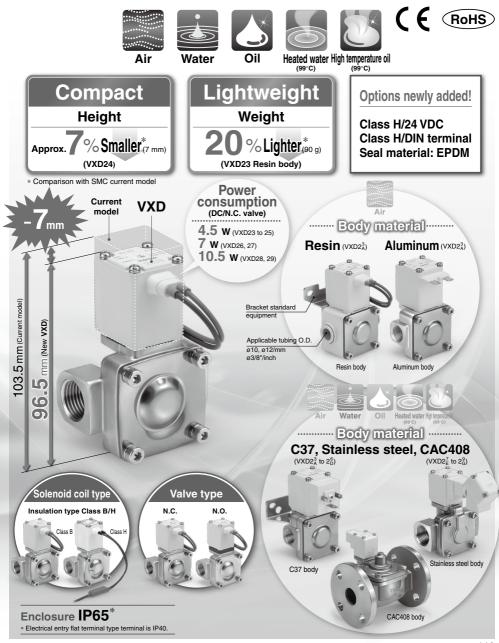
# **Pilot Operated 2 Port Solenoid Valve**

# **VXD** Series



VX2 VXK

VXD

VXZ

VXS

**VXB** 

VXE

VXP

**VXR** 

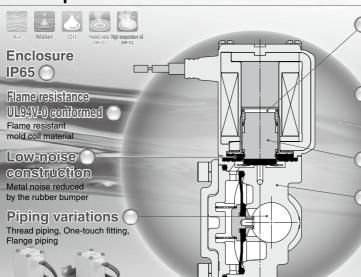
VXH

VXF

VX3 VXA

# **Pilot Operated 2 Port Solenoid Valve**





Clearance

By providing a bumper and clearance, we reduced the collision sound of the core when ON (when the valve is open). Because of the clearance, when using highly viscous fluids such as oil, the armature does not get stuck and the responsiveness when OFF (when the valve is closed) is improved.

Power consumption

4.5 w (VXD23 to 25)

W (VXD26 to 27)

10.5 w (VXD28 to 29) Improved armature durability

**Body material** 

Air

Aluminum (VXD23) Resin (VXD23)

C37, Stainless steel (VXD2<sup>4</sup><sub>B</sub> to 2<sup>6</sup><sub>D</sub>)

CAC408 (VXD2F to 29)

Water/Oil/Heated water/ High temperature oil

C37. Stainless steel (VXD23 to 25)

### Built-in full-wave rectifier type (AC specification: Insulation type Class B/H)

- Improved durability Service life is extended by the special construction. (compared with current shading coil)
- Reduced buzz noise Rectified to DC by the full-wave rectifier, resulting in a buzz noise reduction.
- Reduced apparent power (Class B, N.C. valve)

10 VA  $\rightarrow$  **7** VA (VXD23 to 25) 20 VA  $\rightarrow$  **9.5** VA (VXD26 to 27)

32 VA  $\rightarrow$  12 VA (VXD28 to 29)

- Improved OFF response Specially constructed to improve the OFF response when operated with a higher viscosity fluid such as oil.
- Low-noise construction Specially constructed to reduce the metal noise during operation.



		0.161	Dodo	Port size										
Model	Size	Orifice diameter	Body	Thread			Flange			One-touch fitting				
		diameter	material	1/4	3/8	1/2	3/4	1	32A	40A	50A	ø <b>10</b>	ø <b>3/8</b> "	ø12
			Aluminum		0	0	_	_	_	_	_	_	_	_
VXD2 <sup>3</sup>	8A 10A	10 mmø	Resin	_	_	_	_	_	_	_	_			
VADZ <sub>A</sub>	15A	10 1111110	C37		0	0	_	_	I		_	_	_	_
			Stainless steel				_	_	_	_	_	_	_	_
VXD2 <sub>B</sub> <sup>4</sup>	10A	15 mmø	C37	_			_	_	-	_	_	_	_	_
V X D Z B	15A	13 1111110	Stainless steel	_	0		_	_	-	_	_	_	_	_
VXD25	20A	20 mmø	C37	_	_	_		_	-	_	_	_	_	_
VAD2c	ZUA	20 1111110	Stainless steel	_	_	_		_	-	_	_	_	_	_
VXD26	25A	25 mmø	C37	_	_	_	_		_	_	_	_	_	_
VAD2D	ZSA	23 1111110	Stainless steel	_	_	_	_	0	_	_	_	_	_	_
VXD2 <sup>7</sup>	32A	35 mmø		_	_	_	_	_	•	_	_	_	_	_
VXD2 <sub>F</sub>	40A	40 mmø	CAC408	_	_	_	_	_	_	0	_	_	_	_
VXD2 <sup>9</sup> <sub>G</sub>	50A	50 mmø			_	_	_	_	_	_	0	_	_	_

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VX2
VXK
VXD
VXZ
VXS
VXB
VXE
VXP
VXR
VXH
VXXA

# VXD Series Common Specifications

#### **Standard Specifications**

	Valve construction	1	Pilot operated 2 port diaphragm type				
Valve specifications	Withstand pressur	е	2.0 MPa (Resin body type 1.5 MPa)				
	Body material		Aluminum, Resin, C37 (Brass), Stainless steel, CAC408 (Bronze casting)				
	Seal material		NBR, FKM, EPDM Note 3)				
	Enclosure		Dust-tight, Water-jet-proof type (IP65) Note 4)				
	Environment		Location without corrosive or explosive gases				
	AC AC		100 VAC, 200 VAC, 110 VAC, 230 VAC, (220 VAC, 240 VAC, 48 VAC, 24 VAC) Note 2				
	Rated voltage	DC	24 VDC, (12 VDC) Note 2)				
Coil	Allowable voltage	fluctuation	±10% of rated voltage				
specifications	Allowable leakage	AC	5% or less of rated voltage				
	voltage	DC	2% or less of rated voltage				
	Coil insulation typ	е	Class B, Class H				

Note 1) Electrical entry flat terminal type terminal is IP40.

Note 2) Voltage in ( ) indicates special voltage. (Refer to page 133.)

Note 3) For seal material/EPDM, refer to page 134.

Note 4) For enclosure, refer to "Glossary of Terms" on page 156. When using the product in a place which requires water resistance, please contact SMC.

⚠ Be sure to read "Specific Product Precautions" before handling.

#### Solenoid Coil Specifications

# Normally Closed (N.C.) DC Specification

#### Class B

Model	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)							
VXD23 to 25	4.5	50							
VXD26, 27	7	55							
VXD28, 29	10.5	65							

#### Class H

Model	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)
VXD23 to 25	9	100
VXD26, 27	12	100
VXD28, 29	15	100

# Normally Open (N.O.) DC Specification

#### Class B

<u> </u>		
Model	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)
VXD2A to 2C	7.5	60
VXD2D, 2E	8.5	70
VXD2F, 2G	12.5	70

#### Class H

Model	Power consumption (W) Note 1)	Temperature rise (°C) Note 2)
VXD2A to 2C	9	100
VXD2D, 2E	12	100
VXD2F, 2G	15	100

Note 1) Power consumption: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%)

Note 2) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

# AC Specification (Built-in Full-wave Rectifier Type) Class B

Model	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)
VXD23 to 25	7	60
VXD26, 27	9.5	70
VXD28, 29	12	70

#### Class H

Model	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)		
VXD23 to 25	9	100		
VXD26, 27	12	100		
VXD28, 29	15	100		

# AC Specification (Built-in Full-wave Rectifier Type) Class B

Model	Apparent power (VA)	Temperature rise (°C)		
VXD2A to 2C	9	60		
VXD2D, 2E	10	70		
VXD2F, 2G	14	70		

#### Class H

Model	Apparent power (VA) Note 1) 2)	Temperature rise (°C) Note 3)		
VXD2A to 2C	9	100		
VXD2D, 2E	12	100		
VXD2F, 2G	15	100		

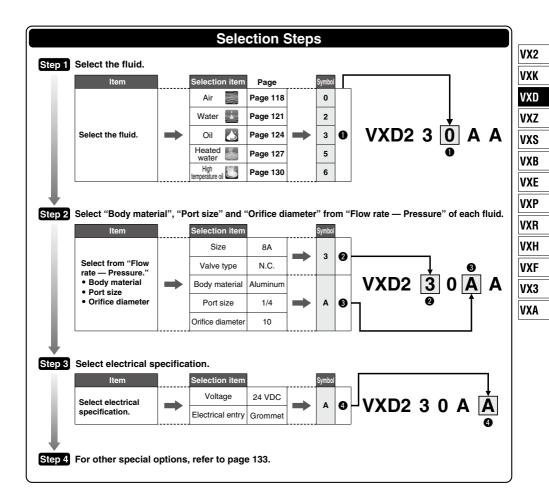
Note 1) Apparent power: The value at ambient temperature of 20°C and when the rated voltage is applied. (Variation: ±10%)

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 20°C and when the rated voltage is applied. The value depends on the ambient environment.

This is for reference.

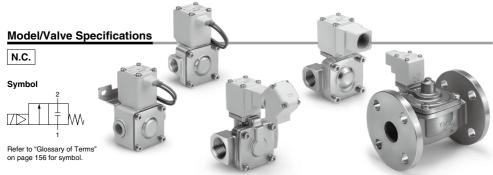
# VXD Series Selection Steps



**SMC** 

# **VXD** Series





Normally Closed (N.C.)

Body	Port size	Orifice diameter	Model	Min. operating pressure	Max. operating pres	sure differential <sup>Note 3)</sup>					Max. system	Weight Note 2)
material	FUIT SIZE	(mmø)	Model	differential Note 1, 3) (MPa)	AC	DC	С	b	Cv	Effective area (mm2)	pressure Note 3) (MPa)	(g)
	1/4 (8A)						8.5		2.0		370	
Aluminum	3/8 (10A)						9.2	0.35	2.4			370
	1/2 (15A)	10	VXD230		0.9	0.7	9.2		2.4			370
	ø10	10	V AD 230		0.9	0.7	5.6	0.33	1.3	_	1.5	330
Resin	ø3/8"			0.02			4.8	0.33	0.9			330
	ø12			0.02			7.2	0.33	1.5			330
	3/8 (10A)	15	45 V/VD040	VXD240				18.0 0.35	5.0			720
Stainless	1/2 (15A)	15	V A D 240				20.0	0.33	5.5			720
steel, C37	3/4 (20A)	20	VXD250				38.0	0.30	9.5			840
	1 (25A)	25	VXD260		1.0	1.0	·			225	1360	
	32A Flange	35	VXD270							415		5400
CAC408	40A Flange	40	VXD280	0.03				_		560		6800
	50A Flange	50	VXD290							880		8400

Note 1) Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10°C or less

#### Valve Leakage Rate

	internal Leakage									
		Leakage rate (Air) Note	1)							
	Seal material	VXD23 to 26	VXD27 to 29							
		(8A to 25A)	(32A to 50A)							
		15 cm <sup>3</sup> /min or less (Aluminum body type)								
	NBR (FKM) Note 2)	15 cm <sup>3</sup> /min or less (Resin body type)	10 cm <sup>3</sup> /min or less							
		2 cm3/min or less (Metal body type)								

#### **External Leakage**

		Leakage rate (Air) Note	a 1)		
	Seal material	VXD23 to 26	VXD27 to 29		
		(8A to 25A)	(32A to 50A)		
	NBR (FKM) Note 2)	15 cm <sup>3</sup> /min or less (Aluminum body type)			
		15 cm <sup>3</sup> /min or less (Resin body type)	1 cm <sup>3</sup> /min or less		
		1 cm <sup>3</sup> /min or less (Metal body type)			

Note 1) Leakage is the value at ambient temperature 20°C.

Note 2) For seal material/FKM, refer to "Other options" on page 133 for the

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.





VX2 VXK

VXD

VXZ VXS **VXB** 

VXE

VXP VXR VXH VXF VX3 VXA



Normally Open (N.O.)

Normany Open (N.O.)												
Body	Port size	Orifice diameter	Model		Max. operating pressure differential Note 3		Flow rate character				Max. system	Weight Note 2)
material	1 011 3126	(mmø)	Wiodei	differential Note 1, 3) (MPa)	AC	DC	С	b	Cv	Effective area (mm2)	pressure Note 3) (MPa)	(g)
	1/4 (8A)						8.5		2.0			390
Aluminum	3/8 (10A)						9.2	0.35	2.4			390
	1/2 (15A)	10	VXD2A0		0.6	0.4	9.2		2.4			390
Resin	ø10	10	VADZAU	0.6	0.0	0.4	5.6	0.33 0.	1.3	_		350
	ø3/8"						4.8		0.9			350
	ø12						7.2		1.5			350
	3/8 (10A)	15 VXD2B0				18.0	0.35 5.0		1.5	740		
Stainless	1/2 (15A)	15	VAD2BU				20.0	0.35	5.5	1		740
steel, C37	3/4 (20A)	20	VXD2C0				38.0	0.30	9.5			860
	1 (25A)	25	VXD2D0		0.7	0.7		•		225		1390
	32A Flange	35	VXD2E0							415	1 [	5430
CAC408	40A Flange	40	VXD2F0	0.03				_		560	1 [	6840
	50A Flange	50	VXD2G0						880		8440	

Note 1) Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10°C or less

#### Valve Leakage Rate

Internal Leakage								
	Leakage rate (Air) Note 1)							
Seal material	VXD2A to 2D	VXD2E to 2G						
	(8A to 25A)	(32A to 50A)						
	15 cm <sup>3</sup> /min or less (Aluminum body type)							
NBR (FKM) Note 2)	15 cm <sup>3</sup> /min or less (Resin body type)	10 cm <sup>3</sup> /min or less						
	2 cm <sup>3</sup> /min or less (Metal body type)							

#### **External Leakage**

	Leakage rate (Air) Note	1)	
Seal material	VXD2A to 2D	VXD2E to 2G	
	(8A to 25A)	(32A to 50A)	
	15 cm <sup>3</sup> /min or less (Aluminum body type)		
NBR (FKM) Note 2)	15 cm <sup>3</sup> /min or less (Resin body type)	1 cm <sup>3</sup> /min or less	
	1 cm <sup>3</sup> /min or less (Metal body type)		

Note 1) Leakage is the value at ambient temperature 20°C.

Note 2) For seal material/FKM, refer to "Other options" on page 133 for the selection.



#### **How to Order**





# VXD2 3 0 A A

Fluid

Common Specific	cations
Seal material	NBR
Coil insulation type	Class B
Thread type	Rc*

\* When the body is resin, one-touch fittings are supplied. For body size 32A or more, the ports will be the flange type.

♦ Voltage/Electrical entry

Symbol	Voltage	Electrical entry
A	24 VDC	Grommet
В	100 VAC	Grommet
C	110 VAC	/With surge \ voltage
D	200 VAC	\suppressor/
E	230 VAC	
F	24 VDC	
G	24 VDC	DIN terminal
Н	100 VAC	/With surge voltage
J	110 VAC	\suppressor/
K	200 VAC	
L	230 VAC	
М	24 VDC	Conduit terminal
N	100 VAC	/With surge \ voltage
Р	110 VAC	\suppressor/
Q	200 VAC	
R	230 VAC	
S	24 VDC	Conduit
Т	100 VAC	/With surge \ voltage
U	110 VAC	\suppressor/
٧	200 VAC	
w	230 VAC	SIL SIL
Υ	24 VDC	Flat terminal
Z		Other special options

# For other special options, refer to

page 133.							
	24 VAC						
	48 VAC						
Special voltage	220 VAC						
	240 VAC						
	12 VDC						
DIN terminal with lig	ht						
Conduit terminal with light							
Without DIN connector							
Low concentration ozone re	sistant (Seal material: FKM)						
Seal material: EPDN	1						
Oil-free							
G thread							
NPT thread							
With bracket	·						
Special electrical entry direction							

						<b>0</b> For A	ir	
Size	—Valve	type	<u></u>	Bod	y materia	al/Port size/Orifice d	iameter	
Symbol	Size	Valve type	Sy	mbol	Body material	Port size	Orifice diameter	
				Α		1/4		
3	8A	N.C.		В	Aluminum	3/8		
	10A			С		1/2	10	
	15A		_	D		ø10 One-touch fitting	, ,	
Α	134	N.O.		E	Resin	ø3/8" One-touch fitting		
				ø12 One-touch fitting				
				G		3/8		
4	10A 15A	N.C.		Н	C37	1/2	1 45	
В		N.O.		J	Stainless	3/8	15	
٥		IN.O.		K	steel	3/8 1/2	1	
5		N.C.		L	C37			
C	20A	N.O.		M	Stainless steel	3/4	20	
6		N.C.		N	C37			
D	25A	N.O.		Р	Stainless steel	1	25	
7	32A	N.C.		Q	CAC408	204 Flance	35	
E	32A	N.O.	L	u	CAC408	32A Flange	35	
8	40A	N.C.		R	CACADO	40A Flange	40	
F	40A	N.O.	L	n	R CAC408 40A Flange		40	
9	50A	N.C.		s	CAC408	FOA Flores	50	
G	SUA	N.O.		3	CAC408	50A Flange	50	

Dimensions → Page on and after 138 (Single Unit)

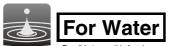


VX2 VXK

VXD

VXZ VXS **VXB** 

VXE



Possible to use this for air. Note that the maximum operating pressure differential and flow rate characteristics should be within the specifications for air.

#### Model/Valve Specifications

N.C.

#### Symbol



Refer to "Glossary of Terms' on page 156 for symbol.

Normally Closed (N.C.)

Normally Closed (N.C.)											VXP			
Body	Port size	Orifice diameter	Model	Min. operating pressure	Max. operating pres	sure differential Note 3)	Flow rate cl	haracteristics	Max. system	Weight Note 2)	VAF			
material	FUIT SIZE	(mmø)	iviouei	differential Note 1, 3) (MPa)	AC	DC	Kv	Conversion Cv	pressure Note 3) (MPa)	(g)	WD			
	1/4 (8A)						1.6	1.9		480	VXR			
	3/8 (10A)	10	VXD232		0.7	0.5	2.0	2.4		480				
Stainless steel, C37	1/2 (15A)						2.0	2.4		480	VXH			
	3/8 (10A)	15	VXD242	VD242 0.02			3.9	4.5		720				
	1/2 (15A)	15		V AD242	V AD242	V AD242	V ADZ4Z	V AD242				4.6	5.5	1.5
	3/4 (20A)	20	VXD252				8.2	9.5	1.5	840	.,,,,			
	1 (25A)	25	VXD262				1.0	1.0	11.0	13		1360	VX3	
	32A Flange	35	VXD272		1		19.6	23	1	5400	AVO			
CAC408	40A Flange	40	VXD282	0.03			26.4	31		6800	1/3/ 8			
	50A Flange	50	VXD292				42.8	49		8400	VXA			
Note 1) Re	awara that a	won if the pr	occura diffa	rential is above the mi	nimum oner	ting proceure	differential w	non the valve is	closed the pres	cure differential				

Note 1) Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)		
1 to 60 Note)	-20 to 60		

Note) No freezing

#### Valve Leakage Rate

#### Internal Leakage

Seal material	Leakage rate (Water) Note 1)			
Seai materiai	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)		
NBR (FKM) Note 2)	0.2 cm <sup>3</sup> /min or less	1 cm <sup>3</sup> /min or less		

#### External Leakage

Seal material	Leakage rate (Water) Note 1)			
Seai materiai	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)		
NBR (FKM) Note 2)	0.1 cm <sup>3</sup> /min or less	0.1 cm <sup>3</sup> /min or less		

Note 1) Leakage is the value at ambient temperature 20°C.

Note 2) For seal material/FKM, refer to "Other options" on page 133 for the selection.



#### Model/Valve Specifications

N.O.

#### Symbol



Refer to "Glossary of Terms" on page 156 for symbol





#### Normally Open (N.O.)

Body	Port size	Orifice diameter	Model		Max. operating pressure differential Note 3)		Flow rate characteristics		Max. system	Weight <sup>Note 2)</sup>			
material	1 011 3126	(mmø)	Wiodei	differential Note 1, 3) (MPa)	AC	DC	Kv	Conversion Cv	pressure Note 3) (MPa)	(g)			
	1/4 (8A)			0.02			1.6	1.9		500			
	3/8 (10A)	10	VXD2A2		0.3	2.0	2.4		500				
Stainless	1/2 (15A)						2.0	2.4	1.5	500			
steel, C37	3/8 (10A)	15	VXD2B2				3.9	4.5		740			
31001, 007	1/2 (15A)	15	VADZBZ				4.6	5.5		740			
	3/4 (20A)	20	VXD2C2				8.2	9.5		860			
	1 (25A)	25	VXD2D2					0.7	0.7 0.7	0.7	11.0	13	
	32A Flange	35	VXD2E2				19.6	23		5430			
CAC408	40A Flange	40	VXD2F2				26.4	31		6840			
	50A Flange	50	VXD2G2				42.8	49		8440			

Note 1) Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)		
1 to 60 Note)	-20 to 60		

Note) No freezing

#### Valve Leakage Rate

#### Internal Leakage

Seal material	Leakage rate	
Seai materiai	VXD2A to 2D (8A to 25A)	VXD2E to 2G (32A to 50A)
NBR (FKM) Note 2)	0.2 cm <sup>3</sup> /min or less	1 cm <sup>3</sup> /min or less

#### **External Leakage**

Seal material	Leakage rate (Water) Note 1)			
Seai materiai	VXD2A to 2D (8A to 25A)	VXD2E to 2G (32A to 50A)		
NBR (FKM) Note 2)	0.1 cm <sup>3</sup> /min or less	0.1 cm <sup>3</sup> /min or less		

Note 1) Leakage is the value at ambient temperature 20°C.

Note 2) For seal material/FKM, refer to "Other options" on page 133 for the selection

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.







VX2

VXK VXD VXZ VXS VXB VXE VXP VXR VXH VXF VX3 VXA

#### **How to Order**

		_		_
VXD2	3	2	$ \mathbf{A} $	A

Fluid

Common Specific	ation
Seal material	NBR
Coil insulation type	Class I
Thread type	Rc*

\* For body size 32A or more, the ports will be the flange type.

Symbol	Voltage	Electrical entry		
A	24 VDC	Grommet		
В	100 VAC	Grommet		
С	110 VAC	/With surge \ voltage		
D	200 VAC	\suppressor/		
E	230 VAC			
F	24 VDC			
G	24 VDC	DIN terminal		
Н	100 VAC	/With surge voltage		
J	110 VAC	\suppressor/		
K	200 VAC			
L	230 VAC			
М	24 VDC	Conduit terminal		
N	100 VAC	/With surge voltage		
Р	110 VAC	\suppressor/		
Q	200 VAC			
R	230 VAC			
S	24 VDC	Conduit		
Т	100 VAC	With surge voltage		
U	110 VAC	\suppressor/		
٧	200 VAC			
W	230 VAC			
Y	24 VDC	Flat terminal		
Z	Othe	er voltages and electrical option		

For other special options, refer to page 133.						
24 VAC						
48 VAC						
220 VAC						
240 VAC						
12 VDC						
ht						
Conduit terminal with light						
Without DIN connector						
Applicable to deionized water (Seal material: FKM)						
Seal material: EPDM						
NPT thread						
With bracket						
Special electrical entry direction						

2 For Water

Size	-Valve	type		Bod	y material	/Port size/Orif	ice diameter
Symbol	Size	Valve type		Symbol	Body material	Port size	Orifice diameter
				Α		1/4	
3	8A	N.C.		<b>B</b> C37	3/8		
	10A			С		1/2	10
	15A			D	a	1/4	] 10
Α	ISA	N.O.		Е	Stainless steel	3/8	
				F	0.001	1/2	
				G	_	3/8	
4	10A	N.C.	Н	C37	1/2		
	15A	15A		J	Stainless	3/8	15
В		N.O.		K	steel	1/2	
5		N.C.		L	C37		
C	20A	N.O.		м	Stainless steel	3/4	20
				IVI	Otali liess steel		
6	25A	N.C.		N	C37	1	25
D	20/1	N.O.		P	Stainless steel		25
7		N.C.					
E	32A	N.O.		Q	CAC408	32A Flange	35
8		N.C.				·	
F	40A	N.O.		R	CAC408	40A Flange	40
9		N.C.					
G	50A	N.O.		S	CAC408	50A Flange	50
-		1					

Dimensions → Page on and after 140 (Single Unit)



### VXD Series



\* Possible to use this for air and water.

Note that the maximum operating pressure differential and flow rate characteristics should be within the specifications of the fluid used

#### 

The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

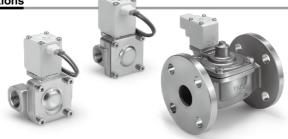
#### Model/Valve Specifications

N.C.

#### Symbol



Refer to "Glossary of Terms' on page 156 for symbol.



Normally Closed (N.C.)

	to the state of th									
Body	Port size	Orifice diameter		Min. operating pressure		sure differential Note 3)	Flow rate ch	aracteristics	Max. system	Weight Note 2)
material	1 OIT SIZE	(mmø)	Wodel	differential Note 1, 3) (MPa)	AC	DC	Kv	Conversion Cv	pressure Note 3) (MPa)	(g)
	1/4 (8A)						1.6	1.9		480
	3/8 (10A)	10	VXD233		0.5	0.4	2.0	2.4		480
Stainless	1/2 (15A)						2.0	2.4		480
steel, C37		15	VXD243	253	0.7		3.9	4.5	1.5	720
31661, 007	1/2 (15A)	15	V A D 243				4.6	5.5		720
	3/4 (20A)	20	VXD253				8.2	9.5		840
	1 (25A)	25	VXD263			0.7	11.0	13		1360
	32A Flange	35	VXD273				19.6	23		5400
CAC408	40A Flange	40	VXD283	0.03	0.03		26.4	31		6800
	50A Flange	50	VXD293				42.8	49		8400

Note 1) Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-5 Note) to 60	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

Internal Leakage						
Seal material	Leakage rate (Oil) Note)					
Sear material	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)				
FKM	0.2 cm <sup>3</sup> /min or less	1 cm <sup>3</sup> /min or less				

#### External Leakage

Seal material	Leakage rate (Oil) Note)					
Sear material	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)				
FKM	0.1 cm <sup>3</sup> /min or less	0.1 cm <sup>3</sup> /min or less				

Note) Leakage is the value at ambient temperature 20°C.





#### ♠When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

#### **Model/Valve Specifications**

N.O.

#### Symbol



Refer to "Glossary of Terms' on page 156 for symbol.



Normally Open (N.O.)

Hommu	ny Open (	11.0./										
Body	Port size	Orifice diameter	Model	Min. operating pressure	Max. operating press	sure differential Note 3)	Flow rate ch	aracteristics	Max. system	Weight <sup>Note 2)</sup>		
material	1 OIT SIZE	(mmø)	Wiodei	differential Note 1, 3) (MPa)	AC	DC	Kv	Conversion Cv	pressure Note 3) (MPa)	(g)		
	1/4 (8A)						1.6	1.9		500		
	3/8 (10A)	10	VXD2A3		0.4	0.3	2.0	2.4		500		
Stainless	1/2 (15A)						2.0	2.4	] [	500		
steel, C37	3/8 (10A)	15	VXD2B3	0.02			3.9	4.5	] [	740		
	1/2 (15A)	15	V A D 2 B 3				4.6	5.5	1.5	740		
	3/4 (20A)	20	VXD2C3			XD2C3			8.2	9.5	1.5	860
	1 (25A)	25	VXD2D3		0.6	0.6	11.0	13	] [	1390		
	32A Flange	35	VXD2E3				19.6	23		5430		
CAC408	40A Flange	40	VXD2F3	0.03			26.4	31	] [	6840		
	50A Flange	50	VXD2G3				42.8	49		8440		
Note 1) B	a awara that	oven if the	proceuro d	ifferential is above th	o minimum	operating n	raccura diffare	ntial when the	valvo ie closoc	the proceure		

differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-5 Note) to 60	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

Internal L	.eakage						
Seal material	Leakage rate (Oil) Note)						
Seai materiai	VXD2A to 2D (8A to 25A)	VXD2E to 2G (32A to 50A)					
FKM	0.2 cm <sup>3</sup> /min or less	1 cm <sup>3</sup> /min or less					

#### External Leakage

Seal material	Leakage ra	te (Oil) Note)
Sear material	VXD2A to 2D (8A to 25A)	VXD2E to 2G (32A to 50A)
FKM	0.1 cm <sup>3</sup> /min or less	0.1 cm <sup>3</sup> /min or less

Note) Leakage is the value at ambient temperature 20°C.

VX2

VXK

VXD

VXZ

VXS

**VXB** 

VXE

VXP

VXR VXH

VXF VX3

VXA



#### **How to Order**



# VXD2 3 3 A A

Flu	id •
<b>3</b> For 0	liC

Size-	—Valve t	ype	•	Bod	y material/	Port size/Orif	ice diameter	
Symbol	Size	Valve type	S	Symbol	Body material	Port size	Orifice diameter	
				Α		1/4		
3	٥٨	N.C.		В	C37	3/8		
	8A 10A			С		1/2	10	
	15A			D	<b>.</b>	1/4	] '0	
Α	ISA	ISA	N.O.		Е	Stainless steel	3/8	
				F	0.001	1/2		
			·	G		3/8		
4	10A	N.C.		Н	C37	1/2	1	
	15A			J	Stainless	3/8	15	
В		N.O.		K	steel	1/2		
5		N.C.		L	C37			
C	——— 2∩Δ			M	Stainless steel	3/4	20	
					007			
6	254	N.C.		N	C37	1	25	

Stainless steel

CAC408

CAC408

CAC408

Р

Q

R

s

1

32A Flange

40A Flange

50A Flange

25

35

40

50

#### **Common Specifications**

Seal material	FKM
Coil insulation type	Class B
Thread type	Rc*

\* For body size 32A or more, the ports will be the flange type.

Symbol	Voltage	Electrical entry
A	24 VDC	Grommet
В	100 VAC	Grommet
С	110 VAC	/With surge \ voltage
D	200 VAC	\suppressor/
E	230 VAC	
F	24 VDC	
G	24 VDC	DIN terminal
Н	100 VAC	/With surge voltage
J	110 VAC	\suppressor/
K	200 VAC	
L	230 VAC	
М	24 VDC	Conduit terminal
N	100 VAC	With surge voltage
Р	110 VAC	\suppressor/
Q	200 VAC	
R	230 VAC	
S	24 VDC	Conduit
Т	100 VAC	/With surge voltage
U	110 VAC	\suppressor/
V	200 VAC	
w	230 VAC	
Υ	24 VDC	Flat terminal
z	Othe	r voltages and electrical option

For other special o page 133.	ptions, refer to				
	24 VAC				
	48 VAC				
Special voltage	220 VAC				
	240 VAC				
	12 VDC				
DIN terminal with li	ght				
Conduit terminal with light					
Without DIN connector					
Oil-free					
G thread					
NPT thread					
With bracket					
Special electrical entry direction					

Dimensions → Page on and after 140 (Single Unit)

D

7

Е

8

F

9

G

25A

32A

40A

50A

N.O.

N.C

N.O.

N.C

N.O

N.C

N.O.



VX2 VXK

VXD

VXZ VXS **VXB** 

VXE



# For Heated water

Possible to use this for air (up to 99°C) and water. Note that the maximum operating pressure differential and flow rate characteristics should be within the specifications of the fluid used

#### Model/Valve Specifications

N.C.

#### Symbol



Refer to "Glossary of Terms' on page 156 for symbol



Normally Closed (N.C.)

Normal	ly Closed	(N.C.)									VXP
Body	Port size	Orifice diameter	Model	Min. operating pressure	Max. operating pres	sure differential Note 3)	Flow rate ch	naracteristics	Max. system	Weight <sup>Note 2)</sup>	VAL
material	FUIT SIZE	(mmø)	Model	differential Note 1, 3) (MPa)	AC	DC	Kv	Conversion Cv	pressure Note 3) (MPa)	(g)	WD
	1/4 (8A)						1.6	1.9		480	VXR
	3/8 (10A)	10	VXD235		0.7	0.5	2.0	2.4		480	
Stainless	1/2 (15A)						2.0	2.4		480	VXH
steel, C37	3/8 (10A)	15	VVD24E	VXD245 0.02	0.02		3.9	4.5		720	
	1/2 (15A)	15	V X D Z 4 3				4.6	5.5	1.5	720	VXF
	3/4 (20A)	20	VXD255				8.2	9.5	1.5	840	V / (1
	1 (25A)	25	VXD265		1.0	1.0	11.0	13		1360	VX3
	32A Flange	35	VXD275		1		19.6	23		5400	AVO
CAC408	40A Flange	40	VXD285	0.03			26.4	31		6800	10/4
	50A Flange	50	VXD295				42.8	49		8400	VXA
Note 1) B	e aware that	even if the	nressure d	ifferential is above th	ne minimum	operating p	ressure differ	ential when the	valve is closed	the pressure	

differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
1 to 99	-20 to 60

Note) No freezing

#### Valve Leakage Rate

Internal Leakage						
Seal material	Leakage rate (Water) Note)					
	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)				
EPDM	0.2 cm <sup>3</sup> /min or less	1 cm <sup>3</sup> /min or less				

#### **External Leakage**

Seal material		e (Water) Note)
Seai materiai	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)
EPDM	0.1 cm <sup>3</sup> /min or less	0.1 cm <sup>3</sup> /min or less

Note) Leakage is the value at ambient temperature 20°C.



#### Model/Valve Specifications

N.O.

#### Symbol



Refer to "Glossary of Terms" on page 156 for symbol.





Normally Open (N.O.)

		·· \···•																							
Body	Port size	Orifice diameter			n. operating pressure Max. operating pressure differential Note 3)		Flow rate characteristics		Max. system	Weight <sup>Note 2)</sup>															
material	1 OIT SIZE	(mmø)	Wiodei	differential Note 1, 3) (MPa)	AC	DC	Kv	Conversion Cv	pressure Note 3) (MPa)	(g)															
	1/4 (8A)					0.4 0.3	1.6	1.9		500															
	3/8 (10A)	10	VXD2A5		0.4		2.0	2.4		500															
Stainless				0.02		2.0	2.4		500																
steel, C37	3/8 (10A)	15	VXD2B5		5	0.02		3.9	4.5		740														
	1/2 (15A)	15	VXD2C5								263											4.6	5.5	1.5	740
	3/4 (20A)	20										8.2	9.5	] 1.5	860										
	1 (25A)	25	VXD2D5					0.7	0.7	11.0	13		1390												
	32A Flange	35	VXD2E5			02E5			19.6	23	] [	5430													
CAC408	40A Flange	40	VXD2F5				26.4	31	] [	6840															
	50A Flange	50	VXD2G5				42.8	49	] [	8440															

Note 1) Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc..) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.

#### **Fluid and Ambient Temperature**

Fluid temperature (°C)	Ambient temperature (°C)
1 to 99	-20 to 60

Note) No freezing

#### Valve Leakage Rate

#### Internal Leakage

	014	Leakage rate	
Seal material		VXD2A to 2D (8A to 25A)	VXD2E to 2G (32A to 50A)
	EPDM	0.2 cm <sup>3</sup> /min or less	1 cm <sup>3</sup> /min or less

#### **External Leakage**

Cool motorial		e (Water) Note)
Seal material	VXD2A to 2D (8A to 25A)	VXD2E to 2G (32A to 50A)
EPDM	0.1 cm <sup>3</sup> /min or less	0.1 cm <sup>3</sup> /min or less

Note) Leakage is the value at ambient temperature 20°C.





#### How to Order

Orifice diameter

10

15

20

25

35

40

50



# VXD2 3 Fluid

5 For Heated water

Body material/Port size/Orifice diameter

Port size

3/8

1/2

1/4

3/8

1/2

3/8

1/2

3/8

1/2

3/4

1

32A Flange

40A Flange

50A Flange

Body

material

C37

Stainless

steel

C37

Stainless

steel

C37

Stainless steel

C37

Stainless steel

CAC408

CAC408

CAC408

Symbol

Α

В

С

D

Е

F

G

Н

J

Κ

ī

М

N

Р

Q

R

s

**Common Specifications** Seal material EPDM

type.

Coil insulation type	Class H					
Thread type	Rc*					
* For body size 32A or more,						
the ports will be the flange						

VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

VXR

VXH

VXF

VX3

VXA

#### Valtage/Electrical entry

Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet
В	100 VAC	Grommet
С	110 VAC	/With surge \ voltage
D	200 VAC	\suppressor/
Е	230 VAC	
G	24 VDC	DIN terminal
Н	100 VAC	(With surge voltage suppressor Note)
J	110 VAC	
K	200 VAC	
L	230 VAC	
N	100 VAC	Conduit terminal
Р	110 VAC	/With surge voltage
Q	200 VAC	\suppressor/
R	230 VAC	
Т	100 VAC	Conduit
U	110 VAC	/With surge \ voltage
٧	200 VAC	\suppressor/
w	230 VAC	
z		Other voltages

Note) For the class H type DIN terminal, use it in combination with the connector provided.

### For other special options, refer to

page 133.						
	24 VAC					
Special voltage	48 VAC					
Special voltage	220 VAC					
	240 VAC					
Conduit terminal w	ith light					
Oil-free						
G thread						
NPT thread						
With bracket						
Special electrical entry direction						

Dimensions → Page on and after 148 (Single Unit)

Size-

Symbol

3

Α

4

В

5

С

6

D

7

Е

8

F

9

G

-Valve type

Size

8A

10A

15A

10A

15A

20A

25A

32A

40A

50A

Valve

type

N.C.

N.O.

N.C.

N.O

N.C

N.O

N.C

N.O

N.C

N.O

N.C

N.O

N.C

N.O



### VXD Series



# For High temperature oil

Possible to use this for air (up to 99°C) and water. Note that the maximum operating pressure differential and flow rate characteristics should be within the specifications of the fluid used.

#### When the fluid is oil. -

The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

#### Model/Valve Specifications



#### Symbol



Refer to "Glossary of Terms' on page 156 for symbol.





Normally Closed (N.C.)

Body	Port size	Orifice diameter		Min. operating pressure	Max. operating press	sure differential Note 3)	Flow rate ch	aracteristics	Max. system	Weight Note 2)
material	FUIT SIZE	(mmø)	Model	differential Note 1, 3) (MPa)	AC	DC	Kv	Conversion Cv	pressure Note 3) (MPa)	(g)
	1/4 (8A)			0.02	0.5	0.4	1.6	1.9		480
	3/8 (10A)	10	VXD236				2.0	2.4	1.5	480
Stainless	1/2 (15A)						2.0	2.4		480
steel, C37	3/8 (10A)	15	VXD246 VXD256				3.9	4.5		720
	1/2 (15A)	15					4.6	5.5		720
	3/4 (20A)	20					8.2	9.5		840
	1 (25A)	25	VXD266		0.7	0.7	11.0	13		1360
	32A Flange	35	VXD276				19.6	23	-	5400
CAC408	40A Flange	40	VXD286	0.03			26.4	31		6800
	50A Flange	50	VXD296				42.8	49		8400

Note 1) Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-5 <sup>Note)</sup> to 100	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

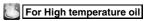
#### Internal Leakage

Seal	Seal material	Leakage ra	te (Oil) Note)
	Sear material	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)
	FKM	0.2 cm <sup>3</sup> /min or less	1 cm <sup>3</sup> /min or less

#### External Leakage

	Seal material	Leakage rate (Oil) Note)				
3	Seai Illatellai	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)			
	FKM	0.1 cm <sup>3</sup> /min or less	0.1 cm <sup>3</sup> /min or less			

Note) Leakage is the value at ambient temperature 20°C.



VX2 VXK

VXD

VXZ VXS VXB

VXE

VXP VXH VXF VX3

#### Mhen the fluid is oil. -

The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

#### Model/Valve Specifications

N.O.

#### Symbol



Refer to "Glossary of Terms" on page 156 for symbol.



Normally Open (N.O.)

Hommu	ny Open (	14.0./															
Body	Port size	Orifice diameter	Model	Min. operating pressure		sure differential <sup>Note 3)</sup>	Flow rate ch	aracteristics	Max. system	Weight <sup>Note 2)</sup>							
material	1 OIT SIZE	(mmø)	Wiodei	differential Note 1, 3) (MPa)	AC	DC	Kv	Conversion Cv	pressure Note 3) (MPa)	(g)							
	1/4 (8A)						1.6	1.9		500							
	3/8 (10A)	10	VXD2A6		0.4	0.3	2.0	2.4		500							
Stainless	1/2 (15A)			0.02			2.0	2.4		500							
steel, C37	3/8 (10A)	15	15 <b>VXD2B6</b> 0.02		0.02	0.02			3.9	4.5		740					
	1/2 (15A)	15		VADZBO	15 VADZBO	VADZBO				.00	250	770200			4.6	5.5	1.5
	3/4 (20A)	20	VXD2C6									8.2	9.5	1.5	860		
	1 (25A)	25	VXD2D6		0.6	0.6	11.0	13		1390							
	32A Flange	35	VXD2E6				19.6	23		5430							
CAC408	40A Flange	40	VXD2F6	0.03			26.4	31		6840							
	50A Flange	50	VXD2G6				42.8	49		8440							
Note 1) B	a awara that	even if the	proceure di	ifferential is above th	o minimum	operating p	raccura diffare	ntial when the	valva is closes	the proceure							

Note 1) Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 156 for details on the minimum operating pressure differential, maximum operating pressure differential, maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient temperature (°C)
-5 Note) to 100	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

#### Internal Leakage

	Caal material	Leakage rate (Oil) Note)					
5	Sear material	VXD2A to 2D (8A to 25A)	VXD2E to 2G (32A to 50A)				
	FKM	0.2 cm <sup>3</sup> /min or less	1 cm <sup>3</sup> /min or less				

#### External Leakage

	Seal material	Leakage rate (Oil) Note)					
1	Seai materiai	VXD2A to 2D (8A to 25A)	VXD2E to 2G (32A to 50A)				
	FKM	0.1 cm <sup>3</sup> /min or less	0.1 cm <sup>3</sup> /min or less				

Note) Leakage is the value at ambient temperature 20°C.



Valve type

Size

8A

10A

15A

10A

15A

20A

25A

32A

40A

50A

Valve

type

N.C.

N.O.

N.C.

N.O

N.C

N.O

N.C

N.O

N.C

N.O N.C

N.O

N.C

N.O.

Size

Symbol

3

Α

4

В

5

С

6

D

7

Е

8

F

9

G



#### How to Order

Orifice diameter

10

15

20

25

35

40

50



# VXD2 3 6 A B

	Fluid	
6	For High temperature oil	

Body material/Port size/Orifice diameter

Port size

3/8

1/2

1/4

3/8

1/2

3/8

1/2

3/8

1/2

3/4

1

32A Flange

40A Flange

50A Flange

Body

material

C37

Stainless

steel

C37

Stainless

steel

C37

Stainless steel

C37

Stainless steel

CAC408

CAC408

CAC408

Symbol

Α

В

С

D

Е

F

G

Н

J

K

ī

М

N

Р

Q

R

s

#### **Common Specifications**

Seal material	FKM
Coil insulation type	Class H
Thread type	Rc*

\* For body size 32A or more, the ports will be the flange

Symbol	Voltage	Electrical entry
A	24 VDC	Grommet
В	100 VAC	Grommet
С	110 VAC	/With surge \ voltage
D	200 VAC	\suppressor/
E	230 VAC	
G	24 VDC	DIN terminal
Н	100 VAC	(With surge voltage suppressor Note)
J	110 VAC	] (suppresses
K	200 VAC	
L	230 VAC	
N	100 VAC	Conduit terminal
Р	110 VAC	With surge voltage
Q	200 VAC	\suppressor/
R	230 VAC	
Т	100 VAC	Conduit
U	110 VAC	/With surge voltage
٧	200 VAC	\suppressor/
W	230 VAC	
Z		Other voltages

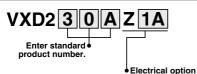
Note) For the class H type DIN terminal, use it in combination with the connector provided.

## For other special options, refer to

page 133.					
	24 VAC				
Special voltage	48 VAC				
Special voltage	220 VAC				
	240 VAC				
Conduit terminal with light					
Oil-free					
G thread					
NPT thread					
With bracket					
Special electrical entry direction					
Special electrical entry direction					

# VXD Series Other Special Options

# Electrical Options (Special voltage, With light, Without DIN connector)



Electrical specification/Voltage/Electrical entry

	Electrical Specification/Voltage/Electrical entry													
Specification	Symbol	Class H*	Voltage	Electrical entry										
	1A	•	48 VAC											
	1B	•	220 VAC	Grommet										
	1C	•	240 VAC	(With surge voltage suppressor)										
	10	•	24 VAC											
	1D	_	12 VDC	Grommet										
	1E	_	12 VDC	Grommet (With surge voltage suppressor)										
Φ	1F	•	48 VAC											
	1G	•	220 VAC	DIN terminal										
306	1H	•	240 VAC	(With surge voltage suppressor)										
Special voltage	1V	•	24 VAC	(Will surge voltage suppressor)										
<u>~</u>	1J	_	12 VDC											
<u>\overline{\over</u>	1K	•	48 VAC											
be	1L	•	220 VAC	Conduit terminal										
0)	1M	•	240 VAC	(With surge voltage suppressor)										
	1W	•	24 VAC	(Will surge voltage suppressor)										
	1N	_	12 VDC											
	1P	•	48 VAC											
	1Q	•	220 VAC	Conduit										
	1R	•	240 VAC	(With surge voltage suppressor)										
	1Y	•	24 VAC	(**iiii surge voitage suppressor)										
	1S	_	12 VDC											
	1T	_	12 VDC	Flat terminal										

i					
		2A		24 VDC	
		2B		100 VAC	
		2C		110 VAC	
		2D		200 VAC	
		2E		230 VAC	DIN terminal
		2F		48 VAC	(With surge voltage suppressor)
		2G		220 VAC	
		2H		240 VAC	
Ę	Ħ	2V		24 VAC	
	With light	2J	_	12 VDC	
	£	2K	—	24 VDC	
	>	2L		100 VAC	
		2M		110 VAC	
		2N		200 VAC	
		2P		230 VAC	Conduit terminal
		2Q		48 VAC	(With surge voltage suppressor)
		2R		220 VAC	
		2S		240 VAC	
		2W		24 VAC	
ı		2T		12 VDC	

	3A	_	24 VDC	
호	3B	_	100 VAC	
)ec	3C	_	110 VAC	
i i	3D	_	200 VAC	
ŏ	3E	_	230 VAC	DIN terminal
5	3F	_	48 VAC	(With surge voltage suppressor)
=	3G	_	220 VAC	
욘	3H	_	240 VAC	
Without DIN connector	3V	_	24 VAC	
	3J		12 VDC	

 <sup>\*</sup> Options marked with ● are available for Class "H" coil.
 Applicable for all when the coil insulation class is Class "B".

# Other Options (Low concentration ozone resistant and applicable to deionized water, Oil-free, Port thread)

VXD2 3 0 A A Z

Enter standard product number.

Other option (Low concentration ozone resistant and applicable to deionized water/Oil-free/Port thread)

Symbol	Low concentration ozone resistant and applicable to deionized water *1, *4 (Seal material: FKM)	Oil-free	Port thread*3
Nil	_	_	Rc, With One-touch fitting*2
Α			G*5
В	_	-	NPT
С	0	_	Rc, With One-touch fitting*2
D		0	G*5
E	_	0	NPT
F			G*5
G		_	NPT
Н			Rc, With One-touch fitting*2
K	0	0	G*5
L			NPT
Z	_	0	Rc, With One-touch fitting*2
		A A A	(D0 0)

- \*1 Applicable to air (VXD2□0) and water (VXD2□2).
- \*2 One-touch fittings are attached to the resin body type.
- \*3 Only flange type is available for 32A to 50A. Rc, G, and NPT cannot be selected.
- \*4 When using deionized water or any other fluid that may corrode C37 (brass), select a stainless steel body.
- \*5 For connection, prepare a fitting compliant with ISO 16030 and JIS B 8674.

## Made to Order

<Special lead wire length>

Produced upon receipt of order. Please contact SMC for lead times.

VXD XL

◆ Lead wire length

XL1 600 mm

XL2 1000 mm

XL3 1500 mm

XL4 3000 mm

\* Enter symbols in the order below when ordering a combination of electrical option, other option, etc.

Example) VXD2 3 2 A Z 1A Z Electrical option • Other option •



VXD

VXK

VX2

VXZ

VXS

VXE

VXP VXR

VXH

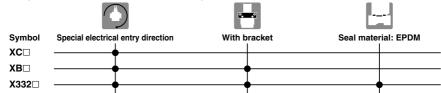
VXF VX3

VXA



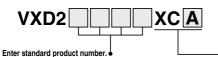
# Installation Options (Special Electrical Entry Direction/Mounting Option)

The following shows combinations that can be selected using installation options.

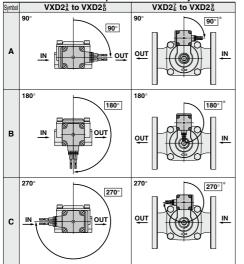




#### **Special Electrical Entry Direction**



Special electrical entry direction

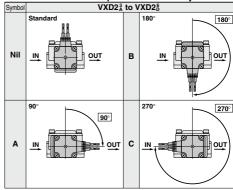


\* For the VXD2  $_{\rm E}^{7}$  to VXD2  $_{\rm G}^{9},$  only grommet and flat terminal types are applicable.



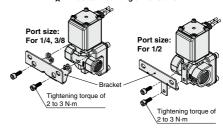
Enter standard product number.

With bracket/Special electrical entry direction



- \*1 Available for the VXD2 to 20.
- \*2 Bracket is attached as standard with the resin body type (VXD230 = 0), so it is no necessary to add XB to the part number.
- \*3 The bracket for aluminum, C37 and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

#### VXD2<sub>A</sub> □ Bracket mounting dimensions



\* Enter symbols in the order below when ordering a combination of electrical option, other option, etc.

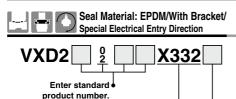
Electrical option 

Other option 

With bracket

# Installation Options

(Special Electrical Entry Direction/Mounting Option)



#### With bracket/Special electrical entry direction

EPDM specification

ui biuo	iteu opeoiai eicoti	nour citti y an couon v
Cumphal	Spe	cifications
Symbol	Electrical entry direction	Bracket
Nil	Standard	
Α	90°	None
В	180°	None
С	270°	
D	Standard	
E	90°	With bracket*1
F	180°	with bracket
G	2700	

- \*1 Not available for the VXD2<sup>3</sup><sub>A</sub> (resin body type) and the VXD2<sup>5</sup><sub>E</sub> to VXD2<sup>9</sup><sub>G</sub>.
- \*2 "Other options" (refer to page 20), which can be combined, are Nil, A, B, D, E, Z (Oil-free, G thread specifications, NPT thread specifications).
- \*3 Available for air and water.

**Electrical entry direction** 

Symbol	VXD2 3 to VXD2 6	Symbol	VXD2 <sup>3</sup> to VXD2 <sup>6</sup>
Nil D	Standard OUT	Ą	90°
B F	IN OUT	C G	270° IN OUT

Enter symbols in the order below when ordering a combination of electrical option, other option, seal material: EPDM, with bracket, mounting holes on the bottom side of the body and special elec- trical entry direction.	l
Example) VXD2 3 2 A Z 1A Z X332 A	
Electrical option  Seal material: EPDM	
Other option With bracket/ Special electrical entry direction	

VX2

VXK

VXD

VXZ

VXB

VXE

VXR

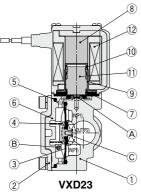
VXH

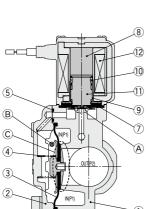
VX3

VXA

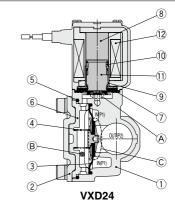
# VXD Series Construction

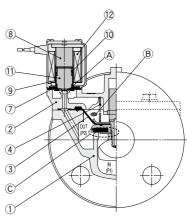
#### Normally Closed (N.C.)





VXD25, 26





Component Parts

	iip o ii o ii o ii o							
No.	Description	Model	Material					
		VXD23	C37, Stainless steel, Aluminum, Resin (PBT)					
1	Body	VXD24 to 26	C37, Stainless steel					
		VXD27 to 29	CAC408					
		VXD23, 24	Stainless steel					
2	Bonnet	VXD25, 26	C37, Stainless steel					
		VXD27 to 29	CAC408					
3	Diaphragm assembly	VXD23 to 29	Stainless steel, NBR, FKM, EPDM					
4	Spring	pring VXD23 to 29 Stainless stee						
5	O-ring	VXD23 to 26	NBR, FKM, EPDM					
6	Buffer	VXD23, 24	PPS					
7	Stopper		NBR, FKM, EPDM					
8	Core		Fe					
9	Tube	VXD23 to 29	Stainless steel					
10	Spring	V V D Z 3 10 Z 9	Stainless steel					
11	Armature assembly		Stainless steel, NBR, FKM, EPDM, Resin (PPS)					
12	Solenoid coil		Cu + Fe + Besin					

#### Operation

#### <Valve oper

When coil 2 is energized, armature assembly 1 is attracted by core 8 and pilot valve A is open.

VXD27, 28, 29

When A is open, the pressure in pressure chamber B is reduced and main valve C is open.

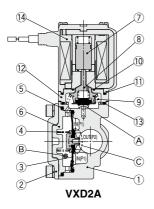
#### <Valve closed>

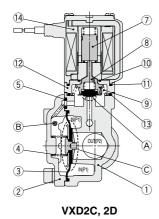
When coil 2 is de-energized, pilot valve A is closed, pressure in pressure chamber B increases, and main valve C is closed.

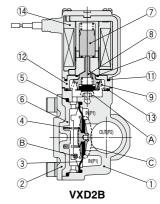
**SMC** 

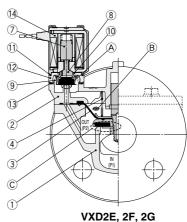
## Construction VXD Series

#### Normally Open (N.O.)









Component Bort

CUI	nponent Parts							
No.	Description	Model	Material					
		VXD2A	C37, Stainless steel, Aluminum, Resin (PBT)					
1	Body	VXD2B to 2D	C37, Stainless steel					
		VXD2E to 2G	CAC408					
		VXD2A, 2B	Stainless steel					
2	Bonnet	VXD2C, 2D	C37, Stainless steel					
		VXD2E to 2G	CAC408					
3	Diaphragm assembly	VXD2A to 2G	Stainless steel, NBR, FKM, EPDM					
4	Spring	VXD2A to 2G	Stainless steel					
5	O-ring	VXD2A to 2D	NBR, FKM, EPDM					
6	Buffer	VXD2A, 2B	PPS					
7	Sleeve assembly		Stainless steel, Resin (PPS)					
8	Push rod assembly		Resin (PPS), Stainless steel, NBR, FKM, EPDM					
9	Stopper		Stainless steel					
10	O-ring A	VXD2A to 2G	NBR, FKM, EPDM					
11	O-ring B	VADZA 10 2G	NBR, FKM, EPDM					
12	Adapter		Resin (PPS)					
13	O-ring C		NBR, FKM, EPDM					
14	Solenoid coil		Cu + Fe + Resin					

#### Operation

#### <Valve closed>

When coil  $^{\{\!\!\!\ p\ \!\!\!\}}$  is energized, (already open) pilot valve  $^{\{\!\!\!\ p\ \!\!\!\}}$  is closed, pressure in pressure chamber  $^{\{\!\!\!\ p\ \!\!\!\}}$  increases, and main valve  $^{\{\!\!\!\ p\ \!\!\!\!\}}$  is closed.

#### <Valve open>

When coil B is de-energized, (already closed) pilot valve A is open, pressure in pressure chamber B decreases, and main valve C is open.

VXD

VXZ

VXB

VXE

VXR

VXH

VX3

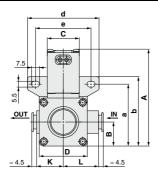


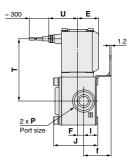


Dimensions/VXD2<sup>3</sup> Body Material: Resin (Ø10, Ø3/8", Ø12)

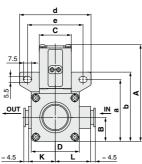
For information on handling One-touch fittings and on appropriate tubing, refer to page 167 and the Fittings & Tubing section of the "Handling Precautions for SMC Products" on the SMC website.

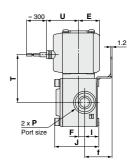
#### Grommet



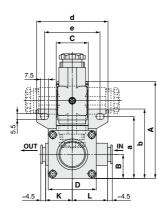


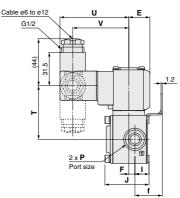
#### Grommet (with surge voltage suppressor)





#### **DIN terminal**





						E		1	J	к	L	Electrical entry						
Model	One-touch fitting <b>P</b>	A	В	С	D		F					Grommet		Grommet (with surge voltage suppressor)		DIN terminal		
												Т	U	Т	U	Т	U	V
VXD2Å	ø10, ø3/8", ø12	91 (97)	22.5	30	45	20	6	13.5	41.5	25	33	58.5 (64.5)	27	45 (50.5)	30	50.5 (56)	64.5	52.5

Model	One-touch fitting	Mounting bracket dimensions									
Model	P	а	b	d	е	f					
VXD2 <sup>3</sup>	ø10, ø3/8", ø12	58	65	67	52	25.5					

<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.





VX2 VXK

VXD

VXZ

VXS

VXB

VXE

VXP

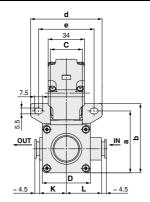
VXR

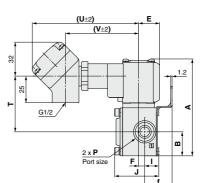
VXH VXF VX3

VXA

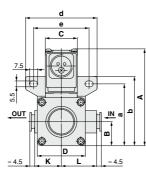
# Dimensions/VXD2 Body Material: Resin (Ø10, Ø3/8", Ø12)

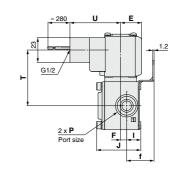
#### Conduit terminal



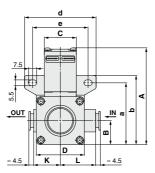


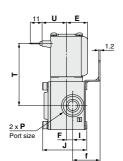
#### Conduit





#### Flat terminal





												Electrical entry						
Model	One-touch fitting P	A	В	С	D	E	F	ı	J	к	L	Con	Conduit termin		Cor	nduit Flat terminal		
												Т	U	V	Т	U	Т	U
VXD2 <sup>3</sup>	ø10, ø3/8", ø12	91 (97)	22.5	30	45	20	6	13.5	41.5	25	33	52.5 (58)	99.5	68.5	52.5 (58)	47.5	58.5 (64.5)	23

Model	One-touch fitting	Mou	unting b	racket	dimens	ions
Model	P	а	b	d	е	f
VXD2 <sup>3</sup>	ø10, ø3/8", ø12	58	65	67	52	25.5

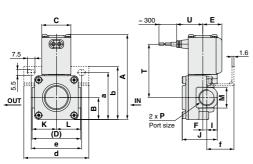
<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.

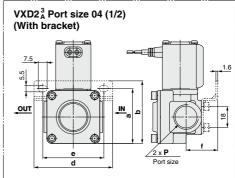




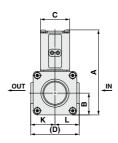
# Dimensions/VXD2A Body Material: Aluminum, C37, Stainless Steel

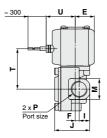
#### Grommet



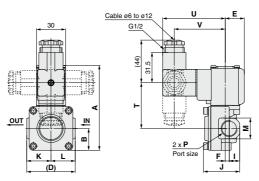


# Grommet (with surge voltage suppressor)





#### **DIN terminal**



																				(mm)
													И			Elec	trical e	entry		
Model	Port size	A	В	С	D	E	F	ı	J	к	L	C37, Stainless	Aluminum	Gron	nmet	Grommet ( voltage su		DII	l termi	nal
	•											steel body	body type	Т	U	Т	U	Т	U	٧
VXD23	1/4, 3/8	88	22.5	30	50	20	4.5	11	37.5	25	25	22	24	55.5	27	42	30	47.5	64.5	52.5
VADZA	1/2	(93.5)	22.5	30	50	20	5	13	42.5	25	25	27	30	(61)	21	(47.5)	30	(53)	04.5	52.5

Model	Port size	Me	ounting b	oracket o	limensio	ns
Model	P	а	b	d	е	f
VXD23	1/4, 3/8	48.5	55	67	52	28
VADZA	1/2	47	53.5	67	52	27

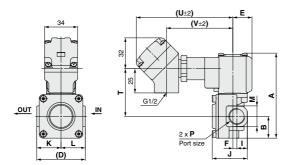
<sup>():</sup> Denotes the Normally Open (N.O.) dimensions. Aluminum body is for air. Refer to page 118 for details.



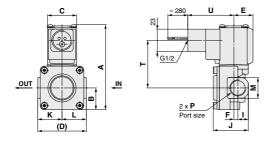


# Dimensions/VXD2 <sup>3</sup><sub>A</sub>Body Material: Aluminum, C37, Stainless Steel

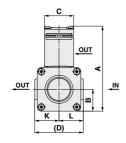
#### Conduit terminal

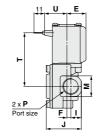


#### Conduit



#### Flat terminal





VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

VXR

VXH

VXF VX3

VXA

VXD2 <sup>3</sup> <sub>A</sub> □ <sup>C</sup> <sub>F</sub> □
Note) Only the VXD2 $^3_A$ with port size of 04 (1/2) has threads on the bottom of the body.
2 x M4 x 0.7 Thread depth 8

													Л			Elec	trical e	ntry		
Model	Port size	А	В	С	D	E	F	ı	J	к	L	Stainless	Aluminum	Cond	duit terr	minal	Con	duit	Fl: term	
												steel body	body	Т	U	٧	Т	U	Т	U
VXD23	1/4, 3/8	88	22.5	30	50	20	4.5	11	37.5	25	25	22	24	49.5	99.5	68.5	49.5	47.5	55.5	23
VADZA	1/2	(93.5)	22.5	30	50	20	5	13	42.5	23	25	27	30	(55)	99.5	06.5	(55)	47.5	(61)	23

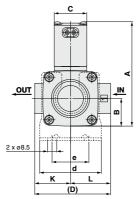
<sup>():</sup> Denotes the Normally Open (N.O.) dimensions. Aluminum body is for air. Refer to page 118 for details.

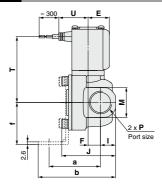




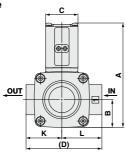
# Dimensions/VXD2<sup>4</sup><sub>B</sub> Body Material: C37, Stainless Steel

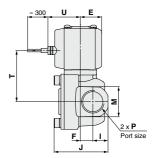
#### Grommet



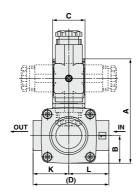


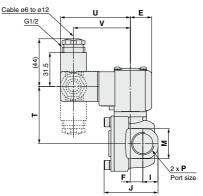
Grommet (with surge voltage suppressor)





#### **DIN terminal**





															Elec	trical e	ntry		
Model	Port size <b>P</b>	A	В	С	D	E	F	ı	J	к	L	М	Gror	nmet	Grommet ( voltage su		DII	N termi	nal
													Т	U	Т	U	Т	U	V
VXD2 <sup>4</sup> <sub>B</sub>	3/8, 1/2	96.5 (102.5)	25.5	30	70	20	11.5	14	50	33	37	28	61 (67)	27	47.5 (53.5)	30	53 (59)	64.5	52.5

Model	Port size	Me	ounting b	racket c	dimensio	ns
Model	P	а	b	d	е	f
VXD2 <sup>4</sup> <sub>B</sub>	3/8, 1/2	47.5	71.5	57	34	39

<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.





VX2

VXK VXD

VXZ

VXS VXB

VXE

VXP

VXR

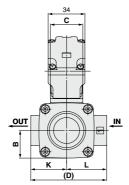
VXH VXF

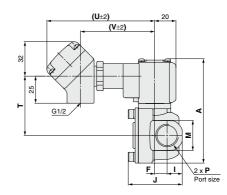
VX3

VXA

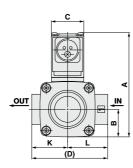
# Dimensions/VXD2<sup>4</sup><sub>B</sub> Body Material: C37, Stainless Steel

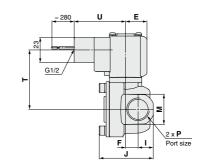
#### Conduit terminal



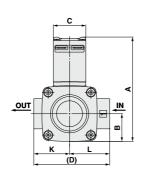


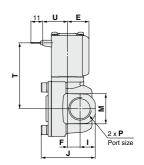
#### Conduit





#### Flat terminal





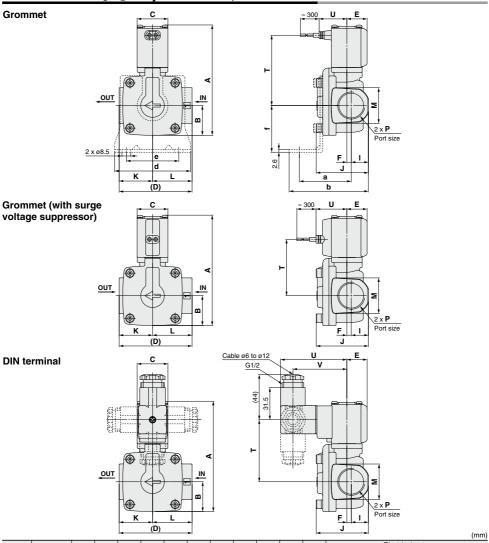
																			(mm)
															Ele	ctrical e	ntry		
Model	Port size P	A	В	С	D	E	F	ı	J	к	L	м	Conduit terminal Conduit Flat terminal						
													Т	U	V	Т	U	Т	U
VXD2 <sup>4</sup> <sub>B</sub>	3/8, 1/2	96.5 (102.5)	25.5	30	70	20	11.5	14	50	33	37	28	55 (61)	99.5	68.5	55 (61)	47.5	61 (67)	23

<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.





# Dimensions/VXD2<sup>5</sup><sub>C</sub>/2<sup>6</sup><sub>D</sub> Body Material: C37, Stainless Steel



															Ele	ctrical e	ntry		
Model	Port size	A	В	С	D	E	F	ı	J	к	L	М	Gror	nmet	Grommet voltage si	٠	DII	N termir	nal
													Т	U	Т	U	Т	U	٧
VXD25	3/4	107.5 (113.5)	29	30	71	20	4.5	17	51	32.5	38.5	35	68.5 (74.5)	27	55 (61)	30	60.5 (66.5)	64.5	52.5
VXD2 <sup>6</sup> <sub>D</sub>	1	126.5 (134.5)	33	35	95	22	4.5	20	59.5	45.5	49.5	42	82.5 (90.5)	29.5	69 (77)	32.5	74.5 (82.5)	67	55

Model	Port size	N.	lounting	bracket d	limension	IS
Model	P	а	b	d	е	f
VXD2 <sup>5</sup>	3/4	50.5	77.5	74	51	45.5
VXD2 <sup>6</sup> <sub>D</sub>	1	55.5	85.5	81	58	49.5

<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.





VX2 VXK VXD VXZ

VXS VXB VXE

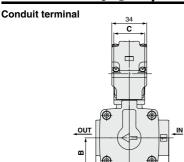
VXP

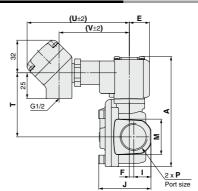
VXR VXH

VXF VX3

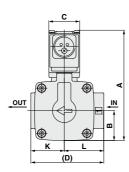
VXA

## Dimensions/VXD2<sup>5</sup><sub>C</sub>/2<sup>6</sup><sub>D</sub> Body Material: C37, Stainless Steel

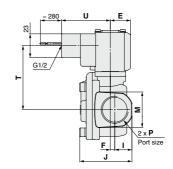




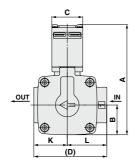
#### Conduit

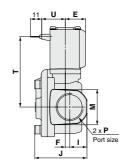


(D)



#### Flat terminal





																			(mm)
															Ele	ctrical e	ntry		
Model	Port size	A	В	С	D	E	F	ı	J	к	L	м	Con	duit terr	ninal	Cor	nduit		at ninal
													Т	U	V	Т	U	Т	U
VXD25	3/4	107.5 (113.5)	29	30	71	20	4.5	17	51	32.5	38.5	35	62.5 (68.5)	99.5	68.5	62.5 (68.5)	47.5	68.5 (74.5)	23
VXD2 <sup>6</sup> <sub>D</sub>	1	126.5 (134.5)	33	35	95	22	4.5	20	59.5	45.5	49.5	42	76.5 (84.5)	102	71	76.5 (84.5)	50	82.5 (90.5)	25.5

Model	Port size	N.	founting I	bracket d	imension	ıs
Model	P	а	b	d	е	f
VXD2 <sup>5</sup>	3/4	50.5	77.5	74	51	45.5
VXD2 <sub>D</sub>	1	55.5	85.5	81	58	49.5

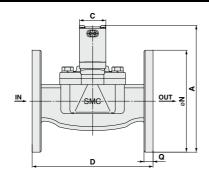
<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.

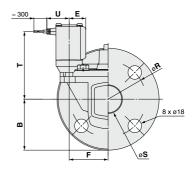




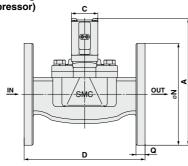
# Dimensions/VXD2F/2F/2G Body Material: CAC408

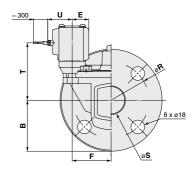
#### Grommet



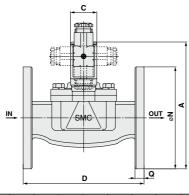


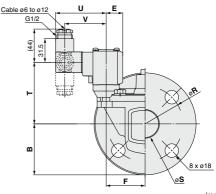
# Grommet (with surge voltage suppressor)





#### **DIN terminal**





																		(mm)	
			B C D E F N Q									Electrical entry							
Model	Applicable flange	A		Q	R	s	Grommet		Grommet (with surge voltage suppressor)		DIN terminal		nal						
	_											Т	U	Т	U	Т	U	V	
VXD2 <sup>7</sup>	32A	168 (176)	67.5	35	160	22	51.5	135	12	100	36	90 (98)	29.5	76 (84)	32.5	82 (90)	67	55	
VXD2 <sup>8</sup>	40A	179.5 (187.5)	70	40	170	24.5	54.5	140	14	105	42	98.5 (106.5)	32	85 (93)	35	90.5 (98.5)	69.5	57.5	
VXD2 <sup>9</sup> <sub>G</sub>	50A	192.5 (200.5)	77.5	40	180	24.5	59	155	14	120	52	104 (112)	32	90.5 (98.5)	35	96 (104)	69.5	57.5	

<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.





VX2 VXK VXD

VXZ

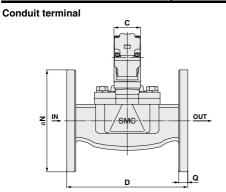
VXS VXB VXE VXP

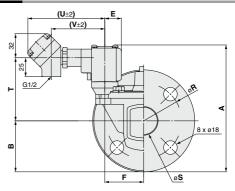
VXR VXH

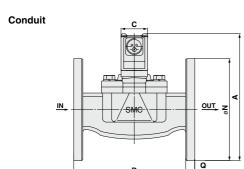
VXF VX3

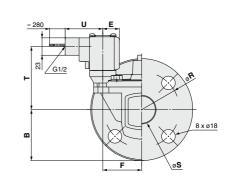
VXA

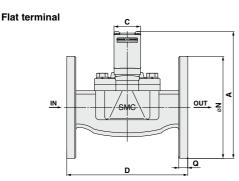
# Dimensions/VXD2F/2F/2G Body Material: CAC408

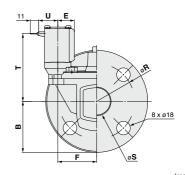












																		(mm)	
												Electrical entry							
Model	Applicable flange	A	В	С	D	E	F	N	Q	R	s	Con	duit tern	ninal	Cor	duit		at ninal	
	_											Т	U	V	Т	U	Т	U	
VXD2 <sup>7</sup>	32A	168 (176)	67.5	35	160	22	51.5	135	12	100	36	84 (92)	102	71	84 (92)	50	90 (98)	25.5	
VXD2 <sup>8</sup> <sub>F</sub>	40A	179.5 (187.5)	70	40	170	24.5	54.5	140	14	105	42	92.5 (100.5)	104.5	73.5	92.5 (100.5)	52.5	98.5 (106.5)	28	
VXD2 <sup>9</sup> <sub>G</sub>	50A	192.5 (200.5)	77.5	40	180	24.5	59	155	14	120	52	98 (106)	104.5	73.5	98 (106)	52.5	104 (112)	28	

<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.

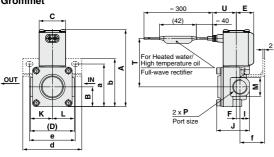


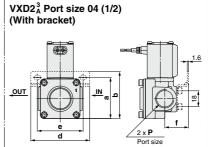


For Heated water/High temperature oil

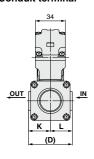
# Dimensions/VXD2<sup>3</sup><sub>A</sub> Body Material: C37, Stainless Steel (1/4, 3/8, 1/2)

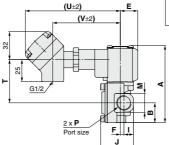
#### Grommet

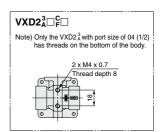




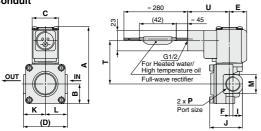
#### **Conduit terminal**







#### Conduit



1	m	m	۸

			В	С			E F	ı	J	к	L		Electrical entry								
Model Port size	Port size	A			D	E						M	Grommet		Conduit terminal			Conduit			
	P												Т	U	Т	U	V	Т	U		
VXD2 <sup>3</sup>	1/4, 3/8	88	00.5	00		-00	4.5	11	37.5	25	25	22	55.5	07	49.5	108	77	49.5	47.5		
VADZA	1/2 (S	(93.5)	22.5	30	50	20	5	13	42.5			27	(61)	21	(55)	106	J8   //	(55)	47.5		

Model	Port size	Mounting bracket dimensions									
Model	P	а	b	d	е	f					
VXD2 <sup>3</sup>	1/4, 3/8	48.5	55	67	52	28					
VADZA	1/2	47	53.5	0/	52	27					

<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.

# Pilot Operated 2 Port Solenoid Valve VXD Series





VX2

VXK

VXD

VXZ

VXS

VXB

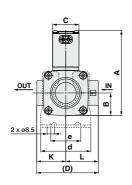
VXE VXP VXR

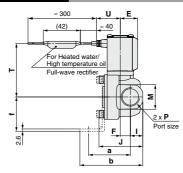
VXH VXF

VX3 VXA

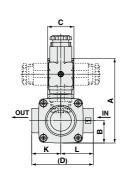
# Dimensions/VXD2<sup>4</sup><sub>B</sub> Body Material: C37, Stainless Steel

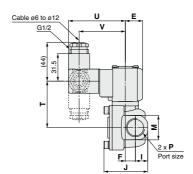
### Grommet





### **DIN terminal**





																	(mm)	
													Electrical entry					
Model	Port size	A	В	С	D	E	F	1	J	K	L	М	Gror	nmet	DIN terminal			
	۲												T	U	Т	U	V	
VXD2 <sup>4</sup> <sub>B</sub>	3/8, 1/2	96.5 (102.5)	25.5	30	70	20	11.5	14	50	33	37	28	61 (67)	27	53 (59)	64.5	52.5	

Port size Mounting bracket dimensions Model b d VXD2<sub>B</sub> 3/8, 1/2 47.5 71.5

(): Denotes the Normally Open (N.O.) dimensions.



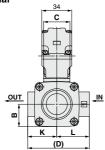


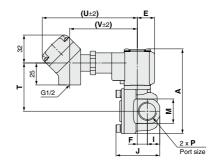


For Heated water/High temperature oil

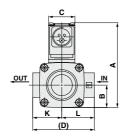
# Dimensions/VXD2<sub>B</sub> Body Material: C37, Stainless Steel

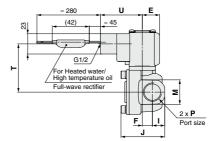
### Conduit terminal





### Conduit





																	(mm)
							Electrical entry										
Model	Port size	A	В	С	D	E	F	- 1	J	K	L	М	Cor	duit tem	ninal	Con	nduit
	P												Т	U	٧	Т	U
VXD2 <sup>4</sup> <sub>B</sub>	3/8, 1/2	96.5 (102.5)	25.5	30	70	20	11.5	14	50	33	37	28	55 (61)	108	77	55 (61)	47.5

<sup>( ):</sup> Denotes the Normally Open (N.O.) dimensions.

## Pilot Operated 2 Port Solenoid Valve VXD Series





VX2

VXK

VXD VXZ

VXS

VXB

VXE

VXP

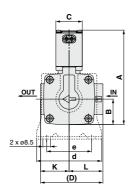
VXR

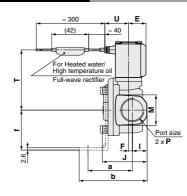
VXH

VXF VX3 VXA

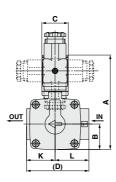
# Dimensions/VXD2<sup>5</sup><sub>C</sub>/2<sup>6</sup><sub>D</sub> Body Material: C37, Stainless Steel

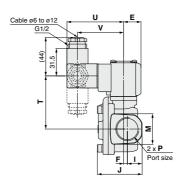
### Grommet





### **DIN terminal**





(mm) Electrical entry Port size Model DIN terminal Δ R С D F F ı Κ ı М Grommet Р Т U U ν 107.5 68.5 60.5 VXD25 3/4 29 30 71 20 4.5 17 51 32.5 38.5 35 27 64.5 52.5 (113.5)(74.5)(66.5)126.5 74.5 (82.5) 82.5 (90.5) VXD2<sub>D</sub> 4.5 59.5 45.5 49.5 29.5 1 33 35 95 55

Model	Port size	Mounting bracket dimensions									
Model	P	а	b	d	е	f					
VXD2 <sup>5</sup>	3/4	50.5	77.5	74	51	45.5					
VXD2 <sub>D</sub>	1	55.5	85.5	81	58	49.5					

(): Denotes the Normally Open (N.O.) dimensions.



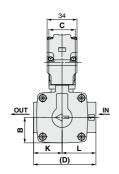


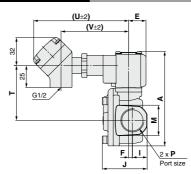


For Heated water/High temperature oil

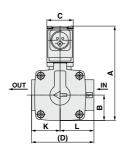
# Dimensions/VXD2<sup>5</sup><sub>C</sub>/2<sup>6</sup><sub>D</sub> Body Material: C37, Stainless Steel

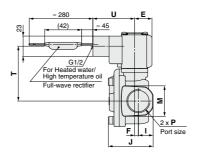
### Conduit terminal





### Conduit





																	(mm)	
														Ele	ctrical e	entry		
Model	Port size	A	В	С	D	E	F	1	J	K	L	M	Cor	nduit term	ninal	Con	duit	
	Р												Т	U	V	Т	U	
VXD25	3/4	107.5 (113.5)	29	30	71	20	4.5	17	51	32.5	38.5	35	62.5 (68.5)	108	77	62.5 (68.5)	47.5	
VXD2 <sup>6</sup> <sub>D</sub>	1	126.5 (134.5)	33	35	95	22	4.5	20	59.5	45.5	49.5	42	76.5 (84.5)	110.5	79.5	76.5 (84.5)	50	

<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.

# Pilot Operated 2 Port Solenoid Valve VXD Series





VX2

VXK

VXD

VXZ

VXS

VXB

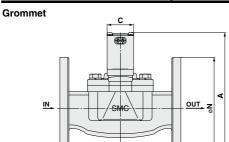
VXE VXP

VXR

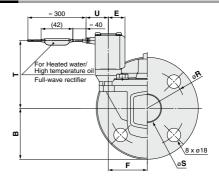
VXH VXF VX3 VXA

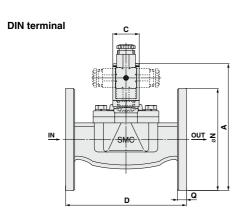
# Dimensions/VXD2<sup>7</sup><sub>E</sub>/2<sup>8</sup><sub>F</sub>/2<sup>9</sup><sub>G</sub> Body Material: CAC408

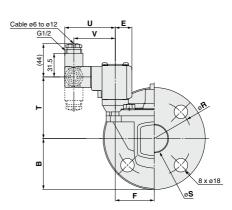
Q



D







																(mm)
	A U bl-												Ele	ectrical er	ntry	
Model	Applicable flange	Α	В	С	D	E	F	N	Q	R	s	Gron	nmet	D	IN termin	al
	nange											Т	U	Т	U	V
VXD2 F	32A	168 (176)	67.5	35	160	22	51.5	135	12	100	36	90 (98)	29.5	82 (90)	67	55
VXD2 <sup>8</sup> <sub>F</sub>	40A	179.5 (187.5)	70	40	170	24.5	54.5	140	14	105	42	98.5 (106.5)	32	90.5 (98.5)	69.5	57.5
VXD2 <sup>9</sup> <sub>G</sub>	50A	192.5 (200.5)	77.5	40	180	24.5	59	155	14	120	52	104 (112)	32	96 (104)	69.5	57.5

(): Denotes the Normally Open (N.O.) dimensions.



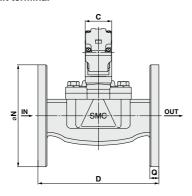


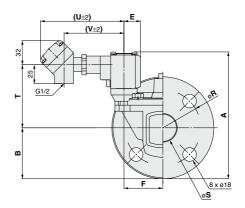


# For Heated water/High temperature oil

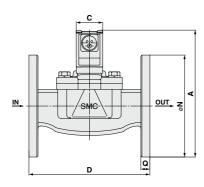
# Dimensions/VXD2F/2F/2G Body Material: CAC408

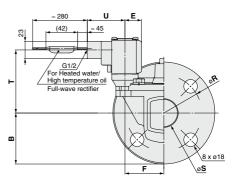
### Conduit terminal





### Conduit





																(mm)
	Annliaghla												Ele	ectrical er	ntry	
Model	Applicable flange	A	В	С	D	E	F	N	Q	R	s	Cor	nduit term	inal	Con	duit
	liange											Т	U	V	Т	U
VXD2 F	32A	168 (176)	67.5	35	160	22	51.5	135	12	100	36	84 (92)	110.5	79.5	84 (92)	50
VXD2 8	40A	179.5 (187.5)	70	40	170	24.5	54.5	140	14	105	42	92.5 (100.5)	113	82	92.5 (100.5)	52.5
VXD2 <sup>9</sup> <sub>G</sub>	50A	192.5 (200.5)	77.5	40	180	24.5	59	155	14	120	52	98 (106)	113	82	98 (106)	52.5

<sup>():</sup> Denotes the Normally Open (N.O.) dimensions.

# Pilot Operated 2 Port Solenoid Valve VXD Series





### Replacement Parts

DIN Connector Part No.



<Coil Insulation Type/Class B> Electrical option Rated voltage Connector part no. 24 VDC 12 VDC 100 VAC 110 VAC 200 VAC GDM2A-G None 220 VAC 230 VAC 240 VAC 24 VAC 48 VAC 24 VDC GDM2A-L5 12 VDC GDM2A-L6 100 VAC GDM2A-L1 110 VAC GDM2A-L1 200 VAC GDM2A-L2 With light 220 VAC GDM2A-L2 230 VAC GDM2A-L2 GDM2A-L2 240 VAC GDM2A-L5 24 VAC

48 VAC

<Coil Insulation Type/Class H> Electrical option Rated voltage Connector part no. GDM2A-G-S5 24 VDC 100 VAC 110 VAC 200 VAC None 220 VAC GDM2A-R 230 VAC 240 VAC 24 VAC 48 VAC GDM2A-G-Z5 24 VDC 100 VAC GDM2A-R-L1 110 VAC GDM2A-R-L1 200 VAC GDM2A-R-L2 With light 220 VAC GDM2A-R-L2 230 VAC GDM2A-R-L2 240 VAC GDM2A-R-L2 24 VAC GDM2A-R-L5 GDM2A-R-L5 48 VAC

VX2

VXK

VXD VXZ

VXS

VXB VXE

VXP

VXR VXH

VXF

VX3

VXA

Gasket Part No. for DIN Connector

VCW20-1-29-1 (for Class B) VCW20-1-29-1-F (for Class H)

 Lead Wire Assembly Part No. for Flat Terminal (Set of 2 pcs.)

VX021S-1-16FB

• Bracket Assembly Part No. for the VXD2 3 Metal Body (C37, Stainless steel, Aluminum)

GDM2A-L15

VXD30S-14A-1 Port size: For 1/4, 3/8

VXD30S-14A-3 Port size: For 1/2

\* 2 mounting screws (M4 hexagon socket head cap screws) are shipped together with the bracket assembly, but not assembled.

# **Glossary of Terms**

### **Pressure Terminology**

### 1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

### 2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully open.

### 3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential in the solenoid valve portion must be below the maximum operating pressure differential.]

### 4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed (static) pressure and returning to the operating pressure range. [value under the prescribed conditions]

### **Electrical Terminology**

### 1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC,  $W = V \cdot A \cdot \cos\theta$ .

For DC,  $W = V \cdot A$ .

Note)  $\cos\theta$  shows power factor.  $\cos\theta \approx 0.9$ 

### 2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

### 3. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects."

Verify the degree of protection for each product.



### First Characteristics:

6 Dust-tight

Degrees of protection against solid foreign objects

0	Non-protected
1	Protected against solid foreign objects of 50 mmø and greater
2	Protected against solid foreign objects of 12 mmø and greater
3	Protected against solid foreign objects of 2.5 mmø and greater
4	Protected against solid foreign objects of 1.0 mmø and greater
5	Dust-protected

### **Electrical Terminology**

# Second Characteristics: Degrees of protection against water

0	Non-protected	_
1	Protected against vertically falling water drops	Dripproof type 1
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
4	Protected against splashing water	Splashproof type
5	Protected against water jets	Water-jet-proof type
6	Protected against powerful water jets	Powerful water-jet-proof type
7	Protected against the effects of temporary immersion in water	Immersible type
8	Protected against the effects of continuous immersion in water	Submersible type

Example) IP65: Dust-tight, Water-jet-proof type

"Water-jet-proof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

#### Others

#### 1. Material

NBR: Nitrile rubber FKM: Fluororubber

EPDM: Ethylene-propylene rubber

### 2. Oil-free treatment

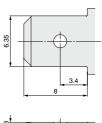
The degreasing and washing of wetted parts

### 3. Symbol

In the symbol (( ) ) Port 1 (IN) and Port 2 (OUT) are shown in a blocked condition (()), but it is not possible to use the valve in cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.

### Flat Terminal

# Flat terminal/Electrical connection size of molded coil





# Solenoid Valve Flow Rate Characteristics

(How to indicate flow rate characteristics)

### 1. Indication of flow rate characteristics

The flow rate characteristics in equipment such as a solenoid valve, etc. are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow Rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard				
B	C, b	_	ISO 6358: 1989 JIS B 8390: 2000				
Pneumatic equipment	_	s	JIS B 8390: 2000 Equipment: JIS B 8379, 8381-1, 8381-2				
		Cv	ANSI/(NFPA)T3.21.3 R1-2008				
Process fluid control	Kv	_	IEC60534-1: 2005 IEC60534-2-3: 1997 JIS B 2005-1: 2012				
equipment	_	Cv	JIS B 2005-1: 2012 JIS B 2005-2-3: 2004 Equipment: JIS B 8471, 8472, 8473				

### 2. Pneumatic equipment

2.1 Indication according to the international standards

(1) Conformed standard

ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids—

How to test flow rate characteristics

(2) Definition of flow rate characteristics

The flow rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio b.

Sonic conductance C: Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a standard condition.

Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked

flow when the value is smaller than this ratio.

Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and

where sonic speed in a certain part of an equipment is reached.

Gaseous mass flow rate is in proportion to the upstream pressure and not dependent

on the downstream pressure.

Subsonic flow : Flow greater than the critical pressure ratio

: Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), Standard condition

relative humidity 65%.

It is stipulated by adding the "(ANR)" after the unit depicting air volume.

(standard reference atmosphere)

Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference

atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

(3) Formula for flow rate

It is described by the practical units as following.

When

$$\frac{\mathbf{\textit{P}}_{2} + 0.1}{\mathbf{\textit{P}}_{1} + 0.1} \le \mathbf{\textit{b}}, \text{ choked flow}$$

$$\mathbf{Q} = 600 \times \mathbf{C} (\mathbf{P}_1 + 0.1) \sqrt{\frac{293}{273 + \mathbf{T}}}$$
 .....(1)

When

$$\frac{P_{2}+0.1}{P_{1}+0.1} > b$$
, subsonic flow

$$\mathbf{Q} = 600 \times \mathbf{C} (\mathbf{P}_1 + 0.1) \sqrt{1 - \left[ \frac{\mathbf{P}_2 + 0.1}{\mathbf{P}_1 + 0.1} - \mathbf{b} \right]^2 \sqrt{\frac{293}{273 + \mathbf{T}}}}$$
 .....(2)

VX2

VXK VXD

VXZ

VXS VXB

VXE

VXP

VXR

VXH

VXF VX3

VXA

Q: Air flow rate [L/min (ANR)]

C: Sonic conductance [dm<sup>3</sup>/(s·bar)], dm<sup>3</sup> (Cubic decimeter) of SI = L (liter).

**b**: Critical pressure ratio [—]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

T: Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow rate characteristics are shown in Graph (1) For details, please use the calculation software available from SMC website.

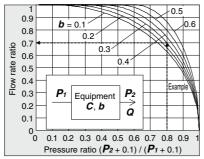
### Example

Obtain the air flow rate for  $P_1 = 0.4$  [MPa],  $P_2 = 0.3$  [MPa], T = 20 [°C] when a solenoid valve is performed in C = 2 [dm³/(s·bar)] and D = 0.3.

According to formula 1, the maximum flow rate =  $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [L/min (ANR)]}$ 

Pressure ratio = 
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), it is going to be 0.7 if it is read by the pressure ratio as 0.8 and the flow ratio to be  $\boldsymbol{b} = 0.3$ . Hence, flow rate = Max. flow x flow ratio =  $600 \times 0.7 = 420$  [L/min (ANR)]



Graph (1) Flow rate characteristics

### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance  $\boldsymbol{C}$  from this maximum flow rate. In addition, calculate  $\boldsymbol{b}$  using each data of others and the subsonic flow formula, and then obtain the critical pressure ratio  $\boldsymbol{b}$  from that average.

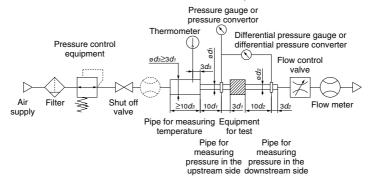


Fig. (1) Test circuit based on ISO 6358: 1989, JIS B 8390: 2000



#### 2.2 Effective area S

(1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

Equipment standards: JIS B 8373: Solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381-1: Fittings for pneumatics—Part 1: Push-in fittings for thermoplastic resin tubing JIS B 8381-2: Fittings for pneumatics—Part 2: Compression fittings for thermoplastic resin tubing

(2) Definition of flow rate characteristics

Effective area S: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C.

(3) Formula for flow rate

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1}$$
 0.5, choked flow

$$Q = 120 \times S(P_1 + 0.1) \sqrt{\frac{293}{273 + T}}$$
 ....(3

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > 0.5$$
, subsonic flow

$$P_1 + 0.1$$

$$\mathbf{Q} = 240 \times \mathbf{S} \sqrt{(\mathbf{P}_2 + 0.1) (\mathbf{P}_1 - \mathbf{P}_2)} \sqrt{\frac{293}{273 + \mathbf{T}}}$$
 (4)

Conversion with sonic conductance C:

Q : Air flow rate[L/min(ANR)]

S : Effective area [mm²]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

T: Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio  $\boldsymbol{b}$  is the unknown equipment. In the formula (2) by the sonic conductance  $\boldsymbol{C}$ , it is the same formula as when  $\boldsymbol{b} = 0.5$ .

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8379, the pressure values are in parentheses and the coefficient of the formula is 12.9.

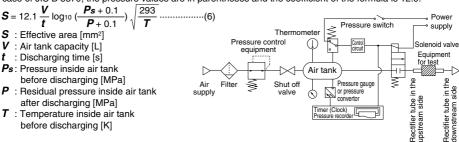


Fig. (2) Test circuit based on JIS B 8390: 2000

VX2

VXZ

VXS VXB

VXE

VXP

VXR

VXH

VXF VX3

VXA

### 2.3 Flow coefficient CV factor

The United States Standard ANSI/(NFPA)T3.21.3: R1-2008R: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

This standard defines the Cv factor of the flow coefficient by the following formula that is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5\sqrt{\frac{\Delta P (P_2 + P_a)}{T_t}}}$$
(7)

 $\Delta P$ : Pressure drop between the static pressure tapping ports [bar]

**P**<sub>1</sub>: Pressure of the upstream tapping port [bar gauge]

 $P_2$ : Pressure of the downstream tapping port [bar gauge]:  $P_2 = P_1 - \Delta P$ 

**Q**: Flow rate [L/s standard condition]

Pa: Atmospheric pressure [bar absolute]

T<sub>1</sub>: Upstream absolute temperature [K]

Test conditions are  $\langle P_1 + P_2 = 6.5 \pm 0.2 \text{ bar absolute}, T_1 = 297 \pm 5 \text{K}, 0.07 \text{ bar} \leq \Delta P$  0.14 bar.

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

### 3. Process fluid control equipment

(1) Conformed standard

IEC60534-1: 2005: Industrial-process control valves. Part 1: control valve terminology and general considerations

IEC60534-2-3: 1997: Industrial-process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005-1: 2012: Industrial-process control valves – Part 1: Control valve terminology and general considerations
JIS B 2005-2-3: 2004: Industrial-process control valves – Part 2: Flow capacity – Section 3: Test procedures
Equipment standards: JIS B 8471: Solenoid valve for water

JIS B 8472: Solenoid valve for steam
JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow rate characteristics

**Kv** factor: Value of the clean water flow rate represented by m³/h that runs through the valve (equipment for test) at 5 to 40°C, when the pressure difference is 1 x 105 Pa (1 bar). It is calculated using the following formula:

$$\mathbf{K}\mathbf{v} = \mathbf{Q}\sqrt{\frac{1\times10^5}{\Delta\mathbf{P}}\cdot\frac{\rho}{1000}}$$
....(8)

Kv: Flow coefficient [m3/h]

Q: Flow rate [m3/h]

△P: Pressure difference [Pa]

 $\rho$ : Density of fluid [kg/m<sup>3</sup>]

(3) Formula of flow rate

It is described by the practical units. Also, the flow rate characteristics are shown in Graph (2).

In the case of liquid:

$$Q = 53Kv\sqrt{\frac{\Delta P}{G}}$$
 (9)

Q: Flow rate [L/min]

Kv: Flow coefficient [m3/h]

ΔP: Pressure difference [MPa]

G: Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 232 Kv \sqrt{\Delta P(P_2 + 0.1)}$$
 .....(10)

Q: Flow rate [kg/h]

Kv: Flow coefficient [m3/h]

Δ**P**: Pressure difference [MPa]

 $P_1$ : Upstream pressure [MPa]:  $\Delta P = P_1 - P_2$ 

P2: Downstream pressure [MPa]

VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

VXR

VXH

VXF

VX3

VXA

Conversion of flow coefficient:

Kv = 0.865 Cv .....(11)

Here.

CV factor: Value of the clean water flow rate represented by US gal/min that runs through the valve at 40 to 100°F, when the pressure difference is 1 lbf/in<sup>2</sup> (psi)

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.

### (4) Test method

Connect the equipment for the test to the test circuit shown in Fig. (3), and run water at 5 to 40°C. Then, measure the flow rate with a pressure difference where vaporization does not occur in a turbulent flow (pressure difference of 0.035 MPa to 0.075 MPa when the inlet pressure is within 0.15 MPa to 0.6 MPa). However, as the turbulent flow is definitely caused, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not fall below 1 x 105, and the inlet pressure needs to be set slightly higher to prevent vaporization of the liquid. Substitute the measurement results in formula (8) to calculate Kv.

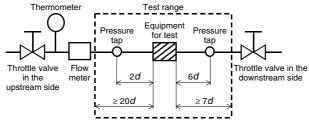
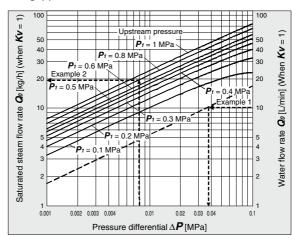


Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005-2-3



### Graph (2) Flow rate characteristics

### Example 1)

Obtain the pressure difference when water [15 L/min] runs through the solenoid valve with a  $Kv = 1.5 \text{ m}^3/\text{h}$ . As the flow rate when Kv = 1 is calculated as the formula:  $Q_0 = 15 \times 1/1.5 = 10$  [L/min], read off  $\Delta P$  when  $Q_0$  is 10 [L/min] in Graph (2). The reading is 0.036 [MPa].

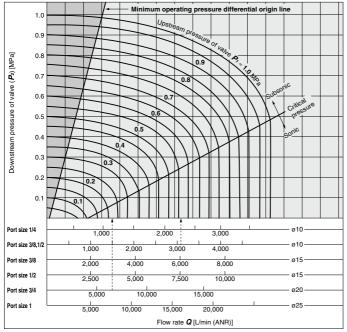
### Example 2)

Obtain the saturated steam flow rate when  $P_1 = 0.8$  [MPa] and  $\Delta P = 0.008$  [MPa] with a solenoid valve with a KV = 0.05 [m<sup>3</sup>/h]. Read off  $Q_0$  when  $P_1$  is 0.8 and  $\Delta P$  is 0.008 in Graph (2), the reading is 20 kg/h. Therefore, the flow rate is calculated as the formula:  $\mathbf{Q} = 0.05/1 \times 20 = 1 \text{ [kg/h]}$ .

# **Flow Rate Characteristics**

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 157 through to 161.

### For Air (Orifice diameter: Ø10 mm, Ø15 mm, Ø20 mm, Ø25 mm)



### How to read the graph

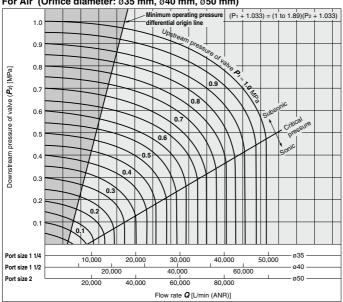
The sonic range pressure to generate a flow rate of 6000 L/min (ANR) is as follows. For a ø15 orifice (VXD240 Port size 3/8). P1 ≈ 0.57 MPa. for a ø20 orifice (VXD250 Port size 3/4).

P1 ≈ 0.22 MPa

### **⚠** Warning

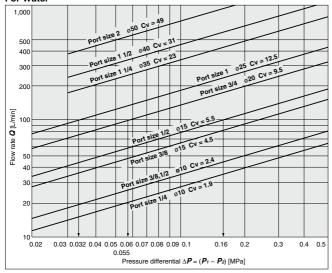
In the area located left to the minimum operating pressure differential origin line in the flow rate characteristics table, the minimum operating pressure is not generated. Do not use the product in this area as this may cause operation failure (valve opening failure, valve closing failure) or damage of the valve. Select valves with suitable size.

### For Air (Orifice diameter: ø35 mm, ø40 mm, ø50 mm)



### Flow Rate Characteristics **VXD** Series





### How to read the graph

for a Ø25 orifice (VXD262),  $\Delta \mathbf{P} \approx 0.032 \text{ MPa}$ 

The pressure differential to generate a flow rate of 100 L/min water is as follows. For a  $\sigma$ 15 orifice (VXD242/Port size 1/2),  $\Delta P = 0.16$  MPa, for a  $\sigma$ 20 orifice (VXD252),  $\Delta P = 0.055$  MPa,

VX2

VXK

VXD

VXZ

VXB

VXE

VXP

VXR

VXH

VXF VX3

VXA



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### Design

### ⚠ Design

### 1. Cannot be used as an emergency shutoff valve etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

### 2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

### 3. Closed liquid circuit

In a closed circuit, when liquid is static, pressure could rise due to changes in temperature. This pressure rise could cause malfunction and damage to components such as valves. To prevent this, install a relief valve in the system.

### 4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

### 5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.
- When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it

### Selection

### **⚠** Warning

### 1. Minimum operating pressure differential

Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the capacity of the supply source (pumps, compressors, etc..) or the type of pipe restrictions (the piping is bent continuously due to elbow or tee, or narrow tube nozzle is installed in the end). If the product is used below the minimum operating pressure, the operation becomes unstable, which might cause valve opening or closing failure, or oscillation, leading to failure due to insufficient pressure differential. Select an appropriate valve size with reference to the flow rate characteristics and flow rate characteristics table (on pages 157 through to 163).

#### Selection

# **⚠** Warning

#### 2. Fluid

### 1) Type of fluid

Select an appropriate valve with reference to the table below for the general fluid. Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalog. Use a fluid with a kinematic viscosity of 50 mm<sup>9</sup>/s or less.

If there is something you do not know, please contact SMC.

### Applicable fluid

For Air	Air
For Water	Air/Water
For Oil	Air/Water/Oil
For Heated water	Air(up to 99°C)/Water/Heated water
For High temperature oil	Air(up to 99°C)/Water/High temperature oil

#### 2) Flammable oil, Gas

Do not use the product with combustion-supporting or flammable fluids.

### 3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) Depending on water quality, a brass body can cause corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

### 3. Fluid quality

### <Air>

### 1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

### 2) Install an air filter.

Install an air filter close to the valve on the upstream side. A filtration degree of 5  $\mu m$  or less should be selected.

### 3) Install an aftercooler or air dryer, etc.

Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

 If excessive carbon powder is generated, eliminate it by installing a mist separator on the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to Best Pneumatics No.5 for further details on compressed air quality.





Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### Selection

### **⚠** Warning

### <Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 80 to 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Sediment and sludge can cause the valve to not operate properly. Therefore, install a water softening device, which removes these materials, and a filter (strainer) directly in front of the valve.

#### <Oil>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using.

#### 4. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

### 5. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

### 6. Low temperature operation

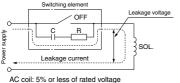
- The valve can be used in an ambient temperature of between -10 to -20°C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water, etc. When warming by a heater, etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

### **∧** Caution

#### 1. Leakage voltage

When the solenoid valve is operated using the controller, etc., the leakage voltage should be the product allowable leakage voltage reless. Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.

DC coil: 2% or less of rated voltage



### Selection

VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

VXR

VXH

VXF

VX3

VXA

### **∧** Caution

#### 2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

#### 3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s.

### Mounting

# **⚠** Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

### 2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

### Mount a valve with its coil position upward, not downward.

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upward.

4. Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.

- Secure with brackets, except in the case of steel piping and copper fittings.
- Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

### 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

**SMC** 

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Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

### Disassembly/Assembly Procedures

### **⚠** Caution

 Before disassembling, be sure to shut off the power supply and pressure supply, and then release the residual pressure.

### Disassembly

#### <N.C.>

1) Loosen the mounting screws.

The coil assembly, stopper, return spring, armature assembly and body can be removed.

#### <N.O.>

1) Loosen the mounting screws.

The coil assembly, push rod assembly, O-rings, adapter and body can be removed.

#### Assembly

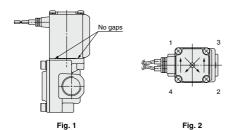
#### <Common to N.C. and N.O.>

- Mount the components on the body in the reverse order of disassembly.
- Push the coil assembly against the body and tighten the screws two or more rounds diagonally (Fig. 2) in the status that there are no gaps between the coil assembly and body (Fig. 1).

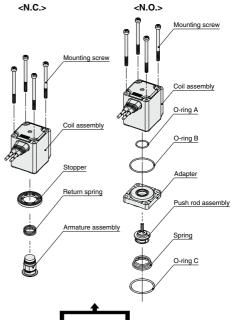
Tighten the screws in the order of " $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ ".

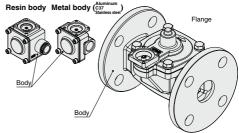
### Proper Tightening Torque N·m

VXD2 <sup>3</sup>	
VXD2 <sub>B</sub>	0.5
VXD2 <sub>C</sub> <sup>5</sup>	
VXD2 <sub>D</sub> <sup>6</sup>	
VXD2 <sup>7</sup>	0.7
VXD2 <sub>F</sub>	0.7
VXD2 <sup>9</sup> <sub>G</sub>	



- \* After tightening the screws, make sure that there are no gaps between the coil and body (Fig. 1).
- After the disassembly and assembly have been completed, make sure that no leak occurs from the seal. Additionally, when restarting the valve, make sure that the valve operates correctly after checking the safety.







Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

### **Piping**

### **⚠** Warning

 During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the

### **↑** Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- Always tighten threads with the proper tightening torque. When attaching fittings to valves, tighten with the proper tightening torque shown below.

#### **Tightening Torque for Piping**

g									
Connection thread	Proper tightening torque (N-m)								
Rc1/8	7 to 9								
Rc1/4	12 to 14								
Rc3/8	22 to 24								
Rc1/2	28 to 30								
Rc3/4	20 10 30								
Rc1	36 to 38								

- When connecting piping to a product Avoid mistakes regarding the supply port etc.
- If the regulator and solenoid valve are connected directly, chattering may occur as both of them generate vibration. Do not connect them.
- 6. If the effective area of piping on the fluid supply side is restricted, the operation may become unstable due to differential pressure fluctuation during valve operation. The piping on the fluid supply side should match the port size of the valve.

### **Recommended Piping Conditions**

 When connecting tubes using One-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands etc. (see Fig. 2.)



Fig. 1 Recommended piping configuration

### **Recommended Piping Conditions**

Unit: mm

VXK

VXD

VXZ

VXS VXB

VXE

VXP

VXR

VXH

VXF

VX3

VXA

Tube	Mounting pitch A			Straight	
size	Nylon tube	Soft nylon tube	Polyurethane tube	portion length	
ø1/8"	44 or more	35 or more	25 or more	16 or more	
ø6	84 or more	66 or more	39 or more	30 or more	
ø1/4"	89 or more	70 or more	57 or more	32 or more	
ø8	112 or more	88 or more	52 or more	40 or more	
ø10	140 or more	110 or more	69 or more	50 or more	
ø12	168 or more	132 or more	88 or more	60 or more	

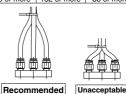


Fig. 2 Binding tubes with bands

### Wiring

### **⚠** Warning

 The solenoid valve is an electrical product. For safety, install an appropriate fuse and circuit breaker before use.

When using multiple solenoid valves, it is not sufficient to merely install one fuse on the inlet side. In order to ensure the safety of the devices, select and install a fuse for each circuit.

Do not apply AC voltage to Class "H" coil AC type unless it is built in full-wave rectifier, or the coil will be damaged.

### **⚠** Caution

- As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm<sup>2</sup> for wiring.
  - Furthermore, do not allow excessive force to be applied to the lines.
- Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within  $\pm 10\%$  of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within  $\pm 5\%$  of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

### **Operating Environment**

# **⚠** Warning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water vapor, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

### Maintenance

### ∕∿ Warning

### 1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- Dismount the product.

#### 2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

### **∕** Caution

- 1. Filters and strainers
  - Be careful regarding clogging of filters and strainers.
- 2) Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.
- 2. Lubrication

When using after lubricating, never forget to lubricate continuously.

#### 3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

4. Exhaust the drainage from the air filter periodically.

### **Operating Precautions**

### **∕** Marning

- 1. If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve
- 2. When problems are caused by a water hammer, install water hammer relief equipment (accumulator, etc.), or use an SMC water hammer relief valve (VXR series). For details, please consult with SMC.
- 3. When the pilot type 2 port solenoid valve is closed. and pressure is applied suddenly due to the starting of fluid supply source such as pump and compressor, the valve may open momentarily and fluid may

### **Operating Precautions**

### **⚠** Warning

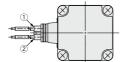
4. If the product is used in the conditions in which rapid decrease in the inlet pressure of the valve and rapid increase in the outlet pressure of the valve are repeated, excessive stress will be applied to the diaphragm, which causes the diaphragm to be damaged and dropped, leading to the operation failure of the valve. Check the operating conditions before

#### **Electrical Connections**

### **∧** Caution

### ■ Grommet

Class B coil: AWG20 Insulator O.D. 2.6 mm Class H coil: AWG18 Insulator O.D. 2.1 mm



Rated	Lead wire color		
voltage	1	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Gray	Gray	

\* There is no polarity.

### ■ DIN terminal

### Disassembly

- 1. After loosening the binding head screw with flange, then if the housing is pulled in the direction of the arrow, the connector will be removed from the solenoid valve.
- 2. Pull out the binding head screw with flange from the housing.
- 3. There is a cutout on the bottom of the terminal block. Insert a small flat head screwdriver, etc. into this cutout, and remove the terminal block from the housing. (See next page)
- 4. Remove the ground nut, and pull out the washer and the rubber seal.

### Wiring

- 1. Pass the cable through the ground nut, washer and rubber seal in this order, and insert these parts into the housing.
- 2. Loosen the binding head screw of the terminal block, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the binding head screw. The binding head screw of the terminal block is M3.
- Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m. Note 2) Cable O.D.: ø6 to ø12 mm
- Note 3) For an outside cable diameter of ø9 to 12 mm, remove the internal parts of the rubber seal before using.

### Assembly

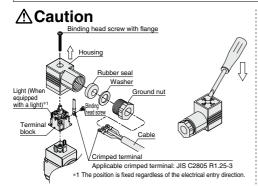
- 1. Pass the cable through the ground nut, washer, rubber seal and the housing in this order, and connect to the terminal block. Then, set the terminal block inside the housing. (Push in the terminal block until it snaps into position.)
- 2. Insert the rubber seal and the washer in this order into the cable entry of the housing, and then tighten the ground nut securely.
- 3. Insert the gasket between the bottom part of the terminal block and the plug attached to the equipment, and then insert the binding head screw with flange from the top of the housing,
  - Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m. Note 2) The orientation of the connector can be changed in steps of 90° by changing the method of assembling the housing and the terminal block.



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

### **Electrical Connections**



Internal connections are as shown below. Make connections to the power supply accordingly.



Terminal no.	1	2
DIN terminal	+(-)	-(+)

\* There is no polarity

### DIN (EN175301-803) Terminal

This DIN terminal corresponds to the Form A DIN connector with an 18 mm terminal pitch, which complies with EN175301-803B.



### ■ Conduit terminal

### Disassembly

 Loosen the mounting screw, and remove the terminal cover from the conduit terminal.

#### Wiring

- 1. Insert the cable into the conduit terminal.
- 2. Loosen the screw with UP terminal of the conduit terminal, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the screw with UP terminal. Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.

### **∧** Caution

### Assembly

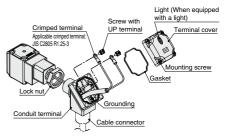
Insert the gasket into the conduit terminal, and then clamp the terminal cover with the mounting screw.

Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.

Note 2) When changing the orientation of the conduit terminal,
carry out the following procedure.

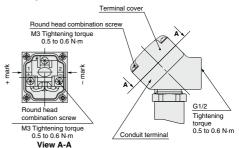
- Apply a tool (monkey wrench, spanner, etc.) to the width across flats of the conduit terminal, and turn the terminal in the counterclockwise direction.
- 2. Loosen the lock nut.
- Turn the conduit terminal in the clamping direction (clockwise direction) to about 15° ahead of the desired position.
- $4. \ \mbox{Turn}$  the lock nut by hand to the coil side until it is lightly tightened.
- 5. Apply a tool to the width across flats of the conduit terminal, and turn it to the desired position (through an angle of about 15°) so as to clamp the conduit terminal.

Note) When changing the orientation by applying additional tightening force to the conduit terminal from the factory-set position, turn no more than one half a turn.



Make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit etc.



(Internal connection diagram)

**SMC** 

VX2

VXK VXD

VXZ

VXS

VXB VXE

VXP

VXR

VXH

VXF VX3

VXA



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

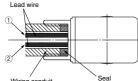
### **Electrical Connections**

### 

### ■ Conduit

When used as an IP65 equivalent, use seal to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class B coil: AWG20 Insulator O.D. 2.5 mm Class H coil: AWG18 Insulator O.D. 2.1 mm



Wiring conduit Sec (Connection G1/2 Tightening torque 0.5 to 0.6 N·m)

Datad valtage	Lead wire color	
Rated voltage	1	2
DC	Black	Red
100 VAC	Blue	Blue
200 VAC	Red	Red
Other AC	Gray	Gray

	Description	Part no.
	Seal	VCW20-15-6
Note) Please order separately.		

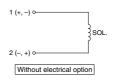
#### \* There is no polarity.

#### **Electrical Circuits**

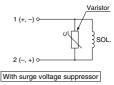
## **⚠** Caution

### [DC circuit]

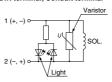
Grommet, Flat terminal



Grommet, DIN terminal, Conduit terminal, Conduit



#### DIN terminal, Conduit terminal



With light/surge voltage suppressor

### [AC circuit]

\* For AC, the standard product is equipped with surge voltage suppressor.

Grommet, DIN terminal,

DIN terminal, Conduit terminal

Conduit terminal, Conduit

Naristor

Varistor

SOL

Varistor Rectifier element

Without electrical option

With light/surge voltage suppressor

Note 1) Coil for DIN terminal H type with AC voltage does not have full-wave rectifier. Full-wave rectifier is built in the DIN connector. Refer to page 155 to order it as an accessory.

### One-touch Fitting

### **∧** Caution

For information on handling One-touch fittings and on appropriate tubing, refer to page 167 and the Fittings & Tubing section of the "Handling Precautions for SMC Products" on the SMC website.