## 5 Port Solenoid Valve <br> SQ1000/2000 Series

## Metal Seal Rubber Seal

## Power Saving

 .

## Easy Replacement of Clip Type One-touch Fittings <br> One-touch fittings can be replaced without removing valves.



Connector Entry Direction Can be Changed with a Single Push.
The connector entry direction can be changed from the gid top to the side by simply pressing the manual release button. It is not tecessany to use the manual release button when swiching from the side to the top.

## 4 Position Dual 3 Port Valve

- Two 3-port valves built into one body.
- The 3-port valves on the A and B sides can operate independently.
- When used as 3-port valves, only half the number of stations is required
- Can also be used as a 4-position, 5-port valve.

Built-in Back Pressure Check Valve (Option symbol: B)
Eliminates trouble with back pressure when driving a single acting cylinder or when using an exhaust center type valve, etc.

## Easy to add or decrease the number of valve stations.

The use of cassette type valves and manifolds makes it easy to increase or decrease the number of stations on a DIN rail. The plug-in type includes two extra valve station connectors. This design makes rewiring unnecessary during manifold expansion.

## Wiring Type

|  | Manifold variations | EX510 Gateway-type serial transmission system | D-sub connector kit | Flat ribbon cable connector kit | PC wiring system compatible flat ribbon cable | Terminal block box kit | Lead wire kit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | F kit | P kit | $J$ kit | T kit | L kit |
|  |  |  |  |  |  |  |  |
| $\begin{aligned} & \text { 咅 } \\ & \text { 空 } \\ & \frac{\bar{\partial}}{2} \end{aligned}$ | SQ1000 | (P.762) | (P.766, 772) | (P.766, 774) | (P.766, 776) | - | $\bigcirc_{(P .766,778)}^{0}$ |
|  | SQ2000 | (P.782) | (P.786, 792) | $(P .786,794)$ | (P.786, 796) | (P.786, 798) | $\bigcirc_{(P .786,800)}$ |
|  | SQ1000 | - | $\underbrace{}_{(P .828,834)}$ | $\bigcirc_{(P .828,836)}$ | $\bigoplus_{(P .828,838)}$ | - | - |
|  | SQ2000 | - | $\overbrace{(\mathrm{P} .842,848)}^{0}$ | $\bigoplus_{(\mathrm{P} .842,850)}$ | $\overbrace{(\mathrm{P} .842,852)}$ | - | - |

Piping Specifications
Supply/Exhaust port

| SQ1000 |
| :--- |
| One-touch fittings for $\varnothing 8$ |
| SQ2000 |
| One-touch fittings for $\varnothing 10$ |

## Metal Seal/Rubber Seal 5 Port Solenoid Valve



## Contents

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|  |  | $\begin{aligned} & \hline 00 \\ & 4 / 5 \end{aligned}$ |
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Cylinder Speed Chart Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

SQ1000 series


SQ2000 series


* It is when the cylinder is extending that is meter-out controlled by speed controller

Pressure: $0.5 \mathrm{MPa} /$ Load factor: $50 \%$ which is directly connected with cylinder, and its needle valve with being fully open.

* The average velocity of the cylinder is what the stroke is divided by the total stroke time.
* Load factor: ((Load mass $\times 9.8$ )/Theoretical force) $\times 100 \%$


## Conditions

| Base mounted |  | CJ2 series | CM2 series | MB, CA2 series |
| :---: | :---: | :---: | :---: | :---: |
| SQ1000 | Tube x Length | T0604 x 1 m |  |  |
|  | Speed controller | AS3002F-06 |  |  |
|  | Silencer | AN110-01 |  |  |
| SQ2000 | Tube x Length | T0604 x 1 m | T1075 x 1 m | T1209 x 1 m |
|  | Speed controller | AS3002F-06 | AS4002F-10 |  |
|  | Silencer | AN20-02 |  |  |

# EX510 Gateway-type Serial Transmission System Plug-in Unit 

SQ1000 Series

How to Order Manifold


How to Order Manifold Assembly

$$
\begin{aligned}
& \text { SS5Q13-SB08-D ...... } 1 \text { set (SB kit 8-station manifold base part no.) } \\
& \text { [*SQ1130-51-C6 ........... } 4 \text { sets (Single type part no.) } \\
& \text { *SQ1230D-51-C6 ........... } 3 \text { sets (Double type part no.) } \\
& \text { *SSQ1000-10A-3 ...... } 1 \text { set (Blanking plate part no.) } \\
& \longrightarrow \text { The asterisk denotes the symbol for assembly. } \\
& \text { Prefix it to the part nos. of the solenoid valve, etc. } \\
& \longrightarrow \text { Enter in order starting from the first station on the } D \text { side. }
\end{aligned}
$$

Add the valve and option part number under the manifold base part number. When entry of part numbers becomes complicated, indicate by the manifold specification sheet.

## Example <br> 2 position single (24 VDC) <br> SQ1130-51-C6 (4 sets) <br> $$
\frac{2 \text { position double (24 VDC) }}{\text { SQ1230D-51-C6 (3 sets) }}
$$ <br> SQ1130-51-C6 (4 sets) 2 position double (24 VDC) SQ1230D-51-C6 (3 sets) <br> SQ1130-51-C6 (4 sets) 2 position double (24 VDC) SQ1230D-51-C6 (3 sets)



## SQ1000 Series

Dimensions: SQ1000



Dimensions

| $\mathbf{L}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ | $\mathbf{1 4}$ | $\mathbf{1 5}$ | $\mathbf{1 6}$ |
| :--- | :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L} \mathbf{n}$ | 132 | 143.5 | 155 | 166.5 | 178 | 189.5 | 201 | 212.5 | 224 | 235.5 | 247 | 258.5 | 270 | 281.5 | 293 | 304.5 |
| $\mathbf{L 2}$ | 162.5 | 175 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 250 | 262.5 | 275 | 287.5 | 300 | 312.5 | 312.5 | 325 |
| $\mathbf{L 3}$ | 173 | 185.5 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 | 273 | 285.5 | 298 | 310.5 | 323 | 323 | 335.5 |

# Plug-in Unit <br> SQ1000 Series 

[Option]

## How to Order Manifold



| Stations |  |
| :---: | :---: |
| $\mathbf{0 1}$ | 1 station |
| $\vdots$ | $\vdots$ |
| $\mathbf{2 4}{ }^{\text {Note) }}$ | 24 stations |

Note) The maximum number of stations depends on the type of electrical entries. Refer to "Electrical entry" for details.

Manifold mounting e

| D | DIN rail mounting type |
| :---: | :--- |
| $E^{\text {Note) }}$ | Dir | | $\mathbf{E}^{\text {Note) }}$ | Direct mounting type |
| :--- | :--- | Note) Refer to page 814 for details.

## -Option

| Nil | None |
| :---: | :---: |
| $\mathbf{0 2}$ to $\mathbf{2 4}(1)$ | DIN rail length specified |
| $\mathbf{B}(2)(3)$ | Back pressure check valve |
| $\mathbf{K}(4)$ | Special wiring specifications (Except double wiring) |
| $\mathbf{N}$ | With name plate (Side ported only) |
| $\mathbf{R}$ | External pilot specifications |
| $\mathbf{S}$ | Built-in silencer, direct exhaust |

Note 1) Specify DIN rail length with "DD at the end. (Enter the number of stations inside口.) The number of stations that may be displayed is longer than the manifold number of stations. Example: - D09 Note 2) When "-B" is selected, a back pressure check valve is included in all stations of the manifold. If the back pressure check valve is used only for the station that need it, then specity the station location in the manifold specification. ""-B" is not necessary)
Note 3) Since 4 port specification valves ( 5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.
Note 4) Specity "-K" for wiring specification for cases below. (Except L kit)

- All single wiring
- Single and double mixed wiring.
- When there are stations which do not require wiring (e.g. single SUP spacer), specify the wiring specification in the manifold specification so that the number of solenoids is the maximum number of solenoids or less. (Standard wiring specification is double wiring) Note 5) For specitying two or more options, enter them alphabetically. Example: -BKN * Refer to pages 803 to 807 and 813 to 815 for manifold option parts.
-Electrical entry

| Kit type |  | Lead wire connector location | Cable/SI unit specifications | Station (Double wiring) | Max number of solenoids for special wiring specifications(2) | CE- <br> compliant |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | FD0 | D side | D-sub connector (25P) kit, without cable | 1 to 12 stations | 24 | - |
|  | FD1 |  | D-sub connector (25P) kit, with 1.5 m cable |  |  |  |
|  | FD2 |  | D-sub connector (25P) kit, with 3.0 m cable |  |  |  |
|  | FD3 |  | D-sub connector (25P) kit, with 5.0 m cable |  |  |  |
| Plat ribbon cable connector kit | PD0 | D side (1) | Flat ribbon cable (26P) kit, without cable | 1 to 12 stations | 24 | - |
|  | PD1 |  | Flat ribbon cable (26P) kit, with 1.5 m cable |  |  |  |
|  | PD2 |  | Flat ribbon cable (26P) kit, with 3.0 m cable |  |  |  |
|  | PD3 |  | Flat ribbon cable (26P) kit, with 5.0 m cable |  |  |  |
|  | PDC |  | Flat ribbon cable (20P) kit, without cable | 1 to 9 stations | 18 |  |
| J kit <br> Flat ribbon cable (20P) (PC wiring system compatible) | JD0 | D side | Flat ribbon cable (20P) PC wiring system compatible | 1 to 8 stations | 16 | - |
| L kit <br> Note 3) <br> Lead wire kit | LDO (N) | D side | Lead wire kit with 0.6 m cable | 1 to 12 stations | - | - |
|  | LU0 (N) | U side |  |  |  |  |
|  | LD1 (N) | D side | Lead wire kit with 1.5 m cable |  |  |  |
|  | LU1 (N) | U side |  |  |  |  |
|  | LD2 (N) | D side | Lead wire kit with 3.0 m cable |  |  |  |
|  | LU2 (N) | U side | Lead wire kit with 3.0 m cable |  |  |  |
| S kit <br> Serial transmission kit EX140 Integrated-type (For Output) Serial Transmission System(4) | SDH | D side | NKE Corp.: Fieldbus H System | 1 to 8 stations | 16 | - |
|  | SDQ |  | DeviceNet |  |  | $\bigcirc$ |
|  | SDR1 |  | OMRON Corp.: CompoBus/S (16 output points) |  |  |  |
|  | SDR2 |  | OMRON Corp.: CompoBus/S (8 output points) | 1 to 4 stations | 8 |  |
|  | SDV |  | CC-LINK | 1 to 8 stations | 16 |  |

Note 1) Separately order the 20P type cable assembly for the $P$ kit.
Note 2) Specify the wiring so that the maximum number of solenoids is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3 P and 4 P double solenoids.)
Note 3) When specifying the negative common specifications of the L kit, suffix " N " to the kit symbol. For details, refer to page 778.
Note 4) Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download it via our website. http://www.smcworld.com

* Refer to page 825 for manifold spare parts.


## SI Unit Part No.

| Symbol | Protocol type | SI unit part no. | Page |
| :---: | :--- | :---: | :---: |
| SDH | NKE Corp.: Fieldbus H System | EX140-SUH1 |  |
| SDQ | DeviceNet | EX140-SDN1 | Best Pneumatics |
| SDR1 | OMRON Corp.: CompoBus/S (16 output points) | EX140-SCS1 | No. 1-1 |
| SDR2 | OMRON Corp.: CompoBus/S (8 output points) | EX140-SCS2 | P.784 |
| SDV | CC-LINK | EX140-SMJ1 |  |

$\rightarrow$ Manual override

| Nil | B |
| :---: | :---: |
| Non-locking push type <br> (Tool required) | Locking type <br> (Tool required) |

- Function

| Symbol | Specifications |
| :---: | :---: |
| $\mathbf{N i l}$ | Standard type (0.4 W) |
| $\mathbf{B}^{(5)}$ | Quick response type (0.95 W) |
| $\mathbf{D}^{(1)}$ | 2 position double (Double solenoid specifications) |
| $\mathbf{K}(5)$ | High pressure type (1 MPa, 0.95 W) <br> [Applicable to metal seal only] |
| $\mathbf{N}^{(2)}$ | Negative common |
| $\mathbf{R}^{(3)}$ | External pilot specifications |

Note 1) " D " is specified for 2 position double.
Note 2) For L kit, when the manifold specifies negative common, the valve common should also be negative. The combination of negative common of the valve cannot be specified with $S$ kit (EX140). Note 3) Except dual 3 port valves.
Note 4) When two or more symbols are specified, indicate them alphabetically.
Note 5) Function combination of " B "and " K " is not available.

## SQ1000 Series

Manifold Options
Blanking plate
SSQ1000-10A-3

How to Order Manifold Assembly
Example: D-sub connector kit, with cable (3 m)


## *SSQ1000-10A-3 ........... 1 set (Blanking plate)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.
Add the valve and option part numbers in order starting from the first station on the $D$ side.
When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

## SQ1000 Series

Valve Specifications

## Model

| Series | Type of actuation |  | Seal | Model | Flow rate characteristic (1) |  |  |  |  |  | Response time (ms) (2) |  | Weight <br> (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $1 \rightarrow 4 / 2(\mathrm{P} \rightarrow \mathrm{A} / \mathrm{B})$ |  | $4 \rightarrow 5$ (A $\rightarrow$ R1) |  |  | Standard(0.4 W) | $\begin{array}{\|l} \hline \text { Quick response } \\ \text { (0.95 W) } \\ \hline \end{array}$ |  |
|  |  |  | C [dm ${ }^{3} /(\mathrm{s}$ bar) $]$ |  | b | Cv | C [dm³/(s.bar)] |  |  | b | Cv |  |
| SQ1000 |  | Single |  | Metal seal | SQ1130 | 0.62 | 0.10 | 0.14 | 0.63 | 0.11 | 0.14 | 26 or less | 12 or less | 80 |
|  |  |  |  | Rubber seal | SQ1131 | 0.79 | 0.20 | 0.19 | 0.80 | 0.20 | 0.19 | 24 or less | 15 or less | 80 |
|  |  | Double | Metal seal | SQ1230D | 0.62 | 0.10 | 0.14 | 0.63 | 0.11 | 0.14 | 13 or less | 10 or less | 95 |
|  |  |  | Rubber seal | SQ1231D | 0.79 | 0.20 | 0.19 | 0.80 | 0.20 | 0.19 | 20 or less | 15 or less | 95 |
|  | $\begin{aligned} & \stackrel{ᄃ}{0} \\ & \vdots=0 \\ & \vdots 0 \\ & \text { ल } \end{aligned}$ | Closed center | Metal seal | SQ1330 | 0.58 | 0.12 | 0.14 | 0.63 | 0.11 | 0.14 | 44 or less | 29 or less | 100 |
|  |  |  | Rubber seal | SQ1331 | 0.64 | 0.20 | 0.15 | 0.58 | 0.26 | 0.16 | 39 or less | 25 or less | 100 |
|  |  | Exhaust center | Metal seal | SQ1430 | 0.58 | 0.12 | 0.14 | 0.60 | 0.14 | 0.14 | 44 or less | 29 or less | 100 |
|  |  |  | Rubber seal | SQ1431 | 0.64 | 0.20 | 0.15 | 0.80 | 0.20 | 0.19 | 39 or less | 25 or less | 100 |
|  |  | Pressure center | Metal seal | SQ1530 | 0.62 | 0.12 | 0.14 | 0.63 | 0.14 | 0.14 | 44 or less | 29 or less | 100 |
|  |  |  | Rubber seal | SQ1531 | 0.79 | 0.21 | 0.19 | 0.59 | 0.20 | 0.14 | 39 or less | 25 or less | 100 |
|  |  | Dual 3 port valve | Rubber seal | SQ1 ${ }_{\mathrm{C}}^{\mathrm{A}} 31$ | 0.59 | 0.28 | 0.15 | 0.59 | 0.28 | 0.15 | 27 or less | 14 or less | 95 |

Note 1) Values for the cylinder port size of C6, CYL $\rightarrow$ Values of EXH. Flow rate characteristics of $2 \rightarrow 3$ ( $B \rightarrow$ R2) delines about $30 \%$ of $4 \rightarrow 5$ ( $A \rightarrow$ R1).
Note 2) Based on JIS B 8419: 2010. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.


2 position double (Double solenoid)

| (A)4 2(B) | (A)4 2(B) |
| :---: | :---: |
| Mod | $\square \nabla$ Tll |
| 1) 513 (R2) | $\text { 1) } 513($ |
| (P) | (P) |
| Metal seal | Rubber seal |
| 3 position | sed center |

Specifications

Manifold Specifications

| Base model | Porting specifications |  |  | Applicable solenoid valve | Type of connection | Applicable stations (3) <br> (Double wiring) | 5-station weight (4) <br> (g) | Addition per station (4) (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Port size (1) |  |  |  |  |  |  |  |
|  | 1(P), 3(R) | 4(A), 2(B) |  |  |  |  |  |  |
|  |  | $\begin{array}{\|c\|} \hline \text { Port } \\ \text { location } \end{array}$ | Port size |  |  |  |  |  |
| SS5Q13- $\square \square-\square$ | $\left(\begin{array}{c} \text { Option } \\ \text { Built-in } \\ \text { silencer, } \\ \text { direct exhaust } \end{array}\right)$ | Side | C3 (For ø3.2) <br> C4 (For ø4) <br> C6 (For ø6) <br> M5 (M5 thread) | $\begin{aligned} & \text { SQ1 } \square 30 \\ & \text { SQ1 } \square 31 \end{aligned}$ | F kit: D-sub connector | 1 to 12 stations | 420 | 20 |
|  |  |  |  |  | 26P | 1 to 12 stations | 420 | 20 |
|  |  |  |  |  | P kit: Flat ribbon cable | 1 to 9 stations |  |  |
|  |  |  |  |  | J kit: Flat ribbon cable PC wiring system compatible | 1 to 8 stations | 420 | 20 |
|  |  | Top (2) | L3 (For ø3.2) <br> L4 (For ø4) <br> L6 (For ø6) <br> L5 (M5 thread) |  |  |  |  |  |
|  |  |  |  |  | L kit: Lead wire | 1 to 12 stations | 460 | 35 |
|  |  |  |  |  | S kit: Serial transmission | 1 to 8 stations | 475 | 20 |

Note 2) Can be changed to side ported configuration.
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 813 for details.
Note 4) Except valves. For valve weight, refer to page 770.


L kit


Pkit J kit


Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download it via our website, http://www.smcworld.com

- The D-sub connector reduces installation labor for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.


## Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ1000 | Side, Top | C8 | C3,C4,C6,M5 | 12 stations (24 as a semi-standard) |

## D-sub Connector (25 Pins)




Dimensions
Formula: $\mathrm{L} 1=11.5 \mathrm{n}+55.5, \mathrm{~L} 2=11.5 \mathrm{n}+73 \mathrm{n}$ : Stations (Maximum 24 stations)

| $\square^{\text {n }}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 67 | 78.5 | 90 | 101.5 | 113 | 124.5 | 136 | 147.5 | 159 | 170.5 | 182 | 193.5 | 205 | 216.5 | 228 | 239.5 | 251 | 262.5 | 274 | 285.5 | 297 | 308.5 | 320 | 331.5 |
| L2 | 84.5 | 96 | 107.5 | 119 | 130.5 | 142 | 153.5 | 165 | 176.5 | 188 | 199.5 | 211 | 222.5 | 234 | 245.5 | 257 | 268.5 | 280 | 291.5 | 303 | 314.5 | 326 | 337.5 | 349 |
| L3 | 112.5 | 125 | 137.5 | 150 | 150 | 162.5 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 250 | 262.5 | 275 | 287.5 | 300 | 300 | 312.5 | 325 | 337.5 | 350 | 362.5 | 375 |
| L4 | 123 | 135.5 | 148 | 160.5 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 | 273 | 285.5 | 298 | 310.5 | 310.5 | 323 | 335.5 | 348 | 360.5 | 373 | 385.5 |

## SQ1000 Series

Flat ribbon cable connector reduces installation labor for electrical connection.

- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
Top or side receptacle position can be selected in accordance with the available mounting space.

Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ1000 | Side, Top | C8 | C3, C4, C6, M5 | 12 stations (24 as a semi-standard) |

Flat Ribbon Cable (26 Pins, 20 Pins)

Flat Ribbon Cable Connector Assembly

| Cable <br> length (L) | Assembly part no. |  |
| :---: | :---: | :---: |
|  | 26 P | 20 P |
| 1.5 m | AXT100-FC26-1 | AXT100-FC20-1 |
| 3 m | AXT100-FC26-2 | AXT100-FC20-2 |
| 5 m | AXT100-FC26-3 | AXT100-FC20-3 |

* For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
* Cannot be used for movable wiring.
* Lengths other than the above are also available. Please contact SMC for details.


## Connector manufacturers' example

- HIROSE ELECTRIC CO., LTD.
- 3M Japan Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.


Electrical Wiring Specifications


Note) When using the negative common specifications, use valves for negative common.



Dimensions
Formula: $\mathrm{L} 1=11.5 \mathrm{n}+55.5, \mathrm{~L} 2=11.5 \mathrm{n}+73 \mathrm{n}$ : Stations (Maximum 24 stations)

| $\square^{\text {n }}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 67 | 78.5 | 90 | 101.5 | 113 | 124.5 | 136 | 147.5 | 159 | 170.5 | 182 | 193.5 | 205 | 216.5 | 228 | 239.5 | 251 | 262.5 | 274 | 285.5 | 297 | 308.5 | 320 | 331.5 |
| L2 | 84.5 | 96 | 107.5 | 119 | 130.5 | 142 | 153.5 | 165 | 176.5 | 188 | 199.5 | 211 | 222.5 | 234 | 245.5 | 257 | 268.5 | 280 | 291.5 | 303 | 314.5 | 326 | 337.5 | 349 |
| L3 | 112.5 | 125 | 137.5 | 150 | 150 | 162.5 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 250 | 262.5 | 275 | 287.5 | 300 | 300 | 312.5 | 325 | 337.5 | 350 | 362.5 | 375 |
| L4 | 123 | 135.5 | 148 | 160.5 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 | 273 | 285.5 | 298 | 310.5 | 310.5 | 323 | 335.5 | 348 | 360.5 | 373 | 385.5 |

## J <br> Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

- Compatible with PC wiring system.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.


## Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ1000 | Side, Top | C8 | C3, C4, C6, M5 | 8 stations (16 as a semi-standard) |



## Electrical Wiring Specifications

Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.
Mixed single and double wiring is available as an option.
For details, refer to page 813.


Note) When using the negative common specifications, use valves for negative common.
For details about the PC wiring system, refer to the Web Catalog.


Dimensions
Formula: $\mathrm{L} 1=11.5 \mathrm{n}+55.5, \mathrm{~L} 2=11.5 \mathrm{n}+73 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\mathbf{n}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ | $\mathbf{1 4}$ | $\mathbf{1 5}$ | $\mathbf{1 6}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L} 1$ | 67 | 78.5 | 90 | 101.5 | 113 | 124.5 | 136 | 147.5 | 159 | 170.5 | 182 | 193.5 | 205 | 216.5 | 228 | 239.5 |
| $\mathbf{L 2}$ | 84.5 | 96 | 107.5 | 119 | 130.5 | 142 | 153.5 | 165 | 176.5 | 188 | 199.5 | 211 | 222.5 | 234 | 245.5 | 257 |
| L3 | 112.5 | 125 | 137.5 | 150 | 150 | 162.5 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 250 | 262.5 | 275 | 287.5 |
| L4 | 123 | 135.5 | 148 | 160.5 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 | 273 | 285.5 | 298 |

## SQ1000 Series

## - Direct electrical entry type

## Manifold Specifications

| Series | Porting specifications |  |  | Maximum <br> number of <br> stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port <br> location | Port size |  |  |
| SQ1000 | Side, Top | C8 | C3, C4, C6, M5 | 12 stations |

- Wiring Specifications: Positive Common Specifications

Three lead wires are included per station regardless of valves used. Among the three lead wires, the red wire is for COM.


Single solenoid


Wiring Specifications: Negative Common Specifications (Semi-standard)

Three lead wires are included per station regardless of valves used Among the three lead wires, the black wire is for COM.


Single solenoid
Double solenoid


Note) When using the negative common specifications, use valves for negative common.

## Negative Common Specifications

The following part numbers are for negative common specifications.

- How to order negative common valves (Example)

```
SQ1130 N -51-C6
    \ Negative common specifications
```


## How to order negative common manifold (Example)




L4




Dimensions Formula: $\mathrm{L} 1=11.5 \mathrm{n}+44.5, \mathrm{~L} 2=11.5 \mathrm{n}+59 \mathrm{n}$ : Stations (Maximum 12 stations)

| $\mathbf{L}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L 1}$ | 56 | 67.5 | 79 | 90.5 | 102 | 113.5 | 125 | 136.5 | 148 | 159.5 | 171 | 182.5 |
| $\mathbf{L 2}$ | 70.5 | 82 | 93.5 | 105 | 116.5 | 128 | 139.5 | 151 | 162.5 | 174 | 185.5 | 197 |
| $\mathbf{L 3}$ | 100 | 112.5 | 125 | 125 | 137.5 | 150 | 162.5 | 175 | 187.5 | 200 | 212.5 | 225 |
| $\mathbf{L 4}$ | 110.5 | 123 | 135.5 | 135.5 | 148 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 |

## SQ1000 Series

## s

## Kit (Serial Transmission Unit) <br> EX140 Integrated-type (For Output) Serial Transmission System

The serial transmission system reduces wiring work, while minimizing wiring and saving space.
The maximum number of stations is 8 . (16 as a semi-standard). Only for type J2 and R2, the maximum stations are 4 (8 as a semi-standard).

[^0]Please download it via our website, http://www.smcworld.com

Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ1000 | Side, Top | C8 | C3, C4, C6, M5 | 8 stations (16 as a semi-standard) |




Dimensions Formula: $\mathrm{L} 1=11.5 \mathrm{n}+67, \mathrm{~L} 2=11.5 \mathrm{n}+96.5 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\square^{n}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 78.5 | 90 | 101.5 | 113 | 124.5 | 136 | 147.5 | 159 | 170.5 | 182 | 193.5 | 205 | 216.5 | 228 | 239.5 | 251 |
| L2 | 108 | 119.5 | 131 | 142.5 | 154 | 165.5 | 177 | 188.5 | 200 | 211.5 | 223 | 234.5 | 246 | 257.5 | 269 | 280.5 |
| L3 | 137.5 | 150 | 162.5 | 162.5 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 250 | 262.5 | 275 | 287.5 | 300 | 300 |
| L4 | 148 | 160.5 | 173 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 | 273 | 285.5 | 298 | 310.5 | 310.5 |

# EX510 Gateway-type Serial Transmission System Plug-in Unit 

# SQ2000 Series 

How to Order Manifold


Note 1) Specify DIN rail length with "D $\square$ " at the end. (Enter the number of stations inside $\square$.)
The number of stations that may be displayed is longer than the manifold number of stations. Example: -D09
Note 2) When "-B" is selected, a back pressure check valve is included in all stations of the manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("- B " is not necessary)
Note 3) Specify "-K" for wiring specification for cases below. - All single wiring

- Single and double mixed wiring
- When there are stations which do not require wiring (e.g. single SUP spacer), specify the wiring specification in the manifold specification so that the number of the solenoids is 16 maximum. (Standard wiring specification is double wiring)
Note 4) For specifying two or more options, enter them alphabetically.
Example: -BKN
* Refer to pages 808 to 815 for manifold option parts.

DIN rail mounting

## SI Unit Part No.

| Symbol | SI unit output polarity | SI unit part no. | Page |
| :---: | :---: | :---: | :---: |
| Nil | Positive common | EX510-S002B | Best Pneumatics No. 1-1 |
| $\mathbf{N}$ | Negative common | EX510-S102B | P.897 |

Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX510 Gateway-type Serial Transmission System.
Please download it via our website, http://www.smcworld.com

Add the valve and option part number under the manifold base part number. When entry of part numbers becomes complicated, indicate by the manifold specification sheet.


Note 1) Can be changed to side ported configuration. Note 2) Refer to page 815 for the inch-size One-touch fittings.

- Manual override

| Nil | B | D |
| :---: | :---: | :---: |
| Non-locking push type <br> (Tool required) | Locking type <br> (Tool required) | Slide locking type <br> (Manual type) <br> Only side ported type applicable |

Note 1) For double solenoid specification, the function symbol below is " $D$ ". Note 2) Only rubber seal types are applicable.

Function

## Rated voltage

| $\mathbf{5}$ | 24 VDC |
| :--- | :--- |

Note) Light/surge voltage suppressor
is built-in.

| Symbol | Specifications |
| :---: | :---: |
| $\mathbf{N i l}$ | Standard type $(0.4 \mathrm{~W})$ |
| $\mathbf{B}$ | Quick response type (0.95 W) |
| $\mathbf{D}(1)$ | 2 position double (Double solenoid specifications) |
| $\mathbf{N}(2)$ | Negative common |
| $\mathbf{R}(3)$ | External pilot specifications |

Note 1) " $D$ " is specified for 2 position double.
Note 2) When SI unit output polarity is negative common, the valve common specification should be also be negative common.

## SQ2000 Series

Dimensions: SQ2000


## Dimensions

Formula: L1 $=17.5 \mathrm{n}+122 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\square{ }^{\text {n }}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 139.5 | 157 | 174.5 | 192 | 209.5 | 227 | 244.5 | 262 | 279.5 | 297 | 314.5 | 332 | 349.5 | 367 | 384.5 | 402 |
| L2 | 162.5 | 187.5 | 200 | 212.5 | 237.5 | 250 | 275 | 287.5 | 300 | 325 | 337.5 | 362.5 | 375 | 387.5 | 412.5 | 425 |
| L3 | 173 | 198 | 210.5 | 223 | 248 | 260.5 | 285.5 | 298 | 310.5 | 335.5 | 348 | 373 | 385.5 | 398 | 423 | 435.5 |

## Plug-in Unit

SQ2000 Series
[Option]
How to Order Manifold


Note 1) Separately order the 20P type cable assembly for the P kit.
Note 2) Specify the number of the solenoid so that the maximum station number is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3 P and 4 P double solenoids.)
Note 3) When specifying the negative common specifications of the L kit, suffix " N " to the kit symbol. For details, refer to page 800 .
Note 4) Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download it via our website, http://www.smcworld.com * Refer to page 827 for manifold spare parts.

## SI Unit Part No.

| Symbol | Protocol type | SI unit part no. | Page |
| :---: | :--- | :---: | :---: |
| SDH | NKE Corp.: Fieldbus H System | EX140-SUH1 |  |
| SDQ | DeviceNet | EX140-SDN1 | Best Pneumatics |
| SDR1 | OMRON Corp.: CompoBus/S (16 output points) | EX140-SCS1 |  |
| SDR2 | OMRON Corp.: CompoBus/S (8 output points) | EX140-SCS2 | P.784 |
| SDV | CC-LINK | EX140-SMJ1 |  |



Note 1) Can be changed to side ported configuration.
Note 2) Refer to page 815 for the inch-size One-touch fittings.

- Manual override

| Nil | B | D |
| :---: | :---: | :---: |
| Non-locking push type <br> (Tool required) | Locking type <br> (Tool required) | Slide locking type <br> (Manual type) <br> (Only side ported type applicable |

- Rated voltage

| $\mathbf{5}$ | 24 VDC |
| :---: | :---: |
| $\mathbf{6}$ | 12 VDC |

Note 1) Light/surge voltage suppressor is built-in.
Note 2) S kit: 24 VDC only
Note 1) "D" is specified for 2 position double.
Note 2) For L kit, when the manifold specifies negative common, the valve common should also be negative.
The combination of negative common of the valve cannot be specified with S kit (EX140).
Note 3) Except dual 3 port valves.
Note 4) When two or more symbols are specified, indicate them alphabetically.

## SQ2000 Series

Manifold Options

| Blanking plate <br> SSQ2000-10A-3 <br> P. 808 | Individual SUP/EXH spacer SSQ2000-PR1-3-C8 | Name plate (-N) SSQ2000-N3-n P. 811 | External pilot specifications (-R) $\qquad$ External pilot port |
| :---: | :---: | :---: | :---: |
| SUP/EXH block <br> SSQ2000-PR-3-C10(-S) | SUP block plate SSQ1000-B-R P. 810 | Blanking plug KQ2P-04/06/08/10 <br> P. 811 | Dual flow fitting SSQ2000-52A- ${ }_{\mathrm{N} 11}^{\mathrm{C} 10} \mathrm{P} .812$ |
| Individual SUP spacer SSQ2000-P-3-C8 | ExH block plate SSQ2000-B-R P. 810 | Port plug VVQZ2000-CP <br> P. 811 | Silencer <br> (For EXH port) P. 812 |
| Individual EXH spacer SSQ2000-R-3-C8 | Back pressure check valve (-B) SSQ2000-BP P. 810 | Built-in silencer, direct exhaust (-S) P. 811 | Special wiring specifications (-K) P. 813 <br> Although the standard products come with double wiring, mixed single and double wiring is available upon request |

## Plug-in Unit SQ2000 Series

How to Order Manifold Assembly
Example: D-sub connector kit, with cable (3 m)


```
SS5Q23-08FD2-D \cdots. 1 set (F kit 8-station manifold base)
```


## SQ2000 Series

Valve Specifications

| Series | Type of actuation |  | Seal | Model | Flow characteristic (1) |  |  |  |  |  | Response time (ms) (2) |  | Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $1 \rightarrow 4 / 2(\mathrm{P} \rightarrow \mathrm{A} / \mathrm{B})$ |  | 4/2 $\rightarrow 5 / 3$ (A/B $\rightarrow$ R1/R2) |  |  | $\begin{gathered} \text { Standard } \\ (0.4 \mathrm{~W}) \end{gathered}$ | $\begin{gathered} \text { Quick response } \\ (0.95 \mathrm{~W}) \end{gathered}$ |  |
|  |  |  | C [dm3/(s.bar)] |  | b | Cv | C [dm3/(s.bar)] |  |  | b | Cv |  |
| SQ2000 |  |  |  | Metal seal | SQ2130 | 2.2 | 0.17 | 0.51 | 2.4 | 0.14 | 0.57 | 35 or less | 20 or less | 145 |
|  | :은 | Single |  | Rubber seal | SQ2131 | 2.3 | 0.17 | 0.51 | 3.1 | 0.18 | 0.71 | 31 or less | 24 or less | 140 |
|  | ㅇ | Double | Metal seal | SQ2230D | 2.2 | 0.17 | 0.51 | 2.4 | 0.14 | 0.57 | 20 or less | 15 or less | 160 |
|  | N |  | Rubber seal | SQ2231D | 2.3 | 0.17 | 0.51 | 3.1 | 0.18 | 0.71 | 26 or less | 20 or less | 155 |
|  |  | Closed | Metal seal | SQ2330 | 1.9 | 0.17 | 0.46 | 2.1 | 0.15 | 0.47 | 56 or less | 37 or less | 180 |
|  |  | center | Rubber seal | SQ2331 | 1.9 | 0.17 | 0.46 | 1.8 | 0.29 | 0.47 | 44 or less | 34 or less | 175 |
|  | $\frac{\text { 으́ㅇ }}{}$ | Exhaust | Metal seal | SQ2430 | 1.9 | 0.17 | 0.46 | 2.4 | 0.14 | 0.55 | 56 or less | 37 or less | 180 |
|  | o | center | Rubber seal | SQ2431 | 1.9 | 0.17 | 0.46 | 3.1 | 0.14 | 0.65 | 44 or less | 34 or less | 175 |
|  | - | Pressure | Metal seal | SQ2530 | 2.3 | 0.17 | 0.51 | 2.1 | 0.18 | 0.47 | 56 or less | 37 or less | 180 |
|  |  | center | Rubber seal | SQ2531 | 2.5 | 0.17 | 0.56 | 1.8 | 0.30 | 0.47 | 44 or less | 34 or less | 175 |
|  | 京 | Dual 3 port valve | Rubber seal | SQ2 ${ }_{C}^{\text {a }} 31$ | 1.5 | 0.17 | 0.40 | 1.5 | 0.17 | 0.40 | 34 or less | 19 or less | 155 |

Note 1) Values for the top ported cylinder port size of C8. CYL $\rightarrow$ Values of EXH. The side ported type will be about $10 \%$ less
Note 2) Based on JIS B 8419: 2010. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)

Specifications


|  | Valve construction |  |  | Metal seal | Rubber seal |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Fluid |  |  | Air |  |
|  | Maximum operating pressure |  |  | 0.7 MPa |  |
|  |  | Single |  | 0.1 MPa | 0.15 MPa |
|  |  | Double (Double solenoid) |  | 0.1 MPa | 0.1 MPa |
|  |  | 3 position |  | 0.1 MPa | 0.2 MPa |
|  |  | 4 position |  | - | 0.15 MPa |
|  | Ambient fluid temperature |  |  | -10 to $50^{\circ} \mathrm{C}$ (1) |  |
|  | Lubrication |  |  | Not required |  |
|  | Pilot valve manual override |  |  | Push type (Tool required)/Locking type (Tool required)/Slide locking type (Manual type) |  |
|  | Vibration/Impact resistance (2) |  |  | $30 / 150 \mathrm{~m} / \mathrm{s}^{2}$ |  |
|  | Protection structure |  |  | Dust tight |  |
|  | Coil rated voltage |  |  | 12 VDC, 24 VDC |  |
|  | Allowable voltage fluctuation |  |  | $\pm 10 \%$ of rated voltage |  |
|  | Coil insulation type |  |  | Equivalent to class B |  |
|  | Power consumption (Current) |  | 24 VDC | 0.4 W DC (17 mA), 0.95 W DC (40 mA) (3) |  |
|  |  |  | 12 VDC | 0.4 W DC (34 mA), 0.95 W DC (80 mA) (3) |  |

Note 1) Use dry air to prevent condensation when operating at low temperatures.
Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz . Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)
mpact resistance: No malfunction occurred when it is tested with a drop tester in the axia direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition.
Note 3) Value for quick response type.

| $(\mathrm{A}) 42(\mathrm{~B})$ | $(\mathrm{A}) 42(\mathrm{~B})$ |
| :---: | :---: |
| (R1)513(R2) | (R1)513(R2) |
| (P) |  |
| Metal seal | Rubber seal |

3 position closed center
(A) 4 2(B)

(R1)513(R2)
(P)

3 position pressure center
4 position dual 3 port valve (B)


4 position dual 3 port valve (C)


Manifold Specifications

| Base model | Porting specifications |  |  | Applicable solenoid valve | Type of connection | Applicable stations (3) (Double wiring) | 5-station weight (4) <br> (g) | Addition per station (4) (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Port size (1) |  |  |  |  |  |  |  |
|  | 1(P), 3(R) | 4(A), 2(B) |  |  |  |  |  |  |
|  |  | Port <br> location | Port size |  |  |  |  |  |
| SS5Q23-■口-■ | C10 <br> (For ø10) <br> Option <br> Built-in <br> silencer, <br> direct exhaust | Side | C4 (For ø4) <br> C6 (For ø6) <br> C8 (For ø8) | $\begin{aligned} & \text { SQ2 } \square 30 \\ & \text { SQ2 } \square 31 \end{aligned}$ | F kit: D-sub connector | 1 to 12 stations | 580 | 35 |
|  |  |  |  |  |  | 1 to 12 stations | 580 | 35 |
|  |  |  |  |  | kit. Flat ribbon cable 26 P | 1 to 9 stations |  |  |
|  |  | Top (2) |  |  | J kit: Flat ribbon cable PC wiring system compatible | 1 to 8 stations | 580 | 35 |
|  |  |  | $\begin{aligned} & \text { L4 (For ø4) } \\ & \text { L6 (For ø6) } \\ & \text { L8 (For ø8) } \end{aligned}$ |  | T kit: Terminal block | 1 to 10 stations | 1,165 | 620 |
|  |  |  |  |  | L kit: Lead wire | 1 to 12 stations | 620 | 50 |
|  |  |  |  |  | S kit: Serial transmission | 1 to 8 stations | 650 | 35 |

Note 2) Can be changed to side ported configuration.
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 813 for details.
Note 4) Except valves. For valve weight, refer to page 790.


F kit


P kit J kit


T kit


Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System. Please download it via our website, http://www.smcworld.com

- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.


## Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 12 stations (16 as a semi-standard) |

## D-sub Connector (25 Pin)





Dimensions
Formula: $\mathrm{L} 1=17.5 \mathrm{n}+52$, $\mathrm{L} 2=17.5 \mathrm{n}+74.5 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\square^{n}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 69.5 | 87 | 104.5 | 122 | 139.5 | 157 | 174.5 | 192 | 209.5 | 227 | 244.5 | 262 | 279.5 | 297 | 314.5 | 332 |
| L2 | 92 | 109.5 | 127 | 144.5 | 162 | 179.5 | 197 | 214.5 | 232 | 249.5 | 267 | 284.5 | 302 | 319.5 | 337 | 354.5 |
| L3 | 112.5 | 137.5 | 150 | 175 | 187.5 | 200 | 225 | 237.5 | 262.5 | 275 | 287.5 | 312.5 | 325 | 350 | 362.5 | 375 |
| L4 | 123 | 148 | 160.5 | 185.5 | 198 | 210.5 | 235.5 | 248 | 273 | 285.5 | 298 | 323 | 335.5 | 360.5 | 373 | 385.5 |

## SQ2000 Series

## P

 Kit (Flat Ribbon Cable Connector)Flat ribbon cable connector reduces installation labor for electrical connection.
Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
Top or side receptacle position can be selected in accordance with the available mounting space.

Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Portlocation | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 12 stations (16 as a semi-standard) |

Flat Ribbon Cable (26 Pins, 20 Pins)


Flat Ribbon Cable Connector Assembly

| Cable <br> length (L) | Assembly part no. |  |
| :---: | :---: | :---: |
|  | 26 P | 20 P |
| 1.5 m | AXT100-FC26-1 | AXT100-FC20-1 |
| 3 m | AXT100-FC26-2 | AXT100-FC20-2 |
| 5 m | AXT100-FC26-3 | AXT100-FC20-3 |

* For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503
* Cannot be used for movable wiring.
* Lengths other than the above are also available. Please contact SMC for details.


## Connector manufacturers' example

- HIROSE ELECTRIC CO., LTD.
- 3M Japan Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd
- Oki Electric Cable Co,. Ltd.

* Valves are numbered from the $D$ side.

Electrical Wiring Specifications

Note) When using the negative common specifications, use valves for negative common.

: ø8

Dimensions
Formula: $\mathrm{L} 1=17.5 \mathrm{n}+52, \mathrm{~L} 2=17.5 \mathrm{n}+74.5 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\square^{n}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 69.5 | 87 | 104.5 | 122 | 139.5 | 157 | 174.5 | 192 | 209.5 | 227 | 244.5 | 262 | 279.5 | 297 | 314.5 | 332 |
| L2 | 92 | 109.5 | 127 | 144.5 | 162 | 179.5 | 197 | 214.5 | 232 | 249.5 | 267 | 284.5 | 302 | 319.5 | 337 | 354.5 |
| L3 | 112.5 | 137.5 | 150 | 175 | 187.5 | 200 | 225 | 237.5 | 262.5 | 275 | 287.5 | 312.5 | 325 | 350 | 362.5 | 375 |
| L4 | 123 | 148 | 160.5 | 185.5 | 198 | 210.5 | 235.5 | 248 | 273 | 285.5 | 298 | 323 | 335.5 | 360.5 | 373 | 385.5 |

## J Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

- Compatible with PC wiring system.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.


## Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 8 stations (16 as a semi-standard) |



## Electrical Wiring Specifications

Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.
Mixed single and double wiring is available as an option.
For details, refer to page 813.


Note) When using the negative common specifications, use valves for negative common.
For details about the PC wiring system, refer to the Web Catalog.



Dimensions
Formula: $\mathrm{L} 1=17.5 \mathrm{n}+52, \mathrm{~L} 2=17.5 \mathrm{n}+74.5 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\square^{n}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 69.5 | 87 | 104.5 | 122 | 139.5 | 157 | 174.5 | 192 | 209.5 | 227 | 244.5 | 262 | 279.5 | 297 | 314.5 | 332 |
| L2 | 92 | 109.5 | 127 | 144.5 | 162 | 179.5 | 197 | 214.5 | 232 | 249.5 | 267 | 284.5 | 302 | 319.5 | 337 | 354.5 |
| L3 | 112.5 | 137.5 | 150 | 175 | 187.5 | 200 | 225 | 237.5 | 262.5 | 275 | 287.5 | 312.5 | 325 | 350 | 362.5 | 375 |
| L4 | 123 | 148 | 160.5 | 185.5 | 198 | 210.5 | 235.5 | 248 | 273 | 285.5 | 298 | 323 | 335.5 | 360.5 | 373 | 385.5 |

## SQ2000 Series

## T <br> Kit (Terminal Block Box Kit)

- This kit has a small terminal box inside a junction box. The electrical entry port (G3/4) permits connection of conduit fittings.
- The maximum number of stations is 10 ( 16 as a semi-standard).

Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 10 stations (16 as a semi-standard) |



* Valves are numbered from the $D$ side.

Electrical Wiring Specifications

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 10 stations or less, regardless of valve and option types.
Mixed single and double wiring is available as an option.
For details, refer to page 813.



Positive Negative
Note) When using the negative common specifications, use valves for negative common.

Dimensions
Formula: $\mathrm{L} 1=17.5 \mathrm{n}+46, \mathrm{~L} 2=17.5 \mathrm{n}+60 \mathrm{n}$ : Stations (Maximum 16 stations)

| L | n | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | L1 | 63.5 | 81 | 98.5 | 116 | 133.5 | 151 | 168.5 | 186 | 203.5 | 221 | 238.5 | 256 | 273.5 | 291 | 308.5 | 326 |
|  | L2 | 77.5 | 95 | 112.5 | 130 | 147.5 | 165 | 182.5 | 200 | 217.5 | 235 | 252.5 | 270 | 287.5 | 305 | 322.5 | 340 |
|  | L3 | 175 | 200 | 212.5 | 237.5 | 250 | 262.5 | 287.5 | 300 | 325 | 337.5 | 350 | 375 | 387.5 | 412.5 | 425 | 437.5 |
| L4 | DIN rail mounting | 185.5 | 210.5 | 223 | 248 | 260.5 | 273 | 298 | 310.5 | 335.5 | 348 | 360.5 | 385.5 | 398 | 423 | 435.5 | 448 |
|  | Direct mounting | 160.5 | 173.0 | 198.0 | 210.5 | 235.5 | 248.0 | 260.5 | 285.5 | 298.0 | 323.0 | 335.5 | 348.0 | 373.0 | 385.5 | 410.5 | 423.0 |

## SQ2000 Series

L

## - Direct electrical entry type

## Manifold Specifications

| Series | Porting specifications |  |  | Maximum <br> number of <br> stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port <br> location | Port size |  |  |
|  | 4(A), 2(B) |  |  |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 12 stations |



* Valves are numbered from the $D$ side.


## Wiring Specifications: Positive Common Specifications

Three lead wires are included per station regardless of valves used.
Among the three lead wires, the red wire is for COM.

Wiring Specifications: Negative Common Specifications (Semi-standard)


## Negative Common Specifications

The following part numbers are for negative common specifications.

- How to order negative common valves (Example)


## SQ2130 N -51-C6 <br> - Negative common specifications

## How to order negative common manifold (Example)




Dimensions Formula: $\mathrm{L} 1=17.5 \mathrm{n}+46, \mathrm{~L} 2=17.5 \mathrm{n}+60 \mathrm{n}$ : Stations (Maximum 12 stations)

| $\mathbf{L}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L 1}$ | 63.5 | 81 | 98.5 | 116 | 133.5 | 151 | 168.5 | 186 | 203.5 | 221 | 238.5 | $\mathbf{2 5 6}$ |
| $\mathbf{L 2}$ | 77.5 | 95 | 112.5 | 130 | 147.5 | 165 | 182.5 | 200 | 217.5 | 235 | 252.5 | 270 |
| $\mathbf{L 3}$ | 100 | 125 | 137.5 | 150 | 175 | 187.5 | 212.5 | 225 | 237.5 | 262.5 | 275 | 300 |
| $\mathbf{L 4}$ | 110.5 | 135.5 | 148 | 160.5 | 185.5 | 198 | 223 | 235.5 | 248 | 273 | 285.5 | 310.5 |

## SQ2000 Series

- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The maximum number of stations is 8 . (16 as a semi-standard). Only for type J2 and R2, the maximum stations are 4 ( 8 as a semi-standard).

Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System.
Please download it via our website, http://www.smcworld.com

Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 8 stations (16 as a semi-standard) |



Dimensions
Formula: $\mathrm{L} 1=17.5 \mathrm{n}+52$, $\mathrm{L} 2=17.5 \mathrm{n}+106 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\square^{n}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 69.5 | 87 | 104.5 | 122 | 139.5 | 157 | 174.5 | 192 | 209.5 | 227 | 244.5 | 262 | 279.5 | 297 | 314.5 | 332 |
| L2 | 123.5 | 141 | 158.5 | 176 | 193.5 | 211 | 228.5 | 246 | 263.5 | 281 | 298.5 | 316 | 333.5 | 351 | 368.5 | 386 |
| L3 | 150 | 162.5 | 187.5 | 200 | 225 | 237.5 | 250 | 275 | 287.5 | 312.5 | 325 | 337.5 | 362.5 | 375 | 400 | 412.5 |
| L4 | 160.5 | 173 | 198 | 210.5 | 235.5 | 248 | 260.5 | 285.5 | 298 | 323 | 335.5 | 348 | 373 | 385.5 | 410.5 | 423 |

## Manifold Option Parts for SQ1000

## Blanking plate

SSQ1000-10A-3
It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.


## SSQ1000-PR-3-C8-

| Port size | Nil | Standard |
| :---: | :---: | :---: |
| C8 One-touch fittings for 08 | R | External pilot specifications |
| N9 One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ | S | Built-in silencer |

Note) When specifying both options, indicate "RS".

* Specify the spacer mounting position on the manifold specification sheet.


For standard type manifolds, the SUP/EXH block is mounted on the D side.
It is added to the manifold to increase SUP/EXH capacity.

* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the $U$ side of the manifold due to the length of the internal lead wire.
* SUP/EXH blocks are not included in the number of manifold stations.


## Individual SUP spacer

| SSQ1000-P-3-C6 |  |  |
| :---: | :---: | :---: |
| - Port size |  |  |
| Side | C6 | One-touch fittings for $\varnothing 6$ |
| ported | N7 | One-touch fittings for $\varnothing 1 / 4^{\prime \prime}$ |
| Top | L6 | One-touch fittings for $\varnothing 6$ |
| ported | LN7 | One-touch fittings for $\varnothing 1 / 4^{\text {" }}$ |

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
* The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the $U$ side due to the length of the internal lead wire.
* Part number with manifold block:

SSQ1000-P-3- $\mathrm{C}_{6}-\mathrm{M}$


Manifold Option Parts for SQ1000

## Individual EXH spacer

SSQ1000-R-3-C6

- Port size

| $\begin{array}{l}\text { Side } \\ \text { ported }\end{array}$ | C6 | One-touch fittings for $\varnothing 6$ |
| :--- | :--- | :--- |
|  | N7 | One-touch fittings for $\varnothing 1 / 4^{\prime \prime}$ |
| Top | L6 | One-touch fittings for $\varnothing 6$ |
|  | ported | LN7 | One-touch fittings for $\varnothing 1 / 4^{\prime \prime}$

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).
Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
(Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)
* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
* The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the $U$ side due to the length of the internal lead wire.
* Model no. with manifold block:

SSQ1000-R-3-C6-M

## Individual SUP/EXH spacer

## SSQ1000-PR1-3-C6

| - Port size |  |  |
| :---: | :---: | :---: |
| Side | C6 | One-touch fittings for ø6 |
| ported | N7 | One-touch fittings for $\varnothing 1 / 4^{\prime \prime}$ |
| Top | L6 | One-touch fittings for ø6 |
| ported | LN7 | One-touch fittings for $\varnothing 1 / 4{ }^{\prime \prime}$ |

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit. (Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)
* Electrical wiring is also connected to the manifold station with the individual SUP/EXH spacer.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
* The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
* Model no. with manifold block:

SSQ1000-PR1-3-C6-M

* Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol " B ".



$\begin{array}{cc}\text { Block plate } & \text { Block plate } \\ \text { (Ordering not required) } & \text { (Ordering not required) }\end{array}$
$\begin{array}{cc}\text { Block plate } & \text { Block plate } \\ \text { (Ordering not required) } & \text { (Ordering not required) }\end{array}$
$\begin{array}{cc}\text { Block plate } & \text { Block plate } \\ \text { (Ordering not required) } & \text { (Ordering not required) }\end{array}$



## Manifold Option Parts for SQ1000

## SUP block plate

## SSQ1000-B-P

When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.


## <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached.
(One label of each)

* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



## <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.


## Back pressure check valve [-B] SSQ1000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

* When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
* When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



## © Caution

1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air. If the exhaust resistance becomes large, select a built-in valve type with rubber seal.
2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about $20 \%$.
3. Since 4 port specification valves ( $5(\mathrm{R} 1$ ) and $3(\mathrm{R} 2)$ are common) are used, back pressure cannot be prevented with dual 3 port valves.

## SQ1000 Series

## Manifold Option Parts for SQ1000

## Name plate [-N] <br> SSQ1000-N3-Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.
Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering this option incorporated with a manifold, suffix " N " to the end of the manifold part number.


Blanking plug (For One-touch fitting)


## Dimensions



It is inserted into an unused cylinder port and SUP/EXH ports.
Purchasing order is available in units of 10 pieces.

## Port plug

## VVQZ100-CP

The plug is used to block the cylinder port when using a 5 -port valve as a 3-port valve.

* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ1131-51-C6-A (N.O. specifications)

$$
\text { - } 4(\mathrm{~A}) \text { port plug }
$$

Example) SQ1131-51-C6-B (N.C. specifications)

$$
\text { - } 2
$$

$$
\text { - } 2 \text { (B) port plug }
$$

Example) SQ1131-51-C6-B-M
(B port plug with manifold block)


## Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB )

Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
* For precautions on handling and how to replace elements, refer to page 881.



## Manifold Option Parts for SQ1000

## External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.
Add " $R$ " to the part numbers of manifolds and valves to indicate the external pilot specification.
An M5 port will be installed on the top side of the manifold's SUP/EXH block.

- How to order valves (Example)

SQ1130 R -51-C6
R -51-C6

- External pilot specifications
- How to order manifold (Example)
* Indicate "R" for an option.

SS5Q13-08FD1-DR

- External pilot specifications


Note 1) Not applicable for 4 position dual 3 port valves.
Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

Dual flow fitting
SSQ1000-52A-C8

| d. |
| :--- |
| Port size |
| C8 |
| 88 |
| N9 |
| $85 / 16^{\prime \prime}$ |

To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow.
This fitting is used on the cylinder ports in this situation. Available sizes are $\varnothing 8$ and $\varnothing 5 / 166^{\prime \prime}$ One-touch fittings.

* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without Onetouch fitting)
SQ1131-51-C0............... 2 sets
*SSQ1000-52A-C8........... 1 set


## Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).


## Specifications

| Series | Model | Effective area $\mathrm{mm}^{2}$ <br> $(\mathrm{Cv}$ factor) | Noise reduction <br> $(\mathrm{dB})$ |
| :---: | :---: | :---: | :---: |
| SQ1000 | AN15-C08 | $20(1.1)$ | 30 |

## SQ2000 Series

Manifold Option Parts for SQ2000


## SUP/EXH block

SSQ2000-PR-3-C10-

| Port size |  |
| :---: | :--- |
| C8 | One-touch fittings for $\varnothing 8$ |
| C10 | One-touch fittings for $\varnothing 10$ |
| N9 | One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ |
| N11 | One-touch fittings for $\varnothing 3 / 8^{\prime \prime}$ |

Note) When specifying both options, indicate "RS".

* Specify the spacer mounting position on the manifold specification sheet.
For standard type manifolds, the SUP/EXH block is mounted on the D side.
It is added to the manifold to increase SUP/EXH capacity.
* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the $U$ side of the manifold due to the length of the internal lead wire.
* SUP/EXH blocks are not included in the number of manifold stations.


| Nil | Standard |
| :---: | :--- |
| $\mathbf{R}$ | External pilot specifications |
| $\mathbf{S}$ | Built-in silencer |

## Individual SUP spacer

SSQ2000-P-3-C8

- Port size

| Side | C8 | One-touch fittings for $\varnothing 8$ |
| :--- | :--- | :--- |
| ported | N9 | One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ |
| Top | L8 | One-touch fittings for $\varnothing 8$ |
|  | LN9 | On |

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).
Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
* Electrical wiring is also connected to the manifold station with the individual SUP spacer.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
* The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the $U$ side due to the length of the internal lead wire.
* Model no. with manifold block

SSQ2000-P-3-C8-M

Side ported


Manifold Option Parts for SQ2000

## Individual EXH spacer

SSQ2000-R-3-C8

- Port size

| Side | C8 | One-touch fittings for $\varnothing 8$ |
| :--- | :--- | :--- |
|  | N9 | Onetouch | | ported | N9 | One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ |
| :--- | :--- | :--- |
| Top | $\mathbf{L 8}$ | One-touch fittings for $\varnothing 8$ | ported $\operatorname{LN} 9$ One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).
Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

* Specify the spacer mounting position and

EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
(Four pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
* The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the $U$ side due to the length of the internal lead wire.
* Model no. with manifold block: SSQ2000-R-3-C8 - M


## Individual SUP/EXH spacer

## SSQ2000-PR1-3-C8

- Port size

| Side | C8 | One-touch fittings for ø8 |
| :--- | :--- | :--- |
|  | N9 | One-tich | | ported | N9 | One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ |
| :--- | :--- | :--- |
|  | On | On | | Top | L8 | One-touch fittings for $\varnothing 8$ |
| :--- | :--- | :--- |
|  |  | LN8 | | ported | LN9 | One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ |
| :--- | :--- | :--- |

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit. [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
* Electrical wiring is also connected to the manifold station with the individual SUP/EXH spacer.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
* The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations on the $U$ side due to the length of the internal lead wire.
* Model no. with manifold block:

SSQ2000-PR1-3-C8 - M

* Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol " B ".


## Side ported




## Manifold Option Parts for SQ2000

## SUP block plate

## SSQ1000-B-R

When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures.
Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.


## <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached.
(One label of each)

* When ordering a block plate for SUP
incorporated with the manifold, a block indication label is attached to the manifold.



## EXH block plate

## SSQ2000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.
* Be sure to discharge the exhaust inside the EXH passage from the R port of the SUP/EXH block, etc. so that the exhaust pressure is not sealed.


## <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.


Back pressure check valve [-B]
SSQ2000-BP
It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

* When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
* When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



## $\triangle$ Caution

1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air. If the exhaust resistance becomes large, select a built-in valve type with rubber seal.
2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about $20 \%$.

## Manifold Option Parts for SQ2000

## Name plate [-N] <br> SSQ2000-N3- Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.
Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.


Blanking plug (For One-touch fitting)


It is inserted into an unused cylinder port and SUP/EXH ports.
Purchasing order is available in units of 10


Dimensions

| Applicable fittings <br> size ød | Model | A | L | D |
| :---: | :---: | :---: | :---: | :---: |
| $\mathbf{4}$ | KQ2P-04 | 16 | 32 | 6 |
| $\mathbf{6}$ | KQ2P-06 | 18 | 35 | 8 |
| $\mathbf{8}$ | KQ2P-08 | 20.5 | 39 | 10 |
| $\mathbf{1 0}$ | KQ2P-10 | 22 | 43 | 12 |

pieces.


## Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB )

Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
* For precautions on handling and how to replace elements, refer to page 881.



## SQ2000 Series

## Manifold Option Parts for SQ2000

## External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.
Add " $R$ " to the part numbers of manifolds and valves to indicate the external pilot specifications.
An M5 port will be installed on the top side of the manifold's SUP/EXH block.

- How to order valves (Example)

SQ2130 R-51-C6

- External pilot specifications
- How to order manifold (Example)
* Indicate "R" for an option.

SS5Q23-08FD1-DR

- External pilot specifications


Note 1) Not applicable for dual 3 port valves.
Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

## Dual flow fitting

SSQ2000-52A-C10

| d Port size |  |
| :--- | :--- |
| Cr0 | 610 |
| N11 | $\boxed{3} / 8^{\prime \prime}$ |

To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are $\varnothing 10$ and $\varnothing 3 / 8^{\prime \prime}$ One-touch fittings.

* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting)
SQ2131-51-CO-............. 2 sets

* SSQ2000-52A-C10..... 1 set



## Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).


## Specifications

| Series | Model | Effective area $\left(\mathrm{mm}^{2}\right)$ <br> $(\mathrm{Cv}$ factor) | Noise reduction <br> $(\mathrm{dB})$ |
| :---: | :---: | :---: | :---: |
| SQ2000 | AN20-C10 | $30(1.6)$ | 30 |

## Special Wiring Specifications

In the internal wiring of $F$ kit, $P$ kit, J kit, T kit and $S$ kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

## 1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet. Also, specify wiring for spare connectors.
(Up to two spare connectors are included depending on the remaining number of connector pins. When the wiring for the spare connectors is not specified, they will be wired according to "Spare Connector Wiring" on page 816.)
Example) SS5Q13-09 FDO-DKS

- Others, option symbols: to be indicated alphabetically.


## 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.


For Skit (serial transmission kit), refer to page 821.

## 3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

| Kit | F kit <br> (D-sub connector) | P kit <br> (Flat ribbon cable connector) |  | Flat ribbon cable <br> PC wiring system compatible | T kit <br> Terminal block) <br> SQ2000 only* | S kit <br> (Serial) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | FD | PD | PDC | JD0 | TD0 | SD $\square$ |
| Max. points | 24 points | 24 points | 18 points | 16 points | 20 points | 16 points |

[^1]
## SQ1000/2000 Series

## Manifold Option for SQ1000/2000

## Special DIN Rail Length (DIN Rail Mounting (-D) Only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations.
The following options are also available.

- DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.
Example) SS5Q13-08FD0-D09BNK
8 station manifold
Option symbols
(alphabetically)
$N$ rail for 9 stations

- Ordering DIN rail only

DIN rail part number
AXT100-DR- $\mathbf{n}$ Note) For " $n$ ", enter a number from the "No." line in the table below.
For $L$ dimension, refer to the dimensions of each kit.


## L Dimension

| No. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L dimension | 23 | 35.5 | 48 | 60.5 | 73 | 85.5 | 98 | 110.5 | 123 | 135.5 |


| No. | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L dimension | 148 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 |


| No. | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L dimension | 273 | 285.5 | 298 | 310.5 | 323 | 335.5 | 348 | 360.5 | 373 | 385.5 |


| No. | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L dimension | 398 | 410.5 | 423 | 435.5 | 448 | 460.5 | 473 | 485.5 | 498 | 510.5 |

## Direct Mounting Type (-E)

Manifold is mounted by using mounting holes of both sides of the manifold.
DIN rail is not sticking out of the edge of end plate. (Except SQ2000 T kit type. Refer to pages 798 and 799.)
Furthermore, the reinforcing part that comes to the bottom of the DIN rail is attached to the end plate assembly.

## SQ1000

SQ2000



Negative Common Specifications

The following valve part numbers are for negative common specifications. Manifold part numbers are the same as the standard except $L$ kit. Also, negative common specifications are not available for the $S$ kit.

- How to order negative common valves (Example)

SQ1130 | N |
| ---: | :--- |
| - - Negative common specifications |

- How to order negative common manifold (Example)



Fertouch fttings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

- How to order valves (Example)

SQ1130-51- $\square$ N7
Port location - Cylinder port


- How to order manifold (Example)

Add " 00 T " at the end of the part number.
SS5Q13-08 FDO-DN- 00T

## SQ1000/2000 Series

## How to Increase Manifold Stations for SQ1000/2000

## 1. Using Spare Connector to Add Stations

As shown in the table below, wiring specifications for spare connectors are based on to the remaining number of connector pins (remaining number of pins against the maximum number of solenoids for each kit.) The following steps are for using spare connectors to add stations.

## - Spare Connector Wiring

| Remaining connector pins | 4 pins or more | 3 pins | 2 pins | 1 pin |
| :---: | :---: | :---: | :---: | :---: |
| Spare connector wiring | 2 for double wiring | 1 for double wiring (on the low no. station side) <br> 1 for single wiring | 1 for double wiring | 1 for single wiring |$\quad$ None | Nin |
| :---: |

## What to order

- Valves with manifold block (refer to pages 767 and 787 ) or the manifold blocks (Refer to page 817).


## Steps for adding stations

(1) Loosen the clamp screw on the U side end plate and open the manifold.
$\downarrow$
(2) Mount the manifold block to be added.
(3) Open the junction cover and attach the spare connector. Match the station position of the added station and the spare connector station number.
(4) Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw.
(Proper tightening torque: 0.8 to $1.0 \mathrm{~N} \cdot \mathrm{~m}$ )
Note 1) Order a manifold block with lead wire for the $L$ kit because a spare connector is not included with the kit. (Refer to page 817.) Note 2) Do not let the lead wires get caught between manifolds, or when closing the junction cover.


How to Increase Manifold Stations for SQ1000/2000

## 2. Adding Stations Without Required Spare Connectors

Spare connectors for 2 stations are initially included. However, to add 3 or more stations, order manifold blocks with lead wire in the tables below.
How to order manifold blocks with lead wire


| O | 1000-1A-3-FS |
| :---: | :---: |
| Lead wire type |  |
| F0 | Without lead wire (for using spare connectors to add stations) |
| FS | F kit (D-sub connector kit) Single wiring |
| FW | F kit (D-sub connector kit) Double wiring |
| PS | P, J kit (Flat ribbon cable kit) Single wiring |
| PW | $P, J$ kit (Flat ribbon cable kit) Double wiring |
| LO | L kit (Lead wire kit) Lead wire length 0.6 m |
| L1 | L kit (Lead wire kit) Lead wire length 1.5 m |
| L2 | L kit (Lead wire kit) Lead wire length 3.0 m |
| SS | S kit (Serial transmission kit) Single wiring |
| SW | S kit (Serial transmission kit) Double wiring |

Applicable stations

| $\mathbf{0 1}$ | 1 station |
| :---: | :---: |
| $\vdots$ | $\vdots$ |
| $\mathbf{2 4}$ | 24 stations |

Note 1) "F0": Nil
Note 2) $S$ kit is from
01 to 16

COM. (L kit only)

| $\mathbf{N i l}$ | Positive common |
| :---: | :---: |
| $\mathbf{N}$ | Negative common |

Option

| Nil | None |
| :---: | :---: |
| $\mathbf{B}$ | Back pressure check valve |
| $\mathbf{R}$ | External pilot specifications |

Note) Enter "-BR" for both options.

|  | $2000-1 A-3-F S$ |
| :---: | :---: |
| Lead wire type |  |
| F0 | Without lead wire (for using spare connectors to add stations) |
| FS | F kit (D-sub connector kit) Single wiring |
| FW | $\begin{gathered} \hline \text { F kit (D-sub connector kit) } \\ \text { Double wiring } \\ \hline \end{gathered}$ |
| PS | P, J kit (Flat ribbon cable kit) Single wiring |
| PW | P, J kit (Flat ribbon cable kit) Double wiring |
| TS | T kit (Terminal block kit) Single wiring |
| TW | T kit (Terminal block kit) Double wiring |
| L0 | L kit (Lead wire kit) Lead wire length 0.6 m |
| L1 | L kit (Lead wire kit) Lead wire length 1.5 m |
| L2 | L kit (Lead wire kit) Lead wire length 3.0 m |
| SS | S kit (Serial transmission kit) Single wiring |
| SW | S kit (Serial transmission kit) Double wiring |

Applicable stations 0

| 01 | 1 station |
| :---: | :---: |
| $\vdots$ | $\vdots$ |
| $\mathbf{1 6}$ | 16 stations |

Note 1) "FO": Nil

Note) Enter "-BR" for both options.

| $\mathbf{N i l}$ | None |
| :---: | :---: |
| $\mathbf{B}$ | Back pressure check valve |
| $\mathbf{R}$ | External pilot specifications |

## SQ1000/2000 Series

## How to Increase Manifold Stations for SQ1000/2000

## 3. Connection Method (Refer to page 816 regarding the steps for adding stations to a manifold block.)

Connect the round terminal of the red lead wire to the common terminal inside the junction cover.

## (1) Connecting common terminals

Connect lead wire assemblies included with manifold blocks as follows.


## (2) Pulling out connector

Pull out the connector to connect the lead wire.

- For F, P, and J kits, pull out and remove the housing while pressing down hard on the hook with a flat head screwdriver, etc. Remove the manual lever and lead wire cover, and pull out the connector.
- For T kits, remove the screws and pull out the terminal block.
- For S kits, remove the screws and pull out the connector.



## Plug-in Unit SQ1000/2000 Series

## How to Increase Manifold Stations for SQ1000/2000

(3) Connect the black and white lead wire pins to the positions shown below in accordance with each kit.
$仓$ Caution 1. After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.
2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when closing the junction cover.

Wiring (F Kit: D-sub Connector Kit)
Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 1 of the D-sub connector, and for
station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows.


* The drawing above shows connections based on the
manifold specifications' example in the table to the left.

Wiring (P Kit: Flat Ribbon Cable Kit)
Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 1B of the flat ribbon cable connector, and for station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows.



## SQ1000/2000 Series

How to Increase Manifold Stations for SQ1000/2000

## Wiring (J Kit: Flat Ribbon Cable Kit, PC Wiring System Compatible)

Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 10A of the flat ribbon cable
connector, and for station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows.


Wiring (T Kit: Terminal Block Kit)
Procedure) Based on the manifold specifications, connect to the housing according to the wiring example below.


How to Increase Manifold Stations for SQ1000/2000

## Wiring (S Kit: Serial Transmission Kit)



## SQ1000 Series

Construction: SQ1000 Series Plug-in Type Main Parts and Pilot Valve Assembly

Metal seal type
Single: SQ1130


Double: SQ1230D


3 position: SQ14 ${ }_{5}^{3} 30$


| SQ1330 | SQ1430 | SQ1530 |
| :---: | :---: | :---: |
| (A) 42 (B) | (A) 42 (B) | (A) $4 \quad 2$ (B) |
|  |  |  |
| (R1) 513 (R2) <br> (P) | (R1) 513 (R2) <br> (P) | $\text { (R1) } 513 \text { (R2) }$ (P) |

## Component Parts

| No. | Description | Material |
| :---: | :--- | :---: |
| $\mathbf{1}$ | Body | Zinc die-casted |
| $\mathbf{2}$ | Spool/Sleeve | Stainless steel (Metal seal) |
|  | Spool | Aluminum (Rubber seal) |
| $\mathbf{3}$ | Piston | Resin |
| $\mathbf{4}$ | Pilot valve assembly (Refer to the below.) | - |

Pilot valve assembly

-Function

| Symbol | Specifications | DC |
| :---: | :---: | :---: |
| NiI | Standard <br> type | $(0.4 \mathrm{~W})$ <br> $\bigcirc$ |
| B | Quick <br> response type | $(0.95 \mathrm{~W})$ <br> $\bigcirc$ |
| K | High pressure type <br> $(1.0 \mathrm{MPa})$ | $(0.95 \mathrm{~W})$${ }^{2}$ |

Note) Common to single solenoid and double solenoid

## Rubber seal type

Single: SQ1131


$$
\begin{aligned}
& \begin{array}{l}
\text { SQ1131 } \\
\text { (A) } 42 \text { (B) }
\end{array} \\
& \underset{\substack{\text { (R1) } 513(R 2) \\
(P)}}{\text { (R) }}
\end{aligned}
$$

## Double: SQ1231D



| (A) 42 (B) |
| :---: |
|  |
| $\begin{gathered} \text { (R1) } 513(\mathrm{P}) \\ \left.\mathrm{P}^{2}\right) \\ \hline \end{gathered}$ |

3 position: SQ1 ${ }_{5}^{3} 31$



Dual 3 port valve: SQ1 ${ }_{C}^{\mathrm{A}} 31$


## Plug-in Unit SQ2000 Series

Construction: SQ2000 Series Plug-in Type Main Parts and Pilot Valve Assembly

## Metal seal type

Single: SQ2130


| SQ2130 |
| :---: |
| (A) 42 (B) |
| पจا |
| $(\mathrm{R} 1) 513(\mathrm{P} 2)$ |

Double: SQ2230D


## 3 position:SQ2 ${ }_{5}^{3} 30$



| SQ2330 | SQ2430 | SQ2530 |
| :---: | :---: | :---: |
| (A) 42 (B) | (A) $4 \quad 2$ (B) | (A) $4 \quad 2$ (B) |
|  |  |  |
| $\text { (R1) } 513 \text { (R2) }$ <br> (P) | (R1) 513 (R2) <br> (P) | $\begin{array}{cc} (\mathrm{R} 1) \\ 5 & 1 \\ (\mathrm{P}) \end{array}$ |

## Component Parts

| No. | Description | Material |
| :---: | :--- | :---: |
| $\mathbf{1}$ | Body | Aluminum die-casted |
| $\mathbf{2}$ | Spool/Sleeve | Stainless steel (Metal seal) |
|  | Spool | Aluminum (Rubber seal) |
| $\mathbf{3}$ | Piston | Resin |
| $\mathbf{4}$ | Pilot valve assembly (Refer to the below.) | - |

## Pilot valve assembly



- Function

| Symbol | Specifications | DC |
| :---: | :---: | :---: |
| Nil | Standard <br> type | $(0.4 \mathrm{~W})$ |
| B | Quick <br> Response type | 0 |

Note) Common to single solenoid and double solenoid

## Rubber seal type

Single: SQ2131


Double: SQ2231D



| SQ2331 | SQ2431 | SQ2531 |
| :---: | :---: | :---: |
| (A) 42 (B) | (A) $4 \quad 2$ (B) | (A) $4 \quad 2$ (B) |
| 踠 |  |  |
| (R1) 513 (R2) <br> (P) | $\text { (R1) } 513 \text { (R2) }$ | ${ }_{(\mathrm{R} 1)} 513(\mathrm{P})(\mathrm{R} 2)$ |

Dual 3 port valve: SQ2 ${ }_{C}^{A} 31$


## SQ1000 Series

Manifold Exploded View: SQ1000 (Plug-in Type Manifold) SS5Q13
(F, P, J, L, S kit)

## Manifold Spare Parts

Refer to pages 816 to 821 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.

## <(1) (2) (3) (4) D side end plate assembly>

- Stations

| $\mathbf{0 1}$ | For 1 station |
| :---: | :---: |
| $\vdots$ | $\vdots$ |
| $\mathbf{2 4}$ | For 24 stations |



Note) L kit: Nil
(9) Element>

Note 1) The maximum number of stations will be different depending on the wiring specifications.
Note 2) L kit: Nil

SSQ1000 - SE
Note) Part number for a 10 piece set of element. For replacement procedures, refer to page 881.
<(10) Port plug>
VVQZ2000-CP
<(11) Fitting assembly>
(For P, R port)
VVQ1000-51A-C8
Port size e__

| C6 | One-touch fitting for $\varnothing 6$ |
| :--- | :---: |
| C8 | One-touch fitting for $\varnothing 8$ |
| N7 | One-touch fitting for $\varnothing 1 / 4^{\prime \prime}$ |
| N9 | One-touch fitting for $\varnothing 5 / 16^{\prime \prime}$ |

Note) Purchasing order is available in units of 10 pieces.
<(12) Fitting assembly>
(For cylinder port)
VVQ1000-50A-C3
Port size e-

| C3 | One-touch fitting for $\varnothing 3.2$ |
| :--- | :---: |
| C4 | One-touch fitting for $\varnothing 4$ |
| C6 | One-touch fitting for $\varnothing 6$ |
| M5 | M5 thread |
| N1 | One-touch fitting for $\varnothing 1 / 8^{\prime \prime}$ |
| N3 | One-touch fitting for $\varnothing 5 / 32^{\prime \prime}$ |
| N7 | One-touch fitting for $\varnothing 1 / 4^{\prime \prime}$ | in units of 10 pieces.

<(13) Gasket and screw assembly>
SQ1000-GS
Note) Part number for 10 pieces each of gaskets and screws.


J kit: PC wiring system compatible Single wiring
P kit: Flat ribbon cable kit
Double wiring
W kit: PC wiring system compatible
Double wiring

LO
L kit: Lead wire kit

L kit: Lead wire kit Lead wire length 1.5 m

L kit: Lead wire kit
Lead wire length 3 m
Single wiring
SW
Skit: Serial transmission kit
Double wiring

## d Applicable stations

| 01 | Station 1 |
| :---: | :---: |
| $\vdots$ | $\vdots$ |
| 24 | Station 24 |

Note 1) "FO": Nil
Note 2) Specify from " 01 " to " 16 " for Skit.

## SQ2000 Series

Manifold Exploded View: SQ2000 (Plug-in Type Manifold) SS5Q23
(F, P, J, $\mathbf{T}, \mathbf{L}, \mathbf{S}$ kit)

## Manifold Spare Parts

Refer to pages 816 to 821 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.
<(1) (2) (3) (4) (5) D side end plate assembly>


Note) L kit: Nil


Note 1) The maximum number of stations will be different depending on the wiring specifications.
Note 2) L kit: Nil
<(10) Element>
SSQ2000 - SE
Note) Part number for a 10 piece set of element. For replacement procedures, refer to page 881.
<(11) Port plug>
VVQZ3000-CP
<(12) Fitting assembly>
(For P, R port)
VVQ2000-51A-C8
Port size

| C8 | One-touch fitting for $\varnothing 8$ |
| :---: | :---: |
| c10 | One-t |


| C10 | One-touch fitting for $\varnothing 10$ |
| :---: | :--- |

N9 One-touch fitting for $\varnothing 5 / 16^{\prime \prime}$
N11 One-touch fitting for $\varnothing 3 / 8^{\prime \prime}$
Note) Purchasing order is available in units of 10 pieces.
<(13) Fitting assembly> (For cylinder port)
VVQ1000-51A-C4
Port size

| C4 | One-touch fitting for $\varnothing 4$ |
| :--- | :---: |
| C6 | One-touch fitting for $\varnothing 6$ |
| C8 | One-touch fitting for $\varnothing 8$ |
| N3 | One-touch fitting for $\varnothing 5 / 32^{\prime \prime}$ |
| N7 | One-touch fitting for $\varnothing 1 / 4^{\prime \prime}$ |
| N9 | One-touch fitting for $\varnothing 5 / 16^{"}$ |

Note) Purchasing order is available in units of 10 pieces.
<(14) Gasket and screw assembly>
SQ2000-GS
Note) Part number for 10 pieces each of gaskets and screws. Double wiring
Ts Tit: Terminal block kit single wiring
W T kit: Terminal block kit Double wiring
L kit: Lead wire kit Lead wire length 0.6 m L kit: Lead wire kit
1 Lead wire length 1.5 m
2 L kit: Lead wire kit
Lead wire length 3 m
SS Single wiring
SW S kit: Serial transmission kit
Wouble wiring


Note) Enter "-RS" for both options.
<9) Manifold block assembly>


# Plug Lead Unit <br> SQ1000 Series 

[Option]

## How to Order Manifold



Note) The maximum number of stations depends on the type of electrical entries. Refer to "Electrical entry" for details.

1(P), 3(R) port size

| Nil | $1(\mathrm{P}), 3(\mathrm{R})$ port, One-touch fittings for $\varnothing 8$ |
| :---: | :---: |
|  |  | | 00T | 1(P), 3(R) port, One-touch fittings for $\varnothing 5 / 16{ }^{\prime \prime}$ ' |
| :---: | :---: |



Manifold mounting
il mounting type

The number of stations that may be displayed is longer than the manitold number of stations. Example: -D09
Note 2) When "-B" is selected, a back pressure check valve is included in all stations of the manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("-B" is not necessary)
Note 3) Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.
Note 4) Specify "-K" for wiring specification for cases below. (Except C kit)

- All single wiring
- Single and double mixed wiring.

Specify the wiring specification in the manifold specification so that the number of solenoids is the maximum number of solenoids or less. (Standard wiring specification is double wiring)
Note 5) For specifying two or more options, enter them alphabetically. Example: -BKN

* Refer to pages 856 to 860 and 866 to 868 for manifold option parts.
- Electrical entry

| Kit type |  | Lead wire connector location | Cable specifications | Station | Max. number of solenoids for special wiring specifications (2) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{F}_{\text {kit }}$ | FD0 | D side | D-sub connector (25P) kit, without cable | 1 to 12 stations (Double wiring) | 24 |
|  | FD1 |  | D-sub connector (25P) kit, with 1.5 m cable |  |  |
|  | FD2 |  | D-sub connector (25P) kit, with 3.0 m cable |  |  |
|  | FD3 |  | D-sub connector (25P) kit, with 5.0 m cable |  |  |
| Plat ribbon cable connector kit $\left(\begin{array}{l}26 \mathrm{P} \\ \text { 20P) }\end{array}\right.$ | PDO | D side (1) | Flat ribbon cable (26P) kit, without cable | 1 to 12 stations (Double wiring) | 24 |
|  | PD1 |  | Flat ribbon cable (26P) kit, with 1.5 m cable |  |  |
|  | PD2 |  | Flat ribbon cable (26P) kit, with 3.0 m cable |  |  |
|  | PD3 |  | Flat ribbon cable (26P) kit, with 5.0 m cable |  |  |
|  | PDC |  | Flat ribbon cable (20P) kit, without cable | 1 to 9 stations (Double wiring) | 18 |
| J kit <br> Flat ribbon cable (20P) (PC wiring system compatible) | JD0 | D side | Flat ribbon cable (20P) PC wiring system compatible | 1 to 8 stations (Double wiring) | 16 |
| C kit |  |  |  |  |  |
| Connector kit | C | - | Connector kit | 1 to 24 stations | - |

Note 1) Separately order the 20P type cable assembly for the $P$ kit.
Note 2) Specify the wiring so that the maximum number of solenoids is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

## How to Order Valves

## - Cylinder port

| Symbol | Port size | Port location |  |
| :---: | :---: | :---: | :---: |
| C3 | One-touch fitting for ø3.2 | Side ported |  |
| C4 | One-touch fitting for $\varnothing 4$ |  |  |
| C6 | One-touch fitting for $\varnothing 6$ |  |  |
| M5 | M5 thread |  |  |
| L3 | One-touch fitting for ø3.2 | $\begin{gathered} \text { Top }{ }^{(1)} \\ \text { ported } \end{gathered}$ |  |
| L4 | One-touch fitting for $\varnothing 4$ |  |  |
| L6 | One-touch fitting for $\varnothing 6$ |  |  |
| L5 | M5 thread |  |  |

Note 1) Can be changed to side ported configuration.
Note 2) Refer to page 868 for the inch-size One-touch fittings.


Note 1) " D " is specified for 2 position double.
Note 2) Except dual 3 port valves.
Note 3) When two or more symbols are specified, indicate them alphabetically. Note 4) Function combination of " $B$ " and " $K$ " is not possible.
function symbol below is " D ".
Note 2) Only rubber seal types are applicable.

Function

| applicable. |  |
| :---: | :---: |
| Symbol | Specifications |
| $\mathbf{N i l}$ | Standard type (0.4 W) |
| $\mathbf{B ~ ( 4 ) ~}$ | Quick response type (0.95 W) |
| $\mathbf{D}(1)$ | 2 position double (Double solenoid specifications) |
| $\mathbf{K}(4)$ | High pressure type (1 MPa, 0.95 W$)$ <br> [Applicable to metal seal only] |
| $\mathbf{N}$ | Negative common |
| $\mathbf{R ~}^{(2)}$ | External pilot specifications |

Note 1) For double solenoid specification, the

- Rated voltage

| $\mathbf{5}$ | 24 VDC |
| :---: | :---: |
| $\mathbf{6}$ | 12 VDC |

Note) Light/surge voltage suppressor is built-in.

| L | LO |
| :---: | :---: |
| Plug connector type <br> With 300 mm lead wire | Plug connector type <br> without connector |

Note) Indicate "LO" when ordering centralized wiring type manifolds, F, P, and J kits, since the lead wire will be attached to the manifold side.

Manifold Options


How to Order Manifold Assembly
Example: D-sub connector kit, with cable (3 m)


* SQ1140-5LO1-C6 $\cdots \cdot .4$ sets (2 position single)
* SQ1240D-5LO1-C6 $\cdots 4$ sets (2 position double)
*SSQ1000-10A-4 $\cdots \cdots . . .1$ set (Blanking plate)


## SQ1000 Series

Valve Specifications

| Series | Type of actuation |  | Seal | Model | Flow rate characteristics (1) |  |  |  |  |  | Response time (ms) (2) |  | Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $1 \rightarrow 4 / 2(\mathrm{P} \rightarrow \mathrm{A} / \mathrm{B})$ |  | $4 \rightarrow 5$ (A $\rightarrow$ R1) |  |  | Standard (0.4 W) | $\begin{aligned} & \text { Quick response } \\ & (0.95 \mathrm{~W}) \end{aligned}$ |  |
|  |  |  | C [dm3/(s-bar)] |  | b | Cv | C [dm3/(s.bar)] |  |  | b | Cv |  |
| SQ1000 |  |  |  | Metal seal | SQ1140 | 0.62 | 0.10 | 0.14 | 0.63 | 0.11 | 0.14 | 26 or less | 12 or less | 80 |
|  | 은 | Single |  | Rubber seal | SQ1141 | 0.79 | 0.20 | 0.19 | 0.80 | 0.20 | 0.19 | 24 or less | 15 or less | 80 |
|  | 을 | Dou | Metal seal | SQ1240D | 0.62 | 0.10 | 0.14 | 0.63 | 0.11 | 0.14 | 13 or less | 10 or less | 95 |
|  | ~ | Double | Rubber seal | SQ1241D | 0.79 | 0.20 | 0.19 | 0.80 | 0.20 | 0.19 | 20 or less | 15 or less | 95 |
|  |  | Closed | Metal seal | SQ1340 | 0.58 | 0.12 | 0.14 | 0.63 | 0.11 | 0.14 | 44 or less | 29 or less | 100 |
|  |  | center | Rubber seal | SQ1341 | 0.64 | 0.20 | 0.15 | 0.58 | 0.26 | 0.16 | 39 or less | 25 or less | 100 |
|  | $\frac{0}{i n}$ | Exhaust | Metal seal | SQ1440 | 0.58 | 0.12 | 0.14 | 0.60 | 0.14 | 0.14 | 44 or less | 29 or less | 100 |
|  | o | center | Rubber seal | SQ1441 | 0.64 | 0.20 | 0.15 | 0.80 | 0.20 | 0.19 | 39 or less | 25 or less | 100 |
|  | ल | Pressure | Metal seal | SQ1540 | 0.62 | 0.12 | 0.14 | 0.63 | 0.14 | 0.14 | 44 or less | 29 or less | 100 |
|  |  | center | Rubber seal | SQ1541 | 0.79 | 0.21 | 0.19 | 0.59 | 0.20 | 0.14 | 39 or less | 25 or less | 100 |
|  |  | Dual 3 port valve | Rubber seal | SQ1 ${ }_{\mathrm{C}}^{\mathrm{A}} 41$ | 0.59 | 0.28 | 0.15 | 0.59 | 0.28 | 0.15 | 27 or less | 14 or less | 95 |

Note 1) Values for the cylinder port size of C6, CYL $\rightarrow$ Values of EXH. Flow rate characteristics of $2 \rightarrow 3$ (B R2) delines about $30 \%$ of $4 \rightarrow 5$ (A R1). Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality


Manifold Specifications

| Base model | Porting specifications |  |  | Applicable solenoid valve | Type of connection | Applicable stations (3) | 5-station weight (4) <br> (g) | Addition per station (4) (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Port size (1) |  |  |  |  |  |  |  |
|  | 1(P), 3(R) | 4(A), 2(B) |  |  |  |  |  |  |
|  |  | Port location | Port size |  |  |  |  |  |
| SS5Q14- $\square \square$ | $\left(\begin{array}{c} \text { Option } \\ \text { Built-in } \\ \text { silencer, } \\ \text { direct exhaust } \end{array}\right)$ | Side | C3 (For ø3.2) | $\begin{aligned} & \text { SQ1 } \square 40 \\ & \text { SQ1 } \square 41 \end{aligned}$ | F kit: D-sub connector | 1 to 12 stations | 420 | 20 |
|  |  |  | C6 (For ø6) |  | P kit: Flat ribbon cable | 1 to 12 stations | 420 | 20 |
|  |  |  | M5 (M5 thread) |  |  | 1 to 9 stations |  |  |
|  |  | Top (2) | L3 (For ø3.2) <br> L4 (For ø4) |  | $J$ kit: Flat ribbon cable PC wiring system compatible | 1 to 8 stations | 420 | 20 |
|  |  |  | L5 (M5 thread) |  | C kit: Connector kit | 1 to 24 stations | 460 | 35 |

Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 868.
Note 2) Can be changed to side ported configuration.
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 866 for details.
Note 4) Except valves. For valve weight, refer to page 832.


C kit

The D-sub connector reduces installation labor for electrical connections.

- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P) , 3(R) | 4(A) , 2(B) |  |
| SQ1000 | Side, Top | C8 | C3, C4, C6, M5 | 12 stations (24 as a semi-standard) |

## D-sub connector (25 Pins)



* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.
* Cannot be used for movable wiring.
* Lengths other than the above are also available. Please contact SMC for details.

| Electrical Character | tics | Connector manufacturers' example |
| :---: | :---: | :---: |
| Item | Property | - Fujitsu Limited <br> - Japan Aviation Electronics Industry, Limited <br> - J.S.T. Mfg. Co., Ltd. <br> - HIROSE ELECTRIC CO., LTD. |
| Conductor resistance $\Omega / \mathrm{km}, 20^{\circ} \mathrm{C}$ | 65 or less |  |
| Withstand voltage VAC, 1 min . | 1000 |  |
| Insulation resistance $\mathrm{M} \Omega / \mathrm{km}, 20^{\circ} \mathrm{C}$ | 5 or more |  |

Note) The minimum bending inner radius of D-sub connector cable is 20 mm .


Dimensions

| Dimensions |  |  |  |  |  |  |  |  |  |  |  |  |  | Formula: $\mathrm{L} 1=11.5 n+54$ |  |  |  |  | n : Stations (Maximum 24 stations) |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\square^{\text {n }}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| L1 | 65.5 | 77 | 88.5 | 100 | 111.5 | 123 | 134.5 | 146 | 157.5 | 169 | 180.5 | 192 | 203.5 | 215 | 226.5 | 238 | 249.5 | 261 | 272.5 | 284 | 295.5 | 307 | 318.5 | 330 |
| L2 | 125 | 137.5 | 150 | 162.5 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 237.5 | 250 | 262.5 | 275 | 287.5 | 300 | 312.5 | 325 | 337.5 | 350 | 362.5 | 375 | 375 | 387.5 |
| L3 | 135.5 | 148 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 248 | 260.5 | 273 | 285.5 | 298 | 310.5 | 323 | 335.5 | 348 | 360.5 | 373 | 385.5 | 385.5 | 398 |

Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.

- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
Top or side receptacle position can be selected in accordance with the available mounting space.

Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ1000 | Side, Top | C8 | C3, C4, C6, M5 | 12 stations (24 as a semi-standard) |

Flat Ribbon Cable (26 Pins, 20 Pins)

Flat Ribbon Cable Connector Assembly

| Cable <br> length (L) | Assembly part no. |  |
| :---: | :---: | :---: |
|  | 26 P | 20 P |
| 1.5 m | AXT100-FC26-1 | AXT100-FC20-1 |
| 3 m | AXT100-FC26-2 | AXT100-FC20-2 |
| 5 m | AXT100-FC26-3 | AXT100-FC20-3 |

* For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
* Cannot be used for movable wiring.
* Lengths other than the above are also available. Please contact SMC for details.


## Connector manufacturers' example

- HIROSE ELECTRIC CO., LTD.
- 3M Japan Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.


Note) When using the negative common specifications, use valves for negative common.


Dimensions

| Dimensions |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\square^{n}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| L1 | 65.5 | 77 | 88.5 | 100 | 111.5 | 123 | 134.5 | 146 | 157.5 | 169 | 180.5 | 192 | 203.5 | 215 | 226.5 | 238 | 249.5 | 261 | 272.5 | 284 | 295.5 | 307 | 318.5 | 330 |
| L2 | 125 | 137.5 | 150 | 162.5 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 237.5 | 250 | 262.5 | 275 | 287.5 | 300 | 312.5 | 325 | 337.5 | 350 | 362.5 | 375 | 375 | 387.5 |
| L3 | 135.5 | 148 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 248 | 260.5 | 273 | 285.5 | 298 | 310.5 | 323 | 335.5 | 348 | 360.5 | 373 | 385.5 | 385.5 | 398 |

- Compatible with PC wiring system.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.



## Electrical Wiring Specifications

Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.
Mixed single and double wiring is available as an option.
For details, refer to page 866.




Dimensions
Formula: $\mathrm{L} 1=11.5 \mathrm{n}+54 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\mathbf{L}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ | $\mathbf{1 4}$ | $\mathbf{1 5}$ | $\mathbf{1 6}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L} \mathbf{L}$ | 65.5 | 77 | 88.5 | 100 | 111.5 | 123 | 134.5 | 146 | 157.5 | 169 | 180.5 | 192 | 203.5 | 215 | 226.5 | 238 |
| $\mathbf{L 2}$ | 125 | 137.5 | 150 | 162.5 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 237.5 | 250 | 262.5 | 275 | 287.5 | 300 |
| $\mathbf{L 3}$ | 135.5 | 148 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 248 | 260.5 | 273 | 285.5 | 298 | 310.5 |

## SQ1000 Series

Kit (Connector)

- Standard with lead wires connected to each valve individually. Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ1000 | Side, Top | C8 | C3, C4, C6, M5 | 24 stations |

## - Wiring Specifications: Positive Common Specifications

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.


Plug connector lead wire length
The lead wire length of the valves with lead wire is 300 mm . When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly.
Example) For lead wire length of 1000 mm : SQ1140-5LO1-C6 $\cdots 3$ pcs.
AXT661-14AL-10…3 pcs.
Connector Assembly Part No.

| Lead wire length | Single solenoid | Double solenoid |
| :---: | :--- | :---: |
| Socket only (3 pcs.) | AXT661-12AL |  |
| 300 mm | AXT661-14AL | AXT661-13AL |
| 600 mm | AXT661-14AL-6 | AXT661-13AL-6 |
| 1000 mm | AXT661-14AL-10 | AXT661-13AL-10 |
| 2000 mm | AXT661-14AL-20 | AXT661-13AL-20 |
| 3000 mm | AXT661-14AL-30 | AXT661-13AL-30 |



* Valves are numbered from the D side.

Wiring Specifications: Negative Common Specifications (Semi-standard)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.


- Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm . When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly.
Example) For lead wire length of 1000 mm : SQ1140-5LO1-C6 $\cdots 3$ pcs.
AXT661-14ANL-10…3 pcs.
Connector Assembly Part No.

| Lead wire length | Single solenoid | Double solenoid |
| :---: | :--- | :--- |
| Socket only (3 pcs.) | AXT661-12AL |  |
| 300 mm | AXT661-14ANL | AXT661-13ANL |
| 600 mm | AXT661-14ANL-6 | AXT661-13ANL-6 |
| 1000 mm | AXT661-14ANL-10 | AXT661-13ANL-10 |
| 2000 mm | AXT661-14ANL-20 | AXT661-13ANL-20 |
| 3000 mm | AXT661-14ANL-30 | AXT661-13ANL-30 |

Note) When using the negative common specifications, use valves for negative common.




Dimensions
Formula: $\mathrm{L} 1=11.5 \mathrm{n}+54 \mathrm{n}$ : Stations (Maximum 24 stations)

| $\mathbf{1}$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ | $\mathbf{1 4}$ | $\mathbf{1 5}$ | $\mathbf{1 6}$ | $\mathbf{1 7}$ | $\mathbf{1 8}$ | $\mathbf{1 9}$ | $\mathbf{2 0}$ | $\mathbf{2 1}$ | $\mathbf{2 2}$ | $\mathbf{2 3}$ | $\mathbf{2 4}$ |
| $\mathbf{L 1}$ | 65.5 | 77 | 88.5 | 100 | 111.5 | 123 | 134.5 | 146 | 157.5 | 169 | 180.5 | 192 | 203.5 | 215 | 226.5 | 238 | 249.5 | 261 | 272.5 | 284 | 295.5 | 307 | 318.5 | 330 |
| $\mathbf{L 2}$ | 87.5 | 100 | 112.5 | 125 | 137.5 | 150 | 162.5 | 175 | 175 | 187.5 | 200 | 212.5 | 225 | 237.5 | 250 | 262.5 | 275 | 287.5 | 300 | 312.5 | 325 | 337.5 | 350 | 350 |
| $\mathbf{L 3}$ | 98 | 110.5 | 123 | 135.5 | 148 | 160.5 | 173 | 185.5 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 | 273 | 285.5 | 298 | 310.5 | 323 | 335.5 | 348 | 360.5 | 360.5 |

# Plug Lead Unit SQ2000 Series 

[Option]
How to Order Manifold


Note) Type E is only available with a C kit. Refer to page 867 for details.

| - Option |  | Note 1) Specify DIN rail length with " $D \square$ at the end. (Enter the number of stations inside $\square$.) The number of stations that may be displayed is longer than the manifold number of stations. Example: -D09 |  |
| :---: | :---: | :---: | :---: |
| Nil | None |  |  |
| 02 to 16 (1) | DIN rail length specified | Note 2) | When "-B" is selected, a back pressure check valve is included in all stations of ther |
| B | Back pressure check valve |  | manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("- B " is not necessary) |
| K (3) | Special wiring specifications (Except double wiring) | Note 3) | Specify "-K" for wiring specification for cases below. (Except C kit) |
| N | With name plate (Side ported only) |  | - All single wiring |
| R | External pilot specifications |  | Specify the wiring specification in the manifold sp |
| S | Built-in silencer, direct exhaust |  | solenoids is the maximum number of solenoids or less. (Standard wiring specification is double wiring) |
|  |  | Note 4) <br> *Refer | For specifying two or more options, enter them alphabetically. Example: -BKN to pages 861 to 868 for manifold option parts. |

## - Electrical entry

| Kit type |  | Lead wire connector location | Cable specifications | Stations | Max. number of solenoids for special wiring specifications | Max. number of solenoids for special wiring specifications ${ }^{(2)}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| F kit | FD0 | D side | D-sub connector (25P) kit, without cable | 1 to 12 stations (Double wiring) | 16 stations | 24 |
|  | FD1 |  | D-sub connector (25P) kit, with 1.5 m cable |  |  |  |
|  | FD2 |  | D-sub connector (25P) kit, with 3.0 m cable |  |  |  |
|  | FD3 |  | D-sub connector (25P) kit, with 5.0 m cable |  |  |  |
|  | PDO | D side (1) | Flat ribbon cable (26P) kit, without cable | 1 to 12 stations (Double wiring) | 16 stations | 24 |
|  | PD1 |  | Flat ribbon cable (26P) kit, with 1.5 m cable |  |  |  |
|  | PD2 |  | Flat ribbon cable (26P) kit, with 3.0 m cable |  |  |  |
|  | PD3 |  | Flat ribbon cable (26P) kit, with 5.0 m cable |  |  |  |
|  | PDC |  | Flat ribbon cable (20P) kit, without cable | 1 10 9 stations (Double wiring) |  | 18 |
| J kit <br> Flat ribbon cable (20P) (PC wiring system compatible) | JD0 | D side | Flat ribbon cable (20P) PC wiring system compatible | 1 to 8 stations (Double wiring) | 16 stations | 16 |
| $C_{\text {kit }}$ <br> Connector kit | C | - | Connector kit | 1 to 16 stations | - | - |

[^2]

Note 1) Can be changed to side ported configuration.
Note 2) Refer to page 868 for the inch-size One-touch fittings.

- Manual override


Note 1) For double solenoid specifications, the function symbol below is " D ".
Note 2) Only rubber seal types are applicable.

Function

| Symbol | Specifications |
| :---: | :---: |
| Nil | Standard type (0.4 W) |
| $\mathbf{B}$ | Quick response type $(0.95 \mathrm{~W})$ |
| $\mathbf{D}{ }^{(1)}$ | 2 position double (Double solenoid specifications) |
| $\mathbf{N}$ | Negative common |
| $\mathbf{R}(2)$ | External pilot specifications |

Note 1) " D " is specified for 2 position double.
Note 2) Except dual 3 port valves.
Note 3) When two or more symbols are specified, indicate them alphabetically.

$\rightarrow$ Electrical entry

- Rated voltage

| $\mathbf{5}$ | 24 VDC |
| :---: | :---: |
| $\mathbf{6}$ | 12 VDC |

Note) Light/surge voltage suppressor is built-in.


Note) Indicate "LO" when ordering centralized wiring type manifolds, F, P, and J kits, since the lead wire will be attached to the manifold side.

## SQ2000 Series

## Manifold Options



How to Order Manifold Assembly
Example: D-sub connector kit, with cable (3 m)


```
SS5Q24-08FD2-D ...... 1 set (F kit 8-station manifold base)
* SQ2140-5LO1-C8 \cdots... }3\mathrm{ sets (2 position single)
* SQ2240D-5LO1-C8 \cdots 3 sets (2 position double)
* SQ2340-5LO1-C8 \cdots... 1 set (3 position exhaust center)
```


## SQ2000 Series

Valve Specifications

## Model

| Series | Type of actuation |  | Seal | Model | Flow rate characteristics (1) |  |  |  |  |  | Response time (ms) (2) |  | Weight <br> (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 1 $\rightarrow 4 / 2$ ( $\mathrm{P} \rightarrow \mathrm{A} / \mathrm{B}$ ) |  | 4/2 $\rightarrow 5 / 3$ (A/B $\rightarrow$ R1/R2) |  |  | Standard (0.4 W) | Quick response (0.95 W) |  |
|  |  |  | C [dm3/(s.bar)] |  | b | Cv | C [dm3/(s-bar)] |  |  | b | Cv |  |
| SQ2000 | 든$\vdots$응N | Single |  | Metal seal | SQ2140 | 2.2 | 0.17 | 0.51 | 2.4 | 0.14 | 0.57 | 35 or less | 20 or less | 145 |
|  |  |  |  | Rubber seal | SQ2141 | 2.3 | 0.17 | 0.51 | 3.1 | 0.18 | 0.71 | 31 or less | 24 or less | 140 |
|  |  | Double | Metal seal | SQ2240D | 2.2 | 0.17 | 0.51 | 2.4 | 0.14 | 0.57 | 20 or less | 15 or less | 160 |
|  |  |  | Rubber seal | SQ2241D | 2.3 | 0.17 | 0.51 | 3.1 | 0.18 | 0.71 | 26 or less | 20 or less | 155 |
|  | $\begin{gathered} c \\ \text { 은 } \\ \text { No } \\ \text { o } \\ \text { m } \end{gathered}$ | Closed center | Metal seal | SQ2340 | 1.9 | 0.17 | 0.46 | 2.1 | 0.15 | 0.47 | 56 or less | 37 or less | 180 |
|  |  |  | Rubber seal | SQ2341 | 1.9 | 0.17 | 0.46 | 1.8 | 0.29 | 0.45 | 44 or less | 34 or less | 175 |
|  |  | Exhaust center | Metal seal | SQ2440 | 1.9 | 0.17 | 0.46 | 2.4 | 0.14 | 0.55 | 56 or less | 37 or less | 180 |
|  |  |  | Rubber seal | SQ2441 | 1.9 | 0.17 | 0.46 | 3.1 | 0.14 | 0.58 | 44 or less | 34 or less | 175 |
|  |  | Pressure center | Metal seal | SQ2540 | 2.3 | 0.17 | 0.51 | 2.1 | 0.18 | 0.47 | 56 or less | 37 or less | 180 |
|  |  |  | Rubber seal | SQ2541 | 2.5 | 0.17 | 0.56 | 1.8 | 0.30 | 0.47 | 44 or less | 34 or less | 175 |
|  |  | Dual 3 port valve | Rubber seal | SQ2 ${ }_{\mathrm{C}}^{\mathrm{A}} 41$ | 1.5 | 0.17 | 0.40 | 1.5 | 0.17 | 0.40 | 34 or less | 19 or less | 155 |

Note 1) Values for the top ported cylinder port size of C8, CYL $\rightarrow$ Values of EXH. The side ported type will be about 10\% less.
Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)

Specifications



3 position closed center
(A) $4 \quad 2(\mathrm{~B})$

(R1)513(R2)
(P)
(A) $4 \quad 2$ (B)

(R1) 513 (R2)
(P)

3 position pressure center

4 position dual 3 port valve (A)


4 position dual 3 port valve (B)


4 position dual 3 port valve (C)


Manifold Specifications

| Base model | Porting specifications |  |  | Applicable solenoid valve | Type of connection | Applicable stations (3) | 5-station weight (4) <br> (g) | Addition per station (4) (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Port size (1) |  |  |  |  |  |  |  |
|  | 1(P), 3(R) | 4(A), 2(B) |  |  |  |  |  |  |
|  |  | $\begin{array}{\|c\|} \hline \text { Port } \\ \text { location } \\ \hline \end{array}$ | Port size |  |  |  |  |  |
| SS5Q24- $\square \square$ | $\left(\begin{array}{c} \text { C10 } \\ \text { (For ø10) } \\ \\ \text { Option } \\ \text { Built-in } \\ \text { silencer, } \\ \text { direct exhaust } \end{array}\right)$ | Side | C4 (For ø4) <br> C6 (For ø6) <br> C8 (For ø8) | $\begin{aligned} & \text { SQ2 } \square 40 \\ & \text { SQ2 } \square 41 \end{aligned}$ | F kit: D-sub connector | 1 to 12 stations | 580 | 35 |
|  |  |  |  |  | P kit: Flat ribbon cable | 1 to 12 stations | 580 | 35 |
|  |  |  |  |  |  | 1 to 9 stations |  |  |
|  |  | Top (2) | L4 (For ø4) <br> L6 (For ø6) <br> L8 (For ø8) |  | J kit: Flat ribbon cable PC wiring system compatible | 1 to 8 stations | 580 | 35 |
|  |  |  |  |  | C kit: Connector kit | 1 to 16 stations | 620 | 50 |

Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 868.
Note 2) Can be changed to side ported configuration.
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 866 for details.
Note 4) Except valves. For valve weight, refer to page 846.


F kit


P kit J kit


## C kit

The D-sub connector reduces installation labor for electrical connections.

- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
Top or side receptacle position can be selected in accordance with the available mounting space.


## Manifold specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 12 stations (16 as a semi-standard) |

## D-sub Connector (25 Pins)



* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.
* Cannot be used for movable wiring.
* Lengths other than the above are also available. Please contact SMC for details.

| Electrical Character | tics | Connector manufacturers' example |
| :---: | :---: | :---: |
| Item | Property | - Fujitsu Limited <br> - Japan Aviation Electronics Industry, Limited <br> - J.S.T. Mfg. Co., Ltd. <br> - HIROSE ELECTRIC CO., LTD. |
| Conductor resistance $\Omega / \mathrm{km}, 20^{\circ} \mathrm{C}$ | 65 or less |  |
| Withstand voltage VAC, 1 min . | 1000 |  |
| Insulation resistance <br> $\mathrm{M} \Omega / \mathrm{km}, 20^{\circ} \mathrm{C}$ | 5 or more |  |

Note) The minimum bending inner radius of D-sub connector cable is 20 mm .


Dimensions
Formula: $\mathrm{L} 1=17.5 \mathrm{n}+60 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\square^{\text {n }}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 77.5 | 95 | 112.5 | 130 | 147.5 | 165 | 182.5 | 200 | 217.5 | 235 | 252.5 | 270 | 287.5 | 305 | 322.5 | 340 |
| L2 | 137.5 | 162.5 | 175 | 187.5 | 212.5 | 225 | 250 | 262.5 | 275 | 300 | 312.5 | 337.5 | 350 | 362.5 | 387.5 | 400 |
| L3 | 148 | 173 | 185.5 | 198 | 223 | 235.5 | 260.5 | 273 | 285.5 | 310.5 | 323 | 348 | 360.5 | 373 | 398 | 410.5 |

- Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

Manifold Specifications

| Series | Porting specifications |  |  | Maximum <br> number of <br> stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port <br> location | Port size |  |  |
|  |  | (12 stations |  |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 16 s a semi-standard) |

Flat Ribbon Cable (26 Pins, 20 Pins)



Dimensions
Formula: $\mathrm{L} 1=17.5 \mathrm{n}+60 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\mathbf{L}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ | $\mathbf{1 4}$ | $\mathbf{1 5}$ | $\mathbf{1 6}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L} \mathbf{n}$ | 77.5 | 95 | 112.5 | 130 | 147.5 | 165 | 182.5 | 200 | 217.5 | 235 | 252.5 | 270 | 287.5 | 305 | 322.5 | 340 |
| $\mathbf{L 2}$ | 137.5 | 162.5 | 175 | 187.5 | 212.5 | 225 | 250 | 262.5 | 275 | 300 | 312.5 | 337.5 | 350 | 362.5 | 387.5 | 400 |
| $\mathbf{L 3}$ | 148 | 173 | 185.5 | 198 | 223 | 235.5 | 260.5 | 273 | 285.5 | 310.5 | 323 | 348 | 360.5 | 373 | 398 | 410.5 |

## J Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

- Compatible with PC wiring system.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | Port location | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 8 stations (16 as a semi-standard) |



## Electrical Wiring Specifications

Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.
Mixed single and double wiring is available as an option.
For details, refer to page 866.


Note) When using the negative common specifications, use valves for negative common.
For details about the PC wiring system, refer to the Web Catalog.


Dimensions
Formula: L1 $=17.5 \mathrm{n}+60 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\mathbf{L}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | $\mathbf{1 1}$ | $\mathbf{1 2}$ | $\mathbf{1 3}$ | $\mathbf{1 4}$ | $\mathbf{1 5}$ | $\mathbf{1 6}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L} \mathbf{n}$ | 77.5 | 95 | 112.5 | 130 | 147.5 | 165 | 182.5 | 200 | 217.5 | 235 | 252.5 | 270 | 287.5 | 305 | 322.5 | 340 |
| $\mathbf{L 2}$ | 137.5 | 162.5 | 175 | 187.5 | 212.5 | 225 | 250 | 262.5 | 275 | 300 | 312.5 | 337.5 | 350 | 362.5 | 387.5 | 400 |
| $\mathbf{L 3}$ | 148 | 173 | 185.5 | 198 | 223 | 235.5 | 260.5 | 273 | 285.5 | 310.5 | 323 | 348 | 360.5 | 373 | 398 | 410.5 |

## SQ2000 Series

- Standard with lead wires connected to each valve individually.


## Manifold Specifications

| Series | Porting specifications |  |  | Maximum number of stations |
| :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \text { Port } \\ \text { location } \end{gathered}$ | Port size |  |  |
|  |  | 1(P), 3(R) | 4(A), 2(B) |  |
| SQ2000 | Side, Top | C10 | C4, C6, C8 | 16 stations |

## - Wiring Specifications: Positive Common Specifications

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.


Plug connector lead wire length
The lead wire length of the valves with lead wire is 300 mm . When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly.
Example) For lead wire length of 1000 mm : SQ2140-5LO1-C6 $\cdots 3$ pcs.
AXT661-14AL-10…3 pcs.
Connector Assembly Part No.

| Lead wire length | Single solenoid | Double solenoid |
| :---: | :--- | :---: |
| Socket only (3 pcs.) | AXT661-12AL |  |
| 300 mm | AXT661-14AL | AXT661-13AL |
| 600 mm | AXT661-14AL-6 | AXT661-13AL-6 |
| 1000 mm | AXT661-14AL-10 | AXT661-13AL-10 |
| 2000 mm | AXT661-14AL-20 | AXT661-13AL-20 |
| 3000 mm | AXT661-14AL-30 | AXT661-13AL-30 |

* Valves are numbered from the D side.

Wiring Specifications: Negative Common Specifications (Semi-standard)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.


- Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm . When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly.
Example) For lead wire length of 1000 mm : SQ2140N-5LO1-C6 $\cdots 3$ pcs.
AXT661-14ANL-10…3 pcs.
Connector Assembly Part No.

| Lead wire length | Single solenoid | Double solenoid |
| :---: | :--- | :--- |
| Socket only (3 pcs.) | AXT661-12AL |  |
| 300 mm | AXT661-14ANL | AXT661-13ANL |
| 600 mm | AXT661-14ANL-6 | AXT661-13ANL-6 |
| 1000 mm | AXT661-14ANL-10 | AXT661-13ANL-10 |
| 2000 mm | AXT661-14ANL-20 | AXT661-13ANL-20 |
| 3000 mm | AXT661-14ANL-30 | AXT661-13ANL-30 |

Note) When using the negative common specifications, use valves for negative common.


Dimensions
Formula: $\mathrm{L} 1=17.5 \mathrm{n}+46, \mathrm{~L} 2=17.5 \mathrm{n}+60 \mathrm{n}$ : Stations (Maximum 16 stations)

| $\square^{n}$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L1 | 63.5 | 81 | 98.5 | 116 | 133.5 | 151 | 168.5 | 186 | 203.5 | 221 | 238.5 | 256 | 273.5 | 291 | 308.5 | 326 |
| L2 | 77.5 | 95 | 112.5 | 130 | 147.5 | 165 | 182.5 | 200 | 217.5 | 235 | 252.5 | 270 | 287.5 | 305 | 322.5 | 340 |
| L3 | 100 | 125 | 137.5 | 150 | 175 | 187.5 | 212.5 | 225 | 237.5 | 262.5 | 275 | 300 | 312.5 | 325 | 350 | 362.5 |
| L4 | 110.5 | 135.5 | 148 | 160.5 | 185.5 | 198 | 223 | 235.5 | 248 | 273 | 285.5 | 310.5 | 323 | 335.5 | 360.5 | 373 |

## SQ1000 Series

Manifold Option Parts for SQ1000

## Blanking plate

SSQ1000-10A-4
It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

* Electrical wiring is connected to the manifold station with the blanking plate


Symbol


## SUP/EXH block



Note) When specifying both options, indicate "-RS".

* Specify the spacer mounting position on the manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the lead wire.
* SUP/EXH blocks are not included in the number of manifold stations.



## Individual SUP spacer

SSQ1000-P-4-C6

- Port size

| Side <br> ported | C6 | One-touch fittings for $\varnothing 6$ |
| :--- | :--- | :--- |
|  | N7 | One-touch fittings for $\varnothing 1 / 4^{\prime \prime}$ |
| Top | L6 | One-touch fittings for $ø 6$ |
|  | p | One |

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
* No electrical wiring is connected to the manifold station with the individual SUP spacer.
When the wiring needs to be connected to the stations with the individual SUP spacer mounted, specify it on the manifold specification sheet.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
*The number of spacers is not limited when ordered with the manifold. However, when adding individual for $F, P$, and $J$ kits, it is limited to two units, one between manifold stations and another on the $U$ side, due to the length of the lead wire.
Model no. with manifold block:
SSQ1000-P-4- L6 $6=$

Side ported


Individual EXH spacer

## SSQ1000-R-4-C6

## d Port size

| Side | C6 | One-touch fittings for $\varnothing 6$ |
| :--- | :--- | :--- |
|  | N7 | One-t |


| ported | N7 | One-touch fittings for $\varnothing 1 / 4^{\prime \prime}$ |
| :--- | :--- | :--- |
| Top | L6 | On |


| Top | L6 | One-touch fittings for $\varnothing 6$ |
| :---: | :---: | :--- |
|  | LN7 | One-touch fittings for $\varnothing 1 / 4^{\prime \prime}$ |

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
(Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)
* No electrical wiring is connected to the manifold station with the individual EXH spacer.
When the wiring needs to be connected to the stations with the individual EXH spacer mounted, specify it on the manifold specification sheet.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
* The number of spacers is not limited when ordered with the manifold. However, when adding individual for $\mathrm{F}, \mathrm{P}$, and J kits, it is limited to two units, one between manifold stations and another on the $U$ side, due to the length of the lead wire.
* Model no. with manifold block:

SSQ1000-R-4- ${ }^{-6}-\frac{M}{=}$

## Individual SUP/EXH spacer

## SSQ1000-PR1-4-C6

## - Port size

| Side | C6 | One-touch fittings for ø6 |
| :--- | :--- | :--- | | ported | N7 | One-touch fittings for $\varnothing 1 / 4^{\prime \prime}$ |
| :--- | :--- | :--- |
|  | Top | One | | Top | $\mathbf{L 6}$ | One-touch fittings for ø6 |
| :--- | :--- | :--- |
|  | L |  | | ported | LN7 |
| :--- | :--- |

This has both functions of the individual SUP
and EXH spacers above.
(Refer to application example.)

* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are equired per unit.
(Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)
* No electrical wiring is connected to the manifold station with the individual SUP/EXH spacer.
When the wiring needs to be connected to the stations with the individual SUP/EXH spacer mounted, specify it on the manifold specification sheet.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
* The number of spacers is not limited when ordered with the manifold. However, when adding individual for $\mathrm{F}, \mathrm{P}$, and J kits, it is limited to two units, one between manifold stations and another on the $U$ side, due to the length of the lead wire.
* Model no. with manifold block: SSQ1000-PR1-4 $-\frac{\mathrm{C}}{\mathrm{L}}-\mathrm{M}$
* Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specity the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol " B ".


## Side ported



EXH block plate EXH block plate



## Side ported



Block plate (Ordering not required) (Ordering not required)


Top ported $D$ side


## SQ1000 Series

## Manifold Option Parts for SQ1000

## SUP block plate

## SSQ1000-B-P

When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.


## <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached.
(One label of each)

* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



## EXH block plate

## SSQ1000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.
* Be sure to discharge the exhaust inside the EXH passage from the R port of the SUP/EXH block, etc. so that the exhaust pressure is not sealed.


## <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached.
(One label of each)

* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.


## Back pressure check valve [-B]

## SSQ1000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

* When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
* When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



## $\triangle$ Caution

1. The back pressure check valve assembly is assembly parts with a check valve structure. However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be restricted at the exhaust port.
2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about $20 \%$.
3. Since 4 port specification valves (5 (R1) and $3(\mathrm{R} 2)$ are common) are used, back pressure cannot be prevented with dual 3 port valves.

## Name plate [-N] <br> SSQ1000-N3-Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.
Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering this option incorporated with a manifold, suffix "- N " to the end of the manifold part number.


Blanking plug (For One-touch fitting)


Dimensions

| Applicable fittings <br> size ød | Model | $\mathbf{A}$ | $\mathbf{L}$ | $\mathbf{D}$ |
| :---: | :---: | :---: | :---: | :---: |
| $\mathbf{3 . 2}$ | KQ2P-23 | 16 | 31.5 | 5 |
| $\mathbf{4}$ | KQ2P-04 | 16 | 32 | 6 |
| $\mathbf{6}$ | KQ2P-06 | 18 | 35 | 8 |
| $\mathbf{8}$ | KQ2P-08 | 20.5 | 39 | 10 | SUP/EXH ports.

Purchasing order is available in units of 10 pieces.


It is inserted into an unused cylinder port and

## Port plug

## VVQZ100-CP

The plug is used to block the cylinder port when using a 5 -port valve as a 3-port valve. * Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ1141-5L1-C6-A (N.O. specifications)

- 4 (A) port plug

Example) SQ1141-5L1-C6-B (N.C. specifications)

- 2 (B) port plug

Example) SQ1141-5L1-C6-B-M
(B port plug with manifold block)


## Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB )

Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
* For precautions on handling and how to replace elements, refer to page 881.



## SQ1000 Series

## Manifold Option Parts for SQ1000

## External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.
Add " $R$ " to the part numbers of manifolds and valves to indicate the external pilot specification. An M5 port will be installed on the top side of the manifold's SUP/EXH block.

- How to order valves (Example)

SQ1140 R -5L1-C6

- External pilot specifications
- How to order manifold (Example)
* Indicate "R" for an option.

SS5Q14-08FD1-DR

- External pilot specifications


Note 1) Not applicable for dual 3 port valves.
Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

## Dual flow fitting

SSQ1000-52A-C8

| 〔Port size |
| :--- |
| C8 $ø 8$ <br> N9 $\varnothing 5 / 16^{\prime \prime}$ |

To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are $\varnothing 8$ and $\varnothing 5 / 16^{\prime \prime}$ One-touch fitting.

* When ordering with valves, specify the valve part number without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting part number)
SQ1141-5L1-C0

* SSQ1000-52A- 8. $\qquad$ 2 sets
1 set



## Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).


## Specifications

| Series | Model | Effective area $\left(\mathrm{mm}^{2}\right)$ <br> (Cv factor) | Noise reduction <br> (dB) |
| :---: | :---: | :---: | :---: |
| SQ1000 | AN15-C08 | $20(1.1)$ | 30 |

Manifold Option Parts for SQ2000

## Blanking plate

## SSQ2000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

* Electrical wiring is connected to the manifold station with the blanking plate.


Symbol


## Individual SUP spacer

## SSQ2000-P-4-C8

## - Port size

| Side | C8 | One-touch fittings for $\varnothing 8$ |
| :--- | :--- | :--- |
|  | P9 | One-ouch | | ported | N9 | One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ |
| :--- | :--- | :--- |
| Top | L8 | One-touch fittings for $\varnothing 8$ |
|  | LN9 | One | ported $\operatorname{LN} 9$ One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).
Both sides of the station which is used with
supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
* No electrical wiring is connected to the manifold station with the individual SUP spacer. When the wiring needs to be connected to the stations with the individual SUP spacer mounted, specify it on the manifold specification sheet.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
* The number of spacers is not limited when ordered with the manifold. However, when adding individual for $\mathrm{F}, \mathrm{P}$, and J kits, it is limited to two units, one between manifold stations and another on the $U$ side, due to the length of the lead wire.
* Model no. with manifold block:

SSQ2000-P-4-C8

Side ported


SUP block plate


Manifold Option Parts for SQ2000

## Individual EXH spacer

SSQ2000-R-4-C8
© Port size

| $\begin{array}{l}\text { Side } \\ \text { ported }\end{array}$ | C8 | One-touch fittings for $\varnothing 8$ |
| :--- | :--- | :--- |
|  | N9 | One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ |
| Top | L8 | One-touch fittings for $\varnothing 8$ |
|  | port |  |

ported LN9 One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$
This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
(Four pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)
* No electrical wiring is connected to the manifold station with the individual EXH spacer.
When the wiring needs to be connected to the stations with the individual EXH spacer mounted, specify it on the manifold specification sheet.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer)
* The number of spacers is not limited when ordered with the manifold. However, when adding individual for $F, P$, and J kits, it is limited to two units, one between manifold stations and another on the $U$ side, due to the length of the lead wire.
* Model no. with manifold block:

SSQ2000-R-4- $\mathrm{C8}-\mathrm{M}$

## Individual SUP/EXH spacer

## SSQ2000-PR1-4-C8

Port size

| Side <br> ported | C8 | One-touch fittings for $\varnothing 8$ |
| :--- | :--- | :--- |
|  | N9 | One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$ |
| Top | L8 | One-touch fittings for $\varnothing 8$ |
|  | port |  | ported LN9 One-touch fittings for $\varnothing 5 / 16^{\prime \prime}$

This has both functions of the individual SUP and
EXH spacers above. (Refer to application example.)

* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit. [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
* No electrical wiring is connected to the manifold station with the individual SUP/EXH spacer. When the wiring needs to be connected to the stations with the individual SUP/EXH spacer mounted, specify it on the manifold specification sheet.
* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
* The number of spacers is not limited when ordered with the manifold. However, when adding individual for $\mathrm{F}, \mathrm{P}$, and J kits, it is limited to two units, one between manifold stations and another on the $U$ side, due to the length of the lead wire.
* Model no. with manifold block:

SSQ2000-PR1-4-C8-M

* Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol " B ".


## Side ported



Side ported

Top ported


Block plate
Block plate
(Ordering not required) (Ordering not required)


## SUP block plate

## SSQ1000-B-R

When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures.
Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.


## <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached.
(One label of each)

* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



## EXH block plate

## SSQ2000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.
* Be sure to discharge the exhaust inside the EXH passage from the R port of the SUP/EXH block, etc. so that the exhaust pressure is not sealed.


## <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached.
(One label of each)

* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.



## Back pressure check valve [-B]

## SSQ2000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust center type solenoid valve is used.

* When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
* When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



## $\triangle$ Caution

1. The back pressure check valve assembly is assembly parts with a check valve structure. However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be restricted at the exhaust port.
2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about $20 \%$.

## SQ2000 Series

## Manifold Option Parts for SQ2000

## Name plate [-N]

## SSQ2000-N3-Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.
Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering this option incorporated with a manifold, suffix " N " to the end of the manifold part number.



## Blanking plug (For One-touch fitting)



It is inserted into an unused cylinder port and SUP/EXH ports.
Purchasing order is available in units of 10


Dimensions

| Applicable fittings <br> size ød | Model | A | L | D |
| :---: | :---: | :--- | :---: | :---: |
| $\mathbf{4}$ | KQ2P-04 | 16 | 32 | 6 |
| $\mathbf{6}$ | KQ2P-06 | 18 | 35 | 8 |
| $\mathbf{8}$ | KQ2P-08 | 20.5 | 39 | 10 |
| $\mathbf{1 0}$ | KQ2P-10 | 22 | 43 | 12 | pieces.

## Port plug

## VVQZ2000-CP

The plug is used to block the cylinder port when using a 5 -port valve as a 3 -port valve. * Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ2141-5L1-C8-A (N.O. specifications)

- 4(A) port plug

Example) SQ2141-5L1-C8-B (N.C. specifications)

- 2(B) port plug

Example) SQ2141-5L1-C8-B-M
(B port plug with manifold block)


## Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB )

Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
* For precautions on handling and how to replace elements, refer to page 881.



## External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.
Add " $R$ " to the part numbers of manifolds and valves to indicate the external pilot specifications.
An M5 port will be installed on the top side of the manifold's SUP/EXH block.

- How to order valves (Example)
SQ2140 R -5L1-C6
- External pilot specifications
- How to order manifold (Example)
* Indicate "R" for an option.

SS5Q24-08FD1-DR

- External pilot specifications


Note 1) Not applicable for dual 3 port valves.
Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

## Dual flow fitting

## Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).


## Specifications

| Series | Model | Effective area (mm²) <br> (Cv factor) | Noise reduction <br> $(\mathrm{dB})$ |
| :---: | :---: | :---: | :---: |
| SQ2000 | AN20-C10 | $30(1.6)$ | 30 |

## SQ1000/2000 Series

## Manifold Option for SQ1000/2000

## Special Wiring Specifications

In the internal wiring of F kit, P kit, and J kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed wiring of single and double wiring can be specified for the wiring specification.

## 1. How to order

Indicate option symbol " -K " in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.
Example) SS5Q14-09 FD0-DKS

- Others, option symbols: to be indicated alphabetically.


## 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.


## F kit

D-sub connector (for 25P)


P kit
Flat ribbon cable connector (for 26 P )


P kit
Flat ribbon cable connector (for 20P)


J kit
Flat ribbon cable connector (20P) PC wiring system compatible

## 3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

| Kit | F kit <br> (D-sub connector) | P kit <br> (Flat ribbon cable connector) |  | J kit <br> PC wiring syson cable <br> wite compatible |
| :---: | :---: | :---: | :---: | :---: |
| Type | FD | PD | PDC | JD0 |
|  | 25 P | 26 P | 20 P | 20 P |
| Max. points | 24 points | 24 points | 18 points | 16 points |

Note) Maximum stations .... SQ1000: 24 stations
SQ2000: 16 stations

## Special DIN Rail Length (DIN Rail Mounting (-D) Only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations.
The following options are also available.

- DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.


## Ordering DIN rail only

DIN rail part number
AXT100- DR - $\quad$ n
Note) For " n ", enter a number from the "No." line in the table below. For $L$ dimension, refer to the dimensions of each kit.


## L Dimension

| No. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L dimension | 23 | 35.5 | 48 | 60.5 | 73 | 85.5 | 98 | 110.5 | 123 | 135.5 |


| No. | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L dimension | 148 | 160.5 | 173 | 185.5 | 198 | 210.5 | 223 | 235.5 | 248 | 260.5 |


| No. | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| L dimension | 273 | 285.5 | 298 | 310.5 | 323 | 335.5 | 348 | 360.5 | 373 | 385.5 |
| No. | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 |
| L dimension | 398 | 410.5 | 423 | 435.5 | 448 | 460.5 | 473 | 485.5 | 498 | 510.5 |

## Direct Mounting Type (-E) (SQ2000 C Kit Only)

Manifold is mounted by using mounting holes of both sides of the manifold.
DIN rail is not sticking out of the edge of end plate.
Furthermore, the reinforcing part that comes to the bottom of the DIN rail is attached to the end plate assembly.


## SQ1000/2000 Series

## Manifold Option for SQ1000/2000

## Negative Common Specifications

The following valve part numbers are for negative common specifications. Manifold part numbers are the same as standard.

- How to order negative common valves (Example)

SQ1140 N -5L1-C6

- Negative common specifications


## Inch-size One-touch Fittings

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

## - How to order valves (Example)

| SQ1140-5L1- $\square$ N7 |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Port location |  | - Cylinder port |  |  |  |  |  |
| Nil | Side ported | Symbol |  | N1 | N3 | N7 | N9 |
| L | Top ported | Applicable tubing O.D. (Inch) |  | ø1/8" | ø5/32" | ø1/4" | ø5/16" |
|  |  | 4(A), 2(B) port | SQ1000 | $\bigcirc$ | - | $\bigcirc$ | - |
|  |  |  | SQ2000 | - | $\bigcirc$ | - | $\bigcirc$ |

- How to order manifold (Example)

Add "00T" at the end of the part number.
SS5Q14-08 FDO-DN-00T
$1(\mathrm{P}), 3(\mathrm{R})$ port in inch size
$\{$ SQ1000: ø5/16" (N9)
\{SQ2000: ø3/8" (N11)

## How to Increase Manifold Stations for SQ1000/2000

## 1. How to Increase Manifold Stations

## What to order

- Valves with manifold block (refer to pages 829 and 843 ) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.

Manifold Block Part No.


How to Increase Manifold Stations for SQ1000/2000

For F kit, P kit, J kit
What to order: Lead wire assembly


## SQ2000

D-sub connector kit (F kit)

- For single wiring SSQ1000-40A-F-250

- For double wiring SSQ1000-41A-F-350


| Stations | Symbol (L dimension) | Stations | Symbol (L dimension) |  |  |
| :--- | :---: | :--- | :---: | :---: | :---: |
| Station 2 | $\mathbf{1 9 0}$ | Station 14 | $\mathbf{4 3 0}$ |  |  |
| Station 3 | $\mathbf{2 1 0}$ | Station 15 | $\mathbf{4 5 0}$ |  |  |
| Station 4 | $\mathbf{2 3 0}$ | Station 16 | $\mathbf{4 7 0}$ |  |  |
| Station 5 | $\mathbf{2 5 0}$ | Station 17 | $\mathbf{4 9 0}$ |  |  |
| Station 6 | $\mathbf{2 7 0}$ | Station 18 | $\mathbf{5 1 0}$ |  |  |
| Station 7 | $\mathbf{2 9 0}$ | Station 19 | $\mathbf{5 3 0}$ |  |  |
| Station 8 | $\mathbf{3 1 0}$ | Station 20 | $\mathbf{5 5 0}$ |  |  |
| Station 9 | $\mathbf{3 3 0}$ | Station 21 | $\mathbf{5 7 0}$ |  |  |
| Station 10 | $\mathbf{3 5 0}$ | Station 22 | $\mathbf{5 9 0}$ |  |  |
| Station 11 | $\mathbf{3 7 0}$ | Station 23 | $\mathbf{6 1 0}$ |  |  |
| Station 12 | $\mathbf{3 9 0}$ | Station 24 | $\mathbf{6 3 0}$ |  |  |
| Station 13 | $\mathbf{4 1 0}$ |  |  |  |  |

Flat ribbon cable kit ( P kit), PC wiring system compatible ( J kit)

- For single wiring SSQ1000-40A-P-250

- For double wiring SSQ1000-41A-P-350


| Stations | Symbol (L dimension) | Stations | Symbol (L dimension) |  |
| :--- | :---: | :---: | :---: | :---: |
| Station 2 | $\mathbf{1 9 0}$ | Station 14 | $\mathbf{4 3 0}$ |  |
| Station 3 | $\mathbf{2 1 0}$ | Station 15 | $\mathbf{4 5 0}$ |  |
| Station 4 | $\mathbf{2 3 0}$ | Station 16 | $\mathbf{4 7 0}$ |  |
| Station 5 | $\mathbf{2 5 0}$ | Station 17 | $\mathbf{4 9 0}$ |  |
| Station 6 | $\mathbf{2 7 0}$ | Station 18 | $\mathbf{5 1 0}$ |  |
| Station 7 | $\mathbf{2 9 0}$ | Station 19 | $\mathbf{5 3 0}$ |  |
| Station 8 | $\mathbf{3 1 0}$ | Station 20 | $\mathbf{5 5 0}$ |  |
| Station 9 | $\mathbf{3 3 0}$ | Station 21 | $\mathbf{5 7 0}$ |  |
| Station 10 | $\mathbf{3 5 0}$ | Station 22 | $\mathbf{5 9 0}$ |  |
| Station 11 | $\mathbf{3 7 0}$ | Station 23 | $\mathbf{6 1 0}$ |  |
| Station 12 | $\mathbf{3 9 0}$ | Station 24 | $\mathbf{6 3 0}$ |  |
| Station 13 | $\mathbf{4 1 0}$ |  |  |  |

## SQ1000/2000 Series

## How to Increase Manifold Stations for SQ1000/2000

## Steps for adding stations

(1) Loosen the clamp screw on the $U$ side end plate and open the manifold.
(2) Mount the manifold block or valve with manifold block to be added.
(3) Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw.
(Proper tightening torque: 0.8 to $1.0 \mathrm{~N} \cdot \mathrm{~m}$ )
(4) In the case of $F$ kit, $P$ kit or $J$ kit, remove the connector housing from the DIN rail and connect the wiring.


## 2. Connection Method

(1) Connecting common wire

Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting, lightly pull on the wire to confirm that the socket is locked.

## (2) Pulling out connector

Pull out the connector to connect the lead wires for SOL. A and SOL. B. Insert a flat head screwdriver into the slot of the housing cover and remove it.
Remove the manual lever and pull out the connector.


## Plug Lead Unit SQ1000/2000 Series

(3) Connector connection/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

Ⓒaution 1. After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.
2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

Wiring (F Kit: D-sub Connector Kit)
Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 1 of the D-sub connector, and for station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows.


* The drawing above shows connections based on the
manifold specifications' example in the table to the left.


VQ7

## Wiring (P Kit: Flat Ribbon Cable Kit)

Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 1 B of the flat ribbon cable connector, and for station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows.


* The drawing above shows connections for type 26P
flat ribbon cable connector based on the manifold specifications' example in the table to the left. For type 20P, the connection will be the same as above except that COM changes to 10A and 10B.


## SQ1000/2000 Series

How to Increase Manifold Stations for SQ1000/2000

## Wiring (J Kit: Flat Ribbon Cable, PC Wiring System Compatible)

Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 10A of the flat ribbon cable
connector, and for station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows.
Terminal no.

## SQ1000 Series

Construction: SQ1000 Series Plug Lead Type Main Parts and Pilot Valve Assembly

Metal seal type
Single: SQ1140


Double: SQ1240D


3 position: SQ14 ${ }_{5}^{3} 40$



Component Parts

| No. | Description | Material |
| :---: | :--- | :---: |
| $\mathbf{1}$ | Body | Zinc die-casted |
| 2 | Spool/Sleeve | Stainless steel (Metal seal) |
|  | Spool | Aluminum (Rubber seal) |
| 3 | Piston | Resin |
| 4 | Pilot valve assembly (Refer to the below.) | - |

## Pilot valve assembly

V112 $\square$ - $\square_{\text {Coil voltage }}$

-Function

| Symbol | Specifications | DC |
| :---: | :---: | :---: |
| Nil | Standard <br> type <br> type | $(0.4 \mathrm{~W})$ |
| B | Quick <br> response type | $(0.95 \mathrm{~W})$ |
| K | High pressure thpe <br> $(1.0 ~ M P a) ~$ | $(0.95 \mathrm{~W})$ |

## Rubber seal type

Single: SQ1141


$$
\begin{aligned}
& \text { SQ1141 }
\end{aligned}
$$

Double: SQ1241D


3 position: SQ14 ${ }_{5}^{3} 41$


| SQ1341 | SQ1441 | SQ1541 |
| :---: | :---: | :---: |
|  |  | M |
| $\text { (R1) } 513 \text { (R2) }$ <br> (P) |  | $\text { (R1) } 5113 \text { (R2) }$ (P) |

Dual 3 port valve: SQ1 ${ }_{C}^{\mathrm{A}} 41$


Construction: SQ2000 Series Plug Lead Type Main Parts and Pilot Valve Assembly

Metal seal type
Single: SQ2140


| SQ2140 |
| :---: |
| (A) 42 (B) |
|  |
| ${ }^{(R 1) 513(R 2)}$ |

Double: SQ2240D


3 position: SQ24 ${ }_{5}^{3} 40$



## Component Parts

| No. | Description | Material |
| :---: | :--- | :---: |
| $\mathbf{1}$ | Body | Aluminum die-casted |
| 2 | Spool/Sleeve | Stainless steel (Metal seal) |
|  | Spool | Aluminum (Rubber seal) |
| $\mathbf{3}$ | Piston | Resin |
| $\mathbf{4}$ | Pilot valve assembly (Refer to the below.) | - |

## Pilot valve assembly

V112


Note) Common to single solenoid and double solenoid

## Rubber seal type

Single: SQ2141


Double: SQ2241D


| SQ2341 | SQ2441 | SQ2541 |
| :---: | :---: | :---: |
| (A) 42 (B) | (A) $4 \quad 2$ (B) | (A) 42 (B) |
| - M ${ }_{\text {M }}$ |  | - M M ${ }_{\text {M }}$ |
| $\text { (R1) } 513 \text { (R2) }$ | $\mathbf{R R}^{(\mathrm{R}) 51 \mathrm{P}_{(\mathrm{P})}(\mathrm{R} 2)}$ | (R1) $5{ }_{(P)}^{13(\mathrm{R} 2)}$ |

Dual 3 port valve: SQ2 ${ }_{\mathrm{C}}^{\mathrm{A}} 41$


## SQ1000 Series

Manifold Exploded View: SQ1000 (Plug Lead Type Manifold) SS5Q14


## Manifold Spare Parts

Refer to pages 869 to 872 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.
< (1) D-sub connector housing assembly>
 PL26

<3) Lead wire assembly>
(For station ${ }^{(1515}$ SSQ1000-4 1 B-F - 155
Wiringe

| $\mathbf{0}$ | For single (2-wire) |
| :---: | :---: |
| $\mathbf{1}$ | For double (3-wire) |



| Stations | ( dimension | Stations | ( Jimension | Stations | ( dimension | Stations | $\underbrace{\text { min }}_{\substack{\text { Ldimension } \\(m m)}}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Station 2 | 165 | Station 8 | 245 | Station 14 | 320 | Station 20 | 400 |
| Station 3 | 175 | Station9 | 260 | Station 15 | 335 | Station 21 | 405 |
| Station 4 | 190 | Station 10 | 280 | Station 16 | 350 | Station 22 | 420 |
| Station5 | 205 | Station 11 | 290 | Station 17 | 365 | Station 23 | 435 |
| Station 6 | 215 | Station 12 | 300 | Station 18 | 375 | Station 24 | 450 |
| Station 7 | 230 | Station 13 | 310 | Station 19 | 385 |  |  |

(For P, J kit)
For station 1 SSQ1000-4 1 B-P-150
Wiring

| $\mathbf{0}$ | For single (2-wire) |
| :--- | :--- |
| $\mathbf{1}$ | For double (3-wire) |

Forstaion 21024SSQ1000-4 1 A-P-200


Lead wire length e-

| Stations | ${ }_{\text {Limmenion }}^{\substack{\text { (mm) }}}$ | Stations | ${ }_{\text {Limension }}^{\text {Lmm }}$ | Stations | ${ }_{\substack{\text { Laimension } \\ \text { (mm) }}}^{\text {a }}$ | Stations | (dimension |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Station 2 | 160 | Station 8 | 240 | Station 14 | 315 | Station 20 | 395 |
| Station 3 | 170 | Station 9 | 255 | Station 15 | 330 | Station 21 | 400 |
| Station 4 | 185 | Station 10 | 275 | Station 16 | 345 | Station 22 | 415 |
| Station 5 | 200 | Station 11 | 285 | Station 17 | 360 | Station 23 | 430 |
| Station 6 | 210 | Station 12 | 295 | Station 18 | 370 | Station 24 | 445 |
| Station 7 | 225 | Station 13 | 305 | Station 19 | 380 |  |  |


<4) D side end plate assembly>
SSQ1000-3A-4
<5) $U$ side end plate assembly>
SSQ1000-2A-4
<6) SUP/EXH block assembly>

<7) Manifold block assembly>


Note) Part number for a 10 piece set of elements. Refer to page 881 for replacement procedures.

## <9) Port plug>

VVQZ2000-CP
<(10) Fitting assembly>
(For P, R port)
VVQ1000-51A-C8
Port size e-

| C6 | One-touch fitting for $\varnothing 6$ |
| :--- | :--- |
| C8 | One-touch fitting for $\varnothing 8$ |

N7 | One-touch fitting for $\varnothing 1 / 4^{\prime \prime}$ |  |
| :--- | :--- |
| N9 | One-touch fitting for $\varnothing 5 / 16^{\prime \prime}$ |

N9 One-touch fitting for $\varnothing 5 / 16^{\prime \prime}$
Note) Purchasing order is available in units of 10 pieces.
<(11) Fitting assembly>
(For cylinder port)
VVQ1000-50A-C6
Port size

| C3 | One-touch fitting for $\varnothing 3.2$ |
| :--- | :--- |
| C4 | One-touch fitting for $\varnothing 4$ |
| C6 | One-touch fitting for $\varnothing 6$ |
| M5 | M5 thread |
| N1 | One-touch fitting for $\varnothing 1 / 8^{\prime \prime}$ |
| N3 | One-touch fitting for $\varnothing 5 / 32^{\prime \prime}$ |
| N7 | One-touch fitting for $\varnothing 1 / 4^{\prime \prime}$ |

Note) Purchasing order is available in units of 10 pieces.
<(12) Gasket and screw assembly> SQ1000-GS
Note) Part number for 10 pieces each of gaskets and screws.

## SQ2000 Series

Manifold Exploded View: SQ2000 (Plug Lead Type Manifold) SS5Q24


## Manifold Spare Parts

Refer to pages 869 to 872 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.
<(1) D-sub connector housing assembly>

<2) Flat ribbon cable connector housing assembly>
PL26

<3) Lead wire assembly>
(For F kit)
For station 1 WSQ1000-4 1 B-F-170


| Stations |  | Stations | ${ }_{\substack{\text { Ldimension } \\(m m)}}$ | Stations | ${ }_{\substack{\text { Ldimension } \\(m)}}^{\text {mal }}$ | Stations | ${ }_{\substack{\text { Ldimension } \\(m m)}}^{\text {mat }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Station 2 | 190 | Station 8 | 310 | Station 14 | 430 | Station 20 | 550 |
| Station 3 | 210 | Stationg | 330 | Station 15 | 450 | Station 21 | 570 |
| Station 4 | 230 | Station 10 | 350 | Station 16 | 470 | Station 22 | 590 |
| Station 5 | 250 | Station 11 | 370 | Station 17 | 490 | Station 23 | 610 |
| Station 6 | 270 | Station 12 | 390 | Station 18 | 510 | Station 24 | 630 |
| Station 7 | 290 | Station 13 | 410 | Station 19 | 530 |  |  |

(For P, J kit)
For station 1 SSQ1000-4 1 B-P-170


Forstioion 2024 SSQ1000-4 $\mathbf{1}$ A-P-310

$$
\begin{aligned}
& \text { Wiring } \\
& \begin{array}{|c|c|}
\hline \mathbf{0} & \text { For single (2-wire) } \\
\hline \mathbf{1} & \text { For double (3-wire) } \\
\hline
\end{array}
\end{aligned}
$$

Lead wire length -

| Stations | (mimen | Stations | (mm) | Stations |  | Stations | (dimension |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Station2 | 190 | Station 8 | 310 | Station 14 | 430 | Station 20 | 550 |
| Station 3 | 210 | Stationg | 330 | Station 15 | 450 | Station 21 | 570 |
| Station 4 | 230 | Station 10 | 350 | Station 16 | 470 | Station 22 | 590 |
| Station 5 | 250 | Station 11 | 370 | Station 17 | 490 | Station 23 | 610 |
| Station 6 | 270 | Station 12 | 390 | Station 18 | 510 | Station 24 | 630 |
| Station 7 | 290 | Station 13 | 410 | Station 19 | 530 |  |  |

(For C kit)

<4) D side end plate assembly>


SSQ2000 - SE
Note) Part number for a 10 piece set of elements. Refer to page 881 for replacement procedure.
<9) Port plug>

## VVQZ3000-CP

<(10) Fitting assembly>
(For P, R port)

<(11) Fitting assembly>
(For cylinder port)
VVQ1000-51A-C8
${ }^{-}$Port size

| C4 | One-touch fitting for $\varnothing 4$ |
| :--- | :--- |
| C6 | One-touch fitting for $\varnothing 6$ |
| C8 | One-touch fitting for $\varnothing 8$ |
| N3 | One-touch fitting for $\varnothing 5 / 32$ " |
| N7 | One-touch fitting for $\varnothing 1 / 4^{\prime \prime}$ |
| N9 | One-touch fitting for $\varnothing 5 / 16^{\prime \prime}$ |

<(12) Gasket and screw assembly>
SQ2000-GS
Note) Part number for 10 pieces each of gaskets and screws.

# SQ1000/2000 Series Specific Product Precautions 1 

$\triangle$

## Be sure to read this before handling the products. <br> Refer to back page 50 for Safety Instructions and pages 3 to 9 for $3 / 4 / 5$ Port Solenoid Valve Precautions.

## Manual Override <br> . Warning

Use to switch the main valve.

## Push Type (Tool Required)

Push down on the manual override button with a small screwdriver until it stops.


## Locking Type (Tool Required)

Push down completely on the manual override button with a small screwdriver. While down, turn clockwise $90^{\circ}$ to lock it. Turn it counterclockwise to release it.


Slide Locking Type (Manual Type)
(SQ2000 only)
The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of $\varnothing 2$ or less.


## Light/Surge Voltage Suppressor

$\triangle$ Caution
Indicator lights are all positioned on one side for both single solenoid and double solenoid types.
For double, 3 position, and 4 position dual 3 port types, 2 colors are used to indicate the energization of $A$ side or $B$ side.


- Single Solenoid Type (SQ1000/2000)

|  | Positive common spec. | Negative common spec. |
| :---: | :---: | :---: |
| Standard, <br> High pressure type |  |  |
| Quick response type |  | $\begin{aligned} & \text { SOL, } A_{0} \\ & \left.\begin{array}{l} (+) \text { Varistor" } \\ - \text { COM } 0-14 \end{array}\right\} \text { Coil } \end{aligned}$ |

Note) With quick response type, approximately -40 V of coil surge voltage is generated when the valve is switched OFF.

- Double Type (SQ1000/2000)
- 3 Position Type (SQ1000/2000)
- 4 Position Dual 3 Port Type (SQ1000/2000)

Positive common spec.

## Standard,

 High pressure type
-)
Quick
response type


Negative common spec.

(+)

(+)
Note) With quick response type, approximately -40 V of coil surge voltage is generated when the valve is switched OFF.

## Continuous Duty

## $\triangle$ Caution

If a valve is energized continuously for a long period of time, the rise in temperature due to heat-up of the coil assembly may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. When the valve is continuously energized, use the standard type $(0.4 \mathrm{~W})$ at ambient temperature of $40^{\circ} \mathrm{C}$ or less with proper heat radiation. In particular, if three or more adjacent stations on the manifold are energized simultaneously for extended periods of time or if the valves on A side and B side of the dual 3 port valve are energized simultaneously for a long period of time, take special care as the temperature rise will be greater.

# SQ1000/2000 Series Specific Product Precautions 2 

$\triangle$

## Be sure to read this before handling the products. <br> Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

## Mounting and Removal of Valves <br> $\triangle$ Caution

## Mounting

- Insert the hook of the valve into the bracket on the manifold block, then push the valve down into place and tighten the mounting screw.
- Tighten the screw with the appropriate tightening torque shown below.

| SQ1000 | 0.17 to $0.23 \mathrm{~N} \cdot \mathrm{~m}$ |
| :---: | :---: |
| SQ2000 | 0.25 to $0.35 \mathrm{~N} \cdot \mathrm{~m}$ |

- When pushing the valve down, press it on the area near the manual override. Be careful not to push the solenoid cover.



## Removing

- Loosen the valve mounting screw, lift the valve from the solenoid cover side and remove it by sliding it in the direction of arrow (3).

If it is difficult to loosen the screw, loosen it while pressing the valve gently on the area near the manual override.

## Mounting and Removal of Manifold with DIN Rail

## $\triangle$ Caution

## Removing Manifold from DIN Rail

(1) Loosen the end plate clamping screws on both sides until they turn freely. (The screws do not come out.)
(2) Remove the manifold from the DIN rail by lifting it from the solenoid cover side.


When a manifold contains a large number of stations and it is difficult to remove all at once, separate the manifold into several sections before removing it.

## Mounting Manifold on DIN Rail

The procedure is the reverse of that above. After tightening the clamping screw on one side, push on the opposite end plate so that there are no gaps between the manifold blocks and then tighten the other clamping screw.


[^3]
## Replacement of Cylinder Port Fittings

$\triangle$ Caution
The cylinder port fittings are a cassette for easy replacement. Fittings are secured with a clip that is inserted from the top side of the valve. Remove the clip with a flat head screwdriver, etc., to replace the fittings.
To mount a fitting, insert the fitting assembly until it stops and reinsert the clip to its designated position.

| Applicable tubing O.D. <br> $(\mathrm{mm})$ | Fitting assembly part no. |  |
| :---: | :---: | :---: |
|  | SQ1000 | SQ2000 |
| $\mathbf{3 . 2}$ | VVQ1000-50A-C3 | - |
| $\mathbf{4}$ | VVQ1000-50A-C4 | VVQ1000-51A-C4 |
| $\mathbf{6}$ | VVQ1000-50A-C6 | VVQ1000-51A-C6 |
| $\mathbf{8}$ | - | VVQ1000-51A-C8 |

* Part numbers above are for one fitting; however, order them in 10 piece units.


## $\triangle$ Caution

Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.


## Built-in Silencer Replacement Element

## $\triangle$ Caution

A filter element is built into the manifold base end plate. When the element becomes dirty and clogged, this will cause trouble such as a drop in the cylinder speed, etc. Therefore, replace the element regularly.

## Element part no.

| Type | Element part no. |  |
| :---: | :---: | :---: |
|  | SQ1000 | SQ2000 |
| Built-in silencer <br> direct exhaust (-S) | SSQ1000-SE | SSQ2000-SE |

* Part numbers above are for a set of ten elements.

To replace an element, Tightening torque 0.5 to $0.7 \mathrm{~N} \cdot \mathrm{~m}$ remove the cover on the top side of the end plate and remove the old element with a flat head screwdriver, etc.


## How to Calculate the Flow Rate

For obtaining the flow rate, refer to front matter.


[^0]:    Refer to Best Pneumatics No. 1-1 and the Operation Manual for the details of EX140 Integrated-type (For Output) Serial Transmission System.

[^1]:    Note) Maximum stations .... SQ1000: 24 stations
    SQ2000: 16 stations

[^2]:    Note 1) Separately order the 20P type cable assembly for the $P$ kit.
    Note 2) Specify the number of the solenoid so that the maximum station number is not exceeded.(The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

    * Refer to page 877 for manifold spare parts.

[^3]:    Confirm that the DIN rail clasps are securely hooked into the DIN rail.

