights, push buttons, and momentary mushroom operators.</p> <p>Note: Sold in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces. Latch not included.</p> | No bulb    | 10        | 800F-D0C |
|  |  | 6V AC/DC   |           | 800F-D1C |
|  |  | 12V AC/DC  |           | 800F-D2C |
|  |  | 24V AC/DC  |           | 800F-D3C |
|  |  | 48V AC/DC  |           | 800F-D4C |
|  |  | 120V AC/DC |           | 800F-D5C |

**Table 26 - Power Modules**

|   | Description   | Voltage                | Pkg. Qty. | Cat. No.                                    |
|---|---|------------------------|-----------|---|
| <br>Cat. No. 800F-N3G  | <b>Integrated LED Module</b><br>For use with all illuminated devices. For best results, LED should match lens color. For amber, yellow, and blue operators use white LED.<br>Note: Sold in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces. Latch not included. | 24...120V AC/DC        | 10        | 800F-NU <sub>x</sub> <sup>(1) (2)</sup>     |
|   |   | 24V AC/DC              |           | 800F-N3 <sub>x</sub> <sup>(1)</sup>         |
|   |   | 120V AC                |           | 800F-N5 <sub>x</sub> <sup>(1)</sup>         |
|   |   | 240V AC                |           | 800F-N7 <sub>x</sub> <sup>(1)</sup>         |
|   |   | 24V AC/DC spring-clamp |           | 800F-Q3 <sub>x</sub> <sup>(1)</sup>         |
|   |   | 120V AC spring-clamp   |           | 800F-Q5 <sub>x</sub> <sup>(1)</sup>         |
|   |   | 240V AC spring-clamp   |           | 800F-Q7 <sub>x</sub> <sup>(1)</sup>         |
|   |   | 24V AC/DC ring lug     |           | 800F-R3 <sub>x</sub> <sup>(1) (2) (3)</sup> |
| <br>Cat. No. 800F-BN3R | <b>Base Mounted Integrated LED Module</b><br>Base mounted modules can be used in plastic or metal enclosures. For best illumination results, LED should match lens color.<br>Note: Sold in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces. Latch not included. | 24V AC/DC              | 10        | 800F-BN3 <sub>x</sub> <sup>(1)</sup>        |
|   |   | 120V AC                |           | 800F-BN5 <sub>x</sub> <sup>(1)</sup>        |
|   |   | 240V AC                |           | 800F-BN7 <sub>x</sub> <sup>(1)</sup>        |

(1) To complete the cat. no., replace the x with one of the following letters for the desired color: R = Red, G = Green, W = White.  
 (2) Cannot be used in a composite catalog number.  
 (3) Replacement screws are available (Cat. No. 800F-ARS1)

## Plastic and Metal Enclosures

### Plastic Enclosure (Latch/Base Mount)

- Accepts two-piece snap-in legends
- One-hole enclosure accepts 60 mm E-stop legends
- UL Listed and CSA Certified



Cat. No. 800F-3PM

### Metal Enclosure (Latch/Base Mount)

- Feed-through design
- Accepts two-piece snap-in legends
- Includes base mount adapter



Cat. No. 800F-5MM

| Type                         | Pkg. Qty. | Enclosures                                  |                             |                               |                          |
|------------------------------|-----------|---|-----------------------------|-------------------------------|--------------------------|
|                              |           | Plastic (IP69K <sup>(1)</sup> ; IP66, 4/4X) |                             | Metal – Die Cast (IP66, 4/13) |                          |
|                              |           | PG Conduit Knockouts                        | Metric Conduit Knockouts    | PG Conduit Openings           | Metric Conduit Openings  |
|                              |           | Cat. No.                                    | Cat. No.                    | Cat. No.                      | Cat. No.                 |
| 1-hole                       | 1         | 800F-1PP <sup>(2) (3)</sup>                 | 800F-1PM <sup>(2) (3)</sup> | 800F-1MP <sup>(4)</sup>       | 800F-1MM <sup>(4)</sup>  |
| 2-hole                       |           | 800F-2PP <sup>(2) (3)</sup>                 | 800F-2PM <sup>(2) (3)</sup> | 800F-2MP <sup>(4)</sup>       | 800F-2MM <sup>(4)</sup>  |
| 3-hole                       |           | 800F-3PP <sup>(2) (3)</sup>                 | 800F-3PM <sup>(2) (3)</sup> | 800F-3MP <sup>(4)</sup>       | 800F-3MM <sup>(4)</sup>  |
| 4-hole                       |           | 800F-4PP <sup>(2) (3)</sup>                 | 800F-4PM <sup>(2) (3)</sup> | –                             | –                        |
| 5-hole                       |           | –   | –                           | 800F-5MP <sup>(5)</sup>       | 800F-5MM <sup>(5)</sup>  |
| 6-hole                       |           | 800F-6PP <sup>(2) (6)</sup>                 | 800F-6PM <sup>(2) (6)</sup> | –                             | –                        |
| 1-hole (yellow)              |           | 800F-1YP <sup>(2)</sup>                     | 800F-1YM <sup>(2)</sup>     | 800F-1MYP <sup>(4)</sup>      | 800F-1MYM <sup>(4)</sup> |
| 1-hole (yellow) latch only   |           | –   | –                           | 800F-1LYP <sup>(4)</sup>      | 800F-1LYM <sup>(4)</sup> |
| 1-hole (yellow) dual-circuit |           | 800F-1YPD <sup>(7)</sup>                    | 800F-1YMD <sup>(7)</sup>    | –                             | –                        |

- (1) Select enclosures, see [Table 2 on page 4](#).
- (2) Can only use single deep contact block.
- (3) Knockouts: PG (PG11/16), Metric (M16/20)
- (4) Openings: PG (PG16), Metric (M20)
- (5) Openings: PG (PG16), Metric (M32)
- (6) Knockouts: PG (PG16), Metric (M25)
- (7) Can stack contact blocks two deep or one dual-circuit contact block.

## Assembled Stations

| Enclosure Material     | Operator Type  | Illumination Voltage | Contact Configuration | PG Knockouts | Metric Knockouts |
|------------------------|--|----------------------|-----------------------|--------------|------------------|
|                        |  |                      |                       | Cat. No.     | Cat. No.         |
| 1-hole, Yellow Plastic | Red 90 mm momentary                                    | Non-illuminated      | 1 N.C.                | 800F-1YP1M94 | 800F-1YM1M94     |
|                        |  |                      | 1 N.O./1 N.C.         | 800F-1YP2M94 | 800F-1YM2M94     |
|                        |  |                      | 2 N.C.                | 800F-1YP3M94 | 800F-1YM3M94     |
| 1-hole, Gray Plastic   | Black 90 mm momentary                                  |                      | 1 N.O./1 N.C.         | 800F-1PP2M92 | 800F-1PM2M92     |
|                        | Black Push Button                                      |                      | 1 N.O.                | 800F-1PP1    | 800F-1PM1        |
|                        | “0-1” 2-Position Selector Switch                       |                      | 1 N.O.                | 800F-1PP2    | 800F-1PM2        |
|                        | “OFF-ON” 2-position Selector Switch                    |                      | 1 N.O. / 1 N.C.       | 800F-1PP3    | 800F-1PM3        |
|                        | ↔ (Flush Black)  |                      | 1 N.O.                | 800F-1PP4    | –                |
| 2-hole, Gray Plastic   | Start and Stop Push Buttons                            |                      | 1 N.O./1 N.C.         | 800F-2PP1    | –                |
| 3-hole, Gray Plastic   | ↑ (Flush Black)<br>0 (Extended Red)<br>↓ (Flush Black) |                      | 4 N.O./1 N.C.         | 800F-3PP1    | –                |

**Table 28 - Gray Metal Enclosure**

| Quick Connect | Operator Type             | Illumination Voltage | Contact Configuration | PG Knockouts | Metric Knockouts |
|---------------|---------------------------|----------------------|-----------------------|--------------|------------------|
|               |                           |                      |                       | Cat. No.     | Cat. No.         |
| N/A           | Twist-to-Release<br>40 mm | Non-Illuminated      | 1 N.C.                | —            | 800F-1MM1        |
|               |                           |                      | 1 N.O. / 1 N.C.       | —            | 800F-1MM2        |
|               |                           |                      | 2 N.C.                | —            | 800F-1MM3        |
|               | Key Release<br>40 mm      | Non-Illuminated      | 1 N.C.                | —            | 800F-1MM4        |
|               |                           |                      | 1 N.O. / 1 N.C.       | —            | 800F-1MM5        |
|               |                           |                      | 2 N.C.                | —            | 800F-1MM6        |

**Table 29 - Yellow Metal Enclosure**

| Quick Connect                  |       | Operator Type             | Illumination Voltage | Contact Configuration | PG Knockouts | Metric Knockouts |
|--------------------------------|-------|---------------------------|----------------------|-----------------------|--------------|------------------|
|                                |       |                           |                      |                       | Cat. No.     | Cat. No.         |
| Mini Receptacle <sup>(1)</sup> | 6-pin | Twist-to-Release<br>40 mm | 24V AC/DC            | 1 N.O./1 N.C.         | —            | 800F-1MYM04      |
|                                |       |                           | 120V AC              | 1 N.O./1 N.C.         | —            | 800F-1MYM05      |
|                                |       |                           | 240V AC              | 1 N.O./1 N.C.         | —            | 800F-1MYM06      |

(1) See [Assembled Station Pin Out Chart on page 65](#).



## Pendant Stations

### Latch Mounting

- Blank legend cap marking
- Connector not included. See [Miscellaneous on page 49](#) for ordering information.

| Type                              | Pkg. Quantity | Yellow Plastic (IP66, 4/4X/13) |
|-----------------------------------|---------------|--------------------------------|
|                                   |               | Cat. No. <sup>(1)</sup>        |
| 1 hole in face                    | 1             | 800F-P15                       |
| 2 holes in face                   |               | 800F-P25                       |
| 1 hole in bottom                  |               | 800F-P35                       |
| 1 hole in face / 1 hole in bottom |               | 800F-P45                       |

(1) Only use with single-deep contact block.



Pendant Station  
Cat. No. 800F-P25

### Assembled Two-Hole Pendant Stations

Table 30 - Prewired Pendant Station with Mini Quick Disconnect Connector <sup>(1)</sup>

| Push Button and Contact Selection   | Cat. No. <sup>(2)</sup> |
|---|-------------------------|
| Green flush (no text) in face with 1 N.O. contact;<br>Red pilot light in bottom with 1 N.O. contact; 24V AC/DC                | 800F-PN2                |
| White flush (with up arrow – ↑) with 1 N.O./1 N.C. contact;<br>Black flush (with down arrow – ↓) with 1 N.O./1 N.C. contact   | 800F-P251               |
| Black flush (with “Forward” text) with 1 N.O./1 N.C. contact;<br>Black flush (with “Reverse” text) with 1 N.O./1 N.C. contact | 800F-P252               |
| Black flush (with “On” text) with 1 N.O. contact;<br>Black flush (with “Off” text) with 1 N.C. contact                        | 800F-P253               |
| Green flush (with “Start” text) with 1 N.O. contact;<br>Red flush (with “Stop” text) with 1 N.C. contact                      | 800F-P254               |
| 2 flush black push buttons (no text), each with 1 N.O. contact  | 800F-P255               |

(1) Connector is a 4-pin mini male.

(2) Only use with single-deep contact block.






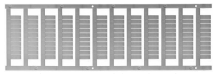





Pendant Station  
Cat. No. 800F-PN2

## Accessories

The following accessories are available for use with Bulletin 800F operators.

### Miscellaneous



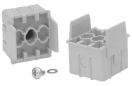




|   | Description   | Type     | Pkg. Quantity      | Cat. No.                 |
|---|---|----------|--------------------|--------------------------|
| <br>Cat. No. 800F-AHA1     | 30.5 mm to 22.5 mm Hole Size Adapter<br>This adapter allows a 22.5 mm push button operator to be installed in a panel with existing 30.5 mm mounting holes. | Metal    | 1                  | 800F-AHA1 <sup>(1)</sup> |
| <br>Cat. No. 888N-M4AF1-1F | Quick Disconnect<br>Male receptacle for pendant stations.   | 4-pin    |                    | 888N-M4AF1-1F            |
|   |   | 5-pin    |                    | 888N-M5AF1-1F            |
|   | Description   | Material | Pkg. Quantity      | Cat. No.                 |
| <br>Cat. No. 800F-ARP      | Replacement Mounting Rings  | Plastic  | 10 <sup>(2)</sup>  | 800F-ARP                 |
|   |   | Metal    |                    | 800F-ARM                 |
|   | Description   |          | Pkg. Quantity      | Cat. No.                 |
| <br>Cat. No. 800F-AW2      | Mounting Ring Wrench<br>This mounting ring wrench is used to tighten plastic or metal mounting rings quickly and securely.                                  |          | 1                  | 800F-AW2                 |
| <br>Cat. No. 800F-ALR1    | Bulb Removal Tool<br>For quick and easy removal of lamps from incandescent modules.   |          |                    | 800F-ALR1                |
| <br>Cat. No. 1492-MS5X9  | Snap-In Marker<br>This item can be used for circuit identification on all back-of-panel components.   |          |                    | (3)                      |
| <br>Cat. No. 800F-ATK2   | Stab Terminals<br>Can be used with all single-circuit contact blocks. Minimum spacing requirements apply. See instruction sheet for details.                |          | 100 <sup>(4)</sup> | 800F-ATK2                |
| <br>Cat. No. 800F-AGS1   | Ground Screws<br>These are self-tapping #6-32 (M3.5) ground screws for metal latches.   |          | 10 <sup>(2)</sup>  | 800F-AGS1                |
| <br>Cat. No. 800F-AGS2   | Ground Screws<br>This accessory is used for grounding on Bulletin 800F plastic enclosures only.   |          |                    | 800F-AGS2                |

(1) Comes with anti-rotation washer (800F-ALC1).

(2) Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.






(3) See <https://ab.rockwellautomation.com/Terminal-Blocks> for ordering information.

(4) Sold only in multiples of 100. Order (quantity of) 100 to receive one package of 100 pieces.

|  | Description   | Panel Thickness with Legend Plates | Pkg. Qty.         | Cat. No.  |
|--|---|------------------------------------|-------------------|-----------|
| <br>Cat. No. 800F-ALC1  | Locking Washer (Anti-rotation Washer)<br>This item provides an extra anti-rotation feature for rotary operators such as selector switches.  | 1...4 mm                           | 10 <sup>(1)</sup> | 800F-ALC1 |
|  |   | 1...5 mm                           |                   | 800F-ALC2 |
|  | Description   |                                    | Pkg. Qty.         | Cat. No.  |
| <br>Cat. No. 800F-ATW1  | Replacement Trim Washer<br>This accessory comes standard with all enclosures. It must be used if using base-mounted contact blocks/power modules without legend plates.                               |                                    | 10 <sup>(1)</sup> | 800F-ATW1 |
| <br>Cat. No. 800F-A3BA  | Replacement Base Mount Adapter<br>This accessory comes standard with all metal enclosures. It is required when using metal enclosures with base-mounted contact blocks or base-mounted power modules. |                                    |                   | 800F-A3BA |
| <br>Cat. No. 800F-ABZ1  | Square Bezel<br>Gives round operator a square appearance. This item is made of plastic. Not for use with toggle switch operators.   |                                    |                   | 800F-ABZ1 |
|  | Description   | Material                           | Pkg. Qty.         | Cat. No.  |
| <br>Cat. No. 800F-ABJS  | Replacement Boot for Toggle Switch  | Silicone                           | 1                 | 800F-ABJS |
|  |   | Nitrile                            |                   | 800F-ABJN |
| <br>Cat. No. 800F-N2   | Hole Plug for 22.5 mm holes.  | Black plastic                      |                   | 800F-N2   |
|  |   | Gray plastic                       |                   | 800F-N8   |
| <br>Cat. No. 800F-ACP | Selector Switch Tabs<br>Changes functionality of selector switch from normal to CenterLeft or CenterRight.  |                                    | 10 <sup>(1)</sup> | 800F-ACP  |








(1) Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.

## Guards


|  | Description  | Type                      | Pkg. Qty.         | Cat. No.   |
|--|--|---------------------------|-------------------|------------|
| <br>Cat. No. 800F-AMRG  | Protective Ring for use with illuminated/non-illuminated 2-position maintained and illuminated/non-illuminated 3-position mushroom operators (30 mm and 40 mm only)  | Shiny metal               | 1                 | 800F-AMRG  |
|  |  | Black                     |                   | 800F-AMRGB |
|  |  | Yellow metal              |                   | 800F-AMRGY |
| <br>Cat. No. 800F-A6PR5 | Plastic Guard for use with the following operators: <ul style="list-style-type: none"> <li>• 40 mm E-stop (SEMI Standards Compliant)</li> <li>• 40 mm illuminated/non-illuminated alternate action and momentary operators</li> <li>• 60 mm illuminated/non-illuminated momentary operators</li> <li>• Selector switches (standard knob and key operated)</li> <li>• Potentiometers</li> </ul> | Yellow, round             | 1                 | 800F-A6PR5 |
| <br>Cat. No. 800F-AMEGY | Narrow Plastic Guard for use with the following operators: <ul style="list-style-type: none"> <li>• Bul. 800FD monolithic E-stops (SEMI standards compliant)</li> <li>• Flush/extended/guarded push buttons</li> <li>• Alternate action operators</li> <li>• Selector switches (standard knob and key operated)</li> <li>• Potentiometers</li> </ul>   | Yellow                    | 1                 | 800F-AMEGY |
| <br>Cat. No. 800F-AMMG  | 40 mm Protective Guard used with illuminated and non-illuminated momentary mushroom operators (40 mm) only.  | Shiny metal               | 1                 | 800F-AMMG  |
| <br>Protective Boots    | Clear silicone Protective Boot used on illuminated and non-illuminated, flush and extended operators.  | Flush push button         | 10 <sup>(1)</sup> | 800F-AB7   |
|  |  | Extended push button      |                   | 800F-ABE7  |
|  |  | 3-position multi-function |                   | 800F-AUB1  |
|  |  | 2-position multi-function |                   | 800F-AUB2  |

(1) Sold in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.

## Locking Attachments

|  | Description  | Type  | Pkg. Qty. | Cat. No.    |
|--|--|---|-----------|-------------|
| <br>Cat. No. 800F-AFL1    | Locking Attachments are used to lock push button in the depressed position.<br>• N.C. contacts are open<br>• N.O. contacts may or may not be open<br>• N.C.L.B. contacts may or may not be closed<br>• N.O.E.M contacts are closed | Flush momentary, non-illuminated                  | 1         | 800F-AFL1   |
| <br>Cat. No. 800F-AEL1    |  | Extended momentary, non-illuminated               |           | 800F-AEL1   |
| <br>Cat. No. 800F-AML1    |  | Momentary mushroom                                |           | 800F-AML1   |
| <br>Cat. No. 800F-AML2    |  | Maintained mushroom                               |           | 800F-AML2   |
|  | Description  | Lock Position                                     | Pkg. Qty. | Cat. No.    |
| <br>Cat. No. 800F-ASL2L   | Selector Switch Locking Attachment<br>Locks standard knob selector switch in specified position  | 2-position selector switches, left lock           | 1         | 800F-ASL2L  |
|  |  | 3-position selector switches, center lock         |           | 800F-ASL3C  |
| <br>Cat. No. 800F-ASL23A | Selector Switch Locking Attachment<br>Ability to put two locks on standard knob selector switch.   | 2- or 3-position selector switches, all positions |           | 800F-ASL23A |
| <br>Cat. No. 800F-AL01  | Locking Cover<br>Used on flush, extended and guarded momentary and alternate action operators, and standard knob selector switch operators.  |   | 800F-AL01 |             |





## Replacement Keys

|  | Description   | Pkg. Qty.        | Key No. (Std)       | Cat. No.     | Key No. (Std)       | Cat. No.     |
|--|---|------------------|---------------------|--------------|---------------------|--------------|
| <br>Cat. No. 800F-AKR3825 | Replacement Ronis Key<br>Standard replacement key is Cat. No. 800F-AKR3825. | 1 <sup>(1)</sup> | 3825                | 800F-AKR3825 | 3910 <sup>(2)</sup> | 800F-AKR3910 |
|  |   |                  | 455                 | 800F-AKR455  | 3920 <sup>(2)</sup> | 800F-AKR3920 |
|  |   |                  | 3801                | 800F-AKR3801 | 4001                | 800F-AKR4001 |
|  |   |                  | 3802                | 800F-AKR3802 | 4002                | 800F-AKR4002 |
|  |   |                  | 3803                | 800F-AKR3803 | 4003                | 800F-AKR4003 |
|  |   |                  | 3804                | 800F-AKR3804 | 4004                | 800F-AKR4004 |
|  |   |                  | 3805                | 800F-AKR3805 | 4005                | 800F-AKR4005 |
|  |   |                  | 3806                | 800F-AKR3806 | 4006                | 800F-AKR4006 |
|  |   |                  | 3901 <sup>(2)</sup> | 800F-AKR3901 | 4007                | 800F-AKR4007 |

(1) Standard package quantity is one set with two keys.




(2) Master key. See [page 18](#) for details.

## Other Accessories

|   | Description   | Volts      | Pkg. Qty.         | Cat. No.  |
|---|---|------------|-------------------|-----------|
| <br>Cat. No. 800F-XD7  | Diode Module<br>For lamp checking circuits. Latch not included.         | ≤600V AC   | 10 <sup>(1)</sup> | 800F-XD7  |
|   | Null Block<br>For wire terminations only.                               |            |                   | 800F-NX70 |
| <br>Cat. No. 800F-30WN | Potentiometer Legend Plate<br>Scale 0...9                               |            | 10                | 800F-30WN |
| <br>Cat. No. 800F-30WG | Potentiometer Legend Plate<br>Graphical scale                           |            |                   | 800F-30WG |
|   | Description   | Resistance | Pkg. Qty.         | Cat. No.  |
| <br>Cat. No. 800F-AC1  | Replacement resistive elements for the 800FP<br>potentiometer operator. | 150 Ω      | 1                 | 800F-AC1  |
|   |   | 500 Ω      |                   | 800F-AC2  |
|   |   | 1000 Ω     |                   | 800F-AC3  |
|   |   | 2500 Ω     |                   | 800F-AC4  |
|   |   | 5000 Ω     |                   | 800F-AC5  |
|   |   | 10,000 Ω   |                   | 800F-AC6  |

(1) Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.

## Replacement Lamps for Incandescent Modules

| Lamp  | Type                         | Typical Current | Voltage    | ANSI No. | Pkg. Quantity     | Cat. No.                  |
|---|------------------------------|-----------------|------------|----------|-------------------|---------------------------|
| <br>Cat. No. 800F-N130 | Full Voltage<br>Incandescent | 150 mA          | 6V AC/DC   | 755      | 10 <sup>(1)</sup> | 800F-N65                  |
|   |                              | 80 mA           | 12V AC/DC  | 756      |                   | 800F-N141                 |
|   |                              | 70 mA           | 24V AC/DC  | 757      |                   | 800F-N157                 |
|   |                              | 50 mA           | 48V AC/DC  | 1835     |                   | 800F-N48                  |
|   |                              | 22 mA           | 130V AC/DC | 949      |                   | 800F-N130                 |
| <br>Cat. No. 800F-N240 | Neon                         | 2 mA            | 240V AC    | —        |                   |                           |
|                        | LED                          | 50 mA           | 6V AC/DC   | —        |                   | 800T-N318x <sup>(2)</sup> |
|   |                              | 12 mA/17 mA     | 32V AC/DC  | —        |                   | 800T-N363x <sup>(2)</sup> |
|   |                              | 9 mA/14 mA      | 48V AC/DC  | —        |                   | 800T-N364x <sup>(2)</sup> |
|   |                              | 4.5 mA/6.2 mA   | 130V AC/DC | —        |                   | 800T-N321x <sup>(2)</sup> |


(1) Sold in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.

(2) To complete the cat. no., replace the x with one of the following letters for the desired color: A = Amber; B = Blue; G = Green; R = Red; W = White. White LEDs only available in 6V and 130V.

## Caps, Diffusers, Lenses


Color caps listed below are for completion of devices ordered with color caps omitted.

**Table 31 - Non-illuminated Color Caps (without Text)**

|   | Color  | Pkg. Qty.         | Momentary Extended | Momentary Flush/Guarded | Alternate Action Flush |
|---|--------|-------------------|--------------------|-------------------------|------------------------|
|   |        |                   | Cat. No.           | Cat. No.                | Cat. No.               |
|  | Orange | 10 <sup>(1)</sup> | 800F-AE0           | 800F-AF0                | 800F-AFA0              |
|   | White  |                   | 800F-AE1           | 800F-AF1                | 800F-AFA1              |
|   | Black  |                   | 800F-AE2           | 800F-AF2                | 800F-AFA2              |
|   | Green  |                   | 800F-AE3           | 800F-AF3                | 800F-AFA3              |
|   | Red    |                   | 800F-AE4           | 800F-AF4                | 800F-AFA4              |
|   | Yellow |                   | 800F-AE5           | 800F-AF5                | 800F-AFA5              |
|   | Blue   |                   | 800F-AE6           | 800F-AF6                | 800F-AFA6              |
|   | Gray   |                   | —                  | 800F-AF8                | —                      |


(1) Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.

**Table 32 - Non-illuminated Color Caps – Multi-Function Operators (without Text)**

|  | Color  | Pkg. Qty.         | Flush     | Extended  |
|--|--------|-------------------|-----------|-----------|
|  |        |                   | Cat. No.  | Cat. No.  |
|  | White  | 10 <sup>(1)</sup> | 800F-AFU1 | 800F-AEU1 |
|  | Black  |                   | 800F-AFU2 | 800F-AEU2 |
|  | Green  |                   | 800F-AFU3 | 800F-AEU3 |
|  | Red    |                   | 800F-AFU4 | 800F-AEU4 |
|  | Yellow |                   | 800F-AFU5 | 800F-AEU5 |
|  | Blue   |                   | 800F-AFU6 | 800F-AEU6 |

(1) Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.


**Table 33 - Illuminated Color Lens Caps and Pilot Light Lenses (without Text)**

|   | Color  | Pkg. Qty.         | Color Lens Caps – Flush, Alternate Action | Color Lens Caps – Extended, Guarded | Pilot Light Lenses – Standard Lens |
|---|--------|-------------------|---|-------------------------------------|------------------------------------|
|   |        |                   | Cat. No. <sup>(1)</sup>                   | Cat. No. <sup>(1)</sup>             | Cat. No. <sup>(1)</sup>            |
|  | Amber  | 10 <sup>(2)</sup> | 800F-ALF0                                 | 800F-ALE0                           | 800F-AP0                           |
|   | Green  |                   | 800F-ALF3                                 | 800F-ALE3                           | 800F-AP3                           |
|   | Red    |                   | 800F-ALF4                                 | 800F-ALE4                           | 800F-AP4                           |
|   | Yellow |                   | 800F-ALF5                                 | 800F-ALE5                           | 800F-AP5                           |
|   | Blue   |                   | 800F-ALF6                                 | 800F-ALE6                           | 800F-AP6                           |
|   | Clear  |                   | 800F-ALF7                                 | 800F-ALE7                           | 800F-AP7                           |

(1) Includes diffuser.

(2) Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.

**Table 34 - Operator Diffusers (without Text)**

|   | Description                                  | Pkg. Qty.         | Cat. No. |
|---|--|-------------------|----------|
|  | Illuminated push buttons – flush             | 10 <sup>(1)</sup> | 800F-AD2 |
|   | Pilot lights                                 |                   | 800F-AD3 |
|   | Illuminated push buttons – extended, guarded |                   | 800F-AD4 |

(1) Sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.

# Legend Plates/Caps

## Two-color Molded Legend Caps – Non-illuminated Push Buttons

800F - AF 3 01  
 a b c



Cat. No. 800F-15YSE112

| a               |             |
|-----------------|-------------|
| Button Cap Type |             |
| Code            | Description |
| AF              | Flush       |
| AE              | Extended    |

| b         |             |
|-----------|-------------|
| Color Cap |             |
| Code      | Description |
| 1         | White       |
| 2         | Black       |
| 3         | Green       |
| 4         | Red         |
| 5         | Yellow      |
| 6         | Blue        |

| c  |                        |
|--|------------------------|
| Legend Text (English) <sup>(1) (2)</sup> |                        |
| Code                                     | Description            |
| 01                                       | START                  |
| 02                                       | STOP                   |
| 05                                       | 0                      |
| 06                                       | I                      |
| 08                                       | →                      |
| 09                                       | FORWARD <sup>(3)</sup> |
| 10                                       | REVERSE <sup>(3)</sup> |
| 11                                       | R                      |

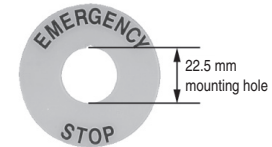
- (1) White and yellow caps have black text. All other color caps have white text.
- (2) See [Table 35](#) for valid color cap text codes.
- (3) Available in flush only.

Table 35 - Valid Color Cap Text Codes

| Color  | Text                             |               |
|--------|----------------------------------|---------------|
|        | Flush Caps                       | Extended Caps |
| White  | FORWARD, REVERSE, START, I, →, R | →, R          |
| Black  | FORWARD, REVERSE, →, R           | STOP, 0, →, R |
| Green  | FORWARD, REVERSE, START, I, →    | →             |
| Red    | FORWARD, REVERSE, STOP, 0, →     | STOP, 0, →    |
| Yellow | FORWARD, REVERSE, →              | →             |
| Blue   | FORWARD, REVERSE, →, R           | →, R          |

## Emergency Stop Legend Plates <sup>(5)</sup>

800F - 15YS \_\_\_\_\_  
 a b



| a                   |   |
|---------------------|---|
| Size/Color (Yellow) |   |
| Code                | Description   |
| 15Y                 | 60 mm round<br>(30.5 mm mounting hole)                |
| 15YS                | 60 mm round<br>(22.5 mm mounting hole) <sup>(1)</sup> |
| 16Y                 | 90 mm round<br>(22.5 mm mounting hole) <sup>(1)</sup> |

| b     |   |
|-------|---|
| Text  |   |
| Code  | Description                             |
| Blank | No text                                 |
| E112  | EMERGENCY STOP                          |
| FT12  | ARRÊT D'URGENCE <sup>(2)</sup>          |
| S112  | PARO DE EMERGENCIA                      |
| G112  | NOT HALT                                |
| T112  | ARRESTO EMERGENZA                       |
| N112  | NÖDSTOPP, EMERGENCY STOP <sup>(2)</sup> |
| PT12  | PARADA DE EMERGENCIA                    |

| b (continued) |   |
|---------------|---|
| Text          |   |
| Code          | Description   |
| W112          | NÖDSTOPP, EMERGENCY STOP <sup>(2)</sup>                                 |
| A112          | NÖDSTOP   |
| B112          | EMERGENCY STOP, ARRÊT D'URGENCE,<br>PARADA DE EMERGENCIA <sup>(2)</sup> |
| D112          | NOODSTOP <sup>(2)</sup>   |
| M112          | OT HALT, ARRESTO EMERGENZA,<br>ARRÊT D'URGENCE <sup>(3)</sup>           |
|               | EMERGENCY STOP, ARRÊT<br>D'URGENCE, NOT HALT <sup>(4)</sup>             |
| L112          | NEYÐARSTOPP, NEYÐARSTOPP <sup>(2)</sup>                                 |
| H112          | NÖD-STOP, HÄTÄ-SEIS, NÖD-STOP <sup>(2)</sup>                            |

- (1) Not for use with base-mounted contact blocks.
- (2) Not available on 15YS version.
- (3) Text is printed on the 15Y version only.
- (4) Text is printed on the 15YS & 16Y versions only.
- (5) Sold only multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces.



## Legend Plate Ordering Information (a) (b) (c)

### Standard Text/Symbols

1. Select the catalog number for the appropriate legend size and color from the selection tables on this page.
2. Complete the catalog number by adding the appropriate suffix number selected from [page 60](#). Font size is automatically determined by the number of characters, as shown in the following table. Do not add the font code to the catalog number.

| Font Size    | Number of Characters   |                        |                                     |
|--------------|------------------------|------------------------|-------------------------------------|
|              | One-Piece Legend Plate | Two-Piece Legend Plate | Special Multi-Function Legend Plate |
| K (small)    | >14                    | >13                    | >6                                  |
| S (standard) | ≤14                    | ≤13                    | ≤ 6                                 |

**Example:** Catalog number 800F-11WE101 identifies a white, 30 x 40 mm snap-in legend plate and frame with AUTO engraved on it.



### Custom Text<sup>(d)</sup>

1. Select the catalog number for the appropriate legend size and color from the Selection Tables on this page.
2. Add E100 followed by the font code (K, S, L) from the following table.

| Font Size    | Type of Legend Plate |                   |            |                     |                   |                          |                        |                   |
|--------------|----------------------|-------------------|------------|---------------------|-------------------|--------------------------|------------------------|-------------------|
|              | One-Piece            |                   |            | Two-Piece           |                   |                          | Special Multi-Function |                   |
|              | Char. per Line, Max  | No. of Lines, Max |            | Char. per Line, Max | No. of Lines, Max |                          | Char. per Line, Max    | No. of Lines, Max |
|              |                      | 30 x 40 mm        | 30 x 50 mm |                     | 30 x 40 mm        | 30 x 50 mm or 30 x 60 mm |                        |                   |
| K (small)    | 16                   | 2                 | 5          | 15                  | 2                 | 5                        | 7                      | 3                 |
| S (standard) | 14                   | 2                 | 3          | 13                  | 1                 | 3                        | 6                      | 3                 |
| L (large)    | 10                   | 1                 | 3          | 9                   | 1                 | 3                        | 4                      | 2                 |

3. Complete the catalog number by adding custom text to the order memo text or notes field.

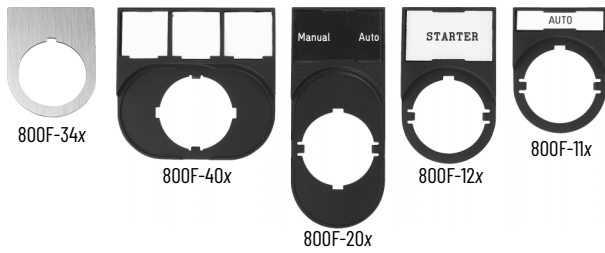
**Example:** Catalog number 800F-12WE100K, with STARTER text entered into memo text on order, identifies a white, 30 x 50 mm snap-in legend plate and frame with custom text STARTER engraved in small font.



- (a) Blank legend frames sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces. Legends with standard text/symbols or custom text are packaged in quantities of 1.
- (b) Font code K = 0.08 in; font code S = 0.10 in; font code L = 0.14 in.
- (c) For configuration assistance, see the product configurator at [configurator.rockwellautomation.com](http://configurator.rockwellautomation.com).

- (d) Text found on [page 62](#).

Selection Tables



Legend Plate Frame – 2-Piece Snap-In <sup>(1)</sup>

| Type       | Cat. No. | Type                                 | Cat. No. |
|------------|----------|--------------------------------------|----------|
| 30 x 40 mm | 800F-110 | 30 x 60 mm                           | 800F-200 |
| 30 x 50 mm | 800F-120 | Special multifunction <sup>(2)</sup> | 800F-400 |

- (1) Blank legend frames sold only in multiples of 10. Order (quantity of) 10 to receive one package of 10 pieces. Legends with standard text/symbols or custom text are packaged in quantities of 1.
- (2) Three snap-in plates are required for each legend frame.

| Type <sup>(1)</sup>                                      | Description              | Cat. No. (Blank) | Cat. No. (with Text Symbols) |
|--|--------------------------|------------------|------------------------------|
| 30 x 40 mm 2-piece snap-in plate and frame               | Red with white text      | 800F-11RE100     | 800F-11Rxxxx                 |
|  | White with black text    | 800F-11WE100     | 800F-11Wxxxx                 |
|  | Black with white text    | 800F-11BE100     | 800F-11Bxxxx                 |
|  | Aluminum with black text | 800F-11AE100     | 800F-11Axxxx                 |
| 30 x 50 mm 2-piece snap-in plate and frame               | White with black text    | 800F-12WE100     | 800F-12Wxxxx                 |
|  | Black with white text    | 800F-12BE100     | 800F-12Bxxxx                 |
|  | Aluminum with black text | 800F-12AE100     | 800F-12Axxxx                 |
| 30 x 60 mm 2-piece snap-in plate and frame               | White with black text    | 800F-20WE100     | 800F-20Wxxxx                 |
|  | Black with white text    | 800F-20BE100     | 800F-20Bxxxx                 |
|  | Aluminum with black text | 800F-20AE100     | 800F-20Axxxx                 |
| Special multi-function 4-piece snap-in plates and frame  | White with black text    | 800F-40WE100     | —                            |
|  | Black with white text    | 800F-40BE100     | —                            |
|  | Aluminum with black text | 800F-40AE100     | —                            |
| 30 x 40 mm 1-piece                                       | Red with white text      | 800F-34RE100     | 800F-34Rxxxx                 |
|  | White with black text    | 800F-34WE100     | 800F-34Wxxxx                 |
|  | Black with white text    | 800F-34BE100     | 800F-34Bxxxx                 |
|  | Aluminum with black text | 800F-34AE100     | 800F-34Axxxx                 |
| 30 x 50 mm 1-piece                                       | Red with white text      | 800F-35RE100     | 800F-35Rxxxx                 |
|  | White with black text    | 800F-35WE100     | 800F-35Wxxxx                 |
|  | Black with white text    | 800F-35BE100     | 800F-35Bxxxx                 |
|  | Aluminum with black text | 800F-35AE100     | 800F-35Axxxx                 |
| 30 x 40 mm snap-in plate only                            | Red with white text      | 800F-17RE100     | 800F-17Rxxxx                 |
|  | White with black text    | 800F-17WE100     | 800F-17Wxxxx                 |
|  | Black with white text    | 800F-17BE100     | 800F-17Bxxxx                 |
|  | Aluminum with black text | 800F-17AE100     | 800F-17Axxxx                 |
| 30 x 50 mm snap-in plate only                            | White with black text    | 800F-18WE100     | 800F-18Wxxxx                 |
|  | Black with white text    | 800F-18BE100     | 800F-18Bxxxx                 |
|  | Aluminum with black text | 800F-18AE100     | 800F-18Axxxx                 |
| Special multi-function snap-in plate only <sup>(2)</sup> | White with black text    | 800F-42WE100     | 800F-42Wxxxx                 |
|  | Black with white text    | 800F-42BE100     | 800F-42Bxxxx                 |
|  | Aluminum with black text | 800F-42AE100     | 800F-42Axxxx                 |
| 30 x 66 mm 1-piece                                       | Yellow with black text   | 800F-37YE100     | 800F-37Yxxxx                 |

- (1) Plate dimensions found on [page 63](#).
- (2) Three snap-in plates are required for each legend frame.

## Custom Laser-engraved Caps and Diffusers

### Ordering Information (a) (b) (c)

#### Standard Text/Symbols

1. Select the catalog number for the appropriate product and color from configurator tables [a](#) and [b](#).
2. Complete the catalog number by adding the appropriate suffix number selected from [page 60](#).

**Example:** Catalog number 800F-AF3CE166 identifies a flush, green cap with custom-engraved text ON.

3. Font size is automatically determined by the number of characters. <sup>(d)</sup> Do not add a font code to the catalog number.

| Font Size | No. of Characters |
|-----------|-------------------|
| 12 pt     | 7                 |
| 16 pt     | 5...6             |
| 20 pt     | 1...4             |

#### Custom Text <sup>(e)</sup>

1. Select the catalog number for the appropriate product and color from configurator tables a and b.
2. Add E100 followed by the font code (G, H, J), based on the number of custom characters.
3. Complete the catalog number by adding custom text to the order memo text or notes field.

**Example:** Catalog number 800F-AF3CE100J, with FILL text entered into memo text on order, identifies a flush, green push button cap with custom laser-engraved text FILL in large font.

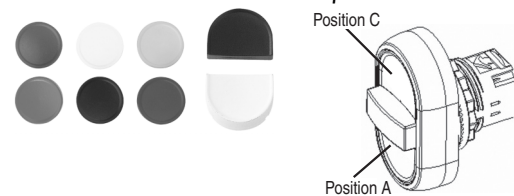
| Font Size             | No. of Characters | Number of Lines, Max |
|-----------------------|-------------------|----------------------|
| G (small) (12 pt.)    | 7                 | 1                    |
| H (standard) (16 pt.) | 5...6             | 1                    |
| J (large) (20 pt.)    | 1...4             | 1                    |

#### Custom Symbols/Graphics <sup>(f)</sup>

1. Select the catalog number for the appropriate product and color from configurator tables a and b.
2. Add U100 to identify the custom symbol or graphic.
3. Contact your local Rockwell Automation sales office or Allen-Bradley distributor to submit the graphic.

**Example:** Catalog number 800F-AD3CU100

#### Push Button, Multi-function Caps



800F - A F 1 C  
a b

| a    |  |
|------|--|
| Type |  |
| Code | Description                                  |
| E    | Push button extended cap                     |
| F    | Push button flush cap                        |
| FA   | Alternate action cap                         |
| FAU  | Multi-function flush cap (for position A)    |
| EAU  | Multi-function extended cap (for position A) |
| FCU  | Multi-function flush cap (for position C)    |
| ECU  | Multi-function extended cap (for position C) |

| b     |             |
|-------|-------------|
| Color |             |
| Code  | Description |
| 0     | Amber       |
| 1     | White       |
| 2     | Black       |
| 3     | Green       |
| 4     | Red         |
| 5     | Yellow      |
| 6     | Blue        |

#### Pilot Light Diffuser

800F-AD3C



#### Illuminated Push Button Diffusers

800F-AD2C (Flush or Alternate Action)



800F-AD4C (Extended and Guarded)

- (a) Package quantity of one for all laser-engraved caps and diffusers.  
 (b) Standard font is Arial Narrow.  
 (c) For configuration assistance, see the product configurator at [configurator.rockwellautomation.com](http://configurator.rockwellautomation.com).  
 (d) Seven characters maximum allowable.  
 (e) Text found on [page 62](#).  
 (f) Symbols found on [page 60](#).

## Legend Texts


































### Standard Symbols















| Marking <sup>(1)</sup> | Description  | Std.               | Suffix No. |
|------------------------|--|--------------------|------------|
| (Blank)                | Blank  | –                  | U100       |
|                        | –  | –                  | U112       |
|                        | START <sup>(2) (3) (4) (5)</sup>                             | ISO 71             | U219       |
|                        | _ <sup>(2) (3) (4) (5)</sup>                                 | ISO 72             | U220       |
|                        | START <sup>(2) (3) (4) (5)</sup>                             | ISO 5232           | U221       |
|                        | CONTINUOUS MOTION<br>LEFT, RIGHT <sup>(6)</sup>              | –                  | U226       |
|                        | CONTINUOUS MOTION<br>UP, DOWN <sup>(6)</sup>                 | –                  | U227       |
| 0                      | STOP   | –                  | U228       |
| I                      | STEP 1   | –                  | U229       |
| II                     | STEP 2   | –                  | U230       |
| 0-I                    | STOP-START <sup>(6)</sup>                                    | –                  | U231       |
| I-0                    | START-STOP <sup>(6)</sup>                                    | –                  | U232       |
| I-II                   | _ <sup>(6)</sup>   | –                  | U233       |
| I-0-II                 | _ <sup>(6)</sup>   | –                  | U234       |
|                        | _ <sup>(6)</sup>   | –                  | U236       |
|                        | _ <sup>(6)</sup>   | –                  | U237       |
| I-II-III               | _ <sup>(6)</sup>   | –                  | U240       |
|                        | CONTINUOUS MOTION  | –                  | U241       |
|                        | CONTINUOUS MOTION  | –                  | U242       |
|                        | CONTINUOUS MOTION  | –                  | U243       |
| III                    | STEP 3   | –                  | U249       |
|                        | _ <sup>(6)</sup>   | –                  | U256       |
| I-0-I                  | START-STOP-START <sup>(6)</sup>                              | –                  | U282       |
| 0-1-2                  | _ <sup>(6)</sup>   | –                  | U285       |
| IV                     | STEP 4   | –                  | U604       |
| V                      | STEP 5   | –                  | U605       |
|                        | CONTINUOUS MOTION  | ISO 1              | U700       |
|                        | LINEAR MOTION TWO DIRECTIONS                                 | ISO 2              | U701       |
|                        | VERTICAL MOTION  | –                  | U702       |
|                        | INTERRUPTED MOTION <sup>(2) (4)</sup>                        | –                  | U703       |
|                        | LIMITED MOTION <sup>(2) (4)</sup>                            | ISO 4              | U704       |
|                        | LIMITED MOTION AND RETURN <sup>(2) (4)</sup>                 | ISO 5              | U705       |
|                        | OSCILLATING MOTION,<br>CONTINUOUS CYCLE <sup>(2) (4)</sup>   | –                  | U706       |
|                        | CONTINUOUS ROTATION<br>TO RIGHT <sup>(2) (4)</sup>           | DIN 100,<br>ISO 7A | U707       |
|                        | CONTINUOUS ROTATION TO LEFT <sup>(2)</sup><br><sub>(4)</sub> | ISO 7B             | U708       |

| Marking <sup>(1)</sup> | Description   | Std.   | Suffix No. |
|------------------------|---|--------|------------|
|                        | INTERRUPTED ROTATION<br>TO LEFT <sup>(2) (4)</sup>  | –      | U710       |
|                        | INTERRUPTED ROTATION<br>TO RIGHT <sup>(2) (4)</sup> | –      | U711       |
|                        | DIRECTION OF SPINDLE SPEED <sup>(2) (4)</sup>       | –      | U717       |
|                        | FEED <sup>(2) (4)</sup>                             | ISO 16 | U720       |
|                        | REDUCED SPEED <sup>(2) (4)</sup>                    | –      | U723       |
|                        | RAPID FEED <sup>(2) (4)</sup>                       | –      | U724       |
|                        | NORMAL FEED <sup>(2) (4)</sup>                      | –      | U725       |
|                        | LONGITUDINAL FEED <sup>(2) (4)</sup>                | –      | U726       |
|                        | TRANSVERSE FEED <sup>(2) (4)</sup>                  | –      | U727       |
|                        | RAPID TRANSVERSE <sup>(2) (4)</sup>                 | ISO 26 | U728       |
|                        | THREADING <sup>(2) (4)</sup>                        | –      | U729       |
| +                      | INCREASE <sup>(2) (4)</sup>                         | ISO 28 | U730       |
| –                      | DECREASE <sup>(2) (4)</sup>                         | ISO 29 | U731       |
|                        | CONVENTIONAL MILLING <sup>(2) (4)</sup>             | –      | U736       |
|                        | CLIMB MILLING <sup>(2) (4)</sup>                    | –      | U737       |

- (1) Items in blue shaded table cells only available on legend plates. Not available as laser-engraved text on button caps, illuminated push button diffusers, or pilot light diffusers.
- (2) Not available on -11 or -17 legend plates.
- (3) Not available on -12, -18, or -20 legend plates.
- (4) Not available on -34 legend plates.
- (5) Not available on -35 legend plates.
- (6) Not available on -42 legend plates.

## Standard Symbols, Continued

| Marking   | Description                        | Std.                | Suffix No. (1) (2) |
|---|------------------------------------|---------------------|--------------------|
|    | ELECTRIC MOTOR (2) (4)             | ISO 41              | U800               |
|    | TURNING SPINDLE (2) (4)            | —                   | U803               |
|    | DRILLING SPINDLE (2) (4)           | —                   | U804               |
|    | MILLING SPINDLE (2) (4)            | —                   | U805               |
|    | GRINDING SPINDLE (2) (4)           | —                   | U806               |
|    | PUMP (2) (4)                       | ISO 48              | U807               |
|    | COOLANT PUMP (2) (4)               | —                   | U808               |
|    | LUBRICATION PUMP (2) (4)           | —                   | U809               |
|    | HYDRAULIC SYSTEMS PUMP (2) (4)     | —                   | U810               |
|    | HYDRAULIC MOTOR (2) (4)            | —                   | U811               |
|    | TRACER (2) (4)                     | —                   | U812               |
|    | SHEAR PIN CONSTRUCTION (2) (4)     | ISO 91              | U850               |
|    | ATTENTION/DANGER (2) (4)           | DIN 131,<br>ISO 92  | U851               |
|    | CAUTION (2) (4)                    | ISO 93              | U852               |
|    | MAIN SWITCH (2) (4)                | ISO 94              | U853               |
|   | ACOUSTIC WARNING EQUIPMENT (2) (4) | DIN 155             | U854               |
|  | SETUP                              | DIN 986             | U855               |
|  | COOLANT FLUID                      | ISO 101             | U875               |
|  | LIGHT                              | ISO 139, 102        | U876               |
|  | WEIGHT                             | —                   | U877               |
|  | REFILLING                          | DIN 256,<br>ISO 104 | U878               |
|  | FULL LEVEL                         | —                   | U879               |
|  | DRAIN                              | DIN 257,<br>ISO 106 | U880               |
|  | OVERFLOW                           | DIN 258,<br>ISO 105 | U881               |
|  | OIL LUBRICATION                    | DIN 175,<br>ISO 107 | U882               |
|  | BLOWING UNIT                       | DIN 263,<br>ISO 108 | U883               |
|  | SUCTION UNIT                       | DIN 264,<br>ISO 109 | U884               |
|  | STEPLESS OPERATION                 | ISO 61              | U900               |
|  | CLAMP OR TIGHTEN                   | ISO 63A             | U901               |
|  | CLAMP OR TIGHTEN                   | —                   | U902               |
|  | LOOSEN                             | ISO 64A             | U903               |
|  | LOOSEN                             | —                   | U904               |
|  | BRAKE ON                           | ISO 65              | U905               |

| Marking   | Description                           | Std.              | Suffix No. (1) (2) |
|---|---------------------------------------|-------------------|--------------------|
|  | BRAKE RELEASE                         | ISO 66            | U906               |
|  | AUTO CYCLE                            | —                 | U907               |
|  | MANUAL                                | DIN 35            | U908               |
|  | START                                 | ISO 69            | U909               |
|  | STOP                                  | ISO 70            | U910               |
|  | TAKE ACTION WHEN CONTROL IS OPERATING | —                 | U912               |
|  | ENGAGE                                | DIN 46,<br>ISO 74 | U913               |
|  | DISENGAGE                             | DIN 45,<br>ISO 75 | U914               |
|  | ENGAGE TRACE                          | —                 | U917               |
|  | DISENGAGE TRACE                       | —                 | U918               |
|  | CHANGE SPEED ONLY IN STOPPED POSITION | —                 | U919               |
|  | CHANGE SPEED ONLY WHEN IN MOTION      | —                 | U920               |
|  | CONTINUOUS ADJUSTMENT                 | ISO 62            | U921               |
|  | AUTOMATIC OR SEMIAUTOMATIC CYCLE      | DIN 267           | U922               |
| R RESET   | R RESET                               | —                 | U924               |

- (1) Not available on -11 or -17 legend plates.  
(2) Not available on -34 legend plates.

Standard Text

**IMPORTANT** For legend plates in French, Spanish, German, Italian, or Swedish contact your local Allen-Bradley distributor or Rockwell Automation sales office.

| Marking (1)                           | Suffix No. | Marking (1)                         | Suffix No. | Marking (1)                     | Suffix No. | Marking (1)  | Suffix No. | Marking (1)                      | Suffix No. |
|---------------------------------------|------------|-------------------------------------|------------|---------------------------------|------------|--|------------|----------------------------------|------------|
| (Blank)                               | E100       | FOR-AUTO-REV <sup>(4)</sup>         | E252       | JOG-STOP-RUN <sup>(4)</sup>     | E144       | POWER ON   | E178       | SOFT STOP                        | E292       |
| I-O-AUTO <sup>(2)(3)(4)</sup>         | E235       | FOR-OFF-REV <sup>(4)</sup>          | E261       | LAST STOP                       | E278       | PULL TO START  | E180       | SPEED                            | E293       |
| ACCU-STOP <sup>(4)</sup>              | E284       | FOR-REV <sup>(4)</sup>              | E253       | LEFT                            | E145       | PULL TO RESET  | E176       | START                            | E208       |
| AT SPEED                              | E285       | FOR-STOP-REV <sup>(4)</sup>         | E254       | LEFT-RIGHT <sup>(4)</sup>       | E146       | PUMP STOP  | E290       | START CYCLE                      | E209       |
| AUTO                                  | E101       | FORWARD                             | E120       | LOCAL-REMOTE <sup>(4)</sup>     | E147       | PURGE  | E271       | START-JOG <sup>(4)</sup>         | E210       |
| AUTO-O-HAND <sup>(2)(3)(4)</sup>      | E250       | FORWARD-AUTO-REVERSE <sup>(4)</sup> | E121       | LOW                             | E148       | PUSH TO STOP   | E179       | START-STOP <sup>(4)</sup>        | E211       |
| AUTO-HAND <sup>(4)</sup>              | E102       |                                     |            | LOW-HIGH <sup>(4)</sup>         | E149       | PUSH TO STOP-TWIST OR PULL, RELEASE <sup>(2)(4)(5)</sup> | E262       | STOP                             | E212       |
| AUTO-MAN-OFF <sup>(4)</sup>           | E103       | FORWARD-OFF-REVERSE <sup>(4)</sup>  | E122       | LOW-OFF-HIGH <sup>(4)</sup>     | E150       |  |            | STOP-CYCLE <sup>(4)</sup>        | E213       |
| AUTO-MANUAL <sup>(4)</sup>            | E286       |                                     |            | LOW SPEED                       | E151       | PUSH-TO-TEST   | E181       | STOP-RESET <sup>(4)</sup>        | E214       |
| AUTO-OFF-HAND <sup>(4)</sup>          | E104       | FORWARD-STOP-REVERSE <sup>(4)</sup> | E123       | LOWER                           | E152       | RAISE  | E182       | STOP-START <sup>(4)</sup>        | E215       |
| BLOWER                                | E268       |                                     |            | LOW-OFF-RAISE <sup>(4)</sup>    | E153       | RAISE-LOWER <sup>(4)</sup>                               | E183       | SUMMER-OFF-WINTER <sup>(4)</sup> | E216       |
| BRAKE                                 | E105       | FORWARD-REVERSE <sup>(4)</sup>      | E124       | LOWER-RAISE <sup>(4)</sup>      | E154       | RAISE-OFF-LOWER <sup>(4)</sup>                           | E184       |                                  |            |
| BYPASS-OFF-DRIVE <sup>(2)(3)(4)</sup> | E297       | FULL SPEED                          | E125       | MANUAL                          | E155       | READY  | E185       | SUMMER-WINTER <sup>(4)</sup>     | E217       |
| BYPASS ON <sup>(2)(3)(4)</sup>        | E295       | HAND                                | E126       | MAN-O-AUTO <sup>(2)(3)(4)</sup> | E238       | RESET  | E186       | SUPPLY ON                        | E218       |
| BYPASS START <sup>(2)(3)(4)</sup>     | E299       | HAND-I-AUTO <sup>(2)(3)(4)</sup>    | E239       | MAN-AUTO <sup>(4)</sup>         | E258       | RETURN   | E187       | TEST                             | E219       |
| BYPASS STOP <sup>(2)(3)(4)</sup>      | E298       | HAND-O-AUTO <sup>(4)</sup>          | E283       | MANUAL-AUTO <sup>(4)</sup>      | E156       | REV-FOR <sup>(4)</sup>                                   | E260       | TRANSFER <sup>(4)</sup>          | E220       |
| CLAMP                                 | E106       | HAND-AUTO <sup>(4)</sup>            | E127       | MAN-OFF-AUTO <sup>(4)</sup>     | E259       | REVERSE  | E188       | TRIP                             | E221       |
| CLOSE                                 | E107       | HAND-OFF-AUTO <sup>(4)</sup>        | E128       | MANUAL-OFF-AUTO <sup>(4)</sup>  | E157       | REVERSE-FORWARD <sup>(4)</sup>                           | E189       | UNCLAMP                          | E222       |
| CYCLE START                           | E108       | HAND OFF                            | E264       | MOTOR RUN                       | E158       | REVERSE-OFF-FORWARD <sup>(4)</sup>                       | E190       | UP                               | E223       |
| DECREASE <sup>(4)</sup>               | E109       | HAND ON                             | E263       | MOTOR RUNNING                   | E159       |  |            | UP-DOWN <sup>(4)</sup>           | E224       |
| DRIVE-START <sup>(4)</sup>            | E287       | HAND START                          | E265       | MOTOR START                     | E160       | RIGHT  | E191       | UP-OFF-DOWN <sup>(4)</sup>       | E225       |
| DRIVE-STOP <sup>(4)</sup>             | E288       | HAND STOP                           | E266       | MOTOR STOP                      | E161       | RIGHT-LEFT <sup>(4)</sup>                                | E192       |                                  |            |
| DOWN                                  | E110       | HEAT                                | E270       | MOTOR STOPPED                   | E162       | ROTATE CW  | E246       |                                  |            |
| DOWN-OFF-UP <sup>(4)</sup>            | E111       | HIGH                                | E129       | NO FLIP                         | E275       | ROTATE CCW   | E247       |                                  |            |
| DRIVE ON <sup>(2)(3)(4)</sup>         | E296       | HIGH-LOW <sup>(4)</sup>             | E130       | OFF                             | E163       | RUN  | E193       |                                  |            |
| EMERG STOP                            | E251       | HIGH-OFF-LOW <sup>(4)</sup>         | E131       | OFF CIRCUIT                     | E244       | RUN-JOG <sup>(4)</sup>                                   | E194       |                                  |            |
| EMERGENCY <sup>(4)</sup>              | E248       | IN                                  | E132       | OFF-COOLANT-ON <sup>(4)</sup>   | E164       | RUN-SAFE-JOG <sup>(4)</sup>                              | E195       |                                  |            |
| EMERGENCY OFF <sup>(4)</sup>          | E294       | IN-OUT <sup>(4)</sup>               | E133       | OFF-LIGHT-ON <sup>(4)</sup>     | E272       | RUNNING  | E243       |                                  |            |
| EMERGENCY STOP <sup>(4)</sup>         | E112       | INCH                                | E134       | OFF-ON <sup>(4)</sup>           | E165       | SAFE   | E196       |                                  |            |
| ENABLE                                | E279       | INCH-REV <sup>(4)</sup>             | E257       | ON                              | E166       | SAFE-RUN <sup>(4)</sup>                                  | E197       |                                  |            |
| ENTER                                 | E277       | INCH-REVERSE <sup>(4)</sup>         | E135       | ON CIRCUIT                      | E245       | SETUP  | E198       |                                  |            |
| ERROR                                 | E273       | INCH-RUN <sup>(4)</sup>             | E136       | ON-OFF <sup>(4)</sup>           | E167       | SETUP-RUN <sup>(4)</sup>                                 | E302       |                                  |            |
| EXHAUSTER <sup>(4)</sup>              | E269       | INCREASE <sup>(4)</sup>             | E137       | ON-OFF-AUTO <sup>(4)</sup>      | E168       | SETUP-SERVICE <sup>(4)</sup>                             | E199       |                                  |            |
| FAULT                                 | E113       | INSPECT                             | E274       | ON-STOP-SAFE <sup>(4)</sup>     | E169       | SEQUENCE-TEST <sup>(4)</sup>                             | E200       |                                  |            |
| FAST                                  | E114       | JOG                                 | E138       | OPEN                            | E170       | SLOW   | E201       |                                  |            |
| FAST-OFF-SLOW <sup>(4)</sup>          | E289       | JOG-FOR <sup>(4)</sup>              | E255       | OPEN-CLOSE <sup>(4)</sup>       | E171       | SLOWER   | E202       |                                  |            |
| FASTER                                | E115       | JOG-FORWARD <sup>(4)</sup>          | E139       | OPEN-OFF-CLOSE <sup>(4)</sup>   | E172       | SLOWEST  | E203       |                                  |            |
| FEED START                            | E116       | JOG-OFF-RUN <sup>(4)</sup>          | E140       | OUT                             | E173       | SLOW-FAST <sup>(4)</sup>                                 | E204       |                                  |            |
| FEED STOP                             | E117       | JOG-REV <sup>(4)</sup>              | E256       | OVERLOAD <sup>(4)</sup>         | E267       | SLOW-OFF-FAST <sup>(4)</sup>                             | E205       |                                  |            |
| FEEDER OFF                            | E118       | JOG-REVERSE <sup>(4)</sup>          | E141       | OVERLOAD TRIP <sup>(4)</sup>    | E174       | SLOW-STOP-FAST <sup>(4)</sup>                            | E206       |                                  |            |
| FEEDER ON                             | E119       | JOG-RUN <sup>(4)</sup>              | E142       | OVERLOAD RESET <sup>(4)</sup>   | E175       | SLOW-OFF-START <sup>(4)</sup>                            | E207       |                                  |            |
| FIFO                                  | E276       | JOG-SAFE-RUN <sup>(4)</sup>         | E143       | POWER OFF                       | E177       | SLOW SPEED   | E291       |                                  |            |

(1) Items in blue shaded table cells only available on legend plates. Not available as laser-engraved text on button caps, illuminated push button diffusers, or pilot light diffusers.  
 (2) Not available on -34 legend plates.  
 (3) Not available on -35 legend plates.  
 (4) Not available on -42 legend plates.  
 (5) Not available on -11 or -17 legend plates.