

## I/O Terminal Block

Figure 1.5 Typical I/O Terminal Block Location (B Frame Shown)

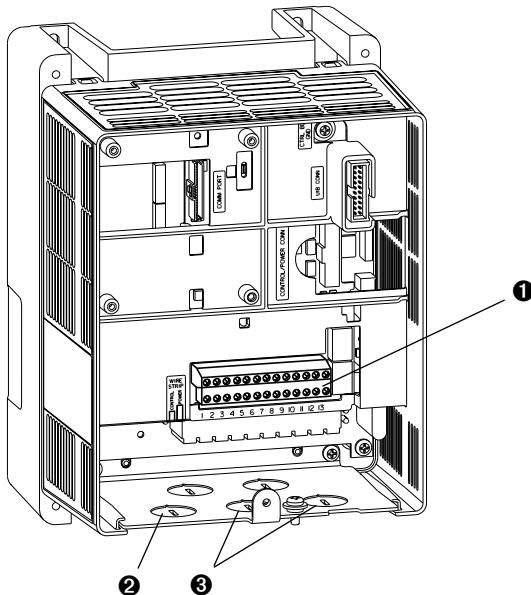


Table 1.E I/O Terminal Block Specifications

No.	Name	Description	Wire Size Range <sup>(1)</sup>		Torque
			Maximum	Minimum	
①	I/O Terminal Block	Signal & control connections	1.5 mm <sup>2</sup> (16 AWG)	0.05 mm <sup>2</sup> (30 AWG)	0.5 N-m (4.4 lb.-in.)

- (1) Maximum / minimum that the terminal block will accept - these are not recommendations.

Table 1.F Wire Routing Recommendations

No.	Description
②	Suggested entry for communication wiring.
③	Suggested entry for I/O and control wiring.



